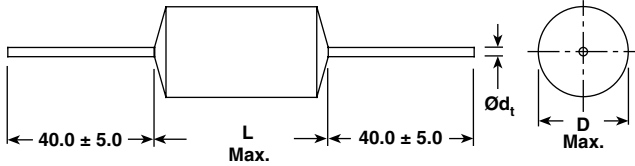


## AC and Pulse Metallized Polypropylene Film Capacitors MKP Axial Type



| LEAD DIAMETER<br>$d_t$ (mm) | D<br>(mm)  | L<br>(mm)   |
|-----------------------------|------------|-------------|
| $0.6 \pm 0.06$              | $\leq 9.0$ | $\leq 19.0$ |
| $0.8 \pm 0.08$              | $< 16.5$   | $> 26.5$    |
| $1.0 \pm 0.1$               | $> 16.5$   | $> 26.5$    |

### APPLICATIONS

Pulse operations, SMPS and thyristor circuits, storage, filter, timing and sample and hold circuits.

### REFERENCE STANDARDS

IEC 60384-16

### MARKING

C-value; tolerance; rated voltage; manufacturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week

### DIELECTRIC

Polypropylene film

### ELECTRODES

Metallized

### CONSTRUCTION

Mono construction

### RATED (DC) VOLTAGE

160 V, 250 V, 400 V, 630 V

### RATED (AC) VOLTAGE

100 V, 160 V, 220 V, 250 V

### FEATURES

Supplied loose in box, taped on ammpack or reel  
RoHS compliant



### ENCAPSULATION

Plastic-wrapped, epoxy resin sealed. Flame retardant.



### CLIMATIC TESTING CLASS ACC. TO IEC 60068-1

55/100/56

### CAPACITANCE RANGE (E12 SERIES)

47 pF to 22  $\mu$ F

### CAPACITANCE TOLERANCE

$\pm 10\%$ ,  $\pm 5\%$ ,  $\pm 2.5\%$ ,  $\pm 2\%$ ,  $\pm 1\%$

### LEADS

Tinned wire

### MAXIMUM APPLICATION TEMPERATURE

100 °C

### PULL TEST ON LEADS

$\geq 20$  N in direction of leads according to IEC 60068-2-21

### BENT TEST ON LEADS

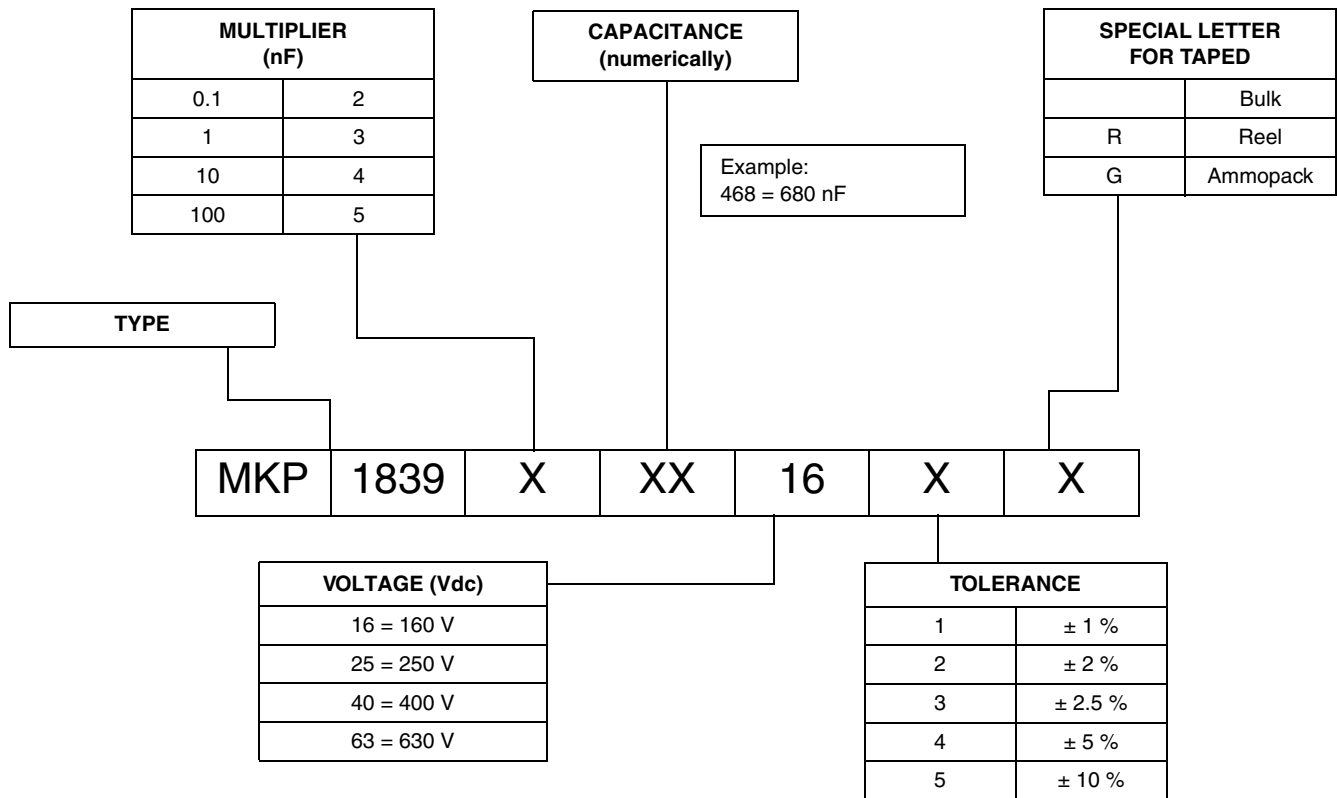
2 bends trough 90° with half of the force used in pull test

