

PWM Control Type DC/DC Converter IC for AC/DC Driver

BD7673AG

●General Description

BD7673AG is a PWM controller type DC/DC converter for AC/DC that provides an optimum system for all products that requires an electrical outlet. This product supports both isolated and non-isolated devices. IC enables simple design of low-power electrical converters. With switching MOSFET and current detection resistor as external devices, it enables more freedom in design.

Since the peak current control is utilized, peak current is controlled in each cycle, application excels wide bandwidth and transient response.

BD7673AG includes various protective functions such as soft start function, burst function, per-cycle over current limiter, VCC overvoltage protection and overload protection.

An external latch pin (COMP pin) is provided, so that latch stopping (OFF) can be set by external signals. This function is available as overheating protection and over output voltage protection.

The PWM switching frequency is fixed at 65 kHz.

A frequency hopping function is included which contributes to low EMI.

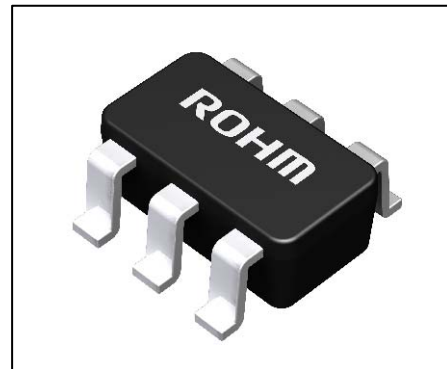
●Key Specifications

- Power Supply Voltage range: 8.5V to 25.0V
- Operating Current: Normal: 0.60mA (Typ)
Burst: 0.40mA (Typ)
- Oscillation Frequency: 65kHz (Typ)
- Operating Temperature range: -40°C to +85°C

●Package

SSOP6

W(Typ) x D (Typ) x H (Max)
2.90mm x 2.80mm x 1.25mm



●Features

- PWM frequency of 65kHz
- PWM current mode method
- Low circuit current when UVLO is ON (12µA at VCC=12V)
- Low circuit current without load (Burst operation when load is light)
- Built-in SW frequency hopping function
- 250nsec leading-edge blanking
- VCC UVLO / OVP
- Per-cycle over current protection circuit
- Soft start
- Output overload protection (latch protection)
- External latch function for COMP pin (Over heating protection function)

●Applications

AC adapters and household appliances (vacuum cleaners, humidifiers, air cleaners, air conditioners, refrigerators, IH cooking heaters, rice cookers, etc.)

●Typical Application Circuit

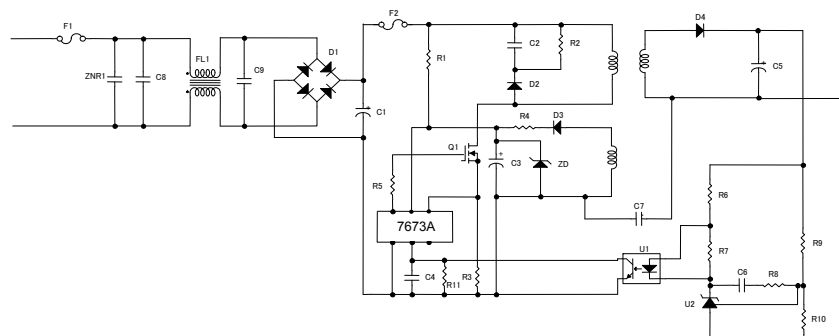


Figure 1, Application Diagram (12 V 1A Isolated Type)

●Pin Configuration (SSOP6)

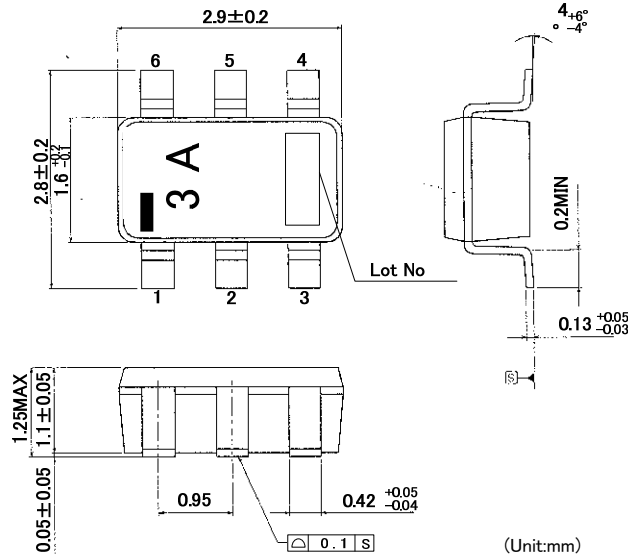


Figure 2, External Dimensions of SSOP6 Package

●Pin Description

Table 1 I/O PIN Functions

NO.	Pin Name	I/O	Function	ESD protection system	
				VCC	GND
1	GND	I/O	GND pin	○	-
2	FB	I	Feedback signal input pin	○	○
3	COMP	I	Comparator input pin	○	○
4	CS	I	Primary current sensor pin	○	○
5	VCC	I	Power supply input pin	-	○
6	OUT	O	External MOS drive pin	○	○

●I/O Equivalent Circuit

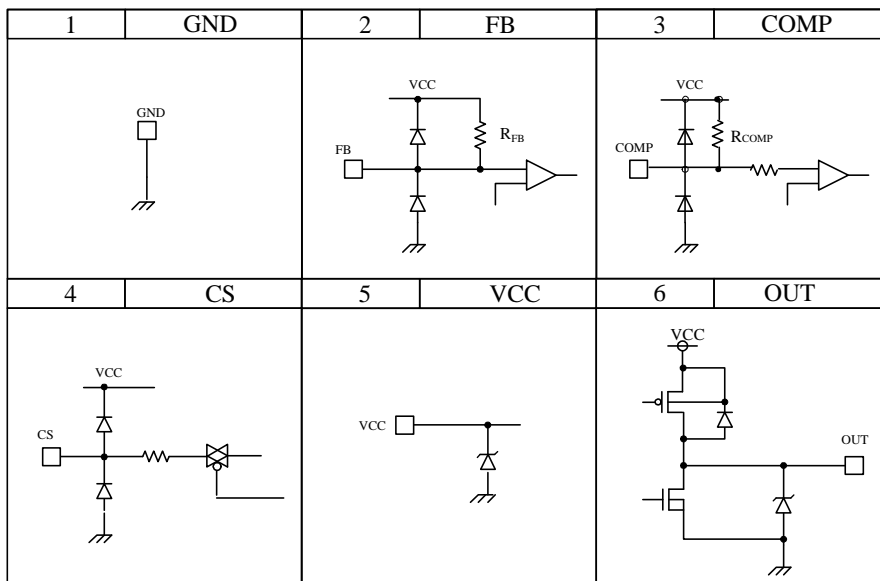


Figure 3, I/O Equivalent Circuit

●Description of Each Block

(1) Start Sequences (Soft Start Operation, Light Load Operation, and Latch Protection for Overload)

Start sequences are shown in Figure 5. This is also shown the operation of latch protection for overload.

