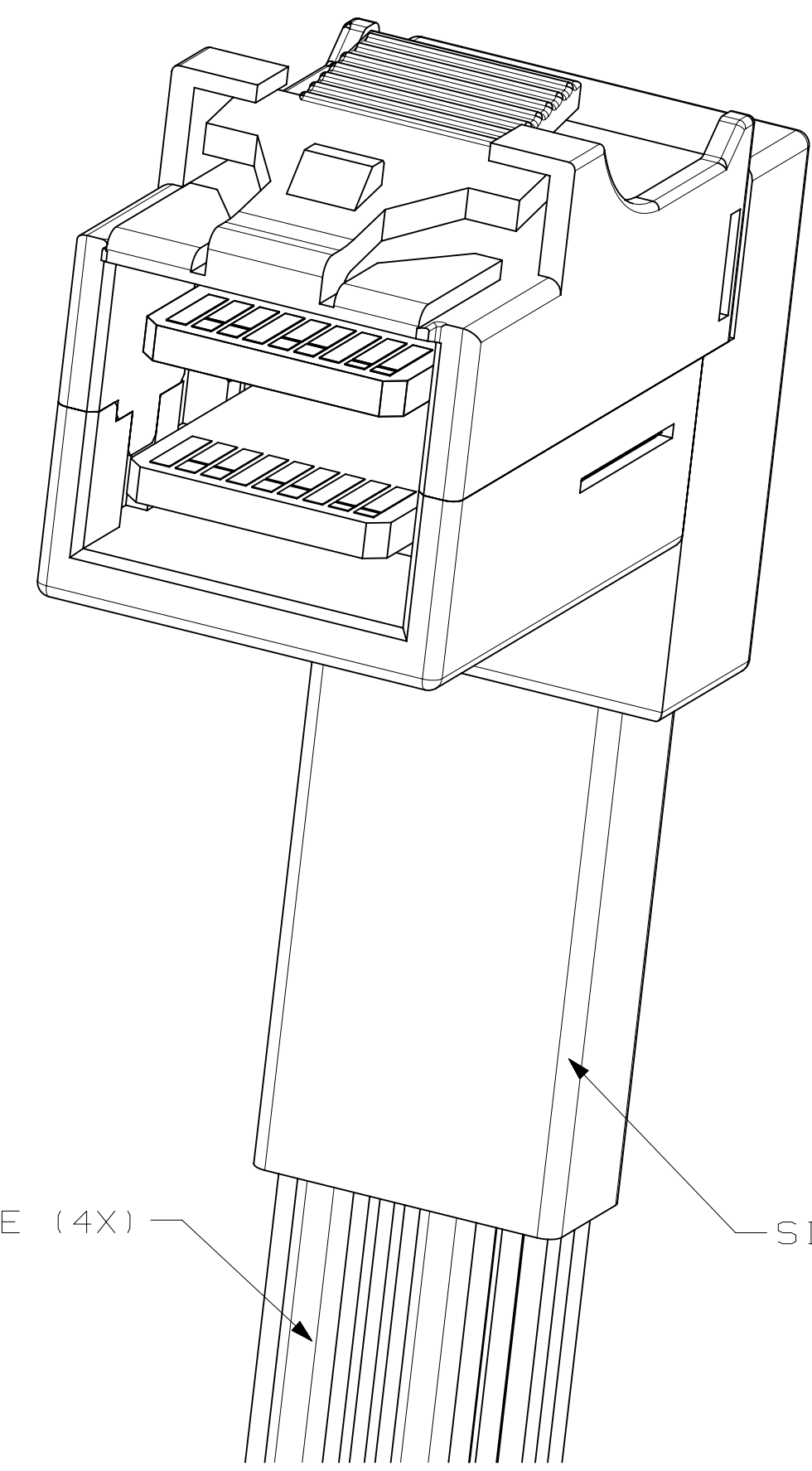
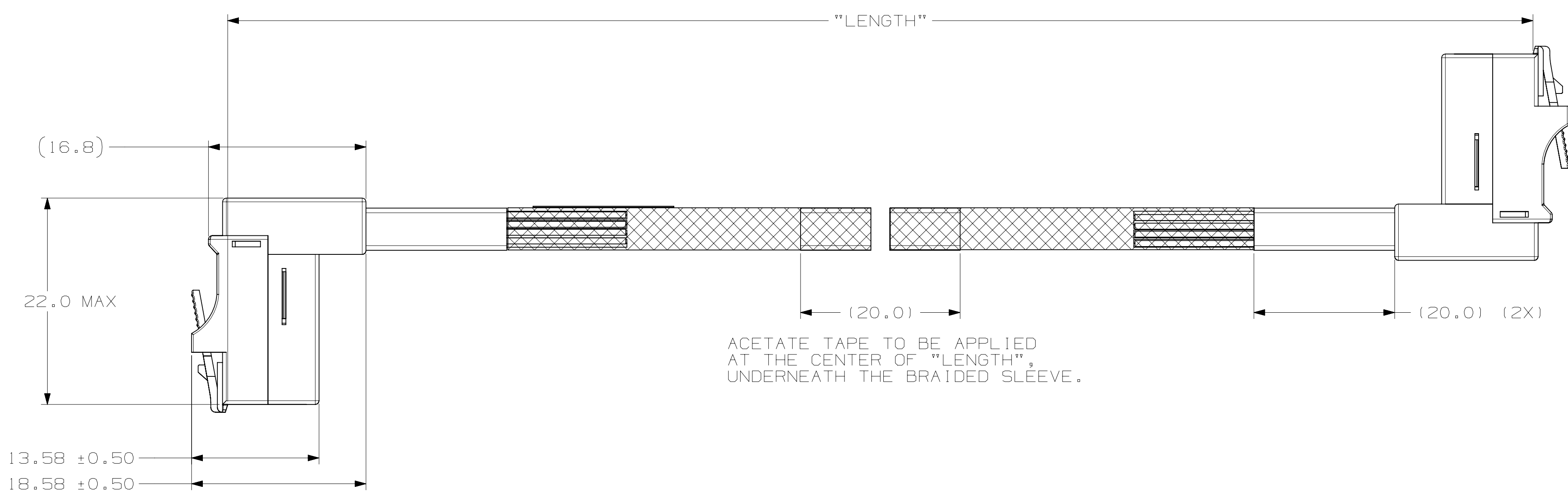
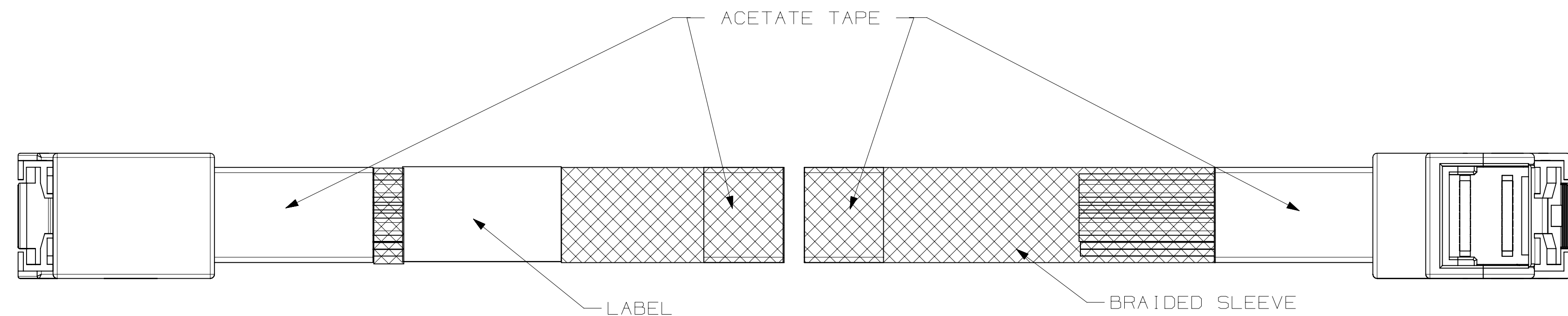


