# Series 388 Potentiometer 1/2 in. sq., .5 Watt Series 389 Potentiometer 1/2 in. sq., 1 Watt



# Description

The 388 and 389 series are 1/2 in. square, modular, stackable potentiometers. The basic construction suits the series for countless design options; over a billion configurations are available. The 388 and 389 series can be found in a wide range of sophisticated systems in a broad scope of industries.

# Features

- Small size 1/2 in. square
- Stackable up to 8 modules
- *Switches* rotary, push-pull, push-momentary, multi position and schadow.
- *Versatility* various shaft, bushings, terminal styles, resistance values, tapers and tolerances

## **Special Features**

- *Detents* single position or up to 16 positions in mechanical rotation; special detents available
- Seals mounting and shaft seals
- Medium torque 1 to 6 oz. in.
- Center tap extra terminal
- *Tracking* laser trimming to keep two or more sections within a certain relational tolerance.
- Phasing modules electrically, mechanically, or both
- Multi-turns 3 1/2 and 5-turn styles
- *Clutch drive* independent adjustment of two modules, single shaft
- Push drive shaft depressed to actuate pot.
- Return to center after shaft rotation (clockwise or counter clockwise), automatic return to center point

# Series 388 Electrical Specifications

Resistance Range	Linear: $100\Omega$ to 5 Megohms Tapered: $500\Omega$ to 2 Megohms	Linear: $5\Omega$ to Tapered: 1009
Resistance Tolerance	Linear: thru $500K\Omega \pm 10\%$ ; above $500K\Omega \pm 20\%$ . Tapered: thru $100K\Omega \pm 10\%$ ; above $100K\Omega \pm 20\%$ .	Linear: $\pm 10\%$ Tapered: $\pm 10\%$ Under $20\Omega \pm 2\%$
Taper	See Charts A and B, page 9 for standard and special tapers available.	See Charts A and special ta
Taper Tolerance	±20% of nominal resistance at 50% ±3% mechanical rotation	±20% of nom mechanical ro
Independent Linearity	$\pm 5\%$ standard with specials available	±5% standard
End Resistance	$4\Omega$ maximum each end linear and low side of taper. 1% of total R. high side of taper.	2Ω maximum 4Ω maximum

# Series 389 Electrical Specifications

Linear:  $5\Omega$  to 5 Megohms Tapered:  $100\Omega$  to 2 Megohms

Linear:  $\pm 10\%$  standard;  $\pm 5\%$  special. Tapered:  $\pm 10\%$ . Under  $20\Omega \pm 20\%$ .

See Charts A and B, page 9 for standard and special tapers available.

 $\pm 20\%$  of nominal resistance at  $\pm 50\%$  mechanical rotation

±5% standard with specials available

 $2\Omega$  maximum each end  $5\Omega$  to  $2.5K\Omega$ .  $4\Omega$  maximum each end above 2.5K