See the sections below for detailed descriptions

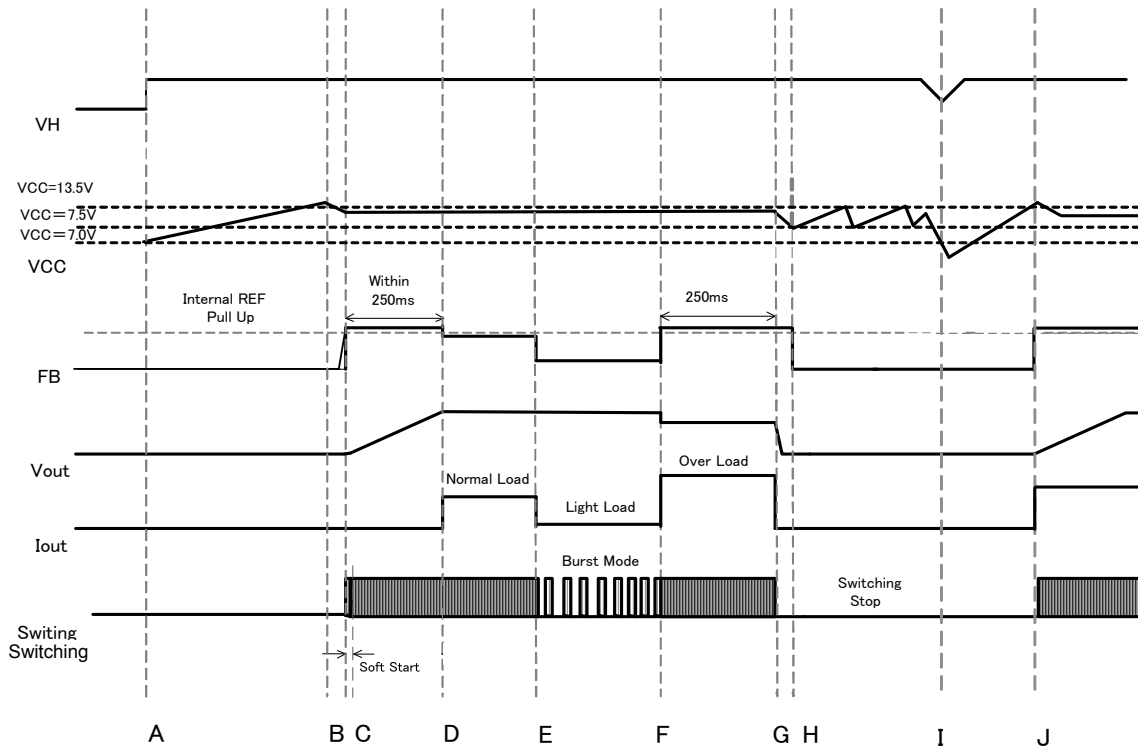


Figure 5, Start Sequence Timing Chart

A: Input voltage V_H is applied

B: VCC pin voltage rises by being supplied from V_H line through start resistor "Rstart" and the IC starts operating when $V_{CC} > V_{UVLO1}$ (13.5V Typ).

Switching operation starts when other protection functions are judged as normal.

From startup to be stable output voltage, application should be set to stabilize output voltage during $V_{CC} > V_{UVLO2}$ (7.5V Typ) because the VCC pin consumption current causes the VCC voltage drop.

C: Operated soft start function, maximum duty is restricted to 15% during a 1ms period to prevent any excessive rise in voltage or current. From 1ms to 8ms, maximum duty is restricted to 25%. Maximum duty is restricted to 75% after 8ms.

D: VOUT voltage rises when the switching operation starts.

Once the output voltage starts, it is set to the rated voltage level within the T_{FOLP} period (250ms Typ).

The output voltage is regulated within T_{FOLP} (=250ms Typ) from starting.

E: During Light Load, when FB pin voltage $< V_{BST}$ (=0.3V Typ), Burst method is operated to keep power consumption down.

F: Over Load condition occurs when FB pin voltage $> V_{FOLP1A}$ (=2.8V Typ).

G: When FB pin voltage is at V_{FOLP1A} (= 2.8V Typ) for more than T_{FOLP} (250ms Typ), the overload protection function is triggered and switching is stopped by LATCH operation. The IC's internal 250ms timer is reset during the T_{FOLP} period (250ms Typ) if $FB < V_{FOLP1B}$ even once.

H: VCC voltage is changed from V_{UVLO1} (13.5V Typ) to V_{UVLO2} (7.5V Typ) because of switching stop by latch protection. In case of high V_H voltage if VCC voltage is not changed to less than V_{LATCH} (7.0V Typ), IC is not released from latch protection.

I: If the condition which V_H voltage is lower continues, VCC voltage is also lower.

When VCC voltage is lower than V_{LATCH} (7.0V Typ), the IC is released from latch protection.

J: Same as B

In Figure 4, start resistor Rstart is needed to start the application.

When the start resistor Rstart value is reduced, standby power is increased and the startup time is shortened.

Conversely, when the start resistor Rstart value is increased, standby power is reduced and the startup time is lengthened.

Standby current is less than 20uA at VCC UVLO is disable, and it can calculate VCC UVLO voltage from $V_{UVLO1}=14.5V$ (Max).

ex) Starting resistor Rstart setting method;

$$R_{start} = (V_{Hmin} - V_{UVLO1} (\text{Max})) / I_{OFF} (\text{Max})$$

In the case of $V_{ac}=100V$ (-20% of a margin), Rstart requirement can be found by the following formulas:

$$V_{Hmin} = 100 \times \sqrt{2} \times 0.8 = 113V$$

Because of $V_{UVLO1} (\text{Max}) = 14.5V$, $R_{start} \leq (113V - 14.5V) / 20\mu A = 4.975M\Omega$

Start-up time can be found by the following formulas:

$$T_{start} = -R_{start} \times C_{VCC} \times \ln(1 - V_{UVLO1}/V_{Hmin})$$

ex) $R_{start}=3.0M\Omega$

$$R_{start} \text{ resistor loss in this case is : } P_d (R_{start}) = (V_H - V_{CC})^2 / R_{start} = (141V - 14.5V)^2 / 3.0M = 5.35mW.$$

(2) VCC Pin Protection

BD7673AG includes UVLO (Under Voltage Locked Out) and OVP (Over Voltage Protection) functions to monitor VCC pin voltage (see Figure 6 for OVP latch operation).