### DETAIL SPECIFICATION

For more detailed data and test requirements contact:  
[dc-film@vishay.com](mailto:dc-film@vishay.com)



COMPOSITION OF CATALOG NUMBER



Note

(1) For detailed tape specifications refer to "Packaging Information": [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139) or end of catalog

SPECIFIC REFERENCE DATA

| DESCRIPTION   | VALUE   |                    |                     |         |
|---|---|--------------------|---------------------|---------|
|   | at 1 kHz  | at 10 kHz          | at 100 kHz          |         |
| Tangent of loss angle:  |   |                    |                     |         |
| $C \leq 0.1 \mu\text{F}$  | $4 \times 10^{-4}$                                  | $6 \times 10^{-4}$ | $40 \times 10^{-4}$ |         |
| $0.1 \mu\text{F} < C \leq 1.0 \mu\text{F}$  | $4 \times 10^{-4}$                                  | $6 \times 10^{-4}$ | -                   |         |
| $C > 1.0 \mu\text{F}$   | $10 \times 10^{-4}$                                 | -                  | -                   |         |
| Capacitor length (mm)   | Maximum pulse rise time (dU/dt) <sub>R</sub> [V/μs] |                    |                     |         |
|   | 160 Vdc   | 250 Vdc            | 400 Vdc             | 630 Vdc |
| 11  | 240   | 300                | 515                 | 700     |
| 14  | 175   | 220                | 380                 | 510     |
| 19  | 100   | 125                | 200                 | 280     |
| 26.5  | 60  | 75                 | 120                 | 160     |
| 31.5  | 45  | 60                 | 95                  | 120     |
| 41.5  | 30  | 40                 | 65                  | 85      |
| If the maximum pulse voltage is less than the rated voltage higher dU/dt values can be permitted. |   |                    |                     |         |
| R between leads, for $C \leq 0.33 \mu\text{F}$ at 100 V, 1 min                                    | > 100 000 MΩ  |                    |                     |         |
| RC between leads, for $C > 0.33 \mu\text{F}$ at 100 V, 1 min                                      | > 30 000 s  |                    |                     |         |
| R between leads and case, 100 V, 1 min  | > 30 000 MΩ   |                    |                     |         |
| Withstanding (DC) voltage between leads and wrapped film ( $1.4 \times U_{\text{Rac}} + 2000$ )   | 2840 V, 1 min                                       |                    |                     |         |
| Withstanding (DC) voltage (cut off current 10 mA), rise time 100 V/s                              | $1.6 \times U_{\text{Rdc}}$ , 1 min                 |                    |                     |         |
| Maximum application temperature   | 100 °C  |                    |                     |         |



