PLASTIC CONNECTORS

SP SERIES

REDEL®

Precision modular connectors to suit your application

Since its creation in Switzerland in 1946 the LEMO Group has been recognized as a global leader of circular Push-Pull connectors and connector solutions. Today LEMO and its affiliated companies, REDEL and COELVER, are active in more than 80 countries with the help of over 40 subsidiaries and distributors.

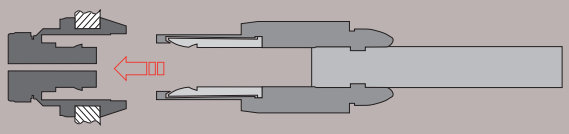
Over 5'000 REDEL connectors

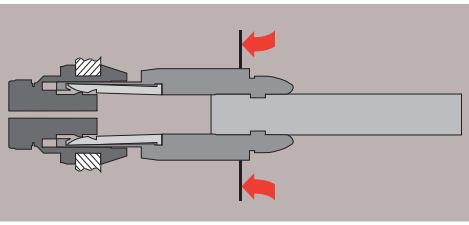
The modular design of the REDEL range provides over 5'000 connectors from ø 14 mm to ø 21 mm, capable of handling cable diameters up to 9.5 mm and up to 32 contacts.

This vast portfolio enables you to select the ideal connector configuration to suit almost any specific requirement in most markets, including medical devices, test and measurement instruments, machinery, audio video broadcast, telecommunications and military.

REDEL's Push-Pull Self-Latching Connection System

This self-latching system is renowned worldwide for its easy and quick mating and unmating features. It provides absolute security against vibration, shock or pull on the cable, and facilitates operation in a very limited space.

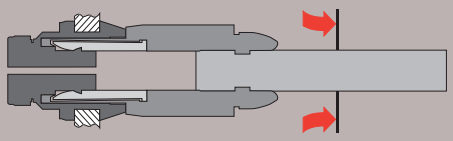




F_v 7 N

The REDEL self-latching system allows the connector to be mated by simply pushing the plug axially into the socket.

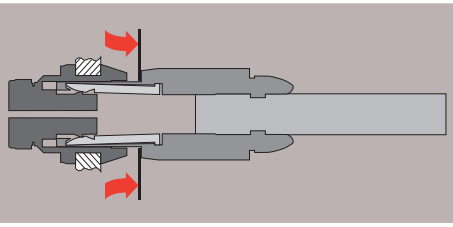
F_V: average latching force (without contact)



F_a 110 N

Once firmly latched, connection cannot be broken by pulling on the cable or any other component part other than the outer release sleeve.

F_a: average retention force (without contact)



F_d 9 N

When required, the connector is disengaged by a single axial pull on the outer release sleeve. This first disengages the latches and then withdraws the plug from the socket.

F_d: average unmating force (without contact)

UL Recognition

REDEL connectors are recognized by the Underwriters Laboratories (UL). The approval of the complete system (REDEL connector, cable and your equipment) will be easier because REDEL connectors are recognized.

CE Marking CE

CE marking CE means that the appliance or equipment bearing it complies with the protection requirements of one or several European safety directives.

CE marking CE applies to complete products or equipment, **but not to electromechanical components, such as connectors**.

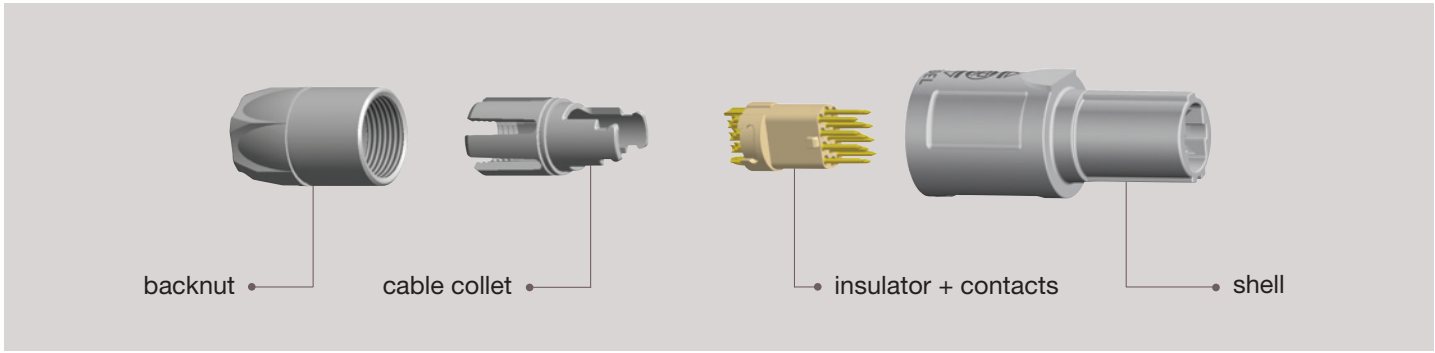
RoHS

REDEL connector specifications conforms the requirements of the RoHS directive (2011/65/EU) of the European Parliament and the latest amendments. This directive specifies the restrictions of the use of hazardous substances in electrical and electronic equipment marketed in Europe.

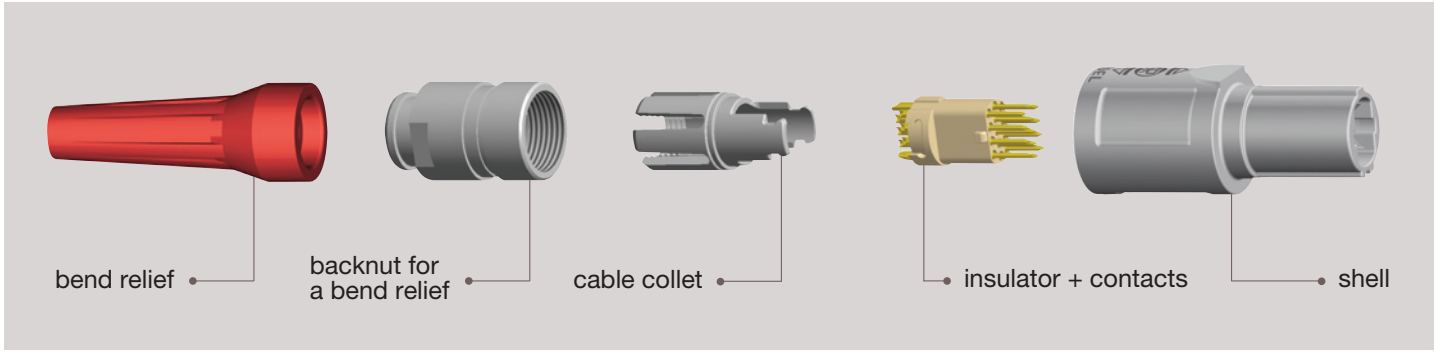
Cover picture: PET-IRM scanner installed in Hôpitaux Universitaires de Genève (Switzerland).