3M™ HIGH ROUTABILITY INTERNAL MINISAS HD CABLE ASSEMBLIES, 8U SERIES

RIGHT-ANGLE - TO - RIGHT-ANGLE INTERNAL MINISAS HD CABLE ASSEMBLY



3M PART NUMBER

8US4-XXX39-00-X.XX
YYWWD

LABEL INFORMATION

LOT NUMBER

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DISTRIBUTION CODES				DRY	KOK HOE LEE	DATE	OCT 17, 2014	MFG
				CHKD	YUNLONG QIAO	DATE	OCT 17, 2014	APPR
						DATE	OCT 17, 2014	DATE
						DATE	OCT 17, 2014	DATE
DO NOT SCALE DRAWING		SCALE 1/1		TOLERANCES EXCEPT AS NOTED		© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.		
THIRD ANGLE PROJECTION		INCHES		MILLIMETERS		TITLE		
INTERPRET PER ASME Y14.5 - 1994		.00 ±		0 ± .1		INTERNAL MINISAS HD CABLE ASSEMBLY		
MAX SURFACE ROUGHNESS 125		.000 ±		.00 ± .05		CAGE NUMBER		
ALL SURFACES MARKED ONLY		.000 ± .005		.000 ± .005		DRAWING NO. D 78-5100-2651-7		
		ANGLES ±1°				REV. A		
						SHT 1 OF 4		

3M™ HIGH ROUTABILITY INTERNAL MINISAS HD CABLE ASSEMBLIES, 8U SERIES

RIGHT-ANGLE - TO - RIGHT-ANGLE INTERNAL MINISAS HD CABLE ASSEMBLY

WIRING DIAGRAMS

3M PART NUMBERING SCHEME

8US4 - XXX 39 - 00 - X.XX

"LENGTH" IN METERS

"LENGTH" TOLERANCE

±10MM FOR "LENGTH" 0.5 METER MAX
±15MM FOR "LENGTH" MORE THAN 0.5 METER

TABLE 1: DESCRIPTION FOR "XXX"

XXX	PINOUT	BRAIDED SLEEVE
AA1	STD MINISAS HD 4i WITH SIDEBANDS (SEE TABLE 2)	YES
AA2	STD MINISAS HD 4i WITH SIDEBANDS (SEE TABLE 2)	NO
CB1	MINISAS HD 4i WITHOUT SIDEBANDS (SEE TABLE 3)	YES
CB2	MINISAS HD 4i WITHOUT SIDEBANDS (SEE TABLE 3)	NO

NOTES

1. MATERIALS:

HOUSING: THERMOPLASTIC

INNERMOULD: THERMOPLASTIC

3M™ TWIN AXIAL CABLE:

CONDUCTORS: SOLID COPPER, Ag-PLATED SIGNALS

INSULATOR: POLYOLEFIN

SHIELDING: ALUMINIUM LAYER

SIDEBAND CABLE:

CONDUCTORS: SOLID COPPER

INSULATOR: THERMOPLASTIC ELASTOMER

PCB: LOW DIELECTRIC CONSTANT MATERIAL FOR HIGH SPEED APPLICATION

BRAIDED SLEEVE: THERMOPLASTIC

2. ROHS COMPLIANT. SEE REGULATORY INFORMATION APPENDIX IN "ROHS COMPLIANCE" SECTION AT WWW.3M.COM/INTERCONNECT (E1 & C1 APPLY)

3. UNLESS OTHERWISE NOTED, REFERENCES TO INDUSTRY SPECIFICATIONS ARE INTENDED TO INDICATE SUBSTANTIAL COMPLIANCE TO THE MATERIAL ELEMENTS OF THE SPECIFICATION. SUCH REFERENCES SHOULD NOT BE CONSTRUED AS A GUARANTEE OF COMPLIANCE TO ALL REQUIREMENTS IN A GIVEN SPECIFICATION.