Electrical Specifications continued, next page

Electrical Specifications continued		
Dynamic Noise (C.R.V.)	<ul><li>1.5% of total R, standard linear;</li><li>1.0% of total R, special linear;</li><li>2.2% of total R, taper.</li></ul>	3.0% of total R, standard linear; 1.5% of total R, special linear (500 $\Omega$ and above); 6.0% of total R, tapered.
Static Noise	Up to 30KΩ - 20db; 100KΩ - 12 db; 1 Megohms +3db.	Up to $100\Omega$ - 25db; $10K\Omega$ - 15db; 100KΩ - 10db.
Power Rating	0.5 Watt @ 70°C bushing mounting. 0.25 Watt @ 70°C PC mounting. Derate to 0 watts @ 120°C. Derate 50% for non-linear tapers and derate multiple sections 1/2 wattage of panel unit.	<ul> <li>1.0 watt @ 85°C bushing mounting.</li> <li>0.5 watt @ 85°C PC mounting.</li> <li>Derate to 0 watts @ 150°C.</li> <li>Derate 50% for non-linear tapers and derate multiple sections 1/2 wattage of panel unit.</li> </ul>
Working Voltage	350 Vdc across end terminals, but power not to exceed rating.	350 Vdc across end terminals, but power not to exceed rating.
Dielectric Withstanding Voltage	750 Vac @ ATM pressure; 350 Vac @ 3.4 in. (86.36mm) Mercury.	900 Vac single standard module and 750 Vac all non-standard constructions @ ATM pressure; 350 Vac @ 3.4 in. (86.36mm) Mercury.
Insulation Resistance	1000 Megohms minimum for dry, clean conditions @ 25°C	1000 Megohms minimum for dry, clean conditions @ 25°C
Temperature Coefficient	See Chart C page 10.	15Ω to 100Ω 250 ppm/°C. 100Ω to 5 Megohms 150 ppm/°C. Temperature range -55°C to 150°C.
Tracking	10% voltage ratio tracking between sections standard. Specials available.	10% voltage ratio tracking between sections standard. Specials available.
Electrical Rotation	295° ±5°	295° ±5°
Effective Rotation	$265^{\circ} \pm 5^{\circ}$ without switch; $240^{\circ} \pm 5^{\circ}$ with switch.	$250^{\circ} + 10^{\circ} - 5^{\circ}$ without switch; $225^{\circ} + 10^{\circ} - 5^{\circ}$ with switch.
	Series 388 Operational Specifications	Series 389 Operational Specifications
Load Life	10% maximum change in resistance and within end resistance limits with rated power across element, at 70°C ambient temperature. Power applied 1.5 hours "on" 0.5 hours "off" for 1000 hours.	5% maximum change in resistance and within end resistance limits with rated power across element, at 85°C ambient temperature. Power applied 1.5 hours "on" 0.5 hours "off" for 1000 hours.
Rotational Life	10% maximum resistance change up to 50,000 cycles under load. Trimmer version 5000 cycles.	25,000 cycles under load. Trimmer version 5000 cycles.
Low Temperature Operation	Less than 3% change in total R. Operating torque at -40°C is 30 oz. in. -55°C available upon request.	Less than 2% change in total R. Operating torque at -40°C is 30 oz. in. -55°C available upon request.

	Series 388 Environmental Specifications	Series 389 Environmental Specifications
	Series 388 is designed to meet MIL-R-94 performance characteristics where applicable.	Series 389 is designed to meet MIL-R-94 and MIL-R-22097 performance characteristics where applicable.
Low Temperature Storage	Less than 2% change in total resistance	Less than 2% change in total resistance
Thermal Cycling	Less than 4% total R change as a result of 5 cycles @ -55°C to +120°C	Less than 3% total R change as a result of 5 cycles @ -55°C to +150°C
Moisture Resistance	10% maximum total R change when tested per method 103 of MIL-STD-202	5% maximum total R change when tested per method 103 of MIL-STD-202
Shock	The total resistance setting change is 2% maximum between left and right terminals and 5% maximum between CCW terminal and center terminal when tested per method 213 condition I of MIL-STD-202.	The total resistance setting change is 2% maximum between left and right terminals and 5% maximum between CCW terminal and center terminal when tested per method 213 condition I of MIL-STD-202.
Vibration, High Frequency	No intermittent contacts or open circuits when tested per method 204 condition C of MIL-STD-202. Resistance setting change is 5% maximum between left (CCW) terminal and center terminal. The total resistance change is 2% maximum between left and right terminals.	No intermittent contacts or open circuits when tested per method 204 condition C of MIL-STD-202. Resistance setting change is 5% maximum between left (CCW) terminal and center terminal. The total resistance change is 2% maximum between left and right terminals.
Washability	Units may be adversely affected if subjected to conventional after-solder board-wash.	Units may be adversely affected if subjected to conventional after-solder board-wash.

# Series 388 and 389 Mechanical Specifications

#### **Body Size**

(Single module) .5 in. (12.70mm) square  $\pm$ .047 in. (1.19mm), except at standoffs

#### **Terminals**

Printed circuit style on 0.100 in. (2.54mm) grid in line, 0.250 in. (6.35mm) long. Spacing between terminals in multiple section controls 0.300 in. (7.54mm). Solder lugs formed from PC pins to accept three #22 AWG wires. Maximum PC terminal length .875 in. (22.23mm).

