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|-----|------|-----------|-----|---------------|---------|-----|------|
| GP  | 00   | P         | LTR | DESCRIPTION   | DATE    | DWN | APVD |
|     |      | H1        |     | ECR-11-025464 | 16DEC11 | RK  | BVH  |

NOTES:

- △ PITCH TOLERANCE TO BE ±.18[.007] FOR 1.27[.050] PITCH JUMPERS & ±.25[.010] FOR ALL REMAINING PITCHES. TOLERANCE TO BE NON CUMULATIVE OVER GAUGE LENGTH.
- △ 11.92-152.40[.500-6.000] ARE STANDARD LENGTHS. JUMPERS ARE AVAILABLE IN INCREMENTS OF 2.50[.10] PLUS 6.35[.25] AND 19.05[.75].
- △ DELETED
- △ FOR CONDUCTOR PITCH 7 (2mm), ON PAGE 2 & 3, DIMENSION "B" IS 2.00[.079]
- △ SPECIAL PIN LENGTHS ARE AVAILABLE FOR JUMPERS WITH A PIN CONFIGURATION OF "A" OR "B" ON LENGTHS OF UP TO 609.6[24.0] IN 2.54[.100] & 5.08[.200] PITCH VARIANTS ONLY BY ADDING THE FOLLOWING SUFFIXES:

| SUFFIX | PEN LENGTH  | TOLERANCE        |
|--------|-------------|------------------|
| V1     | 2.85 (.112) | ±.305<br>[±.012] |
| V2     | 3.40 (.134) |                  |
| V3     | 4.10 (.161) |                  |
| V4     | 6.50 (.256) |                  |
| V5     | 3.10 (.122) |                  |
| V6     | 2.81 (.150) |                  |
| V7     | 4.50 (.177) |                  |
| V8     | 2.00 (.079) |                  |
| V9     | TBD         |                  |
| V10    | .76 (.030)  |                  |
| V11    | 2.41 (.095) |                  |



6. RECOMMENDED PCB HOLE DRILLING DETAILS ARE AS FOLLOWS:-

| PITCH A     | ØG         |
|-------------|------------|
| 1.27 (.050) | .70 (.028) |
| 1.90 (.075) | .80 (.031) |
| 2.54 (.100) | .95 (.037) |
| 3.18 (.125) | .95 (.037) |
| 3.81 (.150) | .95 (.037) |
| 5.08 (.200) | .95 (.037) |