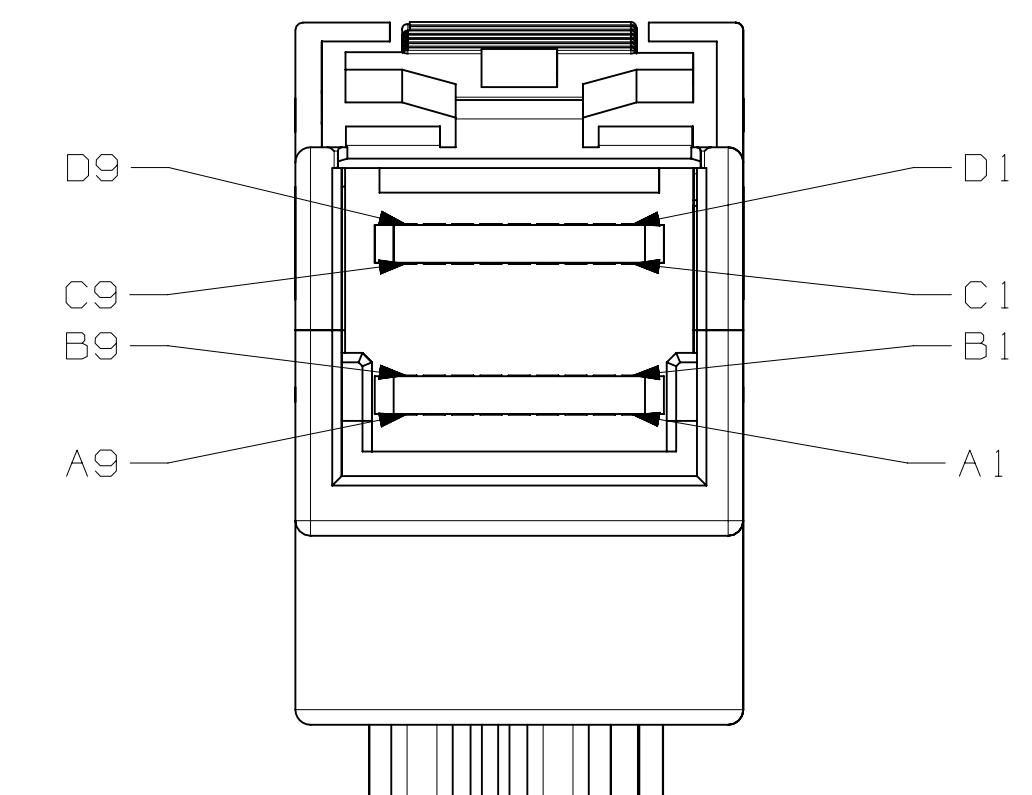
4. PRODUCT SPECIFICATION: 78-5102-0200-1

PINOUT 1				
POSITION	SYMBOL		SYMBOL	POSITION
D9	GROUND	—	GROUND	B9
D8	Tx2-	→	Rx2-	B8
D7	Tx2+	→	Rx2+	B7
D6	GROUND	—	GROUND	B6
D5	Tx0-	→	Rx0-	B5
D4	Tx0+	→	Rx0+	B4
D3	GROUND	—	GROUND	B3
D2	SIDEBAND 6	↔	SIDEBAND 5	D1
D1	SIDEBAND 5	↔	SIDEBAND 6	D2
C1	SIDEBAND 4	↔	SIDEBAND 2	C2
C2	SIDEBAND 2	↔	SIDEBAND 4	C1
C3	GROUND	—	GROUND	A3
C4	Tx1+	→	Rx1+	A4
C5	Tx1-	→	Rx1-	A5
C6	GROUND	—	GROUND	A6
C7	Tx3+	→	Rx3+	A7
C8	Tx3-	→	Rx3-	A8
C9	GROUND	—	GROUND	A9
B9	GROUND	—	GROUND	D9
B8	Rx2-	←	Tx2-	D8
B7	Rx2+	←	Tx2+	D7
B6	GROUND	—	GROUND	D6
B5	Rx0-	←	Tx0-	D5
B4	Rx0+	←	Tx0+	D4
B3	GROUND	—	GROUND	D3
B2	SIDEBAND 1	↔	SIDEBAND 3	B1
B1	SIDEBAND 3	↔	SIDEBAND 1	B2
A1	SIDEBAND 7	↔	SIDEBAND 0	A2
A2	SIDEBAND 0	↔	SIDEBAND 7	A1
A3	GROUND	—	GROUND	C3
A4	Rx1+	←	Tx1+	C4
A5	Rx1-	←	Tx1-	C5
A6	GROUND	—	GROUND	C6
A7	Rx3+	←	Tx3+	C7
A8	Rx3-	←	Tx3-	C8
A9	GROUND	—	GROUND	C9