Exploded view of the REDEL SP

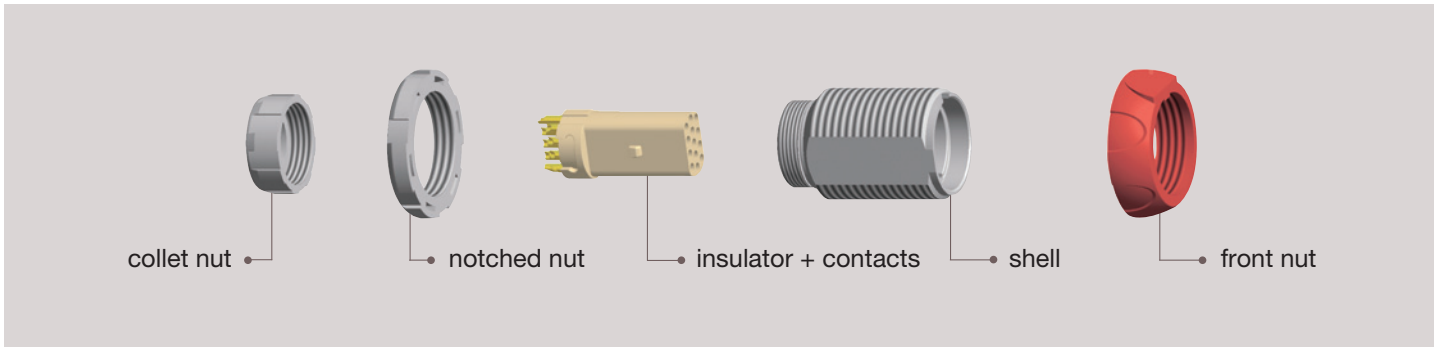
Straight plug



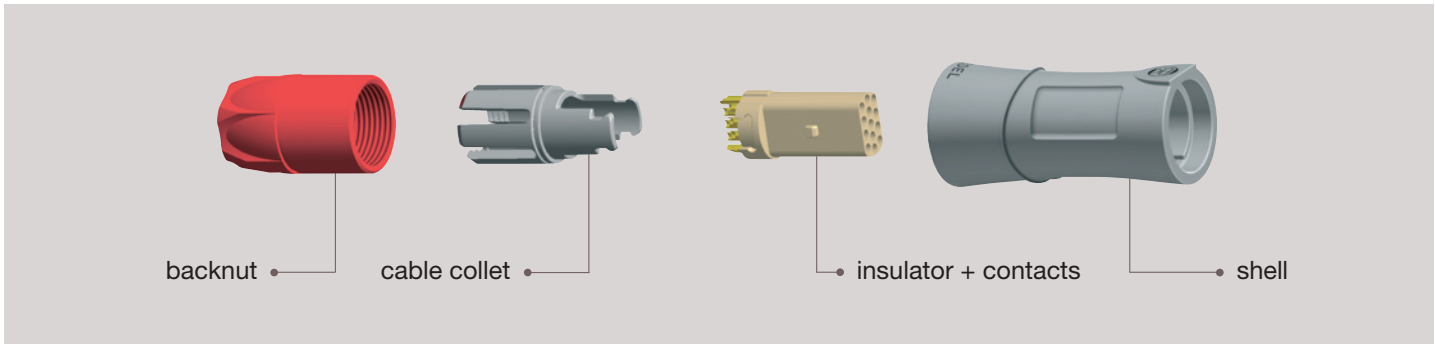
Straight plug with bend relief



Fixed socket



Free socket



SP Series

The REDEL SP connectors are plastic Push-Pull connectors. These circular plastic connectors are especially adapted for applications such as medical electronics and test & measurement. The SP series offer additional features: the latch sleeve is recessed into the connector body ensuring greater shock resistance of the product.

The complete connector can be assembled from spare parts (even the contact configuration) therefore offering good flexibility in stock keeping. The outer shell in Proprietary sulfone enables extensive sterilisation cycles of the product. A large choice of bend relief is available in different colour and size. REDEL SP series connectors are not compatible with the REDEL 1P or 2P series.

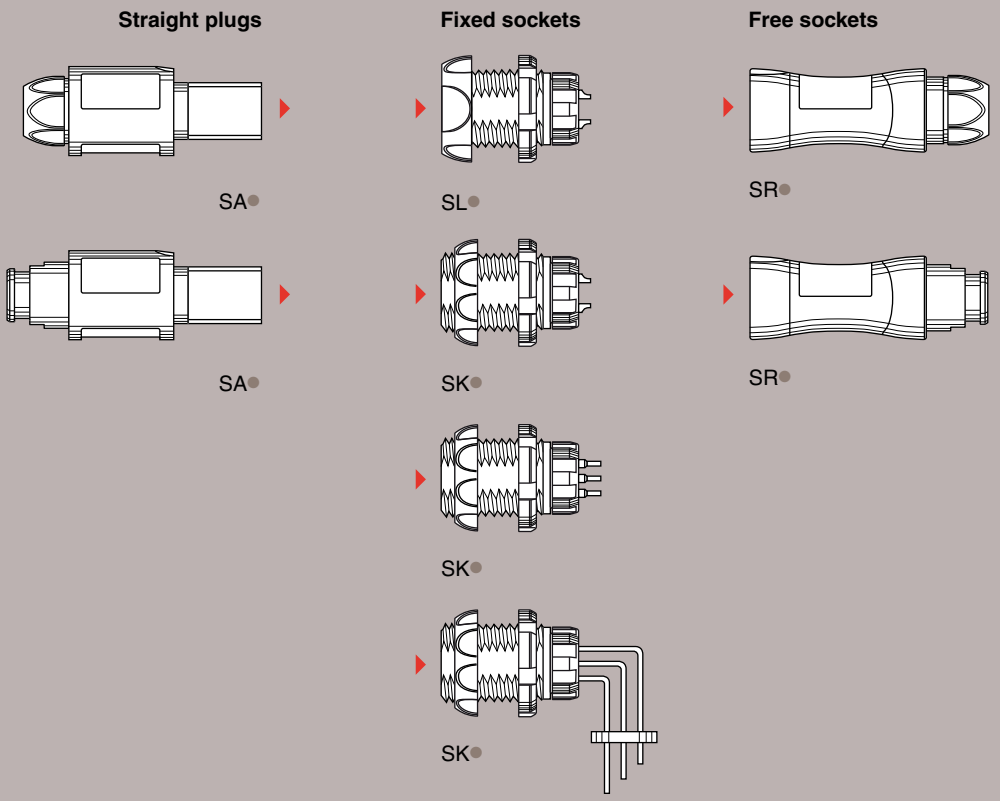
Features & Benefits

– Plastic shell made of Proprietary sulfone
– Blind mating, scoop proof
– Extended resistance to sterilisation
– Enhanced ergonomics «hand grip»
– Increased resistance to shock
– New patented Push-Pull system

Applications

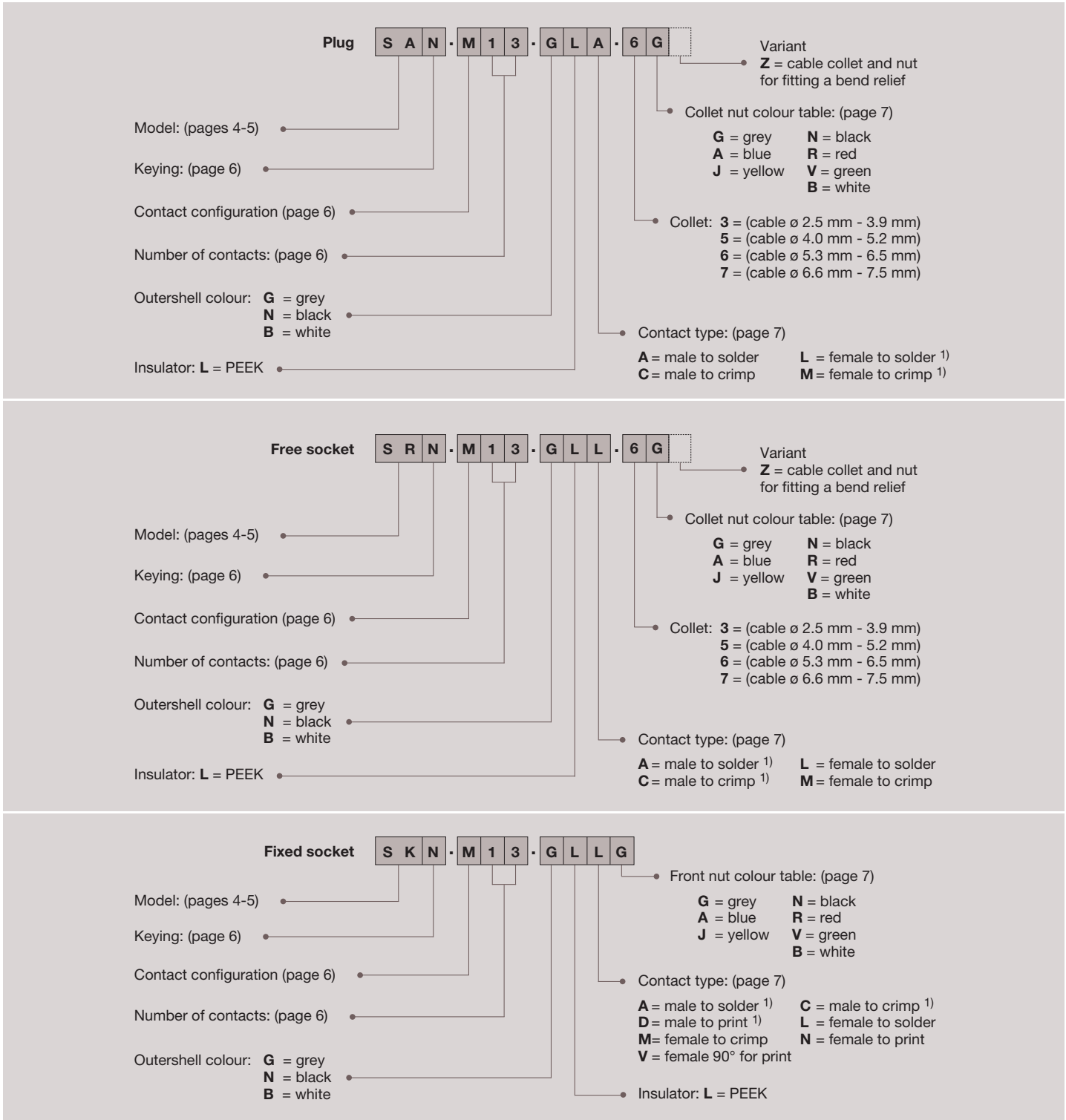
– Medical electronics
– Test & measurement
– Industrial electronics
– Automotive

Standard models



Part numbering system

S . M . . .