| JUMPER LENGTH   | PITCH (NOMINAL) | TRANSITION MAX | MAX/MIN MARGIN            | △ PIN DIAMETER                | WIRE GAUGE (AWG) | MIN/MAX No OF CONDUCTORS | MAXIMUM ADHESIVE FLOW | MIN GAP BETWEEN CONDUCTORS | CONDUCTOR WIDTH         | MAXIMUM INSULATION MISMATCH | MAX THICKNESS |
|---|-----------------|----------------|---------------------------|-------------------------------|------------------|--------------------------|-----------------------|----------------------------|-------------------------|-----------------------------|---------------|
| R   | A               | T              | C                         | E                             | -                | -                        | V                     | X                          | Y                       | Z                           | D             |
| 11.93 (.50) TO 863.6 (30.00) IN STEPS OF 2.50 (.10) PLUS 6.35 (.25) AND 19.05 (.75) | 1.00 (0.039)    | 4.32 [.170]    | 0.35 (0.014) 0.17 (.007)  | 0.330 (.0130) 0.317 (.0125)   | 28               | 2-70                     | 0.38 (0.015)          | 0.13 (0.009)               | 0.76 (.030) 0.56 (.022) | .76 (.030)                  | .64           |
|   | 1.25 (0.049)    | 4.32 [.170]    | 0.50 (0.020) 0.17 (0.007) | 0.330 (0.0130) 0.317 (0.0125) | 28               | 2-70                     | 0.38 (0.015)          | 0.25 (0.010)               | 0.89 (.035) 0.64 (.025) | .76 (.030)                  | .64           |
|   | 1.27 (0.050)    | 4.32 [.170]    | 0.50 (0.020) 0.17 (0.007) | 0.330 (0.0130) 0.317 (0.0125) | 28               | 2-70                     | 0.38 (0.015)          | 0.25 (0.010)               | 0.89 (.035) 0.64 (.025) | .76 (.030)                  | .64           |
|   | 2.00 (0.079)    | 5.08 [.200]    | 0.70 (0.028) 0.25 (0.010) | 0.416 (0.0164) 0.400 (0.0157) | 26               | 2-50                     | 0.38 (0.015)          | 0.38 (0.015)               | 1.14 (.045) 0.89 (.035) | .76 (.030)                  | .84           |
|   | 1.90 (0.075)    | 5.08 [.200]    | 0.70 (0.028) 0.25 (0.010) | 0.416 (0.0164) 0.400 (0.0157) | 26               | 2-50                     | 0.38 (0.015)          | 0.38 (0.015)               | 1.14 (.045) 0.89 (.035) | .76 (.030)                  | .84           |
|   | 2.54 (0.100)    | 6.35 [.250]    | 0.80 (0.031) 0.25 (0.010) | 0.526 (0.0207) 0.505 (0.0199) | 24               | 2-50                     | 0.51 (0.020)          | 0.51 (0.020)               | 1.52 (.060) 1.27 (.050) | .76 (.030)                  | .84           |
|   | 3.18 (0.125)    | 6.35 [.250]    | 1.00 (0.039) 0.25 (0.010) | 0.526 (0.0207) 0.505 (0.0199) | 24               | 2-25                     | 0.51 (0.020)          | 0.51 (0.020)               | 1.52 (.060) 1.27 (.050) | .76 (.030)                  | .84           |
|   | 3.81 (0.150)    | 6.35 [.250]    | 1.00 (0.039) 0.25 (0.010) | 0.526 (0.0207) 0.505 (0.0199) | 24               | 2-20                     | 0.51 (0.020)          | 0.51 (0.020)               | 1.52 (.060) 1.27 (.050) | .76 (.030)                  | .84           |
|   | 5.08 (0.200)    | 6.35 [.250]    | 1.00 (0.039) 0.25 (0.010) | 0.526 (0.0207) 0.505 (0.0199) | 24               | 2-15                     | 0.51 (0.020)          | 0.51 (0.020)               | 1.52 (.060) 1.27 (.050) | .76 (.030)                  | .84           |

- △ BEND RADIUS TO APPLY ONLY IN THE FLAT SECTION OF JUMPER BETWEEN THE CONDUCTOR TRANSITION AREAS.
- △ PER 108-2135.
- 9. TOOL MARKS PERMISSIBLE ON BENDS. NO EXPOSED COPPER.
- △ PIN DIAMETER SPECIFIED NOT APPLICABLE IN BENDING AREA OF PIN, DUE TO NORMAL DEFORMATION OF BENDING PROCESS.
- △ REFER TO RELEVANT MATERIAL SPECIFICATIONS.

| F - MID POINT THICKNESS BETWEEN PT 1 & PT 2 | MINIMUM     | MAXIMUM     |
|---|-------------|-------------|
|   | NOMEX®      | .152 [.006] |
| POLYESTER                                   | .152 [.006] | .305 [.012] |
| KAPTON®                                     | .102 [.004] | .254 [.010] |
| TEFLON®                                     | .305 [.012] | .533 [.021] |

12. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TE CONNECTIVITY STANDARD 230-702.

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DWN J. SCHWARTZ 28FEB01  
CHK E. FOX 28FEB01  
APVD E. FOX 28FEB01

STE TE Connectivity

NAME FLEXSTRIP PIN CONFIGURATIONS, GENERIC

PRODUCT SPEC

APPLICATION SPEC

SIZE A3 CAGE CODE 00779 DRAWING NO C-1474339 RESTRICTED TO

WEIGHT -

CUSTOMER DRAWING SCALE N.T.S. SHEET 1 OF 4 REV H1



**MANUFACTURING NOTE:**

**MINIMUM GAP BETWEEN STRIPS**

|        |          |
|--------|----------|
| SK/A/Z | .75 INCH |
| LP     | 1.1 INCH |

**MINIMUM CONDUCTOR COUNT PER STRIP FOR LINE JOBS**

| PITCH         | CONDUCTOR |
|---------------|-----------|
| 1 1.27 (.050) | 60        |
| 2 2.54 (.100) | 60        |
| 3 3.18 (.125) | 60        |
| 4 3.81 (.150) | 50        |
| 5 5.08 (.200) | 40        |
| 6 1.91 (.075) | 60        |
| 7 2.0 (.078)  | 60        |
| 8 1.24 (.049) | 60        |
| 9 1.0 (.039)  | 80        |