The UVLO function prevents damage to MOSFET by stopping switching operations by latch protection when the VCC pin voltage drops to $V_{CC} < V_{UVLO2}$ ($= 7.5V$ Typ).

The VCC OVP function prevents damage to MOSFET by stopping switching operations when the VCC pin voltage exceeds V_{OVP1} ($= 27.5V$ Typ).

The latch release condition is when $V_{CC} < V_{LATCH}$ ($V_{UVLO2} - 0.5V$, Typ $= 7.0V$). A latch blanking time is used for protecting mal-function. This time is 100us.

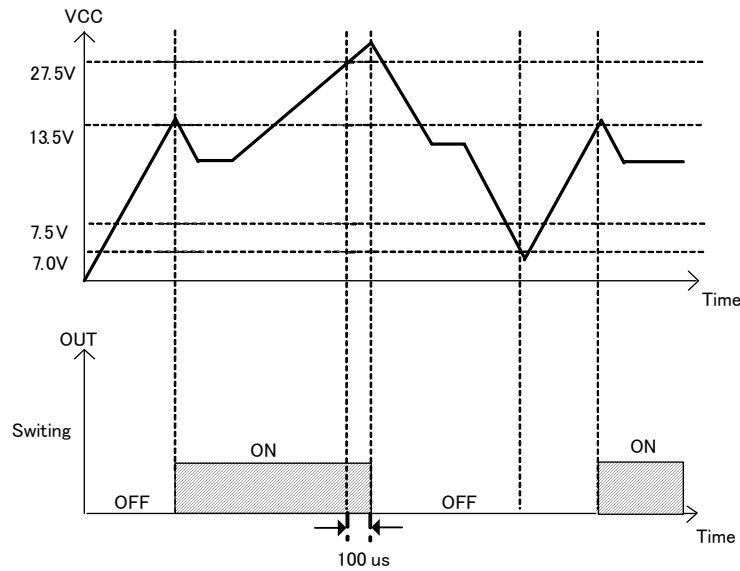


Figure 6, VCC UVLO/OVP Operation (Latch)

(3) DCDC Driver (PWM Comparator, Frequency Hopping, Slope Compensation, OSC, Burst)

BD7673AG uses current mode PWM control. In the internal generator, the average switching frequency is 65 kHz. Furthermore, switching frequency hopping function is built-in while the switching frequency fluctuation is shown as in Figure 7. Fluctuation cycle is 125Hz (=8ms).



Figure 7, Frequency Hopping Function

The max-duty cycle is fix to 75% (Typ) at OUT pin and minimum pulse width is fix at 500ns (Typ). When the duty cycle exceeds 50% at Current Mode control, the sub-harmonic oscillation occurs. To prevent it, IC is built-in slope compensation function.

BD7673AG has burst mode function to attain less power consumption when load is light. This function monitors FB pin voltage and detects light load when FB voltage < V_{BST} (=0.3V Typ).

The secondary output voltage, the FB voltage and the DCDC function are shown in Figure 8.

FB pin is pulled up by R_{FB} (=20kΩ Typ). At light load, when the secondary output voltage rises, the FB pin voltage will drop and when this goes below V_{BST} (=0.3V Typ) burst function will follow to reduce the power consumption.

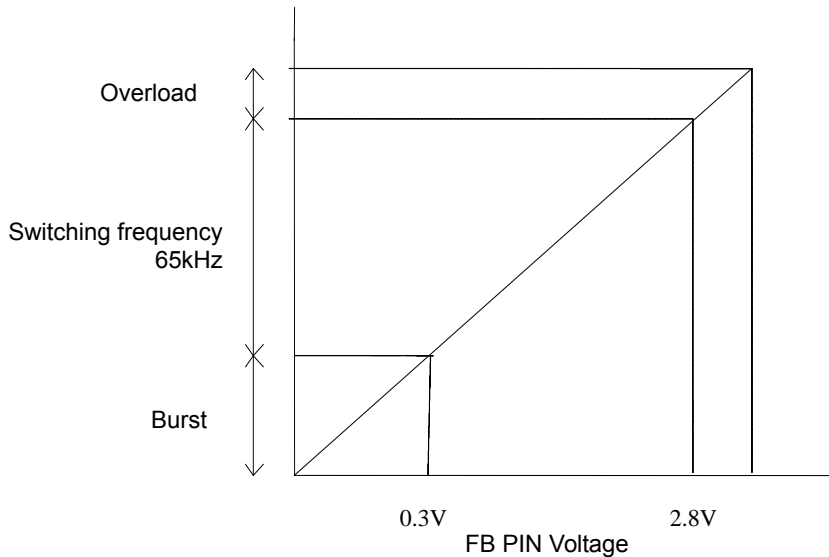


Figure 8, Switching Operation Status Changes by FB Pin Voltage

(4) Over Current Limiter and Leading Edge Blanking Period

BD7673AG has over current limiter for each switching cycle.

When the CS pin voltage exceeds the V_{CS} voltage ($=0.5V$ Typ), switching is turned OFF.

In addition, when the driver MOSFET is turned ON, surge current occurs at each capacitor component and drive current. Therefore, when the CS pin voltage rises temporarily, the detection errors may occur in the over current limiter circuit. To prevent detection errors, the OUT pin is switched from low to high and the CS signal is blanked for 250nsec by the LEB (Leading Edge Blanking) function. This blanking function enables a reduction of CS pin noise filtering in response to noise that occurs when the OUT pin is switched from low to high.

(5) Output Overload Protection Function (FB OLP Comparator)

Overload Protection Function monitors the load status of secondary output through FB pin and stops the switching of OUT pin during excessive load. In over load condition, there is no current in photo-coupler because output voltage decreases (drops) while FB pin voltage rises.