SAN.M13.GLA.6G Straight plug with cable collet and alignment key (N), multipole type with 13 male contacts to solder, grey Proprietary sulfone shell, PEEK insulator, collet for max cable ø 6.5 mm and grey collet nut.

SRN.M13.GLL.6G Free socket with cable collet and alignment key (N), multipole type with 13 female contacts to solder, grey Proprietary sulfone shell, PEEK insulator, collet for max cable ø 6.5 mm and grey collet nut.

SKN.M13.GLLG Fixed socket with two nuts and alignment key (N), multipole type with 13 female contacts to solder, grey Proprietary sulfone shell, PEEK insulator and grey plastic front nut.

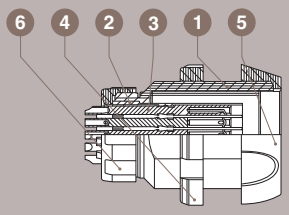
Note: 1) contacts delivered only with S or T keying (inverted contacts).

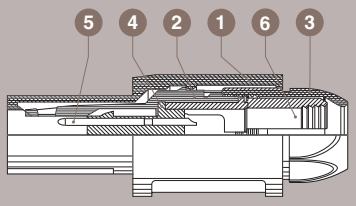
Standard models (IP50)

S . M . .

Fixed socket

1 Outershell
2 Insulator
3 Female contact
4 Notched nut
5 Front nut
6 Collet nut





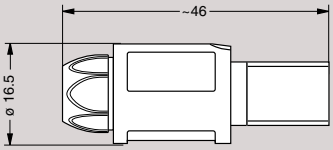
Straight plug

1 Outershell
2 latch sleeve
3 Backnut
4 Insulator
5 Contact
6 Cable collet

Characteristics	Value	Standards
Average retention force when pulling on the cable 1N = 0.102 kg	110	IEC 60512-8 test 15f
Cable retention force (depends on cable construction) 1N = 0.102 kg	~130	IEC 60512-9 test 17c

Characteristics	Value	Standards
Endurance (latching)	> 2000 cycles	IEC 60512-5 test 9a
Working temperature range (Proprietary sulfone)	-50/+170°C	–

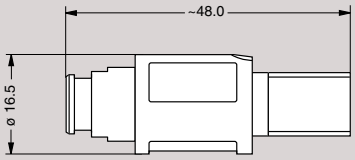
SAN Straight plug, key (N) or keys (P, S and T), with cable collet



Part Number	Cable ø	
	min	max
SAN.M●●.GLA.3G	2.5	3.9
SAN.M●●.GLA.5G	4.0	5.2
SAN.M●●.GLA.6G	5.3	6.5
SAN.M●●.GLA.7G	6.6	7.5

Note: replace ●.● by contact configuration (see page 6).

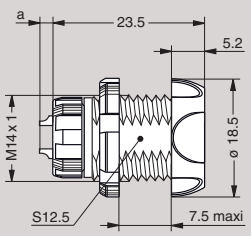
SAN Straight plug, key (N) or keys (P, S and T), with cable collet and nut for fitting a bend relief



Part Number	Cable ø	
	min	max
SAN.M●●.GLA.3GZ	2.5	3.9
SAN.M●●.GLA.5GZ	4.0	5.2
SAN.M●●.GLA.6GZ	5.3	6.5
SAN.M●●.GLA.7GZ	6.6	7.5

Note: replace ●.● by contact configuration (see page 6).
The bend relief must be ordered separately (see page 10).

SLN Fixed socket, key (N) or keys (P, S and T), nut fixing

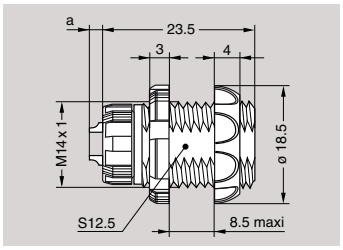


Part Number	Contact	
	Solder	Crimp
	a max (mm)	a (mm)
SLN.M●●.GLLG	2.2	0

Note: replace ●.● by contact configuration (see page 6).

Note: all dimensions are in millimeters.

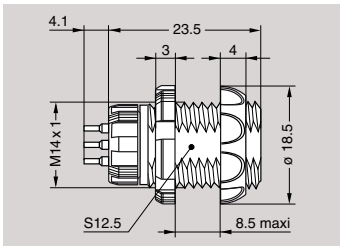
SKN Fixed socket, key (N) or keys (P, S and T) with two nuts (back panel mounting)



Part Number	Contact	
	Solder	Crimp
	a max (mm)	a (mm)
SKN.M●●.GLLG	2.2	0

Note: replace ●.● by contact configuration (see page 6).

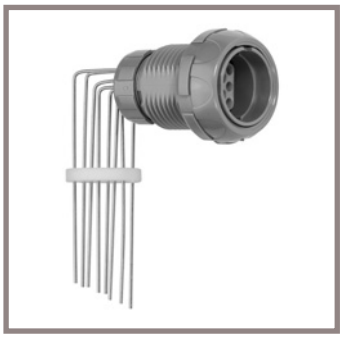
SKN Fixed socket, key (N) or keys (P, S and T) with two nuts (back panel mounting) and with straight print contact

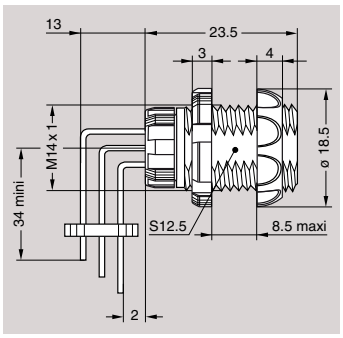


Part Number
SKN.M●●.GLNG

Note: replace ●.● by contact configuration (see page 6).

SKN Fixed socket, key (N) or keys (P, S and T) with two nuts (back panel mounting) and with elbow print contact

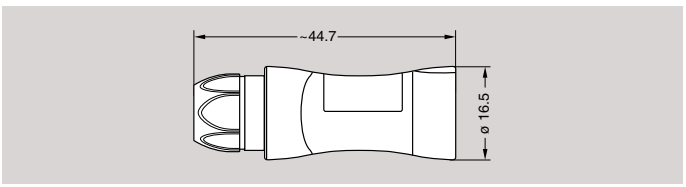




Part Number
SKN.M●●.GLVG

Note: replace ●.● by contact configuration (see page 6).

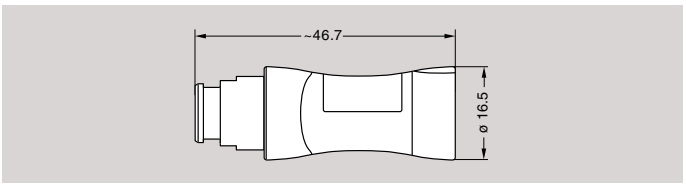
SRN Free socket, key (N) or keys (P, S and T), with cable collet



Part Number	Cable ø	
	min	max
SRN.M●●.GLL.3G	2.5	3.9
SRN.M●●.GLL.5G	4.0	5.2
SRN.M●●.GLL.6G	5.3	6.5
SRN.M●●.GLL.7G	6.6	7.5

Note: replace ●.● by contact configuration (see page 6).