| CAPACITANCE | CAPACITANCE CODE | VOLTAGE CODE 16<br>160 Vdc/100Vac |           | VOLTAGE CODE 25<br>250 Vdc/160Vac |           | VOLTAGE CODE 40<br>400 Vdc/220Vac <sup>(1)</sup> |           | VOLTAGE CODE 63<br>630 Vdc/250Vac <sup>(1)</sup> |           |
|-------------|------------------|-----------------------------------|-----------|-----------------------------------|-----------|--|-----------|--|-----------|
|             |                  | D<br>(mm)                         | L<br>(mm) | D<br>(mm)                         | L<br>(mm) | D<br>(mm)  | L<br>(mm) | D<br>(mm)  | L<br>(mm) |
| 47 pF       | 047              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 51 pF       | 051              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 56 pF       | 056              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 62 pF       | 056              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 68 pF       | 068              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 75 pF       | 075              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 82 pF       | 082              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 91 pF       | 091              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 100 pF      | 110              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 110 pF      | 111              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 120 pF      | 112              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 130 pF      | 113              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 150 pF      | 115              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 160 pF      | 116              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 180 pF      | 118              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 200 pF      | 120              | -                                 | -         | -                                 | -         | -  | -         | 6.0  | 11.0      |
| 220 pF      | 122              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 240 pF      | 124              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 270 pF      | 127              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 300 pF      | 130              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 330 pF      | 133              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 360 pF      | 136              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 390 pF      | 139              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 430 pF      | 143              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 470 pF      | 147              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 510 pF      | 151              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 560 pF      | 156              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 620 pF      | 162              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 680 pF      | 168              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 750 pF      | 175              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 820 pF      | 182              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 910 pF      | 191              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 1000 pF     | 210              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 1100 pF     | 211              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 1200 pF     | 212              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 1300 pF     | 213              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 1500 pF     | 215              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 1600 pF     | 216              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 1800 pF     | 218              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 2000 pF     | 220              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 2200 pF     | 222              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 2400 pF     | 224              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 2700 pF     | 227              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 3000 pF     | 230              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 3300 pF     | 233              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 3600 pF     | 236              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 3900 pF     | 239              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 4300 pF     | 243              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 4700 pF     | 247              | -                                 | -         | -                                 | -         | -  | -         | 5.0  | 11.0      |
| 6200 pF     | 262              | -                                 | -         | -                                 | -         | -  | -         | 5.5  | 11.0      |
| 6800 pF     | 268              | -                                 | -         | -                                 | -         | 5.0  | 11.0      | 5.5  | 11.0      |