When FB pin voltage exceeds V_{FOLP1A} ($=2.8V$ Typ) at T_{FOLP} ($=250ms$ Typ) interval continuously, a load is excessive and OUT pin is fixed to L. The timer of overload protection is reset when FB pin drops further than V_{FOLP1B} ($=2.6V$ Typ) within T_{FOLP} ($=250ms$ Typ) after exceeding V_{FOLP1A} ($=2.8V$ Typ). Switching functions within this T_{FOLP} ($=250ms$ Typ).

FB voltage, which is pulled up in resistance to IC internal voltage operates from V_{FOLP1A} ($=2.8V$ Typ) or more at start-up. For this matter, set the start-up time of the secondary output voltage such that the FB voltage is always V_{FOLP1B} ($=2.6V$ Typ) or less within T_{FOLP} ($=250ms$ Typ) at start-up.

Excessive load is detected and latch stops when T_{FOLP} ($=250ms$ Typ) lapses. Release of latch plugs/unplugs the power supply and is cancelled when $V_{CC} < V_{LATCH}$ ($=7.0V$ Typ).

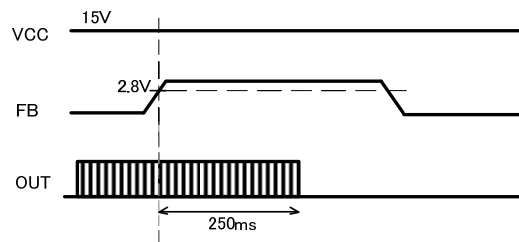


Figure 9, Overload Protection Latch

(6) COMP Pin External Latch Function

IC is latched when the COMP pin voltage goes below V_{LATCH} (0.5V Typ). A latch timer for T_{LATCH} (100us Typ) added to prevent operation errors caused by noise. The COMP pin is pulled up by R_{COMP} (25.9kΩ Typ), and when R_T (3.7kΩ Typ) is pulled down at the COMP pin, latch protection is operated. Some application examples are shown in Figure 10, Figure 11, and Figure 12.

Overheating Protection by NTC Thermistor

A thermistor is attached to the COMP pin so that latching can be stopped when overheating occurs. In the case of this application, it should be designed so that the thermistor resistance becomes R_T (3.70kΩ Typ) when overheating is detected.

(Figure 10 and Figure 11 are application circuit examples in which latch operation occurs when $T_a = 110^{\circ}C$)

The variation in R_T (=3.70kΩ Typ) shown in an electrical property includes only IC. Please add the variation of external thermistor resistance to it and design.

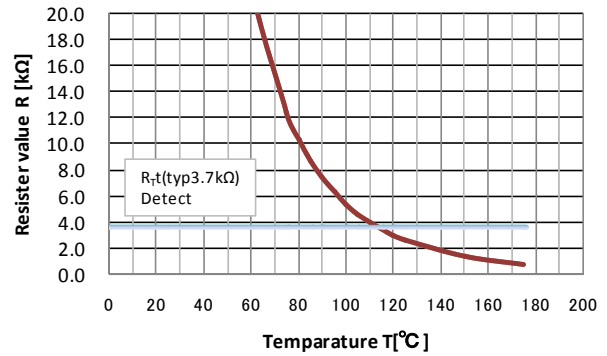
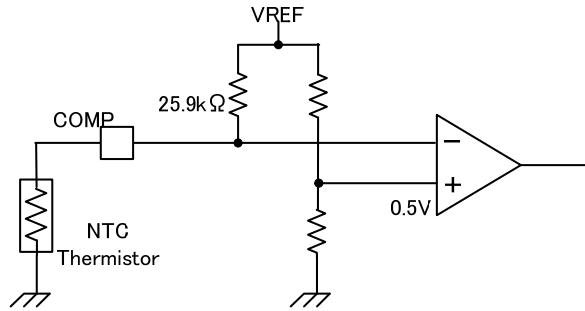


Figure 10, COMP Pin Overheating Protection Application

Figure 11, Temperature-Thermistor Resistance Value

Secondary Output Voltage Overvoltage Protection

A photo-coupler is attached to the COMP pin to perform detection of secondary output overvoltage.

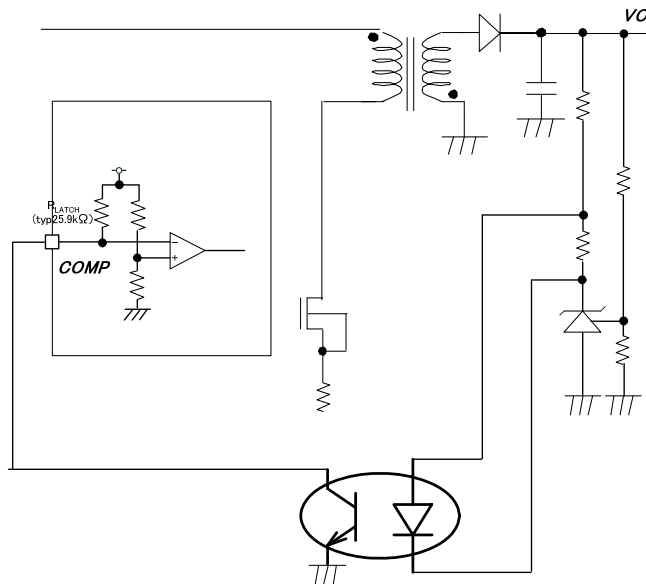


Figure 12, Output Overvoltage Protection Application

●Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit	Conditions
Maximum Applied Voltage 1	Vmax1	30	V	VCC, OUT
Maximum Applied Voltage 2	Vmax2	6.5	V	CS, FB, COMP
OUT pin output Peak Current	I _{OUT}	±1.0	A	
Allowable Dissipation	Pd	674.9 (Note1)	mW	When implemented
Operating Temperature Range	Topr	-40 to +85	°C	
Storage Temperature Range	Tstr	-55 to +150	°C	

(Note1) SSOP6: Derate by 6.749 mW/°C when operating above Ta=25°C (when mounted on 70 mm × 70 mm, 1.6 mm thick, glass epoxy on single-layer substrate).