SRN Free socket, key (N) or keys (P, S and T), with cable collet and nut for fitting a bend relief



Part Number	Cable ø	
	min	max
SRN.M●●.GLL.3GZ	2.5	3.9
SRN.M●●.GLL.5GZ	4.0	5.2
SRN.M●●.GLL.6GZ	5.3	6.5
SRN.M●●.GLL.7GZ	6.6	7.5

Note: replace ●.● by contact configuration (see page 6).
The bend relief must be ordered separately (see page 10).

Note: all dimensions are in millimeters.

Alignment key

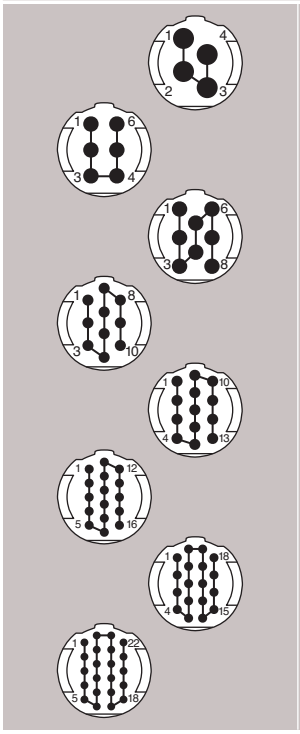
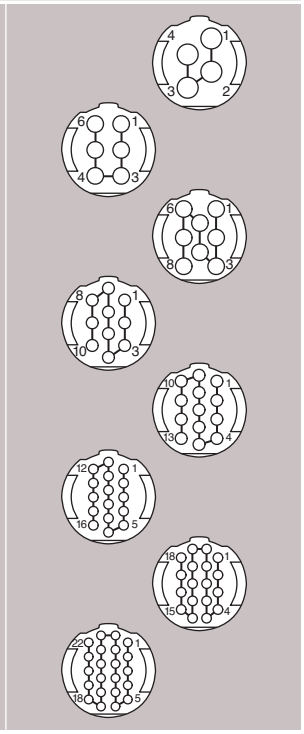
S . M . . .

Verify the third digit of the part number in order to select the right keying. The standard keying is «N» coded.

Keying (plug front view)				
Reference	N	P	S	T
Contact type for plug	male	male	female	female
Contact type for socket	female	female	male	male

Insert configuration

S . M . . .

	Male solder contacts / Male crimp contacts	Female solder contacts / Female crimp contacts	Reference	Number of contacts	Contact ø A (mm)	Solder bucket ø (mm)[4]	Crimp bucket ø (mm)[4]	AWG max-min	Contact type: Solder / Crimp / Print (straight)	Contact type: Print (elbow)	Solder: Test voltage (kV rms)[1] Contact-contact	Solder: Air clearance min[2] (mm) Creepage distance min[3] (mm)	Solder: Rated current (A)	Crimp: Test voltage (kV rms)[1] Contact-contact	Crimp: Air clearance min[2] (mm) Creepage distance min[3] (mm)	Crimp: Rated current (A)
Multipole			M04	4	1.3	1.10	1.40	18[4] 20 22	•	•	1.60	0.95	11.5	1.80	1.35	11.5
			M06	6	0.9	0.80	1.10	20 22 24	•	•	1.50	1.20	8.5	1.90	1.50	8.5
			M08	8	0.9	0.80	1.10	20 22 24	•	•	1.50	0.75	5.0	1.50	1.1	5.0
			M10	10	0.7	0.80	0.80	22[4] 24 26	•	•	1.15	0.70	4.2	1.50	1.1	4.2
			M13	13	0.7	0.80	0.80	22[4] 24 26	•	•	1.05	0.50	4.0	1.30	0.9	4.0
			M16	16	0.5	0.45	0.45	28 30 32	•	–	0.75	0.47	3.0	1.30	0.8	3.0
			M18	18	0.5	0.45	0.45	28 30 32	•	–	0.75	0.47	2.5	1.15	0.8	2.5
			M22	22	0.5	0.45	0.45	28 30 32	•	–	0.60	0.48	2.0	1.30	0.8	1.2

Note: 1) depending on specific application and related standard, more restrictive operating voltage may apply. We suggest operating voltage = 1/3 test voltage, see page 15.
2) shortest distance in air between two conductive parts.
3) shortest distance along the surface of the insulating material between two conductive parts.
4) for a given AWG, the diameter of some stranded conductor design is larger than the solder cup diameter (see page 14).

Outer shell material

S . M . . .

Material	Ref.	Colour	Temperature
Proprietary sulfone	G	Grey	-50° / +170°C
	N	Black	
	B	White	

Note: adapted for sterilisation satured steam (120°C or 134°C).

Contact type

S . M . . .

Select the type of contact: solder or crimp?

Plug

Type	Male	Female
solder	A	L[1)]
crimp	C	M[1)]

Socket

Type	Male	Female
solder	A[1)]	L
crimp	-	M
print	D[1)]	N
print 90°	-	V

Note: 1) only for S or T keying.

When should I use crimp rather than solder contacts ?

Soldering

- recommended for small volumes
- requires little amount of tooling (soldering iron)
- requires more time

Crimping

- recommended for large volumes
- no heat is required to make the connection
- for contacts with high density
- for use in high temperature environment (max. 170°C)
- requires extra tooling (crimping tools)

Colour coding

S . M . . .

	Colours						
	grey	blue	yellow	black	red	green	white
Reference	G	A	J	N	R	V	B
RAL code	7001	5015	1016	9005	3020	6019	9003

Note: the RAL colours are indicative and depend on raw material and production process. Colour may differ.

Easy identification with the assistance of colour coding. Outershell is only available in grey, black or white.

Accessories

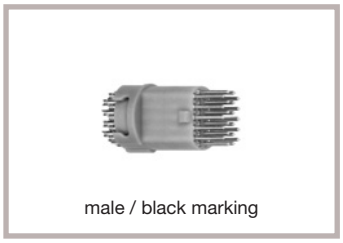
SAN / SLN Insulator and male or female crimp contacts

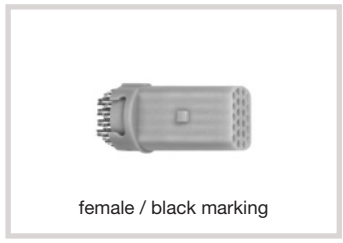

male / black marking


female / black marking

Contact configuration	nb. of contacts	ø contact (mm)	Kit contact part number Male	Kit contact part number Female
M04	4	1.3	SAN.M04.ZLC	SLN.M04.ZLM
M06	6	0.9	SAN.M06.ZLC	SLN.M06.ZLM
M08	8	0.9	SAN.M08.ZLC	SLN.M08.ZLM
M10	10	0.7	SAN.M10.ZLC	SLN.M10.ZLM
M13	13	0.7	SAN.M13.ZLC	SLN.M13.ZLM
M16	16	0.5	SAN.M16.ZLC	SLN.M16.ZLM
M18	18	0.5	SAN.M18.ZLC	SLN.M18.ZLM
M22	22	0.5	SAN.M22.ZLC	SLN.M22.ZLM

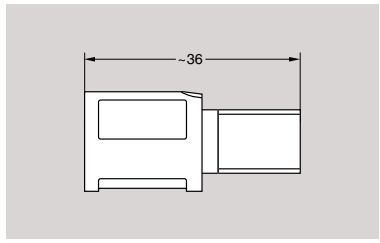
SAN / SLN Insulator with male or female solder contacts


male / black marking


female / black marking

Contact configuration	nb. of contacts	ø contact (mm)	Kit contact part number Male	Kit contact part number Female
M04	4	1.3	SAN.M04.ZLA	SLN.M04.ZLL
M06	6	0.9	SAN.M06.ZLA	SLN.M06.ZLL
M08	8	0.9	SAN.M08.ZLA	SLN.M08.ZLL
M10	10	0.7	SAN.M10.ZLA	SLN.M10.ZLL
M13	13	0.7	SAN.M13.ZLA	SLN.M13.ZLL
M16	16	0.5	SAN.M16.ZLA	SLN.M16.ZLL
M18	18	0.5	SAN.M18.ZLA	SLN.M18.ZLL
M22	22	0.5	SAN.M22.ZLA	SLN.M22.ZLL

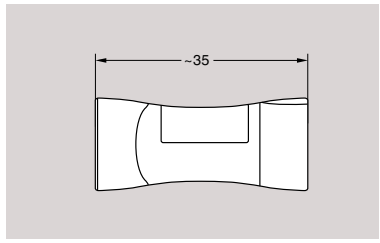
SA●.100.●ZZ Plug outershell kit (no contacts)



Part Number	Colours
SA●.100.GZZ	grey
SA●.100.BZZ	white
SA●.100.NZZ	black

Note: replace ● by alignment key (N, P, S or T).