**AC and Pulse Metallized Polypropylene Film Capacitors Vishay Roederstein  
MKP Axial Type**

| CAPACITANCE | CAPACITANCE CODE | VOLTAGE CODE 16<br>160 Vdc/100Vac |           | VOLTAGE CODE 25<br>250 Vdc/160Vac |           | VOLTAGE CODE 40<br>400 Vdc/220Vac <sup>(1)</sup> |           | VOLTAGE CODE 63<br>630 Vdc/250Vac <sup>(1)</sup> |           |
|-------------|------------------|-----------------------------------|-----------|-----------------------------------|-----------|--|-----------|--|-----------|
|             |                  | D<br>(mm)                         | L<br>(mm) | D<br>(mm)                         | L<br>(mm) | D<br>(mm)  | L<br>(mm) | D<br>(mm)  | L<br>(mm) |
| 8200 pF     | 282              | -                                 | -         | -                                 | -         | 5.0  | 11.0      | 6.0  | 11        |
| 0.01 µF     | 310              | -                                 | -         | 5.0                               | 11.0      | 5.5  | 11.0      | 5.5  | 14.0      |
| 0.015 µF    | 315              | -                                 | -         | 5.0                               | 11.0      | 6.0  | 11.0      | 6.5  | 14.0      |
| 0.022 µF    | 322              | -                                 | -         | 5.0                               | 11.0      | 6.5  | 14.0      | 7.5  | 14.0      |
| 0.033 µF    | 333              | 5.0                               | 11.0      | 5.5                               | 11.0      | 7.0  | 14.0      | 7.0  | 19.0      |
| 0.047 µF    | 347              | 5.5                               | 11.0      | 6.0                               | 14.0      | 8.0  | 14.0      | 8.0  | 19.0      |
| 0.068 µF    | 368              | 6.0                               | 11.0      | 6.5                               | 14.0      | 8.5  | 19.0      | 9.0  | 19.0      |
| 0.1 µF      | 410              | 6.5                               | 14.0      | 7.5                               | 14.0      | 9.0  | 19.0      | 8.5  | 26.5      |
| 0.15 µF     | 415              | 7.5                               | 14.0      | 7.0                               | 19.0      | 8.0  | 26.5      | 10.5   | 26.5      |
| 0.22 µF     | 422              | 7.0                               | 19.0      | 8.5                               | 19.0      | 9.5  | 26.5      | 12.0   | 26.5      |
| 0.33 µF     | 433              | 8.0                               | 19.0      | 8.0                               | 26.5      | 11.5   | 26.5      | 14.5   | 26.5      |
| 0.47 µF     | 447              | 9.0                               | 19.0      | 9.0                               | 26.5      | 13.5   | 26.5      | 15.0   | 31.5      |
| 0.68 µF     | 468              | 8.5                               | 26.5      | 11.0                              | 26.5      | 14.0   | 31.5      | 18.0   | 31.5      |
| 1.0 µF      | 510              | 10.5                              | 26.5      | 12.5                              | 26.5      | 17.0   | 31.5      | 18.0   | 41.5      |
| 1.5 µF      | 515              | 12.0                              | 26.5      | 13.0                              | 31.5      | 20.5   | 31.5      | 22.0   | 41.5      |
| 2.2 µF      | 522              | 13.0                              | 31.5      | 16.0                              | 31.5      | 21.0   | 41.5      | -  | -         |
| 3.3 µF      | 533              | 15.5                              | 31.5      | 19.0                              | 31.5      | -  | -         | -  | -         |
| 4.7 µF      | 547              | 15.5                              | 41.5      | 19.5                              | 41.5      | -  | -         | -  | -         |
| 6.8 µF      | 568              | 18.5                              | 41.5      | 23.0                              | 41.5      | -  | -         | -  | -         |
| 10 µF       | 610              | 22.0                              | 41.5      | 22.0                              | 41.5      | -  | -         | -  | -         |
| 15 µF       | 615              | 24.5                              | 41.5      | 24.5                              | 41.5      | -  | -         | -  | -         |
| 22 µF       | 622              | 28.5                              | 41.5      | 28.5                              | 41.5      | -  | -         | -  | -         |

**Notes**<sup>(1)</sup> Not suitable for mains applications

- Pitch = L + 3.5 mm

**RECOMMENDED PACKAGING**

| PACKAGING CODE | TYPE OF PACKAGING       | REEL DIAMETER (mm) | ORDERING CODE EXAMPLES |   |
|----------------|-------------------------|--------------------|------------------------|---|
| G              | Ammo                    | -                  | MKP 1839-422-403-G     | x |
| R              | Reel                    | 350                | MKP 1839-422-403-R     | x |
| -              | Bulk<br>for L > 31.5 mm | -                  | MKP 1839-522-403       | x |

**Note**

- For detailed tape specifications refer to "Packaging Information": [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139)

**MOUNTING****Normal Use**

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to "Packaging Information": [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139)

**Specific Method of Mounting to Withstand Vibration and Shock**

In order to withstand vibration and shock tests, it must be ensured that the capacitors body is in good contact with the printed-circuit board.