●Recommended Operating Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit	Conditions
Power Supply Voltage Range	VCC	8.5 to 26.0	V	VCC pin voltage

●Electrical Characteristics (Unless otherwise noted, Ta = 25°C, VCC=12V)

Parameter	Symbol	Specifications			Unit	Conditions
		MIN	TYP	MAX		
[Circuit Current]						
Circuit Current (OFF)	I _{OFF}	-	12	20	μA	VCC = 12V (UVLO = Detection)
Circuit Current (ON) 1	I _{ON1}	-	600	1000	μA	FB = 2.0V COMP: 100kΩ (during pulse operation)
Circuit Current (ON) 2	I _{ON2}	-	400	600	μA	FB = 0.0V COMP: 100kΩ (during pulse operation when OFF)
[VCC Pin Protection Function]						
VCC UVLO Voltage 1	V _{UVLO1}	12.50	13.50	14.50	V	VCC rise
VCC UVLO Voltage 2	V _{UVLO2}	6.50	7.50	8.50	V	VCC drop
VCC UVLO Hysteresis	V _{UVLO3}	-	6.00	-	V	V _{UVLO3} = V _{UVLO1} - V _{UVLO2}
VCC OVP Voltage 1	V _{OVP1}	25.0	27.5	30.0	V	VCC rise

●Electrical Characteristics of control block (Unless otherwise noted, Ta = 25°C, VCC=12V)

Parameter	Symbol	Specifications			Unit	Conditions
		MIN	TYP	MAX		
[PWM Type DCDC Driver Block]						
Oscillation Frequency	F _{SW1}	60	65	70	KHz	FB=2.0V average frequency
Frequency Hopping Width 1	F _{DEL1}	-	4.0	-	KHz	FB=2.0V
Hopping Fluctuation Frequency	F _{CH}	93	125	157	Hz	
Minimum Pulse Width	T _{min}	-	500	-	ns	
Soft Start Time 1	T _{SS1}	0.75	1.00	1.25	ms	
Soft Start Time 2	T _{SS2}	6.00	8.00	10.00	ms	
Maximum Duty 1	D _{max}	68.0	75.0	82.0	%	During normal operation
Maximum Duty 2	D _{SS1}	5.0	15.0	25.0	%	During soft start 0[ms] to T _{SS1} [ms]
Maximum Duty 3	D _{SS2}	15.0	25.0	35.0	%	During soft start T _{SS1} [ms] to T _{SS2} [ms]
FB pin Pull-up Resistance	R _{FB}	15	20	25	kΩ	
∠FB / ∠CS Gain	Gain	-	5	-	V/V	
FB Burst Voltage	V _{BST}	0.20	0.30	0.40	V	During FB drop
FB OLP Voltage 1a	V _{FOLP1A}	2.5	2.8	3.1	V	When overload is detected (FB rise)
FB OLP Voltage 1b	V _{FOLP1B}	-	$V_{FOLP1A} \cdot 0.5$	-	V	When overload is detected (FB drop)
FB OLP Timer	T _{FOLP}	187	250	312	ms	
Latch Release Voltage (VCC pin voltage)	V _{LATCH}	-	$V_{UVLO2} \cdot 0.5$	-	V	Latch release voltage VCCUVLO2-0.5 [V]
Latch Mask Time	T _{LATCH}	50	100	200	us	VCCOVP, COMP Mask time
[Overcurrent Detection Block]						
Overcurrent Detection Voltage	V _{CS}	0.475	0.500	0.525	V	
Leading Edge Blanking Time	T _{LEB}	-	250	-	ns	
[Output Driver Block]						
OUT pin Pch MOS Ron	R _{POUT}	10	25	39	Ω	
OUT pin Nch MOS Ron	R _{NOUT}	3	7	12	Ω	
[External Latch Comparator Block]						
COMP pin Latch Detection Voltage	V _{COMP}	-	0.5	-	V	
COMP pin Pull-up Resistance	R _{COMP}	-	25.9	-	kΩ	
Thermistor Resistance Detection Value	R _T	3.30	3.70	4.10	kΩ	Thermistor connected to COMP pin

● Typical Performance Curves

(This is not a guarantee since this is the reference data. Figure 37 shows the measurement circuit diagram.)

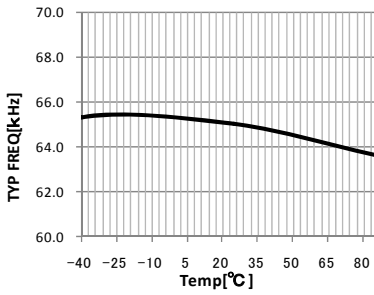


Figure 13, Typ Frequency Fsw1

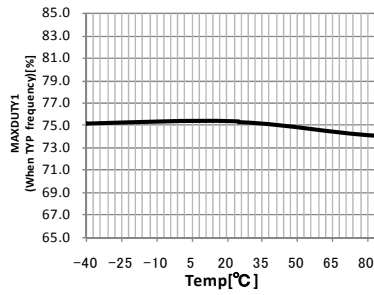


Figure 14, MAXDUTY1 (With Typ frequency)

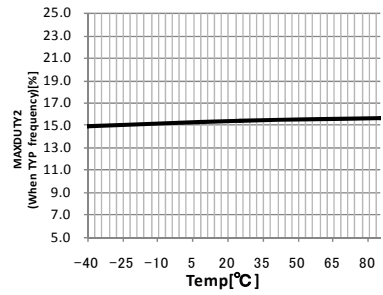


Figure 15, MAXDUTY2 (With Typ frequency)

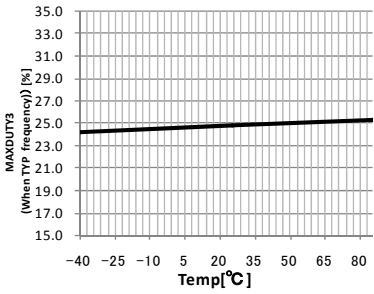


Figure 16, MAXDUTY3 (With Typ frequency)

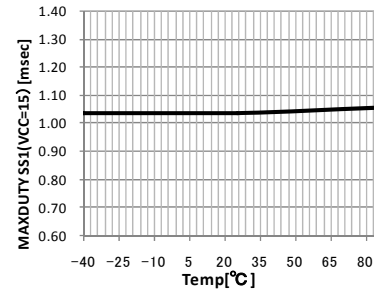


Figure 17, MAXDUTY SS1 (VCC=15)

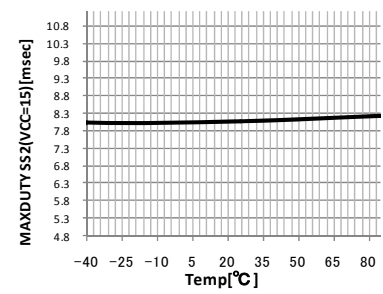


Figure 18, MAXDUTY SS2 (VCC=15)