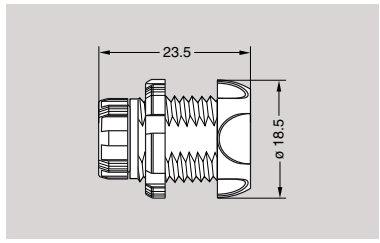
SR●.200.●● Free socket outershell kit (no contacts)



Part Number	Colours
SR●.200.RG	grey
SR●.200.RB	white
SR●.200.RN	black

Note: replace ● by alignment key (N, P, S or T).

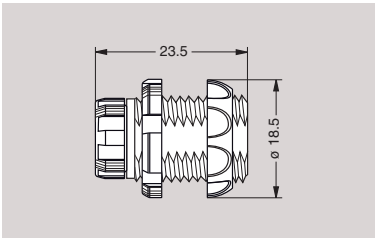
SL●.200.●ZZ● Socket outershell kit (nut fixing), (no contacts)



Part Number	Colours
SL●.200.GZZG	grey
SL●.200.BZZB	white
SL●.200.NZZN	black

Note: replace ● by alignment key (N, P, S or T).

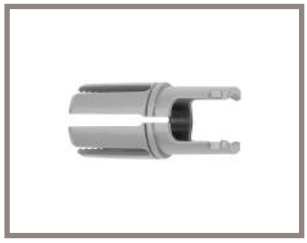
SK●.200.●ZZ● Socket outershell kit (with two nuts), (no contacts)

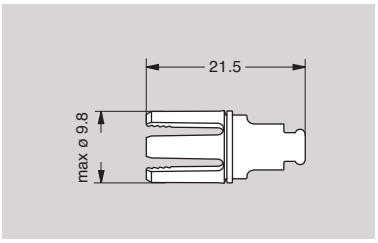


Part Number	Colours
SK●.200.GZZG	grey
SK●.200.BZZB	white
SK●.200.NZZN	black

Note: replace ● by alignment key (N, P, S or T).

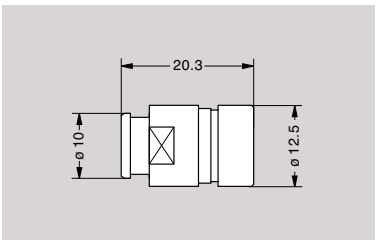
SAN Collet





Part Number	Cable ø (mm)	
	min.	max.
SAN.739.RG	2.5	3.9
SAN.752.RG	4.0	5.2
SAN.765.RG	5.3	6.5
SAN.775.RG	6.6	7.5

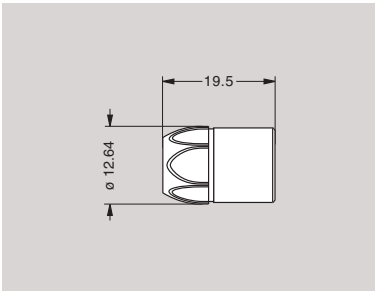
SAM.130.●● Nut for fitting a GMA.1B bend relief



Part Number	Colours
SAM.130.RG	grey
SAM.130.RB	white
SAM.130.RN	black

Note: only for SA●, SR● models.

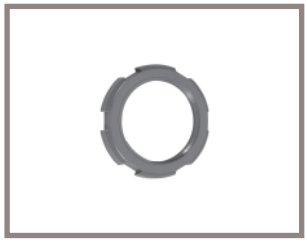
SAN.130.●● Collet nut

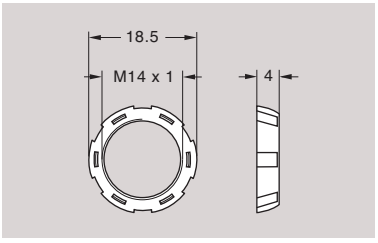


Part Number	Colours
SAN.130.RG	grey
SAN.130.RB	white
SAN.130.RR	red
SAN.130.RN	black
SAN.130.RJ	yellow
SAN.130.RA	blue
SAN.130.RV	green

Note: only for SA●, SR● models.

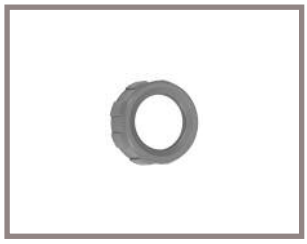
SLN Notched nut

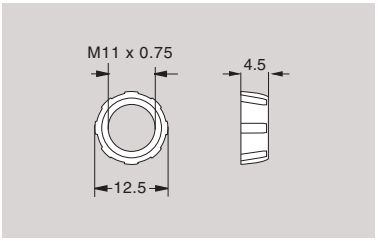




Part Number	Colours
SLN.240.RG	grey

SLN Collet nut

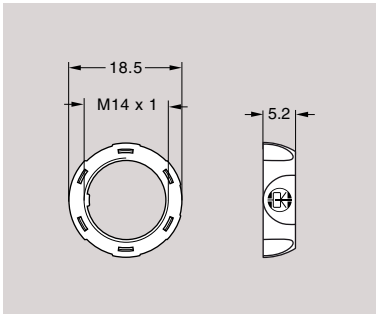




Part Number	Colours
SLN.230.RG	grey

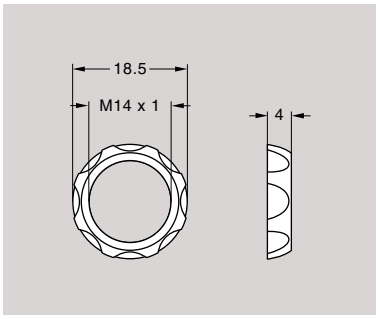
Note: all dimensions are in millimeters.

SLN Plastic front nut for SL● models



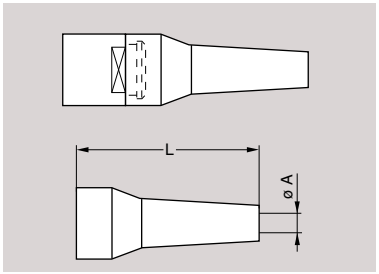
Part Number	Colours
SLN.220.RG	grey
SLN.220.RB	white
SLN.220.RR	red
SLN.220.RN	black
SLN.220.RJ	yellow
SLN.220.RA	blue
SLN.220.RV	green

SKN Plastic front nut for SK● models



Part Number	Colours
SKN.220.RG	grey
SKN.220.RB	white
SKN.220.RR	red
SKN.220.RN	black
SKN.220.RJ	yellow
SKN.220.RA	blue
SKN.220.RV	green

GMA.1B Bend relief



A bend relief absorbs the angular force that may be exerted on cables.
These are designed for plugs and free sockets with cable collet and nut.
The Colours of these bend reliefs are not identical to the RAL coulours of the socket's front nut.

Part Number	Dimensions (mm)				Material	Temperature range	
	Bend relief		Cable ø			in dry atmosphere	in water steam
	A	L	max.	min.			
GMA.1B.025.DG	2.5	30	2.9	2.5	TPU (Thermoplastic Polyurethane)	-40°C, +80°C	–
GMA.1B.030.DG	3.0	30	3.4	3.0			
GMA.1B.035.DG	3.5	30	3.9	3.5			
GMA.1B.040.DG	4.0	30	4.4	4.0			
GMA.1B.045.DG	4.5	30	4.9	4.5			
GMA.1B.054.DG	5.4	30	6.0	5.4			
GMA.1B.065.DG	6.5	30	7.0	6.5			
GMA.1B.025.RG	2.5	34	2.9	2.5	Silicone elastomer VMQ	-60°C, +200°C	+140°C
GMA.1B.030.RG	3.0	34	3.4	3.0			
GMA.1B.035.RG	3.5	34	3.9	3.5			
GMA.1B.040.RG	4.0	34	4.4	4.0			
GMA.1B.045.RG	4.5	34	5.0	4.5			
GMA.1B.051.RG	5.1	34	5.6	5.1			
GMA.1B.057.RG	5.7	34	6.2	5.7			
GMA.1B.063.RG	6.3	34	7.0	6.3			

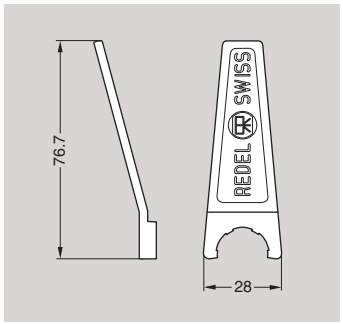
Reference	Colours
A	blue
B	white
G	grey
J	yellow
M	brown
N	black
R	red
S	orange
V	green

Note: the selection of pigments, which should remain stable at high temperature, is limited by the new regulations. For this reason, some colours will be a shade different from those used for TPU bend reliefs.
The selected solutions represent the best possible compromise.

