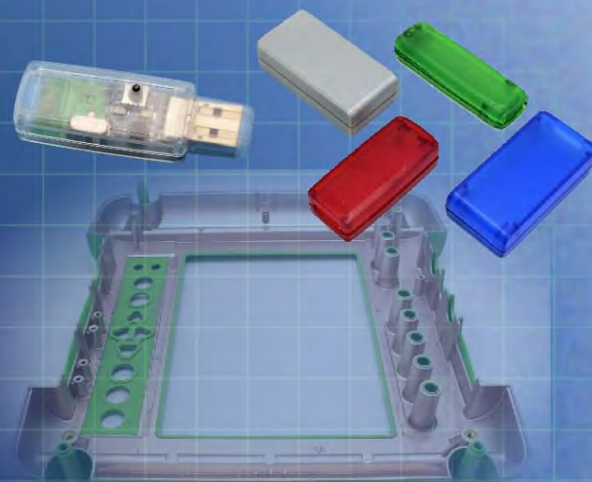




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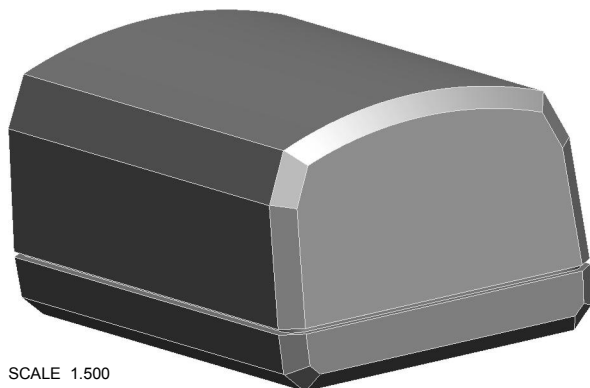


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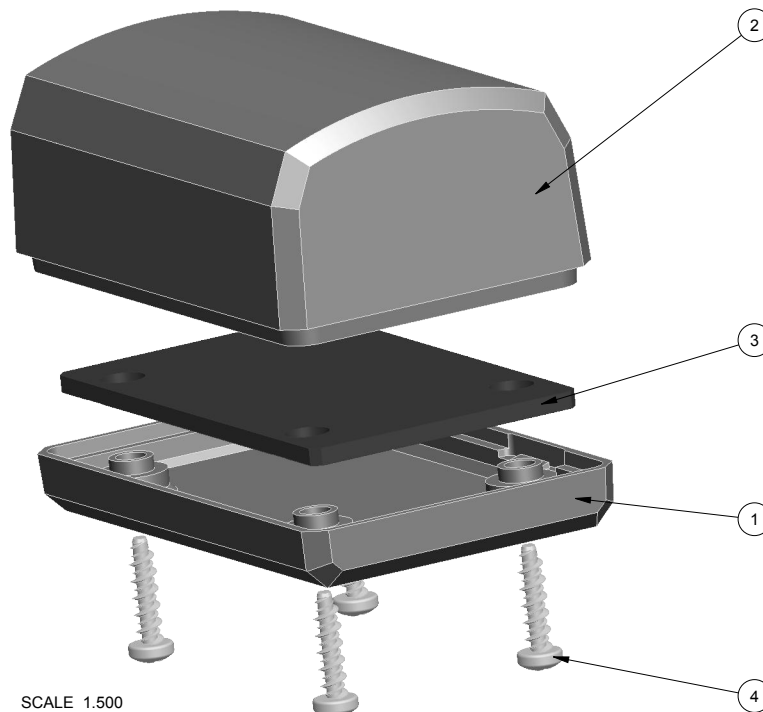


