

# MICRO-LIMIT SWITCHES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



# MICRO-LIMIT SWITCHES

**Micro-limit pushbutton switches** are used in many applications including microwave ovens, vending machines, copy and fax machines, medical and security equipment, computer peripherals and many others. They are characterized by close tolerance precision switching positions and long service life. APEM micro-limit switches are 100% electronic tested prior to shipment to insure proper operation and conformance with specifications.

## DEFINITIONS OF TERMS

### Free position

Position of the switch actuator when no force is applied.

### Operating position

The position of the actuator when the contact snaps.

### Overtravel position

The final position of the actuator.

### Release position

The position of the actuator when the contact snaps back from the operating position to original position.

### Contact opening gap

The distance between the open contact pair.

### Pretravel

The distance between free and operating positions.

### Overtravel

The distance the actuator travels after the contact actuates.

### Movement differential

The distance from the operating to release position of the actuator.

### Free travel

The distance between the release and free positions.

### Back travel

The distance between the overtravel and release positions.

### Total travel

The sum of pretravel and overtravel.

### Operating force

The force required to cause snap action of contact.

### End operating force

The force to be applied to keep the actuator in the allowed final position.

### Release force

The force applied to the actuator at the moment the contact snaps back from the operating position.

### Differential force

The difference between the operating force and the release force.

### Mechanical life

The minimum number of actuations with no load on the switch.

### Electrical life

The minimum number of actuations at rated voltage, rated current and resistive load at 20°C ambient temperature.

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- |     |                       |
|-----|-----------------------|
| 1   | free position         |
| 2   | operating position    |
| 3   | overtravel position   |
| 4   | release position      |
| A   | total travel          |
| B   | free travel           |
| C   | back travel           |
| D   | pretravel             |
| E   | overtravel            |
| F   | movement differential |
| I   | total force           |
| II  | operating force       |
| III | differential force    |
| IV  | release force         |



**FORCE vs.  
TRAVEL  
DIAGRAM**

## MA SERIES - MICRO-LIMIT SWITCHES



### FEATURES

- **Ratings:** 16 Amps 250 VAC (resistive load). 4 Amps 250 VAC (motor load) or 3 Amps 250 VAC (resistive load). 0.1 Amps 250 VAC (motor load).
- **Single pole CO (change-over or alternate action), NC (normally closed momentary) and NO (normally open momentary) configurations.**
- **Close tolerance switching action with long life (10,000,000 mechanical cycles min.).**
- **Pin plunger, hinge lever or roller lever actuator options.**

### MATERIALS

|                          |   |
|--------------------------|---|
| <b>Contacts:</b>         | Stationary: Nicker silver    Shorting: Beryllium copper |
| <b>Actuator:</b>         | FS 161 (UL94V-O)  |
| <b>Case &amp; cover:</b> | PBT (UL94V-O)   |
| <b>Terminals:</b>        | Silver plated copper/zinc                               |

### AGENCY RECOGNITION



Approval pending.

### SPECIFICATIONS

|                        |   |
|------------------------|---|
| Operating force:       | $\leq 12.59$ oz. (343 grams) approx. for 16 Amp models<br>$\leq 0.72$ oz. (20 grams) approx. for 3 Amp models |
| Pretravel:             | $\leq .047$ " (1.2mm)   |
| Overtravel:            | $\geq .059$ " (1.5mm) min.  |
| Movement differential: | $\leq .016$ " (0.4mm)   |
| Free position:         | $\leq .649$ " (16.5mm)  |
| Operating position:    | $.578$ " $\pm$ $.020$ " (14.7mm $\pm$ 0.5mm)  |
| Operating temperature: | -40°C to +85°C  |
| Contact gap:           | less than $.118$ " (3mm)  |
| Tracking resistance:   | > PTI 175   |