TABLE 2: WITH SIDEBANDS

PINOUT 2				
POSITION	SYMBOL		SYMBOL	POSITION
D9	GROUND	—	GROUND	B9
D8	Tx2-	→	Rx2-	B8
D7	Tx2+	→	Rx2+	B7
D6	GROUND	—	GROUND	B6
D5	Tx0-	→	Rx0-	B5
D4	Tx0+	→	Rx0+	B4
D3	GROUND	—	GROUND	B3
C3	GROUND	—	GROUND	A3
C4	Tx1+	→	Rx1+	A4
C5	Tx1-	→	Rx1-	A5
C6	GROUND	—	GROUND	A6
C7	Tx3+	→	Rx3+	A7
C8	Tx3-	→	Rx3-	A8
C9	GROUND	—	GROUND	A9
B9	GROUND	—	GROUND	D9
B8	Rx2-	←	Tx2-	D8
B7	Rx2+	←	Tx2+	D7
B6	GROUND	—	GROUND	D6
B5	Rx0-	←	Tx0-	D5
B4	Rx0+	←	Tx0+	D4
B3	GROUND	—	GROUND	D3
A3	GROUND	—	GROUND	C3
A4	Rx1+	←	Tx1+	C4
A5	Rx1-	←	Tx1-	C5
A6	GROUND	—	GROUND	C6
A7	Rx3+	←	Tx3+	C7
A8	Rx3-	←	Tx3-	C8
A9	GROUND	—	GROUND	C9

TABLE 3: WITHOUT SIDEBANDS

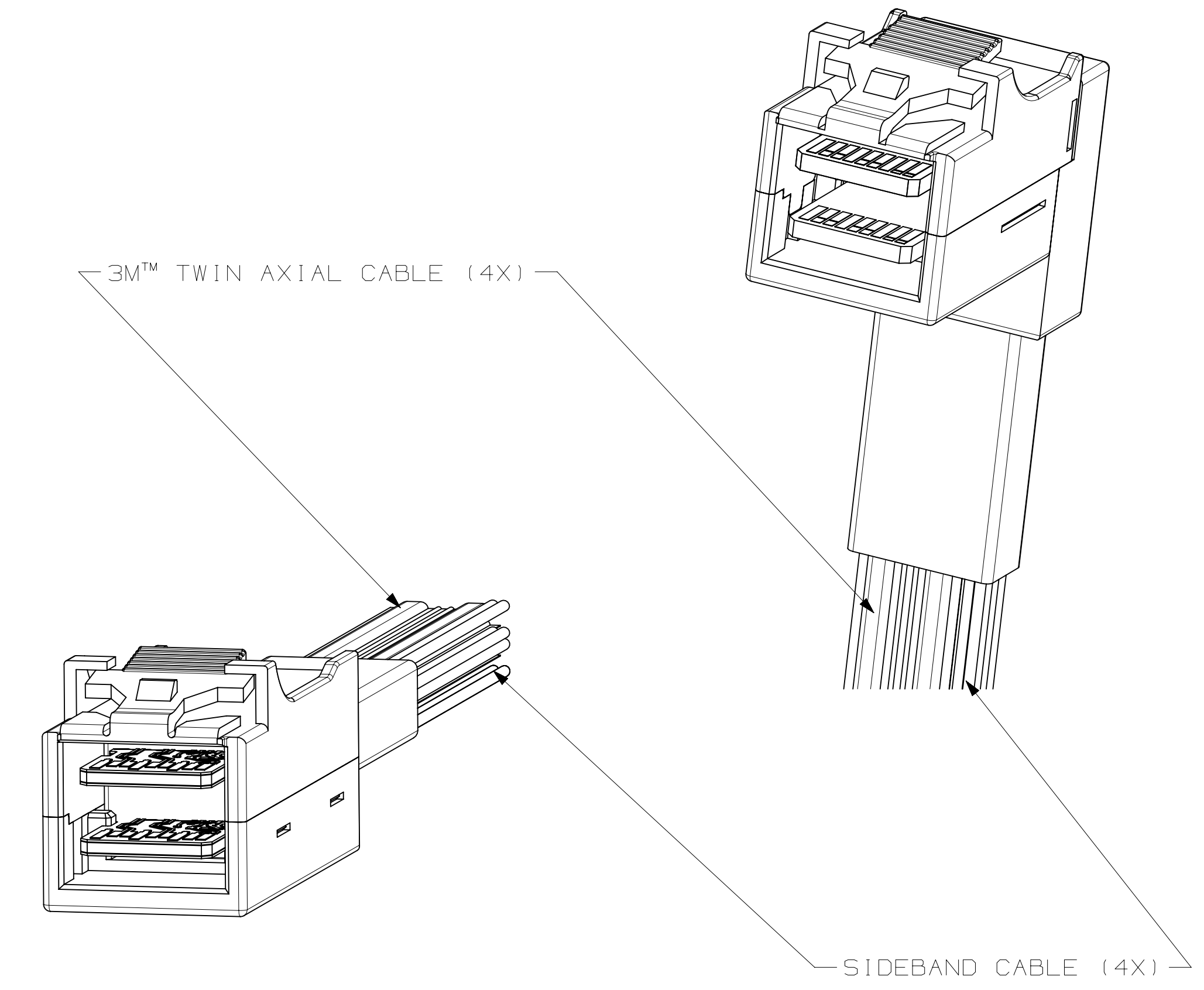
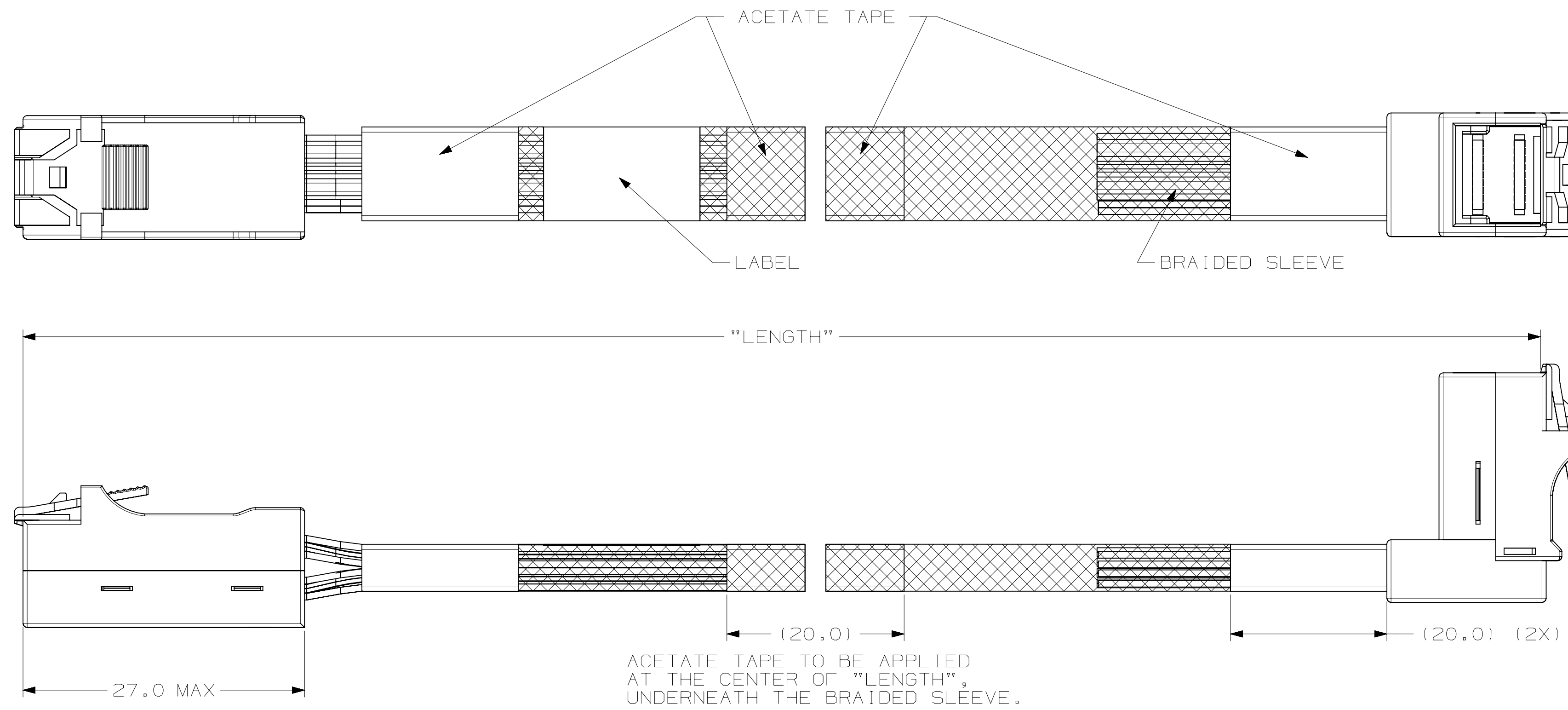


DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DISTRIBUTION CODES		DRY	KOK HOE LEE	DATE	OCT 17, 2014	MFG
		CHKD	YUNLONG QIAO	DATE	OCT 17, 2014	APPR
				DATE	OCT 17, 2014	SAJJIT BANDHU
DIVISION		DIVISION CODE		© 3M COPYR [GHT] 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.		
DO NOT SCALE DRAWING	SCALE 1/1	TOLERANCES EXCEPT AS NOTED		INCHES .00 ± .000 ± .0000 ±		
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 1994	MILLIMETERS		0 ±.1 .0 ±.05 .000 ±.005		
MAX SURFACE ROUGHNESS 125	ALL SURFACES MARKED ONLY	ANGLES	±1°	CAGE NUMBER D 78-5100-2651-7 MODEL		
				REV. A	REV. A	REV. A
				DET	YES	NO
				SHT	2	OF 4

78-5100-2651-7
DRAWING NUMBER
REVISION

3M™ HIGH ROUTABILITY INTERNAL MINISAS HD CABLE ASSEMBLIES, 8U SERIES

RIGHT-ANGLE - TO - STANDARD INTERNAL MINISAS HD CABLE ASSEMBLY



NOTES

- FOR DETAILS ON RIGHT-ANGLE INTERNAL MINISAS HD CABLE ASSEMBLY, REFER TO SHEET 1 AND 2.
- FOR DETAILS ON STANDARD INTERNAL MINISAS HD CABLE ASSEMBLY, REFER TO DRAWING NO. 78-5100-2555-0.