#### Housing

Molded thermoplastic

## Anti-turn Device

Location 1 supplied unless otherwise specified. (See Chart D). Anti-turn Device radius is .250 in. (6.35mm). For options, see figure 5, page 10.

### Shafts

Brass, nickel-plated, 1/8 in. (3.18mm) diameter standard. 1/4 in. (6.35mm) diameter optional. Concentric shafts 1/8 in. (3.18mm) outer shaft and 0.078 in. (1.98mm) inner shaft and 1/4 in. (6.35mm) outer shaft and 1/8 in. (3.18mm) inner shaft. Other shaft diameters available on special order.

#### Seals

Mounting seal and shaft seal available for single shafts only.

Caution: These units not designed to meet boardwashing requirements.

## Medium Torque

Medium torque option available, single shaft controls. 1 oz. in. minimum to 6.0 oz. in.

#### Mechanical Rotation

With or without switch,  $295^{\circ} \pm 5^{\circ}$ . With push-pull or momentary switch,  $310^{\circ}$  (inc.  $10^{\circ}$  backlash). Rotary switch with push-pull or momentary switch,  $42^{\circ}$ maximum. (Plus  $30^{\circ}$  for added detents) Push-pull or momentary switch,  $12^{\circ}$  maximum. Multi-position rotary switch,  $30^{\circ}$  per detent,  $+12^{\circ}$  maximum.

#### Shaft Pull Force

.125 in. (3.18mm) diameter shaft: 18 lbs. .250 in. (6.35mm) diameter shaft: 10 lbs. Pot/BJ or BJM: 7.5 lbs. Clutch: 20 lbs. Pot/AJ/BJ or BJM: 10 lbs. Concentric Rear Shaft: 7.5 lbs.

Shaft End Play .020 in. (0.51mm) maximum

Mechanical Specifications continued, next page

### Mechanical Specifications continued

#### Shaft Radial Play

.028 in. (0.71mm) maximum 1 in. (25.4mm) from mounting surface with 250 in. (6.35mm) diameter bushing.

## **Actuating Forces**

Pot/BJ: 10-22 oz.; Dual Pot/BJ: 10-25 oz.; Pot/BJM: 25-40 oz.; Pot/Pot/BJM:25-43 oz.; MTorque Pot/BJM: 25-45 oz.; Reverse BJM: 25-40 oz.; Clutch Pot: 15 oz. maximum; Disc Clutch/BJM: 45 oz. maximum.

#### Tap Terminal Strength 18 lbs. maximum pull

#### **Bushing Diameter**

1/4 in. (6.35mm) x 32NEF-2A standard 3/8 in. (9.53mm) x 32NEF-2A optional. When using 3/8 in. diameter bushing, distance from mounting surface to PC terminals is .170 in. (4.32mm) See page 12.

#### **Bushing Length**

Plain: 1/4 in. (6.35mm) or 3/8 in. (9.53mm) Split-locking style: 3/8 in. (9.35mm)

# Figure 1



#### **Curves Standard**

The "S" taper is linear, the change in resistance value being directly proportional to the degree of rotation. It can be used either as right-hand or left-hand taper.

The "Z" taper attains 10% resistance value at 50% of clockwise rotation (left-hand).

The reverse "Z" taper attains 10% resistance value at 50% of counterclockwise rotation (right-hand).

For conformity and special output curves, consult Factory.

#### **Operating Torque**

0.2 to 3.0 oz. in. for single and dual concentric controls. Duals 0.3 to 3.5 oz. in. Triples 0.5 to 4.5 oz. in. Quads 0.5 to 5.5 oz. in. Variation within a control 1 oz. in. maximum.

#### Stop Torque

3 lb. in. single shaft

2 lb. in. dual concentric shaft

## Hardware

Mounting hardware available.

- a. Hex mounting nut 1/4 in. (6.35mm) x 32 thread, 5/16 in. (7.94mm) across flats, 1/16 in. (1.59mm) thick.
- b. Internal tooth lockwasher 13/32 in. (10.32mm) OD x .025 in. (0.64mm) thick.
- c. Jam hex nut 5/16 in. (7.94mm) across flats, 5/32 in. (3.97mm) thick supplied with locking type bushings.