SCALE 1.500

NOTES: UNLESS OTHERWISE SPECIFIED

1. CORNERS DRAWN SHARP TO BE R.005 MAXIMUM.
2. EXTERIOR SURFACE TEXTURE TO BE LIGHT EDM FINISH. EQUIVELANT TO MT-1055-2, EXCEPT WHERE NOTED
3. INTERIOR SURFACE TEXTURE TO BE: NONE.
4. ALL INSIDE RADII .010R. UNLESS OTHERWISE SPECIFIED.
5. ALL EXTERNAL DIMENSIONS AFFECTED BY THE DRAFT APPLY AT THE LARGE END OF THE FEATURE, AND ALL INTERNAL FEATURES AFFECTED BY THE DRAFT APPLY AT THE SMALL END OF THE FEATURE UNLESS OTHERWISE SPECIFIED.
6. 1 DEGREE DRAFT IN THE DIRECTION OF PULL IS PERMISSIBLE UNLESS OTHERWISE SPECIFIED.
7. MATERIAL / COLOR: ABS PLASTIC IS STANDARD IN BLACK OR WHITE. CUSTOM MATERIALS AND COLORS ARE AVAILABLE UPON REQUEST FOR QUOTE.
8. PCB SIZES ARE RECOMMENDATIONS ONLY. FINAL SIZES AND VERIFICATION OF IT'S FIT ARE THE SOLE RESPONSIBILITY OF EACH OWNER.
9. ASSEMBLY SCREWS FOR THE ENCLOSURE INCLUDED.
10. THIS DRAWING IS BASED ON A SOLID MODEL, AND IS FURTHER DEFINED BY THE SOLID MODEL FILE.
11. ALLOWABLE FLASH: 0.010 MAX.

R E V I S I O N					
REV.	DRAWN BY	ECO No	DESCRIPTION	DATE	APPROVED
A	M BOYER		PRELIMINARY RELEASE	15-Feb-13	D.C.
B	M BOYER		CHANGE TITLE	21-Feb-13	D.C.
C	M BOYER		REVISE TEXTURE AND DRAFT ON ENDS	03-Apr-13	D.C.
D	M BOYER		ADD INSPECTION DIMENSIONS	10-Jul-13	D.C.
1.0	R CRUZ		UPDATE TO AS BUILT AND RELEASE TO MFG	10-Sep-13	



SCALE 1.500

4	N02_HI-LO	S-HiLo #2 x 3/8"	ZINK	INCLUDED	4
3	201209_PCB	201209 PCB - REFERENCE	.062" THICK	CUSTOMER SUPPLIED	1
2	201209_COVER	201209 COVER - STANDARD	ABS	BLACK or WHITE	1
1	201209_BASE	201209 BASE - STANDARD	ABS	BLACK or WHITE	1
ITEM	FILE NAME	DESCRIPTION	MATERIAL	COLOR	QTY.