- For L < 19 mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped
- The maximum diameter and length of the capacitors are specified in the dimensions table
- Eccentricity as shown in the drawing on next page

**Space Requirements on Printed-Circuit Board**

The maximum length and width of film capacitors is shown in drawing:

- Eccentricity as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.
- Product height with seating plane as given by IEC 60717 as reference:  $h_{max.} \leq h + 0.4 \text{ mm}$  or  $h_{max.} \leq h' + 0.4 \text{ mm}$



**Storage Temperature**

- Storage temperature:  $T_{stg} = -25 \text{ }^\circ\text{C}$  to  $+40 \text{ }^\circ\text{C}$  with RH maximum 80 % without condensation

**Ratings and Characteristics Reference Conditions**

Unless otherwise specified, all electrical values apply to an ambient temperature of  $23 \text{ }^\circ\text{C} \pm 1 \text{ }^\circ\text{C}$ , an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of  $50 \text{ } \pm 2 \text{ } \%$ .

For reference testing, a conditioning period shall be applied over  $96 \text{ h} \pm 4 \text{ h}$  by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.

**CHARACTERISTICS**

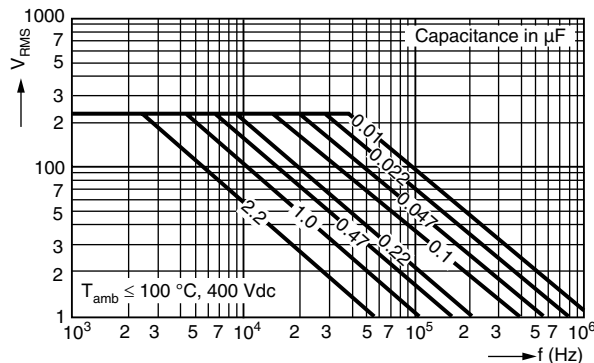
Max. RMS voltage as a function of frequency (typical curve)



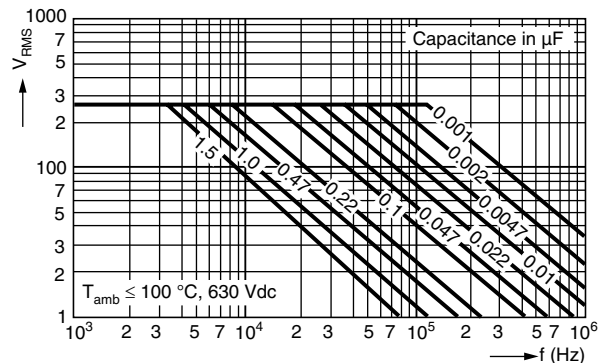
Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency



Max. RMS voltage as a function of frequency





AC and Pulse Metallized Polypropylene Film Capacitors Vishay Roederstein  
MKP Axial Type