#### Marking

Figure 2

Consisting of customer part number or Clarostat part number, EIA source and date code. Ink stamp meets EIA RS-230 and RS-327.



#### **Curves Special**

The "W" taper attains 20% resistance value at 50% of clockwise rotation (left-hand).

The "V" taper attains 20% resistance value at 50% of couterclockwise rotation (right-handed).

The reverse "T" taper attains 30% resistance value at 50% of couterclockwise rotation (right-hand).

The "M" taper is such that a "W" taper is attained from either the 1 or 3 terminal to the center of the element.

# Figure 3 Chart C

Nominal	Maximum Percent Temporary Resistance Change From 25°						
Resistance	-55°C	-40°C	0°C	+25°C	+85°C	+105°C	+120°C
100 Ohms	±5.0	±4.0	±1.5	0	±1.5	±2.0	±3.5
10k Ohms	+7.0	+5.5	+2.0	0	±1.5	±2.5	±5.5
100k Ohms	+8.0	+6.0	+2.5	0	±2.0	±3.5	±6.0
1 Megohm	+10.0	+8.0	+3.0	0	±2.5	±4.0	±7.5

For Non-linear Tapers, Multiply Chart Values By 1.25

## **Chart D**

#### LOCATING PIN OPTIONAL



Switches

Figure 4



Figure 6

# Series CJ Switch: Rotary, Multi-Position Style



PREFIX SWITCH WITH DESIGNATION "B" FOR BUSHING MOUNTING THREE POSITION USE TERM 1-5-3-2 FOUR POSITION USE TERM 1-4-6-3-2 FWE POSITION USE TERM 1-4-5-6-3-2 TERMINAL TYPES: A MTG.  $\}$  .750 [19.05mm] MAXIMUM LENGTH SOLDER HOOK

Figure 5

## Series BJ Switch: Push-Pull or Push Momentary





# Series DJ Switch: Push Momentary





Switches continued, next page

#### Switches continued Figure 8

# Series Schadow Switch: Momentary



This series of switches may be attached to 388/389 modular assembly and may be operated by a single shaft or by the inner shaft of a concentric shaft assembly. Shaft lengths of assemblies employing the use of the BJ,

## Figure 9 Series AJ

CHARACTERISTICS	SWITCHES SHOWN	TERMINAL	RATING
S.P.S.T. DETENT AT TERMINAL #1 NORMALLY OPEN	0	2,3	ROTARY SWITCH 125MA 28VDC
S.P.S.T. DETENT AT TERMINAL ∯3 NORMALLY OPEN		1,2	125MA 28VDC
S.P.D.T. DETENT AT TERMINAL #1		1,2,3	125MA 28VDC
S.P.D.T. DETENT AT TERMINAL #3		1,2,3	125MA 28VDC
S.P.D.T. DETENT AT #1 & #3 NORMALLY CLOSED AT BOTH DETENTS		1,2,3	125MA 28VDC

# **Series BJ**

S.P.D.T. PUSH-PULL SWITCH, EXTENDED POSITION		1-2 3-4	250MA 30VDC
¥	•		a second

Series BJM			
S.P.D.T. MOMENTARY SWITCH, EXTENDED POSITION		1-2 3-4	250MA 30VDC
	Market Street		

# Series CJ Multi-Position Switch Electrical Specifications

The switch may be assembled to almost any standard control style as either the panel or rear section.

CJ switches are single pole single deck with from 3 to 5 positions plus common terminal, and have a 30 degree throw angle with mechanical stops.

Rating 125ma 28Vdc (dry circuit)

Dielectri c Strength 300 Vac between terminals. 750 Vac at atmospheric pressure, for one minute, terminals to ground.

Insulation Resistance 1000 Meg $\Omega$  minimum

*Operating Temperature* -40°C to +120°C

Rotational Switch Life 25,000 cycles at 3 position derated to 20,000 cycles at 5 position. See figure 10.

## Series CJ Multi-Position Switch Mechanical Specifications

Mechanical Rotation

- 3 position is 60° 4 position is 90°
- 5 position is 120°

## Detent

Each detent angle is  $30^{\circ} \pm 3^{\circ}$ Detent torque is 2.5 to 6.5 oz. in. @ S. C. Detent position is balanced at mid position on the switch.