BILL OF MATERIALS

THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING

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X.XXX = .010 X.X° = 1°

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Customer's Part No: 201209

APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	

DRAWN BY
M BOYER
15-Feb-13

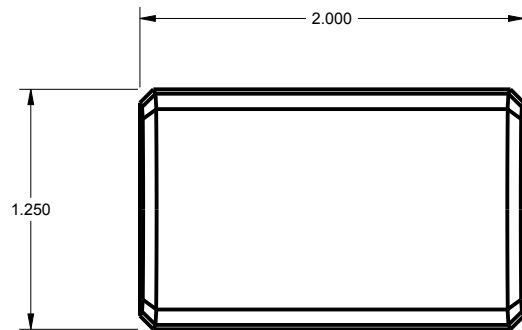
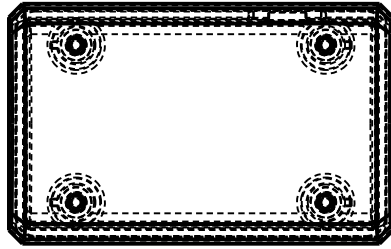
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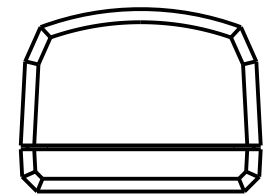
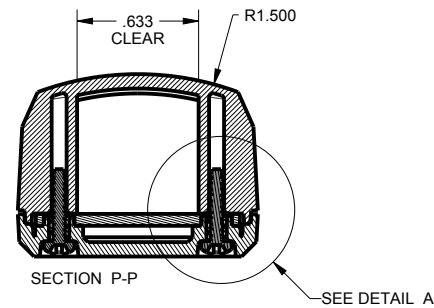
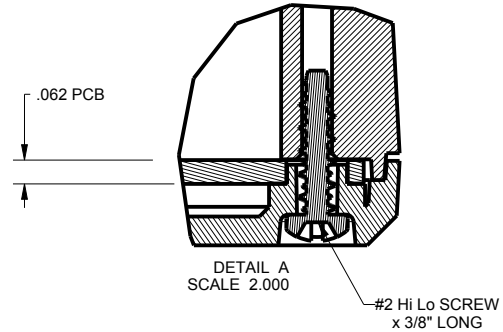
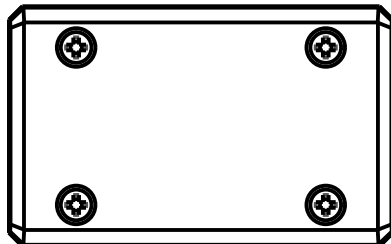
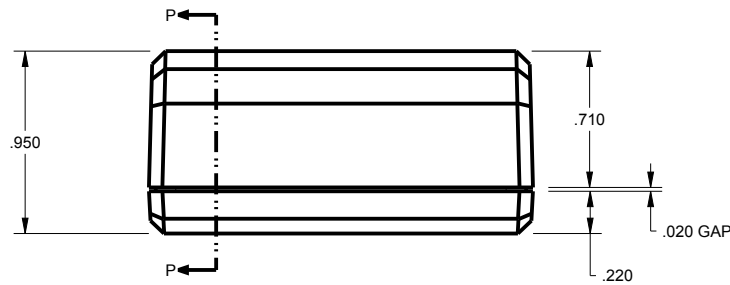
STANDARD - 2in DONGLE
SXX-201209-XXX

SIZE A	DRAWING NAME 201209_R1_0	SHEET 1 OF 6	REV.DOC 1.0
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201209 ASSEMBLY



SCALE 1.000



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APPROVAL	BY	DATE
CHECK		
ENG.		
SCALE	AS NOTED	

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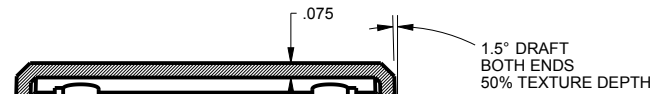
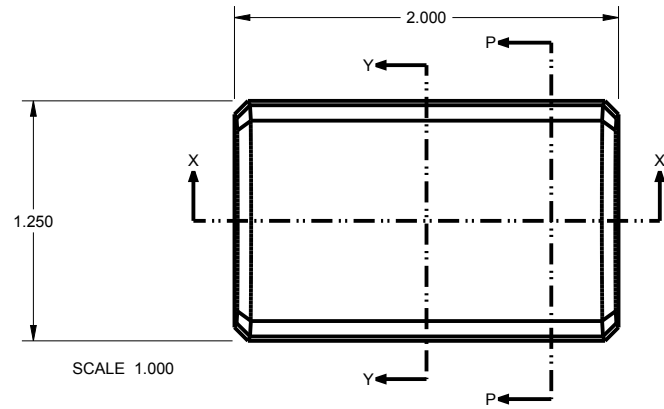
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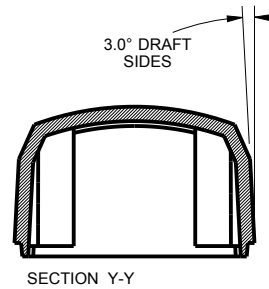
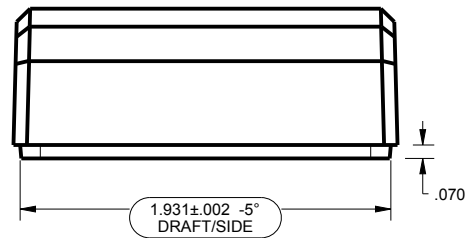
STANDARD - 2in DONGLE
SXX-201209-XXX