HEAT CONDUCTIVITY (G) AS A FUNCTION OF ORIGINAL PITCH AND CAPACITOR BODY THICKNESS IN mW/°C

| DIAMETER (mm) | HEAT CONDUCTIVITY (mW/°C) |         |         |           |           |           |
|---------------|---------------------------|---------|---------|-----------|-----------|-----------|
|               | L 11 mm                   | L 14 mm | L 19 mm | L 26.5 mm | L 31.5 mm | L 41.5 mm |
| 5.0           | 2                         | 3       | 4       | 5         | 6         | 8         |
| 5.5           | 3                         | 3       | 4       | 6         | 7         | 9         |
| 6.0           | 3                         | 4       | 5       | 7         | 8         | 10        |
| 6.5           | 3                         | 4       | 5       | 7         | 9         | 11        |
| 7.0           | 4                         | 5       | 6       | 8         | 9         | 12        |
| 7.5           | 4                         | 5       | 7       | 9         | 10        | 13        |
| 8.0           | 4                         | 5       | 7       | 10        | 11        | 15        |
| 8.5           | 5                         | 6       | 8       | 10        | 12        | 16        |
| 9.0           | 5                         | 6       | 8       | 11        | 13        | 17        |
| 9.5           | 6                         | 7       | 9       | 12        | 14        | 18        |
| 10.0          | 6                         | 7       | 10      | 13        | 15        | 19        |
| 10.5          | 7                         | 8       | 10      | 14        | 16        | 20        |
| 11.0          | 7                         | 8       | 11      | 14        | 17        | 21        |
| 11.5          | 8                         | 9       | 12      | 15        | 18        | 23        |
| 12.0          | 8                         | 10      | 12      | 16        | 19        | 24        |
| 12.5          | 9                         | 10      | 13      | 17        | 20        | 25        |
| 13.0          | 9                         | 11      | 14      | 18        | 21        | 26        |
| 13.5          | 10                        | 11      | 14      | 19        | 22        | 28        |
| 14.0          | 10                        | 12      | 15      | 20        | 23        | 29        |
| 14.5          | 11                        | 13      | 16      | 21        | 24        | 30        |
| 15.0          | 11                        | 13      | 16      | 21        | 25        | 31        |
| 15.5          | 12                        | 14      | 17      | 22        | 26        | 33        |
| 16.0          | 12                        | 14      | 18      | 23        | 27        | 34        |
| 16.5          | 13                        | 15      | 19      | 24        | 28        | 35        |
| 17.0          | 14                        | 16      | 20      | 25        | 29        | 37        |
| 17.5          | 14                        | 17      | 20      | 26        | 30        | 38        |
| 18.0          | 15                        | 17      | 21      | 27        | 31        | 39        |
| 18.5          | 15                        | 18      | 22      | 28        | 32        | 41        |
| 19.0          | 16                        | 19      | 23      | 29        | 34        | 42        |
| 19.5          | 17                        | 19      | 24      | 30        | 35        | 43        |
| 20.0          | 17                        | 20      | 25      | 31        | 36        | 45        |
| 20.5          | 18                        | 21      | 25      | 32        | 37        | 46        |
| 21.0          | 19                        | 22      | 26      | 33        | 38        | 48        |
| 21.5          | 20                        | 22      | 27      | 35        | 39        | 49        |
| 22.0          | 20                        | 23      | 28      | 36        | 41        | 50        |
| 22.5          | 21                        | 24      | 29      | 37        | 42        | 52        |
| 23.0          | 22                        | 25      | 30      | 38        | 43        | 53        |
| 23.5          | 23                        | 26      | 31      | 39        | 44        | 55        |
| 24.0          | 23                        | 27      | 32      | 40        | 46        | 56        |
| 24.5          | 24                        | 27      | 33      | 41        | 47        | 58        |
| 25.0          | 25                        | 28      | 34      | 42        | 48        | 59        |
| 25.5          | 26                        | 29      | 35      | 44        | 49        | 61        |
| 26.0          | 27                        | 30      | 36      | 45        | 51        | 62        |
| 26.5          | 27                        | 31      | 37      | 46        | 52        | 64        |
| 27.0          | 28                        | 32      | 38      | 47        | 53        | 66        |
| 27.5          | 29                        | 33      | 39      | 48        | 55        | 67        |
| 28.0          | 30                        | 34      | 40      | 50        | 56        | 69        |
| 28.5          | 31                        | 35      | 41      | 51        | 57        | 70        |

## POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

The power dissipation can be calculated according type detail specification "HQN-384-01/101: Technical Information Film Capacitors with the typical tgδ of the curves".

The component temperature rise ( $\Delta T$ ) can be measured (see section "Measuring the component temperature" for more details) or calculated by  $\Delta T = P/G$ :

- $\Delta T$  = Component temperature rise ( $^{\circ}\text{C}$ )
- $P$  = Power dissipation of the component (mW)
- $G$  = Heat conductivity of the component ( $\text{mW}/^{\circ}\text{C}$ )

## MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded ( $T_{\text{amb}}$ ) and maximum loaded condition ( $T_{\text{C}}$ ).

The temperature rise is given by  $\Delta T = T_{\text{C}} - T_{\text{amb}}$ .

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

## APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage ( $U_{\text{P}}$ ) shall not be greater than the rated DC voltage ( $U_{\text{Rdc}}$ )
2. The peak-to-peak voltage ( $U_{\text{P-P}}$ ) shall not be greater than the maximum ( $U_{\text{P-P}}$ ) to avoid the ionisation inception level
3. The voltage peak slope ( $dU/dt$ ) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by  $U_{\text{Rdc}}$  and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left( \frac{dU}{dt} \right)^2 \times dt < U_{\text{Rdc}} \times \left( \frac{dU}{dt} \right)_{\text{rated}}$$

$T$  is the pulse duration.