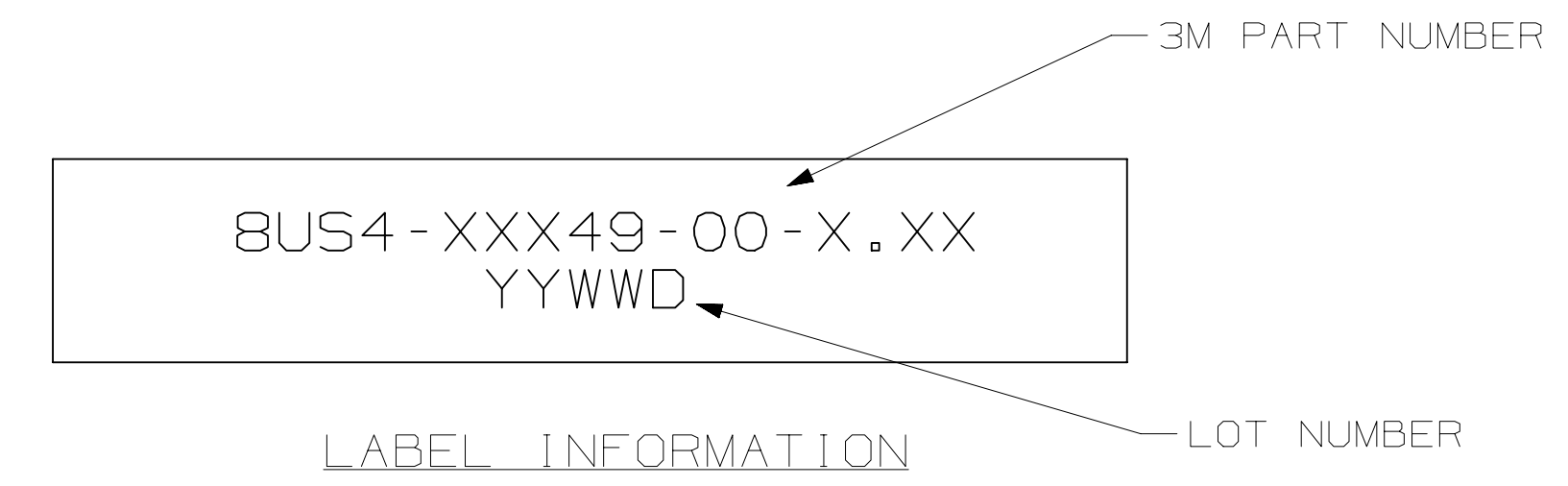
3M PART NUMBERING SCHEME

BUS4 - XXX 49 - 00 - X.XX

"LENGTH" IN METERS
 "LENGTH" TOLERANCE
 ±10MM FOR "LENGTH" 0.5 METER MAX
 ±15MM FOR "LENGTH" MORE THAN 0.5 METER

TABLE 4: DESCRIPTION FOR "XXX"

XXX	PINOUT	BRAIDED SLEEVE
AA1	STD MINISAS HD 4i WITH SIDEBANDS (SEE TABLE 2)	YES
AA2	STD MINISAS HD 4i WITH SIDEBANDS (SEE TABLE 2)	NO
CB1	MINISAS HD 4i WITHOUT SIDEBANDS (SEE TABLE 3)	YES
CB2	MINISAS HD 4i WITHOUT SIDEBANDS (SEE TABLE 3)	NO



REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DRY	KOK HOE LEE	DATE OCT 17, 2014	MFG	DATE
CHKD	YUNLONG QIAO	DATE OCT 17, 2014	APPR	DATE
			SAJJIT BANDHU	OCT 17, 2014

DIVISION: **3M** Center St. Paul, MN 55144

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SCALE: 1/1

TOLERANCES EXCEPT AS NOTED:

INCHES: .00 ±, .000 ±, .0000 ±

MILLIMETERS: 0 ±, .5 ±, .00 ±, .05 ±, .000 ±, .005 ±

MAX SURFACE ROUGHNESS: 125, ALL SURFACES, MARKED ONLY

ANGLES: ±1°

TITLE: INTERNAL MINISAS HD CABLE ASSEMBLY RIGHT-ANGLE CONNECTOR

CAGE NUMBER: D78-5100-2651-7

REV. A

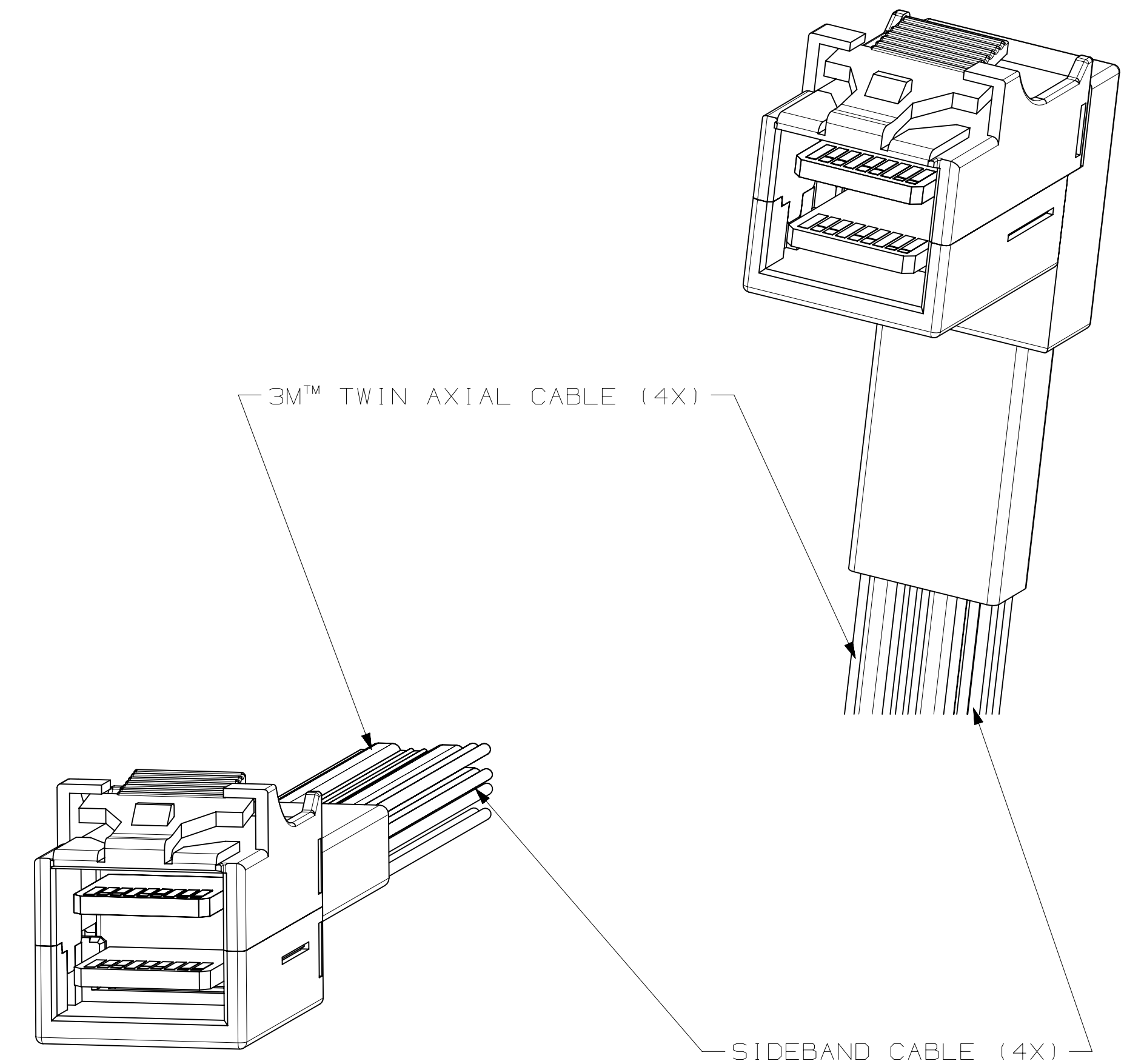
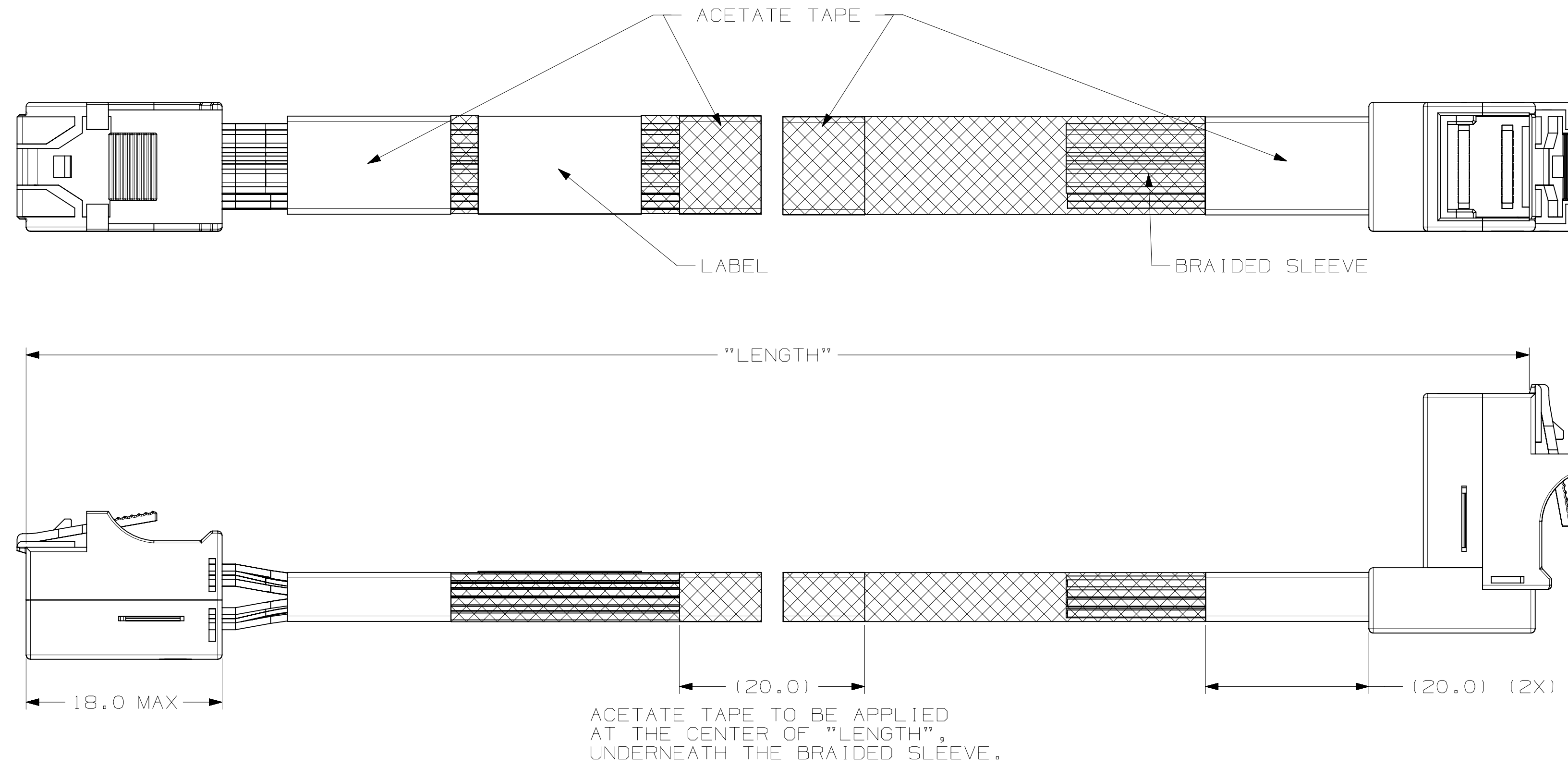
MODEL: SHT 3 OF 4