# MA SERIES - MICRO-LIMIT SWITCHES

## ORDER FORMAT

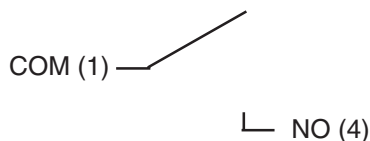
**M A A 6 B**

| Series    | Circuit & quick-connect terminals   | Switch rating                                       | Actuator style   |
|-----------|---|---|--|
| <b>MA</b> | <b>A</b> Normally open (standard) .031 x .248" (0.8x6.3mm)<br><b>B</b> Normally closed (standard) .031 x .248" (0.8x6.3mm)<br><b>C</b> Change-over (standard) .031 x .248" (0.8x6.3mm)<br><b>D</b> Normally open, .031 x .248" (0.8x6.3mm), spacing .197" (5mm)<br><b>E</b> Normally closed, .031 x .248" (0.8x6.3mm), spacing .197" (5mm)<br><b>F</b> Change-over, .031 x .248" (0.8x6.3mm), spacing .197" (5mm)<br><b>G</b> Normally open, .020 x .189" (0.5x4.8mm)<br><b>H</b> Normally closed, .020 x .189" (0.5x4.8mm)<br><b>I</b> Change-over, .020 x .189" (0.5x4.8mm)<br><b>J</b> Normally open, .031 x .189" (0.8x4.8mm)<br><b>K</b> Normally closed, .031 x .189" (0.8x4.8mm)<br><b>L</b> Change-over, .031 x .189" (0.8x4.8mm) | <b>6</b> 16(4)A 250 VAC<br><b>7</b> 3(0.1)A 250 VAC | <b>A</b> Pin actuator<br><b>B</b> Hinge actuator<br><b>C</b> Roller actuator |

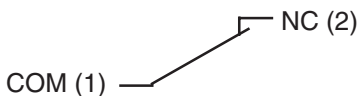
## STANDARD MODELS

| Quick-connect terminal |    | .031x.248"<br>(0.8x6.3mm) |              | .031x.248"<br>(0.8x6.3mm)<br>pin spacing -<br>.197"(5mm) |              | .020x.189"<br>(0.5x4.8mm) |              | .031x.189"<br>(0.8x4.8mm) |  |
|------------------------|----|---------------------------|--------------|--|--------------|---------------------------|--------------|---------------------------|--|
| Switching capacity     |    | 16(4)A                    | 3(0.1)A      | 16(4)A   | 16(4)A       | 3(0.1)A                   | 16(4)A       | 3(0.1)A                   |  |
| Pin plunger            | NO | <b>MAA6A</b>              | <b>MAA7A</b> | <b>MAD6A</b>   | <b>MAG6A</b> | <b>MAG7A</b>              | <b>MAJ6A</b> | <b>MAJ7A</b>              |  |
|                        | NC | <b>MAB6A</b>              | <b>MAB7A</b> | <b>MAE6A</b>   | <b>MAH6A</b> | <b>MAH7A</b>              | <b>MAK6A</b> | <b>MAK7A</b>              |  |
|                        | CO | <b>MAC6A</b>              | <b>MAC7A</b> | <b>MAF6A</b>   | <b>MAI6A</b> | <b>MAI7A</b>              | <b>MAL6A</b> | <b>MAL7A</b>              |  |
| Hinge lever            | NO | <b>MAA6B</b>              | -            | <b>MAD6B</b>   | <b>MAG6B</b> | -                         | <b>MAJ6B</b> | -                         |  |
|                        | NC | <b>MAB6B</b>              | -            | <b>MAE6B</b>   | <b>MAH6B</b> | -                         | <b>MAK6B</b> | -                         |  |
|                        | CO | <b>MAC6B</b>              | -            | <b>MAF6B</b>   | <b>MAI6B</b> | -                         | <b>MAL6B</b> | -                         |  |
| Roller lever           | NO | <b>MAA6C</b>              | -            | <b>MAD6C</b>   | <b>MAG6C</b> | -                         | <b>MAJ6C</b> | -                         |  |
|                        | NC | <b>MAB6C</b>              | -            | <b>MAE6C</b>   | <b>MAH6C</b> | -                         | <b>MAK6C</b> | -                         |  |
|                        | CO | <b>MAC6C</b>              | -            | <b>MAF6C</b>   | <b>MAI6C</b> | -                         | <b>MAL6C</b> | -                         |  |

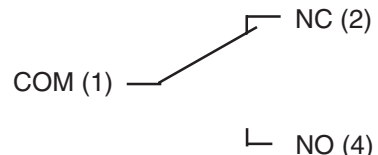
NO =  
NORMALLY OPEN:



NC =  
NORMALLY CLOSED:



CO =  
CHANGE-OVER:



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# MA SERIES - MICRO-LIMIT SWITCHES

## MECHANICAL OUTLINES

Models with quick-connect terminal .031x.248" (0.8x6.3mm)