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| DIMENSIONS: MM [INCHES] | TOLERANCES UNLESS OTHERWISE SPECIFIED: |
|-------------------------|--|
| 0 PLC                   | ± -                                    |
| 1 PLC                   | ± -                                    |
| 2 PLC                   | ± -                                    |
| 3 PLC                   | ± -                                    |
| 4 PLC                   | ± -                                    |
| ANGLES                  | ± 1/2°                                 |
| MATERIAL                | FINISH                                 |

|                  |             |         |                                       |           |            |               |
|------------------|-------------|---------|---------------------------------------|-----------|------------|---------------|
| DWN              | J. SCHWARTZ | 28FEB01 | <br>TE Connectivity                   |           |            |               |
| CHK              | E. FOX      | 28FEB01 |                                       |           |            |               |
| APVD             | E. FOX      | 28FEB01 |                                       |           |            |               |
| PRODUCT SPEC     | NAME        |         |                                       |           |            |               |
| APPLICATION SPEC | NAME        |         | FLEXSTRIP PIN CONFIGURATIONS, GENERIC |           |            |               |
| WEIGHT           | -           | -       | SIZE                                  | CAGE CODE | DRAWING NO | RESTRICTED TO |
| CUSTOMER DRAWING | -           | -       | A3                                    | 00779     | C-1474339  | -             |
| SCALE            |             | N.T.S.  | SHEET                                 | 2 OF 4    | REV        | H1            |

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|-----|------|-----------|-----|-------------|------|-----|------|
| GP  | 00   | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |      | -         |     | SEE SHEET 1 | -    | -   | -    |



**SPECIAL JUMPERS  
SMART DESCRIPTION**



| CONDUCTOR PITCH  | BENDS AVAILABLE |
|------------------|-----------------|
| 1 - 1.27/(.050)  | E,F,G,H,J,K,L   |
| 2 - 2.54/(.100)  | E,F,G,H,J,K,L   |
| 3 - 3.18/(.125)  | E               |
| 4 - 3.81/(.150)  | E               |
| 5 - 5.08/(.200)  | E               |
| 6 - 1.91/(.075)  | E,F,G,H,J,K,L   |
| 7 - 2.00/(.0787) | E,F,G,H,J,K,L   |
| 8 - 1.25/(.049)  | E               |
| 9 - 1.00/(.039)  | E               |

|                                     |
|-------------------------------------|
| E THRU L BEND                       |
| "A"<br>DIM<br>3.18±0.76/(.125±.030) |
| "B"<br>DIM<br>2.54±0.25/(.100±.010) |

**SPECIAL FLEXSTRIP BENDS**  
 SPECIAL FLEXSTRIP BENDS  
 E THRU R, AND Z MAY APPLY TO EITHER  
 LEFT OF RIGHT SIDE

**INSULATION LENGTH: (in inches)**  
 .50 MIN. - 30.0 MAX.  
 IN .10 INCREMENTS PLUS .25 AND .75

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|                  |             |         |                     |   |            |               |     |    |
|------------------|-------------|---------|---------------------|---|------------|---------------|-----|----|
| DWN              | J. SCHWARTZ | 28FEB01 | <br>TE Connectivity | NAME<br>FLEXSTRIP PIN CONFIGURATIONS, GENERIC |            |               |     |    |
| CHK              | E. FOX      | 28FEB01 |                     |   |            |               |     |    |
| APVD             | E. FOX      | 28FEB01 |                     |   |            |               |     |    |
| PRODUCT SPEC     | -           | -       |                     |   |            |               |     |    |
| APPLICATION SPEC | -           | -       | SIZE                | CAGE CODE                                     | DRAWING NO | RESTRICTED TO |     |    |
| MATERIAL         | -           | -       | A3                  | 00779   | C-1474339  | -             |     |    |
| CUSTOMER DRAWING |             |         | SCALE               | N.T.S.  | SHEET      | 3 OF 4        | REV | H1 |