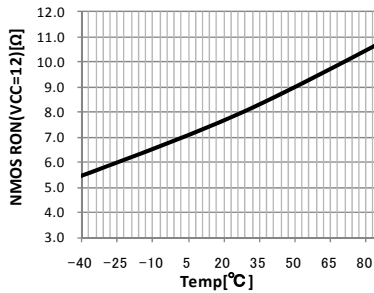


Figure 19, NMOS RON (VCC=12)

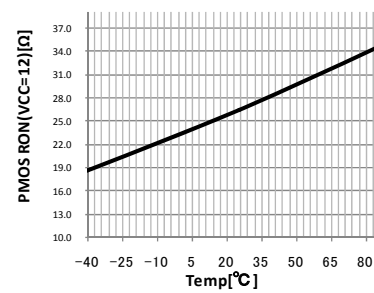


Figure 20, PMOS RON (VCC=12)

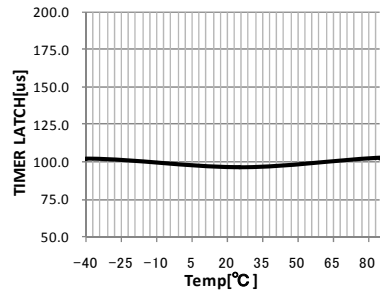


Figure 21, Timer Latch

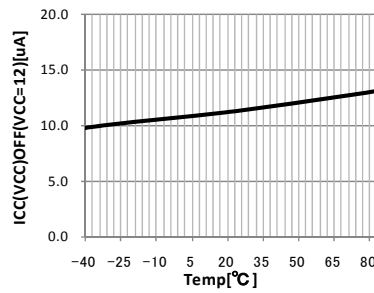


Figure 22, ICC (VCC) OFF (VCC=12)

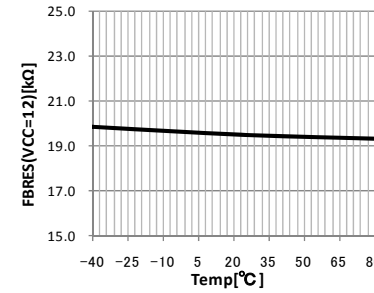


Figure 23, FBRES (VCC=12)

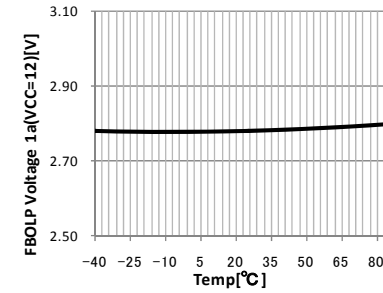


Figure 24, FBOLP Voltage 1a (VCC=12)

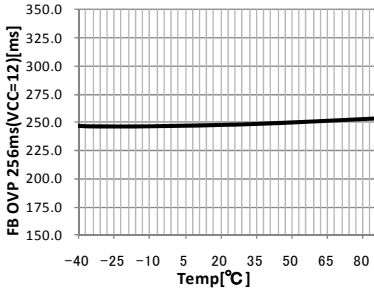


Figure 25, FB OVP 256ms(VCC=12)

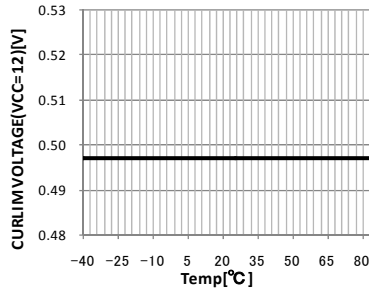


Figure 26, CURLIM Voltage (VCC=12)

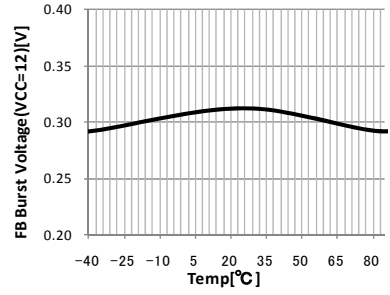


Figure 27, FB Burst Voltage (VCC=12)

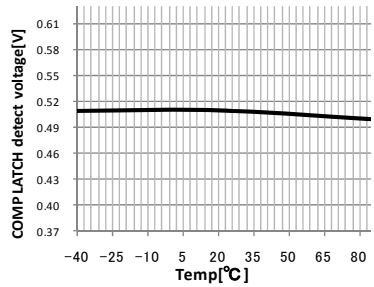


Figure 28, COMP Latch Detect Voltage

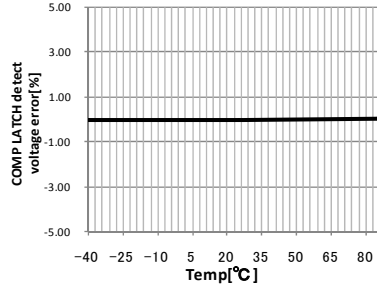


Figure 29, COMP Latch Detect Voltage Error

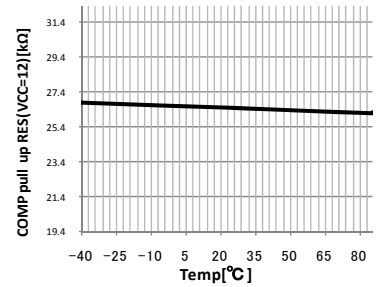


Figure 30, COMP Pull-up RES (VCC=12)

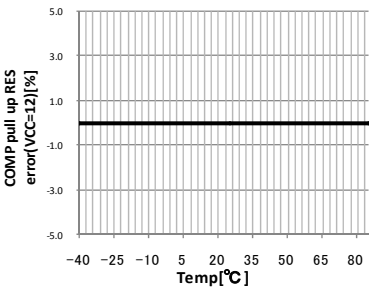


Figure 31, COMP Pull-up RES Error (VCC=12)

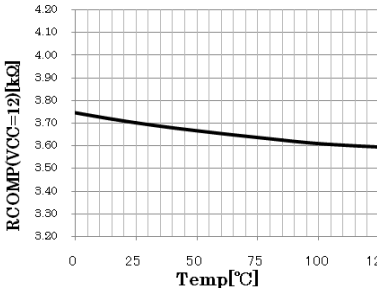


Figure 32, RCOMP (VCC=12)