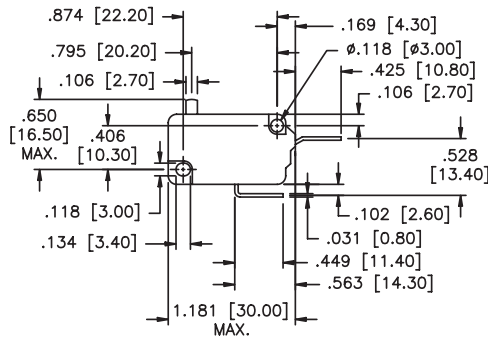
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



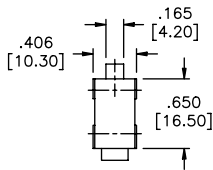
**Normally open**



**Change-over**



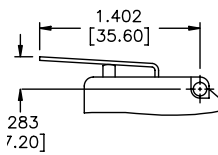
**Normally closed**



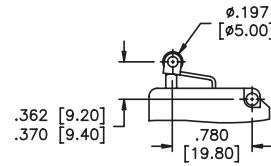
**Side view**



**Quick-connect terminal**



**Hinge lever**



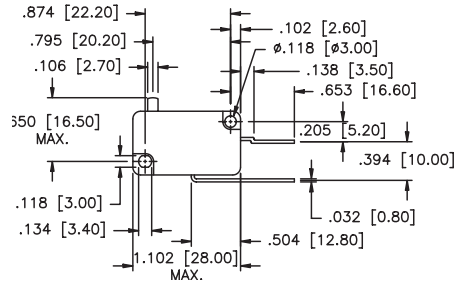
**Roller lever**

H

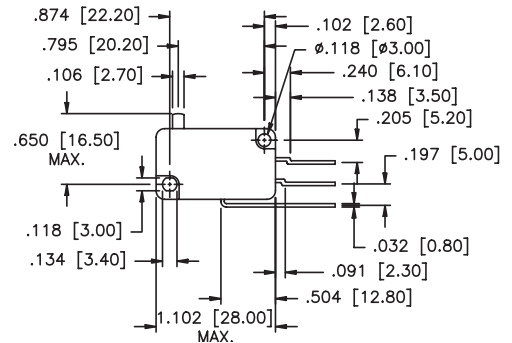
# MA SERIES - MICRO-LIMIT SWITCHES

## MECHANICAL OUTLINES

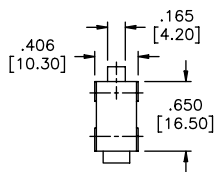
Models with quick-connect terminal .031x.248" (0.8x6.3mm) & pin spacing .197" (5mm)



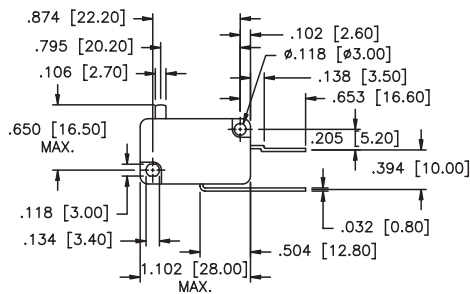
Normally open



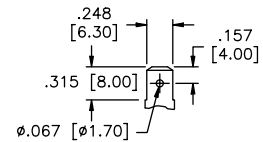
Change-over



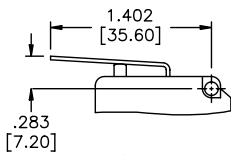
Side view



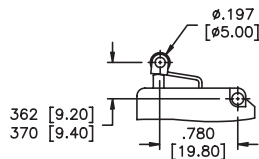
Normally closed



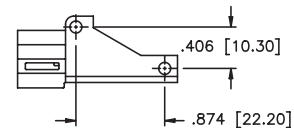
Quick-connect terminal



Hinge lever



Roller lever



Adaptor element

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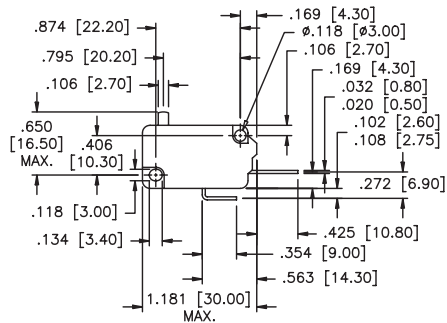
H