Note: the last letter «G» of the part number indicates a grey colour, see the adjacent table and replace letter «G» by the letter of the colour required.
All dimensions are in millimeters.

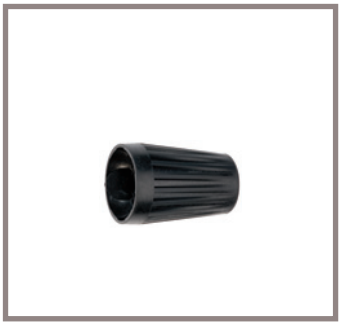
Tooling

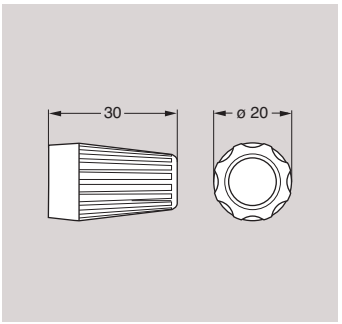
SOP.019.HN Spanners with notch for securing the notched nut



Material: Black polyamide. For notched nut SLN.240.RG.

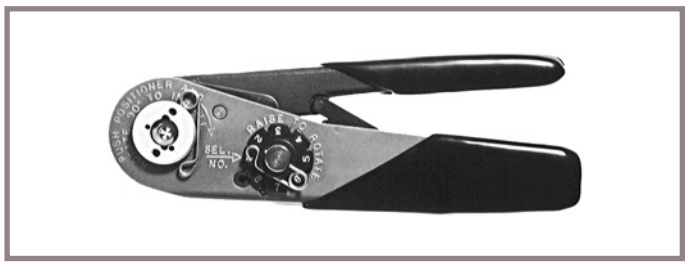
SOB.186.GN Spanners for nut SLN.220R●
SOB.187.GN Spanners for nut SKN.220R●





Material: Black polyamide

DPC.91.701.V Crimping tool

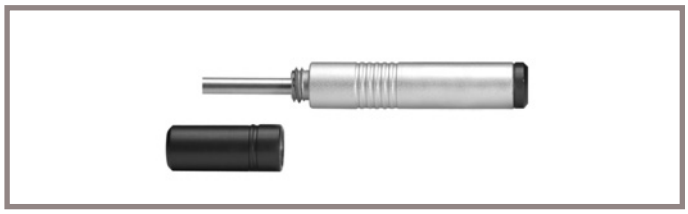


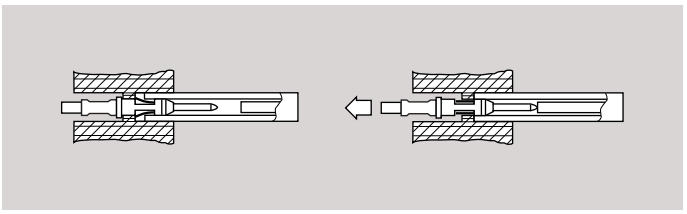
SOE Positioners for crimp contacts

male

female

DCF Automatic extraction tools for crimp contacts

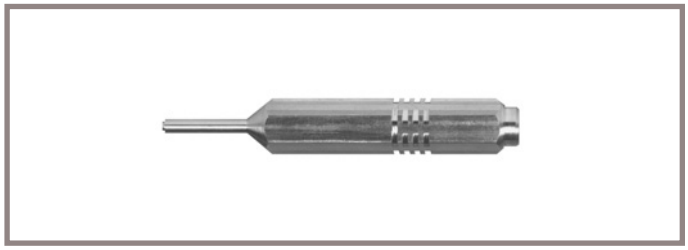


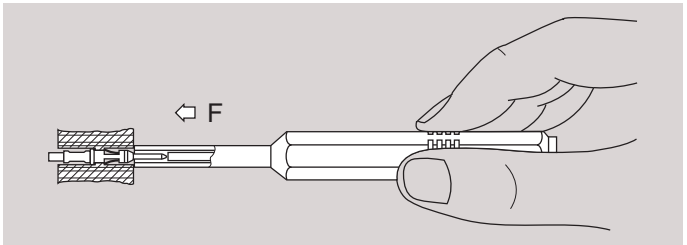


Configuration	Contact ø (mm)	Conductor AWG	Positioner part number		Selector No Setting	Part number extractor	
			Male contact	Female contact		Male contact	Female contact
M04	1.3	18-20	SOE.130.VC	SOE.130.VM	8-7	DCF.93.131.4LT	DCF.93.131.4LT
M06/M08	0.9	20-22-24	SOE.090.VC	SOE.090.VM	6-5-5	DCF.93.090.4LT	DCF.93.090.4LT
M10/M13	0.7	22-24-26	SOE.070.VC	SOE.070.VM	6-5-5	DCF.93.070.4LT	DCF.93.070.4LT
M16/M18/M22	0.5	28-30-32	SOE.050.VC	SOE.050.VM	4-3-3	DCF.91.050.2LT[1)]	DCF.91.050.2LT[1)]

Note: the variance in conductor stranding diameter for the minimum AWG is such that some can have a cross section which is not sufficient to guarantee crimping as per IEC 60352-2 standard. 1) With this extractor, the user must remove the insulator from the outer shell.

DCK Retention testing tools for crimp contacts



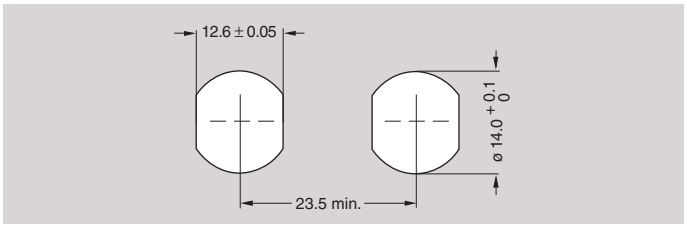


Contact ø (mm)	Test force (N)	Testing tool part number	
		Male contact	Female contact
0.5	8	DCK.91.050.8LRC	DCK.91.050.8LRM
0.7	10	DCK.91.071.0LRC	DCK.91.071.0LRM
0.9	14	DCK.91.091.4LRC	DCK.91.091.4LRM
1.3	25	DCK.91.132.5LRC	DCK.91.132.5LRM

Note: all dimensions are in millimeters

Panel hole

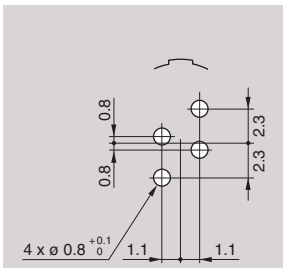
For SL● and SK●



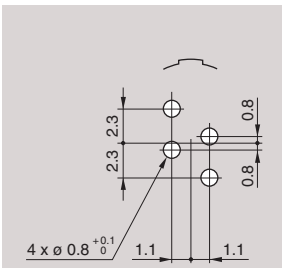
Note: Socket mounting nut torque = 1 Nm.
All dimensions are in millimeters.