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| P         | LTR        | DESCRIPTION | DATE | DWN |
|           |            | SEE SHEET 1 | -    | -   |

|   |                  |  |  |  |  |  |  |  |  |  |
|---|------------------|--|--|--|--|--|--|--|--|--|
| NORMAL CONDUCTOR PITCH  |                  | 1.00<br>(.039)   | 1.25<br>(.049)   | 1.27<br>(.050)   | 1.90<br>(.075)   | 2.00<br>(.078)   | 2.54<br>(.100)   | 3.18<br>(.125)   | 3.81<br>(.150)   | 5.08<br>(.200)   |
| WIRE GAUGE  |                  | AWG 28   | AWG 28   | AWG 28   | AWG 26   | AWG 26   | AWG 24   | AWG 24   | AWG 24   | AWG 24   |
| NOMINAL WIRE DIAMETER   |                  | .32(.0126)   | .32(.0126)   | .32(.0126)   | .40(.0159)   | .40(.0159)   | .51(.0201)   | .51(.0201)   | .51(.0201)   | .51(.0201)   |
| CURRENT RATING  |                  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
| VOLTAGE RATING  |                  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
| MAX NUMBER OF CONDUCTORS PER JUMPER                             |                  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
| MIN BREAKDOWN VOLTAGE @ 1 MIN                                   |                  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
| INSULATION RESISTANCE (GND. SIG. GND) 305 (12") SAMPLE @ 500VDC | P<br>N<br>T<br>K | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
| CAPACITANCE (pf / 50.8 (12") LENGTH) (GND, SIG, GND) (AVERAGE)  | P<br>N<br>T<br>K | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
| CHARACTERISTIC IMPEDANCE (GND. SIG. GND) (AVERAGE)              | P<br>N<br>T<br>K | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  | 8  |
| APPLICATION TEMP RANGE (C°) (FOR SOLDERING)                     | P<br>N<br>T<br>K | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec   | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 200 / 4 sec<br>200 / 4 sec<br>240 / 4 sec<br>240 / 4 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec | 250 / 4 sec<br>250 / 4 sec<br>260 / 5 sec<br>260 / 5 sec |
| OPERATING TEMPERATURE (C°)                                      | P<br>N<br>T<br>K | -40 to 105 (For all Conductor Pitches)<br>-40 to 125 (For all Conductor Pitches)<br>-40 to 150 (For all Conductor Pitches)<br>-40 to 150 (For all Conductor Pitches)                                     |  |  |  |  |  |  |  |  |
| MINIMUM BEND RADIUS   | P<br>N<br>T<br>K | 3.18mm (For all Conductor Pitches)<br>3.18mm (For all Conductor Pitches)<br>3.18mm (For all Conductor Pitches)<br>3.18mm (For all Conductor Pitches)   |  |  |  |  |  |  |  |  |
| UL STYLE NUMBER   | P<br>N<br>T<br>K | 2639 (For all Conductor Pitches .100 and above)<br>5456 (For all Conductor Pitches .100 and above)<br>2928 (For all Conductor Pitches .100 and above)<br>2927 (For all Conductor Pitches .100 and above) |  |  |  |  |  |  |  |  |

| ABR. | MATERIAL    | SPECIFICATION |
|------|-------------|---------------|
|      | COPPER WIRE | 100-1577      |
| P    | POLYESTER   | 100-1575      |
| N    | NOMEX®      | 100-1758      |
| T    | TEFLON®     | 100-1574      |
| K    | KAPTON®     | 100-1576      |

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|   |  |  |   |                    |
|---|--|--|---|--------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.  |  | DWN<br>J. SCHWARTZ<br>28FEB01  |  TE Connectivity |                    |
|   |  | CHK<br>E. FOX<br>28FEB01   |   |                    |
|   |  | APVD<br>E. FOX<br>28FEB01  | NAME<br>FLEXSTRIP PIN CONFIGURATIONS, GENERIC   |                    |
| DIMENSIONS:<br>MM [INCHES]  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ± -<br>1 PLC ± -<br>2 PLC ± -<br>3 PLC ± -<br>4 PLC ± -<br>ANGLES ± 1/2° |   | RESTRICTED TO      |
|  |  | PRODUCT SPEC<br>-<br>APPLICATION SPEC<br>-<br>WEIGHT<br>-  |   | SIZE<br>A3         |
| MATERIAL<br>-   |  | FINISH<br>-  |   | CAGE CODE<br>00779 |
|   |  | DRAWING NO<br>C-1474339  |   | SCALE<br>N.T.S.    |
|   |  | CUSTOMER DRAWING   |   | SHEET<br>4 OF 4    |
|   |  |  |   | REV<br>H1          |

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