#### Terminal

PC style, front or rear and solder hook. From 3-5 tap position terminals plus a common terminal.

# Figure 10

## Series CJ: Multi Position Switch



# Series DJ Dome Switch Specifications

The dome switch is a push momentary action type modular assemble that will fit most 388/389 modular assemble controls.

Switch Type S.P.S.T., Term 1 + Term 2

Contact Rating 125ma @ 28Vdc

Mechanical Life 25,000 actuations

Contact Resistance Less than  $10\Omega$ 

Insulation Resistance  $1 \ge 10^6 \Omega$ 

Dielectric Strength 750 volts to ground 300 volts across terminals

*Operating Temperature* -40°C to +100°C

Operating Force 12 oz nominal

Length of Throw .015 (0.38mm) nominal

## Figure 11 Series Schadow

#### SCHADOW SWITCH - SINGLE OR CONCENTRIC SHAFTS

s	WITCH FUNCTION	"L" DIM.
2 POLE	MOMENTARY	1.905
	PUSH-PUSH DT	[48.39mm]
4 0015	MOMENTARY	2.337
4 POLE	PUSH-PUSH DT	[59.36mm]
6 POLE	MOMENTARY	2.849
	PUSH-PUSH DT	[72.36mm]
8 POLE	MOMENTARY	3.321
o PULE	PUSH-PUSH DT	[84.35mm]

RATINGS ALL TYPES RESISTIVE LOAD 500MA © 100VAC 200MA © 250VAC 1.0MA © 25VAC

# Series 388/389 Bushings

Figure 12

.250 (6.35mm) Diameter Bushing, Plain Shaft



 A" BUSHING LENGTHS:
 .187 [4.75mm], .250 [6.35mm] STANDARD, .375 [9.53mm], .500 [12.70mm]

## Figure 13

.375 (9.53mm) Diameter Bushing, Plain Shaft



"A" BUSHING LENGTHS: .250 [6.35mm], .375 [9.53mm], .500 [12.70mm]

## Figure 14

## .250 (6.35mm) Diameter, Locking Bushing



"A" BUSHING LENGTHS: .375 [9.53mm] STANDARD, .500 [12.70mm]

Figure 15

.375 (9.53mm) Diameter, Locking Bushing

,



# Series 388/389 Shafts

#### Figure 16

.125  $\pm.001$  (3.18mm  $\pm0.03$ ) Diameter, Slotted Shaft



Figure 17





Figure 18





Figure 19





Figure 20 .078/.125 (1.98/3.18 mm) Diameter, Concentric Shafts



ONLY PLAIN ENDINGS AVAILABLE

Figure 21

.125/.250 (3.18/6.35 mm) Diameter, Concentric Shafts



# Series 388/389 Shafts and Bushings

Figure 22

**Trimmer Shaft and Bushing** 



BUSHINGLESS TRIMMER CONTROL

## Series 388/389 Potentiometer and Rotary Switch

Fractions: ±1/64 in. (0.14 mm) except as specified Decimals: ±.005 (0.13mm) except as specified Grids: ±.010 Figure 23

## Series 388/389 B-22 Printed Circuit Terminals



Figure 24











14.28mm

.425 [10.80mm]

Combinations continued, next page

B-24-8

Series 388/389 Combinations continued Figure 26

# **Mini-PV Connector Terminals**



DIAGRAM FOR SINGLE OR ROTARY SWITCH

DIMENSIONAL TOLERANCES BASIC DIMENSIONS IN INCHES DIMENSIONS SHOWN IN BRACKETS ARE IN MILLIMETERS FRACTIONS:  $\pm 1/64$  [0.14mm] EXCEPT AS SPECIFIED DECIMALS:  $\pm .005$  [0.13mm] EXCEPT AS SPECIFIED GRIDS:  $\pm .010$  [0.25mm]  $\pm A = .275 \pm .015$  TO .600 MAXIMUM. [6.99mm  $\pm 0.38$ ] TO [15.24mm] DRAWINGS ARE NOT TO SCALE