4. The maximum component surface temperature rise must be lower than the limits (see graph max. allowed component temperature rise).
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat conductivity"
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).



**Voltage Conditions for 6 Above**

| ALLOWED VOLTAGES                             | $T_{amb} \leq 85\text{ °C}$ | $85\text{ °C} < T_{amb} \leq 100\text{ °C}$ |
|--|-----------------------------|---|
| Maximum continuous RMS voltage               | $U_{Rac}$                   | $U_{Rac}$                                   |
| Maximum temperature RMS-overvoltage (< 24 h) | $1.25 \times U_{Rac}$       | $1.25 \times U_{Rac}$                       |
| Maximum peak voltage ( $V_{O-P}$ ) (< 2 s)   | $1.6 \times U_{Rdc}$        | $1.1 \times U_{Rdc}$                        |

**INSPECTION REQUIREMENTS**

**General Notes:**

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-16 and Specific Reference Data”.

**Group C Inspection Requirements**

| SUB-CLAUSE NUMBER AND TEST                                | CONDITIONS   | PERFORMANCE REQUIREMENTS                                     |
|---|--|--|
| <b>SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1</b>       |  |  |
| 4.1 Dimensions (detail)                                   |  | As specified in chapter “General Data” of this specification |
| 4.3.1 Initial measurements                                | Capacitance<br>Tangent of loss angle at 100 kHz  | No visible damage  |
| 4.3 Robustness of terminations                            | Tensile and bending  |  |
| 4.4 Resistance to soldering heat                          | Method: 1A<br>Solder bath: $280\text{ °C} \pm 5\text{ °C}$<br>Duration: 5 s  |  |
| 4.14 Component solvent resistance                         | Isopropylalcohol at room temperature<br>Method: 2<br>Immersion time: $5 \pm 0.5\text{ min}$<br>Recovery time: Min. 1 h, max. 2 h |  |
| 4.4.2 Final measurements                                  | Visual examination<br><br>Capacitance<br>Tangent of loss angle   |  |
| <b>SUB-GROUP C1B OTHER PART OF SAMPLE OF SUB-GROUP C1</b> |  |  |
| 4.6.1 Initial measurements                                | Capacitance<br>Tangent of loss angle:<br>For $C \leq 1\text{ }\mu\text{F}$ at 10 kHz<br>For $C > 1\text{ }\mu\text{F}$ at 1 kHz  | No visible damage<br>Legible marking                         |
| 4.15 Solvent resistance of the marking                    | Isopropylalcohol at room temperature<br>Method: 1<br>Rubbing material: Cotton wool<br>Immersion time: $5 \pm 0.5\text{ min}$     |  |
| 4.6 Rapid change of temperature                           | $\theta A$ = Lower category temperature<br>$\theta B$ = Upper category temperature<br>5 cycles<br>Duration $t = 30\text{ min}$   |  |