# MA SERIES - MICRO-LIMIT SWITCHES

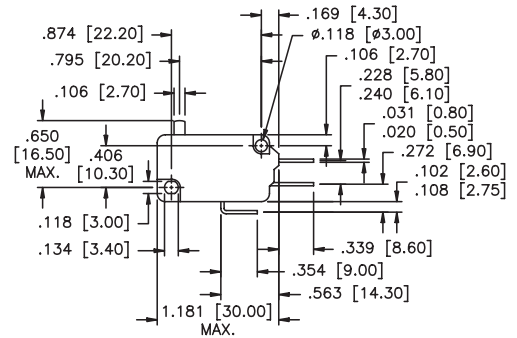
## MECHANICAL OUTLINES

Models with quick-connect terminal .020 or .031x.248" (0.8 or 0.8x6.3mm)

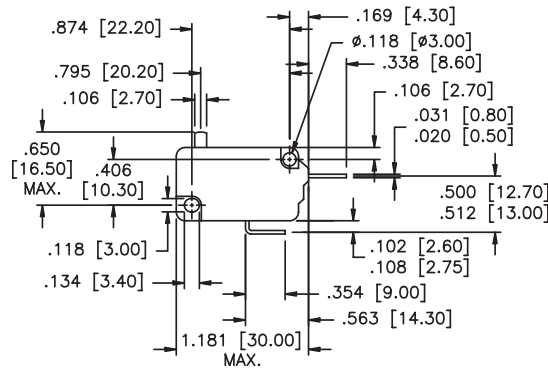
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



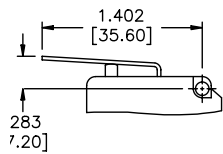
**Normally open**



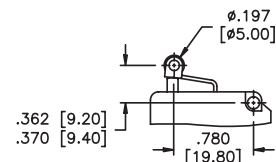
**Change-over**



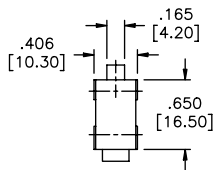
**Normally closed**



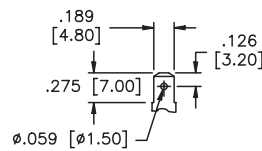
**Hinge lever**



**Roller lever**



**Side view**



**Quick connect terminal**

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## MB SERIES - MICRO-LIMIT SWITCHES



### FEATURES

- Ratings: 10 Amps 250 VAC (resistive load). 1.5 Amps 250 VAC (motor load).
- Single pole CO (change-over or alternate action), NC (normally closed momentary) and NO (normally open momentary) configurations.
- Close tolerance switching action with long life (10,000,000 mechanical cycles min.).
- Pin plunger, hinge lever or roller lever actuator options.

### MATERIALS

|                          |   |
|--------------------------|---|
| <b>Contacts:</b>         | Stationary: Nickel silver    Shorting: Beryllium copper |
| <b>Actuator:</b>         | POM (UL94HB)  |
| <b>Case &amp; cover:</b> | PBT (UL94V-O)   |
| <b>Terminals:</b>        | Silver plated copper/zinc                               |

### AGENCY RECOGNITION



### SPECIFICATIONS

|                        |                                 |
|------------------------|---------------------------------|
| Operating force:       | ≤ 10 oz. (274 grams) approx.    |
| Pretravel:             | ≤ .039" (1mm)                   |
| Overtravel:            | ≥ .024" (0.6mm)                 |
| Movement differential: | ≤ .005" (0.13mm)                |
| Free position:         | ≤ .366" (9.3mm)                 |
| Operating position:    | .331" ± .012" (8.4mm ± (0.3mm)) |
| Operating temperature: | -40°C to +85°C                  |
| Contact gap:           | < .118" (3mm)                   |
| Tracking resistance:   | >PTI 175                        |



# MB SERIES - MICRO-LIMIT SWITCHES

## ORDER FORMAT

**M B D 5 B 1**

| Series    | Circuit & quick-connect terminals  | Switch rating             | Actuator style   | Length  |
|-----------|--|---------------------------|--|---|
| <b>MB</b> | <b>D</b> Normally open (solder terminal)<br><b>E</b> Normally closed (solder terminal)<br><b>F</b> Change-over (solder terminal)<br><b>G</b> Normally open (p.c. terminal)<br><b>H</b> Normally closed (p.c. terminal)<br><b>J</b> Change-over (p.c. terminal) | <b>5</b> 10(1.5)A 250 VAC | <b>A</b> Pin actuator<br><b>B</b> Hinge actuator<br><b>C</b> Roller actuator | Actuator length and fixed position- (see table below) |