PCB drilling pattern

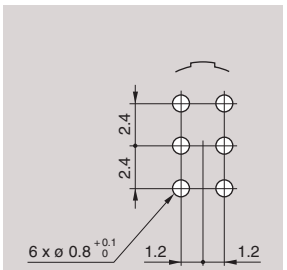
For straight contacts



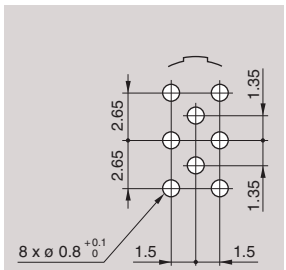
M04 (for «P» or «N» keying)



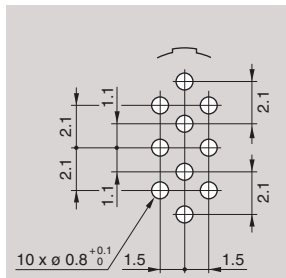
M04 (for «S» or «T» keying)



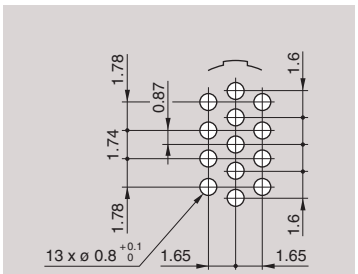
M06



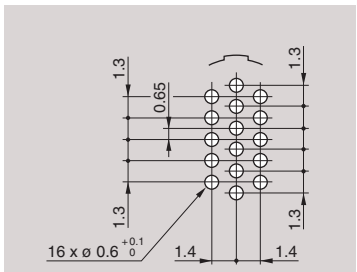
M08



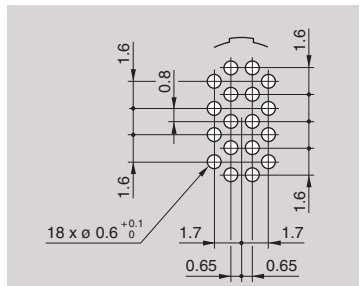
M10



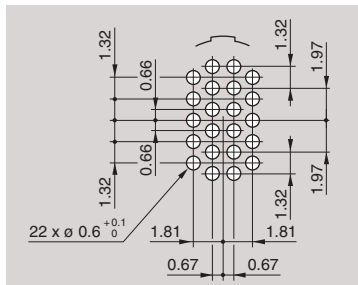
M13



M16

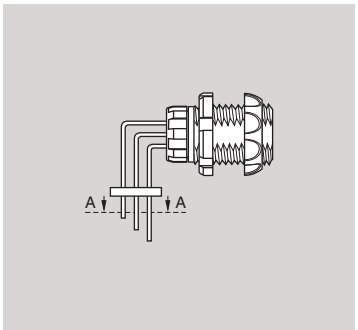


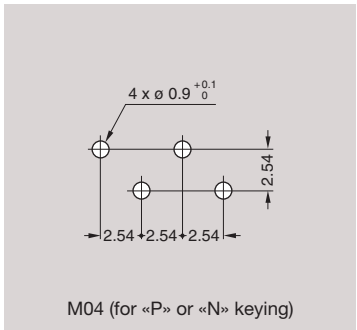
M18



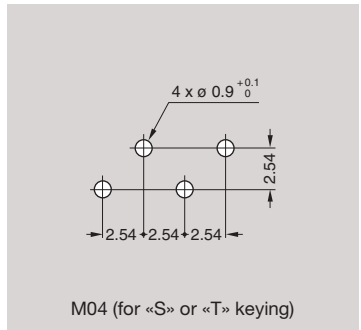
M22

For elbow contacts

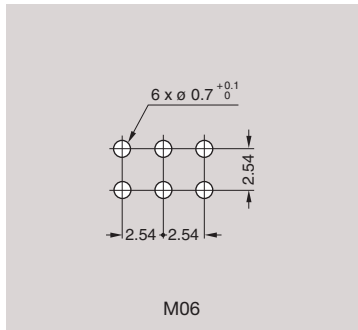




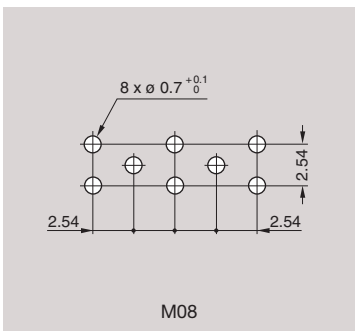
M04 (for «P» or «N» keying)



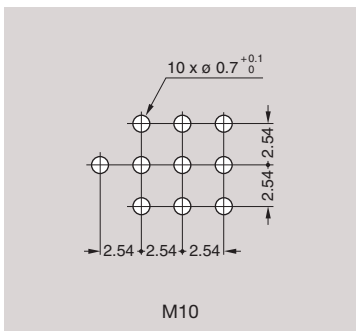
M04 (for «S» or «T» keying)



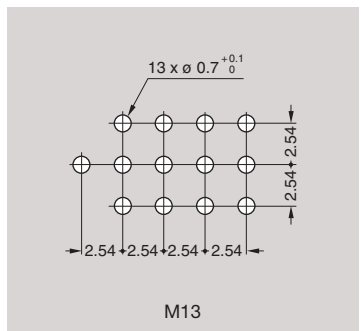
M06



M08



M10

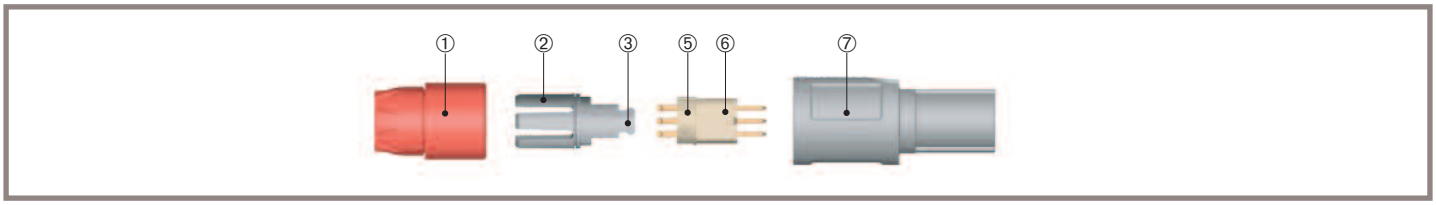


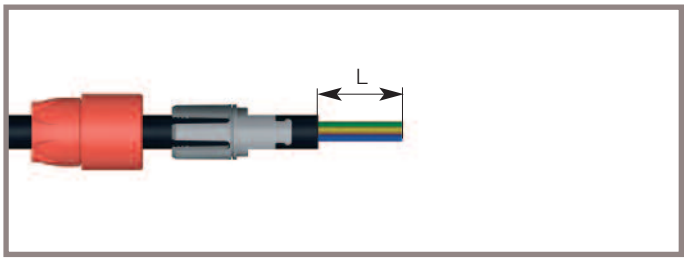
M13

Note: all dimensions are in millimeters

Assembly instructions

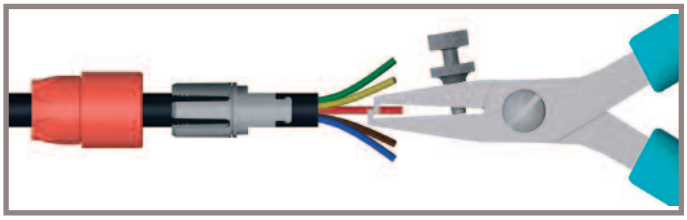
Solder contacts / Crimp contacts

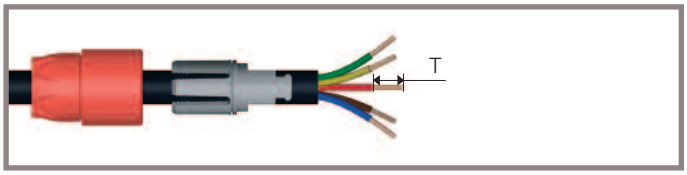




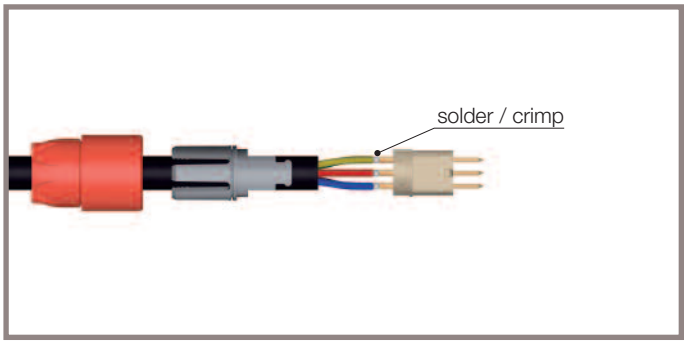
1. Slide the collet nut ① and then the collet ② onto the cable.