| SUB-CLAUSE NUMBER AND TEST   | CONDITIONS  | PERFORMANCE REQUIREMENTS   |
|--|---|--|
| 4.7 Vibration<br><br>4.7.2 Final inspection<br>4.9 Shock<br><br>4.9.3 Final measurements   | Visual examination<br>Mounting:<br>See section "Mounting" for more information<br>Procedure B4<br>Frequency range: 10 Hz to 55 Hz<br>Amplitude: 0.75 mm or<br>Acceleration 98 m/s <sup>2</sup><br>(whichever is less severe)<br>Total duration 6 h<br><br>Visual examination<br>Mounting:<br>See section "Mounting" for more information<br>Pulse shape: Half sine<br>Acceleration: 490 m/s <sup>2</sup><br>Duration of pulse: 11 ms<br><br>Visual examination<br>Capacitance<br>Tangent of loss angle<br><br>Insulation resistance | No visible damage<br><br>No visible damage<br><br>No visible damage<br>$ \Delta C/C  \leq 2\%$ of the value measured in 4.6.1<br>Increase of $\tan \delta \leq 0.002$<br>Compared to values measured in 4.6.1<br>As specified in section "Insulation Resistance" of this specification       |
| <b>SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B</b>   |   |  |
| 4.10 Climatic sequence<br>4.10.2 Dry heat<br><br>4.10.3 Damp heat cyclic<br>Test Db, first cycle<br>4.10.4 Cold<br><br>4.10.6 Damp heat cyclic<br>Test Db, remaining cycles<br>4.10.6.2 Final measurements | Temperature: Upper category temperature<br>Duration: 16 h<br><br>Temperature: Lower category temperature<br>Duration: 2 h<br>Visual examination<br><br>Capacitance<br><br>Tangent of loss angle<br><br>Insulation resistance  | No visible damage<br>Legible marking<br>$ \Delta C/C  \leq 3\%$ of the value measured in 4.4.2 or 4.9.3<br>Increase of $\tan \delta \leq 0.003$<br>Compared to values measured in 4.3.1 or 4.6.1<br>$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| <b>SUB-GROUP C2</b>  |   |  |
| 4.11 Damp heat steady state<br>4.11.1 Initial measurements<br>4.11.3 Final measurements  | Capacitance<br>Tangent of loss angle at 1 kHz<br>Visual examination<br><br>Capacitance<br><br>Tangent of loss angle<br><br>Insulation resistance  | No visible damage<br>Legible marking<br>$ \Delta C/C  \leq 3\%$ of the value measured in 4.11.1.<br>Increase of $\tan \delta \leq 0.001$<br>Compared to values measured in 4.11.1<br>$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification                |
| <b>SUB-GROUP C3</b>  |   |  |
| 4.12 Endurance DC<br><br>4.12.1 Initial measurements   | Duration: 2000 h<br>1.25 x U <sub>Rdc</sub> at 85 °C<br>0.875 x U <sub>Rdc</sub> at 100 °C<br>Capacitance<br>Tangent of loss angle:<br>For C ≤ 1 μF at 10 kHz<br>For C > 1 μF at 1 kHz  |  |



AC and Pulse Metallized Polypropylene Film Capacitors Vishay Roederstein  
MKP Axial Type

| SUB-CLAUSE NUMBER AND TEST  | CONDITIONS  | PERFORMANCE REQUIREMENTS   |
|---|---|--|
| 4.12.5 Final measurements   | Visual examination<br><br>Capacitance<br><br>Tangent of loss angle<br><br>Insulation resistance   | No visible damage<br>Legible marking<br>$ \Delta C/C  \leq 3\%$ compared to values measured in 4.12.1<br>Increase of $\tan \delta \leq 0.002$<br>Compared to values measured in 4.12.1<br>$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| <b>SUB-GROUP C4</b>   |   |  |
| 4.2.6 Temperature characteristics<br>Initial measurement<br>Intermediate<br>Intermediate measurements<br><br>Final measurements | Capacitance<br>Capacitance at lower category temperature<br>Capacitance at 20 °C<br>Capacitance at upper category temperature<br><br>Capacitance<br>Tangent of loss angle:<br>For $C \leq 1 \mu\text{F}$ at 10 kHz<br>For $C > 1 \mu\text{F}$ at 1 kHz<br><br>Insulation resistance | For - 55 °C to + 20 °C:<br>$0\% \leq  \Delta C/C  \leq 2\%$ or<br>for 20 °C to 85 °C:<br>$- 3\% \leq  \Delta C/C  \leq 0\%$<br><br>As specified in section "Capacitance" of this specification<br><br>As specified in section "Insulation Resistance" of this specification        |
| 4.13 Charge and discharge   | 10 000 cycles<br>Charged to $U_{Rdc}$<br>Discharge resistance:<br>$R = \frac{U_{Rdc}}{2.5 \times C(dU/dt)}$   |  |
| 4.13.1 Initial measurements   | Capacitance<br>Tangent of loss angle at 100 kHz   |  |
| 4.13.3 Final measurements   | Capacitance<br>Tangent of loss angle<br><br>Insulation resistance   | $ \Delta C/C  \leq 3\%$ of the value measured in 4.13.1<br>Increase of $\tan \delta \leq 0.003$<br>Compared to values measured in 4.13.1<br>$\geq 50\%$ of values specified in section "Insulation Resistance" of this specification   |



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