## STANDARD MODELS

| Circuit                     |     |               | Normally open |               | Normally closed |               | Change-over   |               |
|-----------------------------|-----|---------------|---------------|---------------|-----------------|---------------|---------------|---------------|
| Terminals                   |     |               | Solder        | P.C.          | Solder          | P.C.          | Solder        | P.C.          |
| Pin plunger with radius     |     |               | <b>MBD5A</b>  | <b>MBG5A</b>  | <b>MBE5A</b>    | <b>MBH5A</b>  | <b>MBF5A</b>  | <b>MBJ5A</b>  |
| Pin plunger, spherical form |     |               | <b>MBD5D</b>  | <b>MBG5D</b>  | <b>MBE5D</b>    | <b>MBH5D</b>  | <b>MBF5D</b>  | <b>MBJ5D</b>  |
| Lever type                  | Fix | Act. length   |               |               |                 |               |               |               |
| Hinge lever                 | EH  | .189" (4.8mm) | <b>MBD5B</b>  | <b>MBG5B</b>  | <b>MBE5B</b>    | <b>MBH5B</b>  | <b>MBF5B</b>  | <b>MBJ5B</b>  |
|                             | EV  | .276" (7.0mm) | <b>MBD5B2</b> | <b>MBG5B2</b> | <b>MBE5B2</b>   | <b>MBH5B2</b> | <b>MBF5B2</b> | <b>MBJ5B2</b> |
|                             | EH  | .276" (7.0mm) | <b>MBD5B1</b> | <b>MBG5B1</b> | <b>MBE5B1</b>   | <b>MBH5B1</b> | <b>MBF5B1</b> | <b>MBJ5B1</b> |
|                             | EV  | .370" (9.4mm) | <b>MBD5B3</b> | <b>MBG5B3</b> | <b>MBE5B3</b>   | <b>MBH5B3</b> | <b>MBF5B3</b> | <b>MBJ5B3</b> |
| Roller lever                | EH  | .098" (2.5mm) | <b>MBD5C</b>  | <b>MBG5C</b>  | <b>MBE5C</b>    | <b>MBH5C</b>  | <b>MBF5C</b>  | <b>MBJ5C</b>  |
|                             | EV  | .185" (4.7mm) | <b>MBD5C2</b> | <b>MBG5C2</b> | <b>MBE5C2</b>   | <b>MBH5C2</b> | <b>MBF5C2</b> | <b>MBJ5C2</b> |
|                             | EH  | .185" (4.7mm) | <b>MBD5C1</b> | <b>MBG5C1</b> | <b>MBE5C1</b>   | <b>MBH5C1</b> | <b>MBF5C1</b> | <b>MBJ5C1</b> |
|                             | EV  | .280" (7.1mm) | <b>MBD5C3</b> | <b>MBG5C3</b> | <b>MBE5C3</b>   | <b>MBH5C3</b> | <b>MBF5C3</b> | <b>MBJ5C3</b> |
| Simulated roller lever      | EH  | .098" (2.5mm) | <b>MBD5E</b>  | <b>MBG5E</b>  | <b>MBE5E</b>    | <b>MBH5E</b>  | <b>MBF5E</b>  | <b>MBJ5E</b>  |
|                             | EV  | .185" (4.7mm) | <b>MBD5E2</b> | <b>MBG5E2</b> | <b>MBE5E2</b>   | <b>MBH5E2</b> | <b>MBF5E2</b> | <b>MBJ5E2</b> |
|                             | EH  | .185" (4.7mm) | <b>MBD5E1</b> | <b>MBG5E1</b> | <b>MBE5E1</b>   | <b>MBH5E1</b> | <b>MBF5E1</b> | <b>MBJ5E1</b> |
|                             | EV  | .280" (7.1mm) | <b>MBD5E3</b> | <b>MBG5E3</b> | <b>MBE5E3</b>   | <b>MBH5E3</b> | <b>MBF5E3</b> | <b>MBJ5E3</b> |



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# MB SERIES - MICRO-LIMIT SWITCHES