78-5100-2651-7
DRAWING NUMBER

A

3M™ HIGH ROUTABILITY INTERNAL MINISAS HD CABLE ASSEMBLIES, 8U SERIES

RIGHT-ANGLE - TO - SHORTENED INTERNAL MINISAS HD CABLE ASSEMBLY



NOTES

- FOR DETAILS ON RIGHT-ANGLE INTERNAL MINISAS HD CABLE ASSEMBLY, REFER TO SHEET 1 AND 2.
- FOR DETAILS ON SHORTENED INTERNAL MINISAS HD CABLE ASSEMBLY, REFER TO DRAWING NO. 78-5100-2658-2.

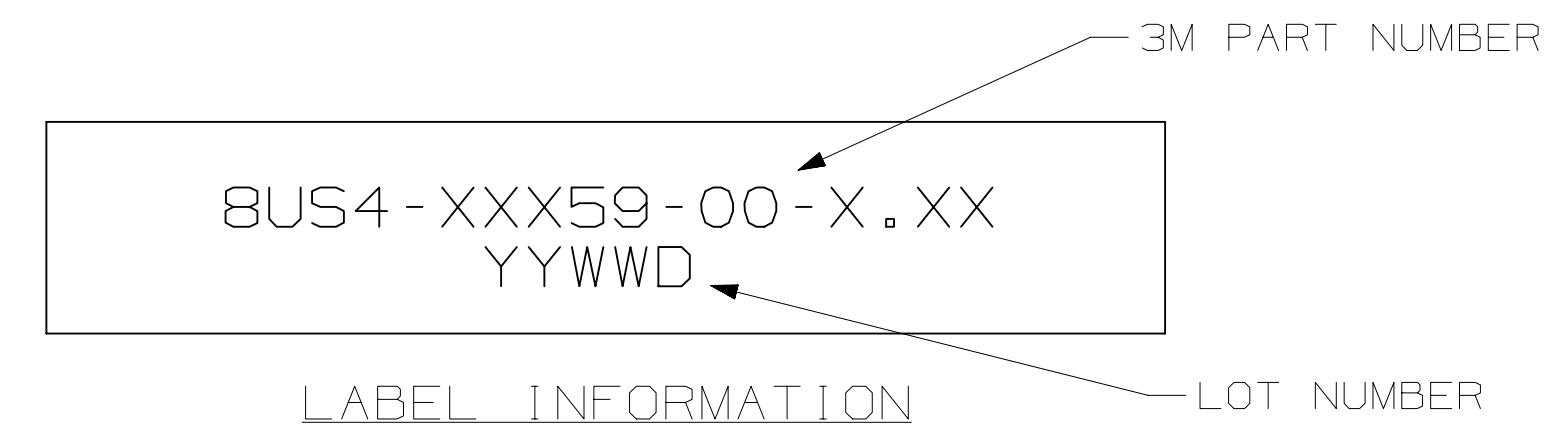
3M PART NUMBERING SCHEME

8US4 - XXX 59 - 00 - X.XX

"LENGTH" IN METERS
 "LENGTH" TOLERANCE
 ±10MM FOR "LENGTH" 0.5 METER MAX
 ±15MM FOR "LENGTH" MORE THAN 0.5 METER

TABLE 5: DESCRIPTION FOR "XXX"

XXX	PINOUT	BRAIDED SLEEVE
AA1	STD MINISAS HD 4i WITH SIDEBANDS (SEE TABLE 2)	YES
AA2	STD MINISAS HD 4i WITH SIDEBANDS (SEE TABLE 2)	NO
CB1	MINISAS HD 4i WITHOUT SIDEBANDS (SEE TABLE 3)	YES
CB2	MINISAS HD 4i WITHOUT SIDEBANDS (SEE TABLE 3)	NO



REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DIST	KOK HOE LEE	OCT 17, 2014	MFG	DATE
DRG	YUNLONG QIAO	OCT 17, 2014	APPR	DATE
			SAJJIT BANDHU	OCT 17, 2014
DESIGN REFERENCE		NEXT ASSEMBLY		
DO NOT SCALE DRAWING		SCALE 1/1	TOLERANCES EXCEPT AS NOTED	
THIRD ANGLE PROJECTION		INCHES		
INTERPRET PER ASME Y14.5 - 1994		MILLIMETERS		
MAX SURFACE ROUGHNESS 125		.00 ± .05		
ALL SURFACES MARKED ONLY		.000 ± .005		
ANGLES ±1°		INCHES		
MODEL		REV.		
A 0060617		OCT 17, 2014		
KHL		SB		
3M		© 3M COPYRIGHT 2015		
INTERNAL MINISAS HD CABLE ASSEMBLY		RIGHT-ANGLE CONNECTOR		
CAGE NUMBER	SIZE	DRAWING NO.	REV.	
D		78-5100-2651-7	A	
SHT 4 OF 4		REV. 1		

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JONHON

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«FORSTAR» (основан в 1998 г.)

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