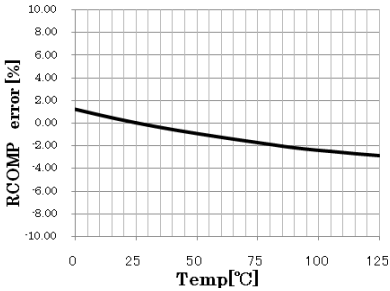


Figure 33, RCOMP Error

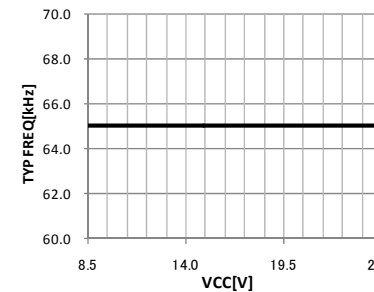


Figure 34, Typ Frequency Fsw1 (temp=25°C)

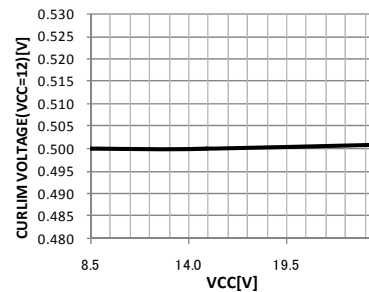


Figure 35, CURLIM Voltage (temp=25°C)

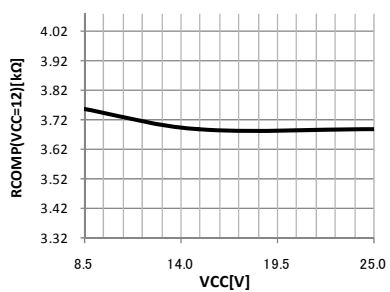


Figure 36, RCOMP (temp=25°C)

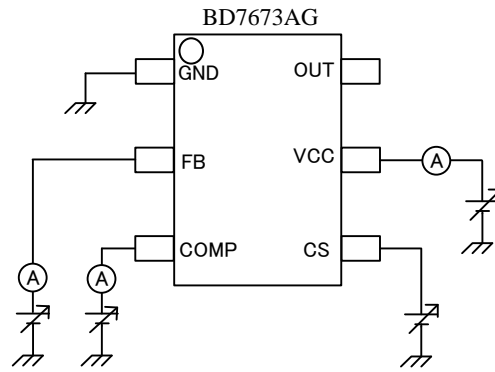


Figure 37, Measurement Circuit Diagram

●Power Dissipation

The thermal design should set the operation for the following conditions.
 (Since the temperature shown below is the guaranteed temperature, be sure to take margin into account.)

1. The ambient temperature T_a must be 85°C or less.
2. The IC's loss must be within the allowable dissipation P_d .

The thermal reduction characteristics are as follows.
 (PCB : 70mm×70mm×1.6mm mounted on glass epoxy substrate)

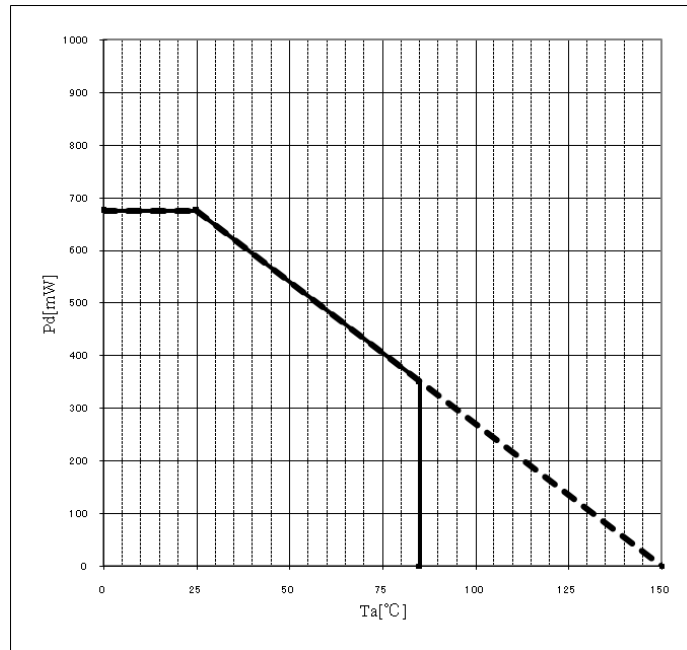


Figure 38, SSOP6 Thermal Reduction Characteristics

●Operational Notes

(1) Absolute Maximum Ratings

Operating the IC over the absolute maximum ratings may damage the IC. In addition, it is impossible to predict all destructive situations such as short-circuit modes or open circuit modes. Therefore, it is important to consider circuit protection measures, like adding a fuse, in case the IC is expected to be operated in a special mode exceeding the absolute maximum ratings.

(2) Power Supply and Ground Lines

Design the PCB layout pattern to provide low impedance ground and supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

(3) Ground Voltage

The voltage of the ground pin must be the lowest voltage of all pins of the IC at all operating conditions. Ensure that no pins are at a voltage below the ground pin at any time, even during transient condition.

(4) Short between pins and mounting errors

Be careful when mounting the IC on printed circuit boards. The IC may be damaged if it is mounted in a wrong orientation or if pins are shorted together. Short circuit may be caused by conductive particles caught between the pins.

(5) Operation under strong magnetic fields

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

(6) Regarding input pins of the IC

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that causes these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided. Also, do not apply voltage to an input pin when there is no power supply voltage being applied to the IC. In fact, even if a power supply voltage is being applied, the voltage applied to each input pin should be either below the power supply voltage or within the guaranteed values in the electrical characteristics.

(7) External capacitors

When using a ceramic capacitor, determine the dielectric constant considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

(8) Thermal Consideration

Use a thermal design that allows for a sufficient margin by taking into account the permissible power dissipation (Pd) in actual operating conditions.

Also, use these products within ranges that do not put output Tr beyond the rated voltage and ASO.

(9) Rush current

In a CMOS IC, momentary rush current may flow if the internal logic is undefined when the power supply is turned ON, so caution is needed with regard to the power supply coupling capacitance, the width of power supply and GND pattern wires, and how they are laid out.

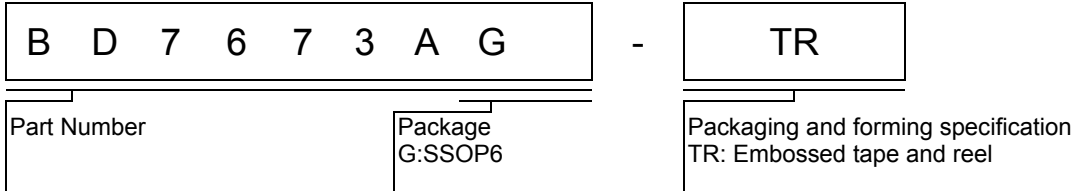
(10) Unused input terminals

Input terminals of an IC especially logic inputs are often connected to the gate of a CMOS transistor. The gate has extremely high impedance and extremely low capacitance. It can be easily charged by the electric field from the outside if left unconnected. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of IC. So unless otherwise specified, input terminals not being used should be connected to the power supply or ground line.