SIZE	DRAWING NAME	SHEET	REV.DOC
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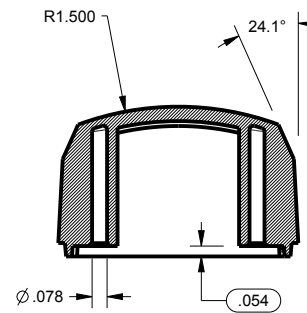
201209 COVER



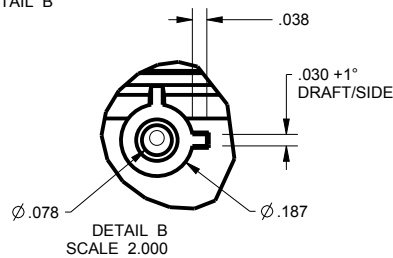
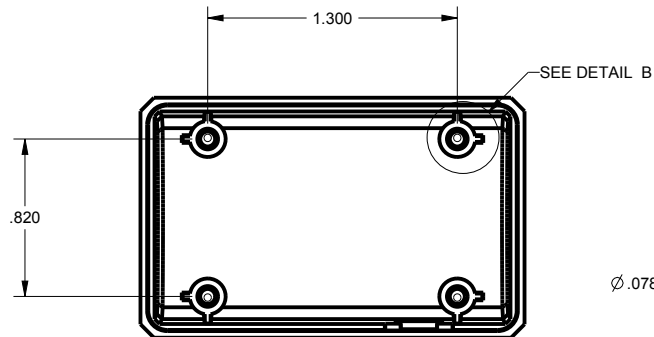
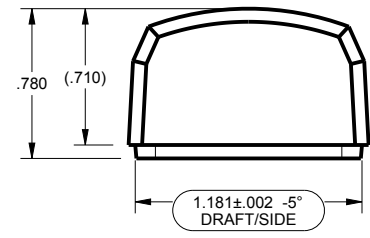
SECTION X-X



SECTION Y-Y



SECTION P-P



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Customer's Part No: 201209

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SCALE	AS NOTED	

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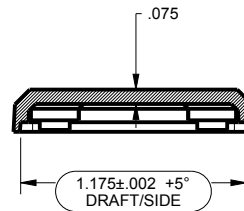
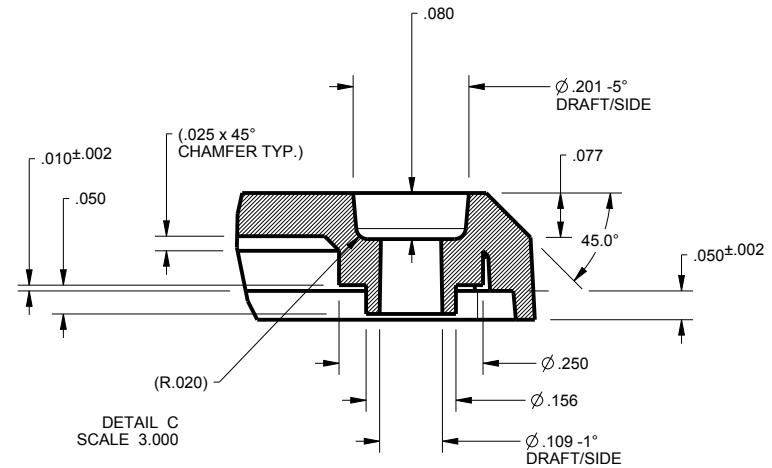
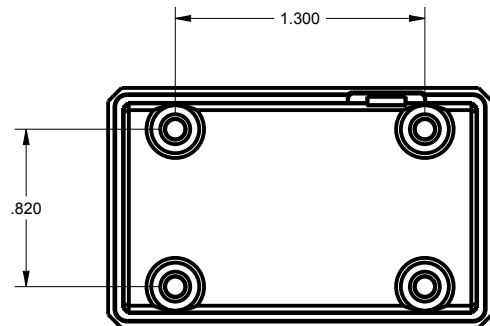
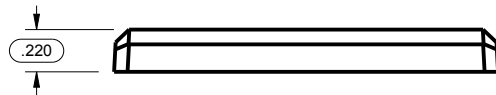
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STANDARD - 2in DONGLE
SXX-201209-XXX

SIZE	DRAWING NAME
A	201209_R1_0

SHEET	REV.DOC
3 OF 6	1.0

Figure 1 shows a 3D perspective view of a rectangular plate. The dimensions are 2.000 (width) and 1.250 (height). The plate has four circular holes arranged in a 2x2 grid. Coordinate systems (X, Y) are shown at the corners, and forces P are indicated at the top-left and bottom-left corners.