## ACTUATORS AND SPECIFICATIONS



Hinge lever



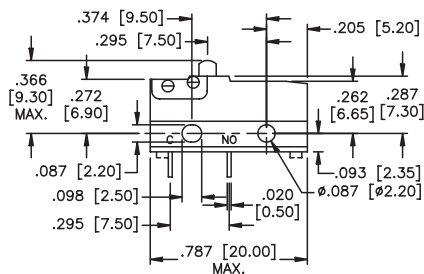
Roller lever



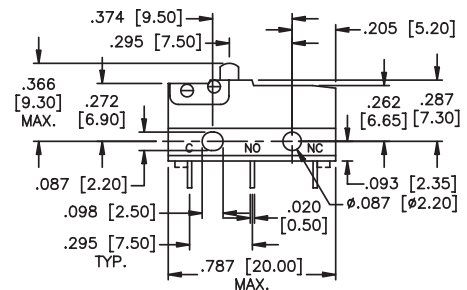
Simulated roller lever

| Actuator  | Hinge lever |      |      |      | Roller lever |      |      |      | Simulated roller lever |      |      |      |
|---|-------------|------|------|------|--------------|------|------|------|------------------------|------|------|------|
|   | EH          | EV   | EH   | EV   | EH           | EV   | EH   | EV   | EH                     | EV   | EH   | EV   |
| Actuator length, inches $\pm .031"$<br>$\pm 0.8\text{mm}$ | .189        | .276 | .276 | .370 | .098         | .185 | .185 | .280 | .098                   | .185 | .185 | .280 |
| Fixed position, EH=rear EV=front                          | EH          | EV   | EH   | EV   | EH           | EV   | EH   | EV   | EH                     | EV   | EH   | EV   |
| Operating force, $\leq$ grams<br>$\leq ???$               | 100         | 45   | 85   | 40   | 110          | 50   | 95   | 40   | 115                    | 60   | 95   | 50   |
| Pre-travel, $\leq$ inches<br>$\leq$ mm                    | .177        | .354 | .197 | .394 | .177         | .354 | .197 | .394 | .177                   | .354 | .197 | .394 |
| Overtravel, min. inches<br>min. mm                        | .030        | .049 | .030 | .059 | .030         | .049 | .030 | .059 | .030                   | .049 | .030 | .059 |
| Overtravel, max. inches<br>max. mm                        | .059        | .098 | .059 | .118 | .059         | .098 | .059 | .118 | .059                   | .098 | .059 | .118 |
| Movement diff. $\leq$ inches<br>$\leq$ mm                 | .035        | .059 | .047 | .071 | .028         | .059 | .039 | .071 | .028                   | .059 | .039 | .071 |
| Free position, $\leq$ inches<br>$\leq$ mm                 | .551        | .709 | .591 | .787 | .748         | .866 | .787 | .945 | .748                   | .866 | .787 | .945 |
| Operating position, inches<br>Tolerance inches $\pm$      | .421        | .472 | .437 | .492 | .622         | .669 | .638 | .689 | .630                   | .677 | .646 | .697 |
| Operating position, mm<br>Tolerance mm $\pm$              | 10.7        | 12   | 11.1 | 12.5 | 15.8         | 17   | 16.2 | 17.5 | 16                     | 17.2 | 16.4 | 17.7 |
| Order code  | B           | B2   | B1   | B3   | C            | C2   | C1   | C3   | E                      | E2   | E1   | E3   |

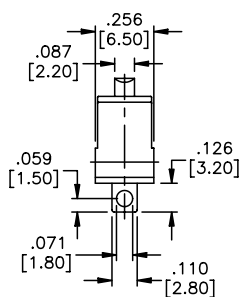
## MECHANICAL OUTLINES



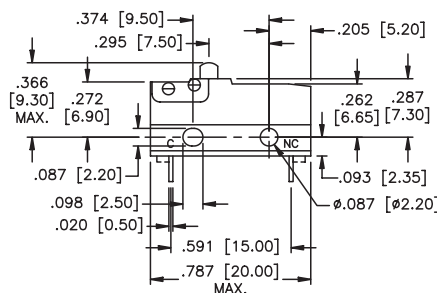
Normally open



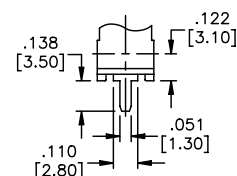
Change-over



Side view (w/solder terminal)



Normally closed



P.C. terminal

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

H

Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;
- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



## JONHON

«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



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