#### Figure 27

**Printed Circuit Layout** Type A-23, with No. 2 Tap Terminal





PC BOARD LAYOUT

Figure 28 **Printed Circuit Layout** Type C-17/C-17-1, with No. 2 Tap Terminal





PC BOARD LAYOUT

TYPE	"A" DIMENSION	"C" DIMENSION
C-17	.125 [3.18mm]	.375 [9.53mm]
C-17-1	.500 [12.70mm]	.375 [9.53mm] .750 [19.05mm]



**Printed Circuit Layout Type A-18** 





PC BOARD LAYOUT

Combinations continued, next page





Figure 36

Figure 35

Printed Circuit BBJ (BBJM) Switch Layout Type A-22

Printed Circuit BBJ (BBJM) Switch Layout Type C-15





PC BOARD LAYOUT





PC BOARD LAYOUT Combinations continued, next page

#### Figure 37

Figure 39 Potentiometer and BJ (BJM) Switch Printed Circuit

Layout Type A-18

Printed Circuit BBJ (BBJM) Switch Layout with Standard PC Terminals







# Figure 38

Pot or AJ Rotary Switch and BJ Push-Pull or BJM Momentary Switch with Standard PC Terminals





PC BOARD LAYOUT B-28 STANDARD PC TERMINALS B-29 WITH SUPPORT PLATES

NOTE: THIS STYLE AVAILABLE WITHOUT FRONT SECTION. OVERALL DIMENSION 51/64 [20.24mm].





Combinations continued, next page

Series 388/389 Combinations continued Figure 41

# Potentiometer and BJ (BJM) Switch Concentric Shaft Operation Only with Standard PC Terminals





# Series 388/389 Multi-Turns

#### Figure 42







# Series 388/389 Detents

#### Figure 43

Detent, Valley Style with Standard PC Terminals



# Series 388/389 Push Drive

## Figure 44 Push Drive with Standard PC Terminals





# Series 388/389 Clutch Drive

Figure 46 Clutch Drive with BJM and Standard PC Terminals



CLUTCH DRIVE POTENTIOMETER WITH BJM MOMENTARY SWITCH INDEPENDENT ADJUSTMENT OF FINE OR COARSE MODULES UTILIZING A SINGLE SHAFT FUNCTION.

**Clutch Drive with AJ and Standard PC Terminals** 

1 9/32 -[32.54mm]

#### Figure 45

,10

Push Drive Control with BJM Momentary Switch and Standard PC Terminals



PC BOARD LAYOUT B-35 STANDARD PC TERMINALS

B-36 WITH SUPPORT PLATES

.050 [1.50mm]



[10.38m [10.38m [24.00mm]

[30.35mm]



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CLUTCH DRIVE POTENTIOMETER WITH AJ ROTARY SWITCH INDEPENDENT ADJUSTMENT OF FINE OR COARSE MODULES UTILIZING A SINGLE SHAFT FUNCTION.

Clutch Drive continued, next page

Figure 47

Series 388/389 Clutch Drive continued Figure 48





B-46 STANDARD PC TERMINALS B-47 WITH SUPPORT PLATES

# Series 388/389 Center Return Style Potentiometer Specifications

Center return is a mechanical device that will fit on the rear of most potentiometers providing spring load return to center action when shaft is released.

## Mechanical Rotation

 $80^{\circ} + 10^{\circ} - 5^{\circ}$  each side of center. Spring return to center. Other angles less than  $80^{\circ}$  are possible.

*Operating Torque* .75 to 1.5 oz. in.

Stop Torque 2 lbs. in.

Backlash 2° maximum

*Operating Life* 200,000 cycles

*Resistance Track* May be matched to mechanical rotation angle if required.

#### Figure 49 A Single Control with :

A Single Control, with a Return-to-Center Module Mounted on Rear



# Series 388/389 Multi-Sections

Figure 50

Potentiometer or AJ Rotary Switch (BJ) Push-Pull or (BJM) Momentary Switch and Standard PC Terminals





Multi-Sections continued, next page

Series 388/389 Multi-Sections continued

### Figure 51

Pot/Pot/BJ or Pot/BJ/BJ with Standard PC Terminals



# Figure 52

A Single Unit Consisting of 4 to 8 Control Modules Operated by a Single or Concentric Shafts





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