SECTION P-P

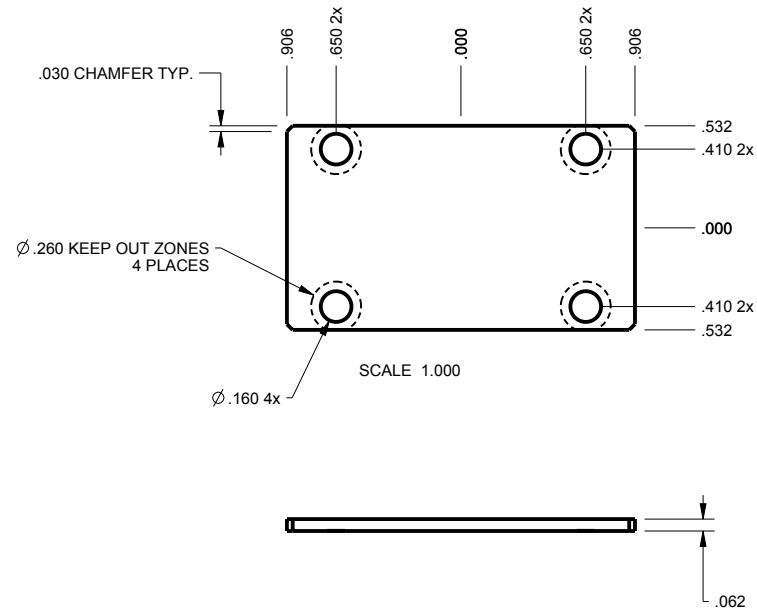
SEE DETAIL C

The drawing shows a rectangular block with a cross-section labeled 'SECTION P-P' and a detail callout labeled 'SEE DETAIL C' pointing to a specific feature on the side of the block.

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Customer's Part No: 201209					
APPROVAL	BY DATE				
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ENG.					
SCALE	AS NOTED				
DRAWN BY M BOYER 15-Feb-13		SIZE A	DRAWING NAME 201209_R1_0	SHEET 4 OF 6	REV.DOC 1.0

201209 PCB

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SCALE	AS NOTED		
DRAWN BY	15-Feb-13	SIZE	DRAWING NAME
M BOYER		A	201209_R1_0
		SHEET	REV.DOC
		5 OF 6	1.0

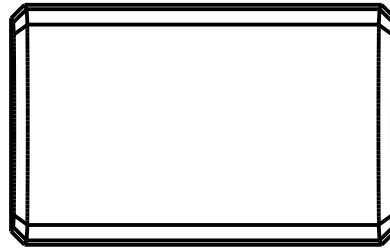
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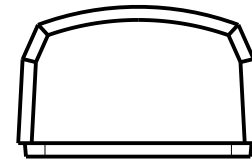
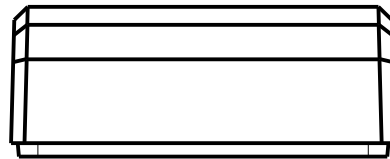
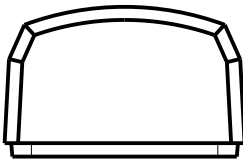
STANDARD - 2in DONGLE
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201209 2nd OPERATION DETAILS

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SCALE 1.000



SXX-201209-XXX COVER - ABS, BLACK					
STEP NO	DESCRIPTION	CUTTER	FIXTURE	ORIENTATION	PROGRAM
		T2 = .062" EM			
		T2 = .062" EM			
		T2 = .062" EM			

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APPROVAL	BY	DATE	SIZE	DRAWING NAME	SHEET	REV.DOC
CHECK			A	201209_R1_0	6 OF 6	1.0
ENG.						
SCALE	AS NOTED					
DRAWN BY M BOYER			15-Feb-13			

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