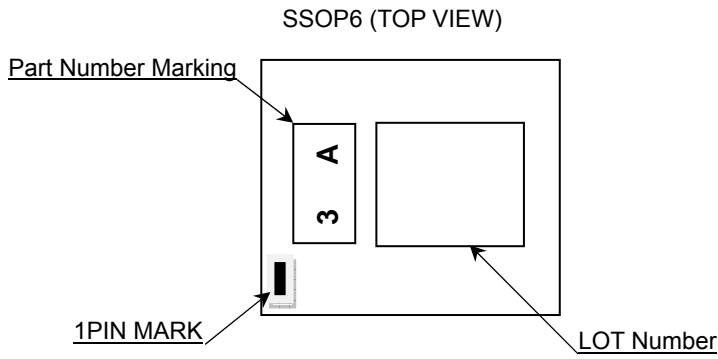
(11) About this Document

Although the functional description and application notes given in this document are reliable, it does not mean that the particular application a user designs with this IC is guaranteed to work. It is the user's responsibility to check well the design application including other external devices used together with the IC.

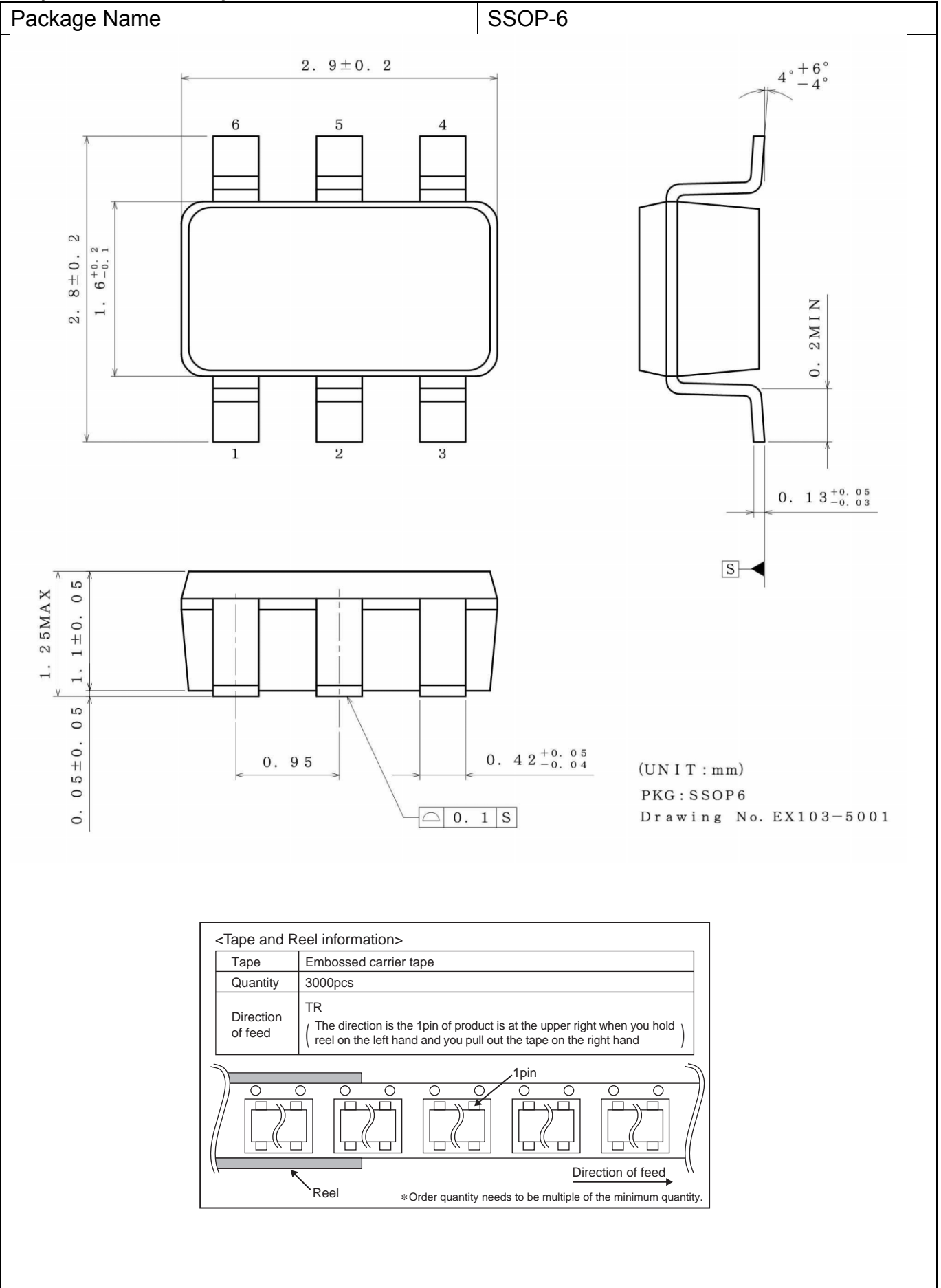
●Ordering Information



●Marking Diagram



●Physical Dimension, Tape and Reel Information



●Revision History

Date	Revision	Changes
2013.5.28	001	New preparation
2015.7.16	002	Page. 01 Modify Figure 1 Page. 04 Modify Figure 5 Page. 08 Modify written error Page. 09 Modify written error Page. 10 Modify t written error Page. 13 Modify circuit Figure36 Page. 13 Modify circuit Figure37 Page. 16 Move Physical dimension page

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(Note1) Medical Equipment Classification of the Specific Applications

JAPAN	USA	EU	CHINA
CLASS III	CLASS III	CLASS II b	CLASS III
CLASS IV		CLASS III	

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 - Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
 - Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
 - Sealing or coating our Products with resin or other coating materials
 - Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
 - Use of the Products in places subject to dew condensation
- The Products are not subject to radiation-proof design.
- Please verify and confirm characteristics of the final or mounted products in using the Products.
- In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- De-rate Power Dissipation (Pd) depending on Ambient temperature (Ta). When used in sealed area, confirm the actual ambient temperature.
- Confirm that operation temperature is within the specified range described in the product specification.
- ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

- When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

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 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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