Configuration	Dimensions (mm)			
	Solder contacts		Crimp contacts	
	L	T	L	T
M04	11.5	3.5	15.0	3.5
M06, M08	13.0	3.0	15.0	3.5
M10, M13	13.0	3.0	15.0	3.5
M16 to M22	12.5	2.5	14.5	2.5



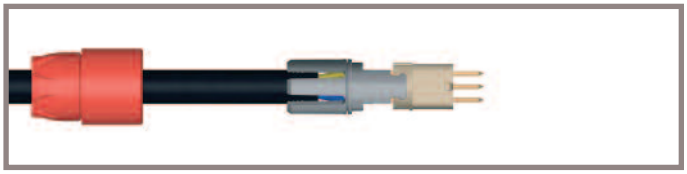


2. Strip the cable according to the lengths given in the table. Tin the conductors.

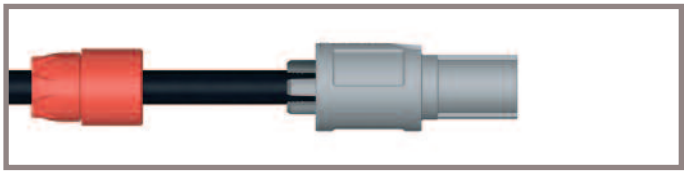


3. Solder conductors into contacts, starting with the center contacts, making sure that neither solder nor flux gets onto the insulator or cable insulation.

   Fix the appropriate positioner in the crimping tool. Set selector to the number corresponding to the conductor AWG as indicated on the positioner label. Fit conductor into contact and make sure it is visible through the inspection hole in the crimp barrel. Slide conductor-contact combination into the open crimping tool; make sure that the contact is fully pushed into the positioner. Close the tool. Remove from crimping tool and check that conductor is secure in contact and shows in inspection hole.

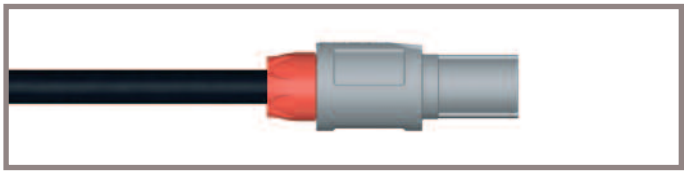


4. Slide the collet ② forward and locate both tags ③ in the slots ⑤ on the insulator ⑥.
   Push collet ② and insulator ⑥ assembly into the shell ⑦ whilst turning it to ensure that the tag ③ locates in the inside slot of the shell.



5. Slide collet nut ① over collet ② and tighten the collet nut ① to the maximum torque of 0.3 Nm.

   – Socket mounting nut torque = 1 Nm.



Technical tables

Table of American Wire Gauge

AWG	Construction		ø wire max		Wire section	
	Strand nb	AWG/ strand	(mm)	(in)	(mm^2)	(sq in)
0	259	24	11.277	0.444	52.90	0.0820
1	817	30	9.702	0.382	41.40	0.0641
2	259	26	8.89	0.35	33.20	0.0514
4	133	25	6.9596	0.274	21.5925	0.0335
6	133	27	5.5118	0.217	13.5885	0.0211
8	168	30	4.4450	0.175	8.5127	0.0132
8	133	29	4.3942	0.173	8.6053	0.0133
10	105	30	3.3020	0.13	5.3204	0.0082
10	37	26	2.9210	0.115	4.7397	0.0073
10	1	10	2.6162	0.103	5.2614	0.0082
12	37	28	2.3114	0.091	2.9765	0.0046
12	19	25	2.3622	0.093	3.0847	0.0048
12 1)	7	20	2.5400	0.10	3.6321	0.0056
12	1	12	2.0828	0.082	3.3081	0.0051
14	41	30	2.0574	0.081	2.0775	0.0032
14	19	27	1.8542	0.073	1.9413	0.0030
14 1)	7	22	2.0828	0.082	2.2704	0.0035
14	1	14	1.6510	0.065	2.0820	0.0032
16 1)	65	34	1.5748	0.062	1.3072	0.0020
16	26	30	1.5748	0.062	1.3174	0.0020
16	19	29	1.4986	0.059	1.2293	0.0019
16 1)	7	24	1.5494	0.061	1.4330	0.0022
16	1	16	1.3208	0.052	1.3076	0.0020
18 1)	65	36	1.2700	0.05	0.8234	0.0013
18 1)	42	34	1.2700	0.05	0.8447	0.0013
18	19	30	1.3208	0.052	0.9627	0.0015
18	16	30	1.2954	0.051	0.8107	0.0013
18	7	26	1.2700	0.05	0.8967	0.0014
18	1	18	1.0414	0.041	0.8229	0.0013
20 1)	42	36	1.0160	0.04	0.5320	$8.2x10^{-4}$
20	19	32	1.0414	0.041	0.6162	0.0010
20	10	30	1.0160	0.04	0.5067	$7.9x10^{-4}$
20	7	28	0.9906	0.039	0.5631	$8.7x10^{-4}$
20	1	20	0.8382	0.033	0.5189	$8.0x10^{-4}$
22	19	34	0.8382	0.033	0.3821	$5.9x10^{-4}$
22	7	30	0.7874	0.031	0.3547	$5.5x10^{-4}$
22	1	22	0.6604	0.026	0.3243	$5.0x10^{-4}$
24 1)	42	40	0.6604	0.026	0.2045	$3.2x10^{-4}$
24	19	36	0.6858	0.027	0.2407	$3.7x10^{-4}$
24	7	32	0.6350	0.025	0.2270	$3.5x10^{-4}$
24	1	24	0.5588	0.022	0.2047	$3.2x10^{-4}$
26	19	38	0.5588	0.022	0.1540	$2.4x10^{-4}$
26	7	34	0.5080	0.02	0.1408	$2.2x10^{-4}$
26	1	26	0.4318	0.017	0.1281	$2.0x10^{-4}$
28 1)	19	40	0.4318	0.017	0.0925	$1.4x10^{-4}$
28	7	36	0.4064	0.016	0.0887	$1.4x10^{-4}$
28	1	28	0.3302	0.013	0.0804	$1.2x10^{-4}$
30	7	38	0.3302	0.013	0.0568	$8.8x10^{-5}$
30	1	30	0.2794	0.011	0.0507	$7.9x10^{-5}$
32	7	40	0.2794	0.011	0.0341	$5.3x10^{-5}$
32	1	32	0.2286	0.009	0.0324	$5.0x10^{-5}$
34	1	34	0.1693	0.007	0.0201	$3.1x10^{-5}$
36	1	36	0.127	0.005	0.0127	$2.0x10^{-5}$
38	1	38	0.1016	0.004	0.0081	$1.3x10^{-5}$
40	1	40	0.078	0.003	0.0049	$7.5x10^{-6}$

Table of wire gauges according to IEC-60228 standard

Conductor no x ø (mm)	Max ø (mm)	Max ø (in)	Section (mm^2)	Section (sq in)
196x0.40	7.50	0.295	25.00	0.0387
7x2.14	6.10	0.240	25.00	0.0387
125x0.40	6.00	0.236	16.00	0.0248
7x1.72	4.90	0.192	16.00	0.0248
1x4.50	4.50	0.177	16.00	0.0248
80x0.40	4.70	0.155	10.00	0.0155
7x1.38	3.95	0.155	10.00	0.0155
1x3.60	3.60	0.141	10.00	0.0155
84x0.30	3.70	0.145	6.00	0.0093
7x1.50	3.15	0.124	6.00	0.0093
1x2.76	2.76	0.108	6.00	0.0093
56x0.30	2.80	0.110	4.00	0.0062
7x0.86	2.58	0.098	4.00	0.0062
1x2.25	2.25	0.082	4.00	0.0062
50x0.25	2.15	0.084	2.50	0.0038
7x0.68	2.04	0.080	2.50	0.0038
1x1.78	1.78	0.070	2.50	0.0038
30x0.25	1.60	0.062	1.50	0.0023
7x0.52	1.56	0.061	1.50	0.0023
1x1.4	1.40	0.055	1.50	0.0023
32x0.20	1.35	0.053	1.00	0.0015
7x0.43	1.29	0.050	1.00	0.0015
1x1.15	1.15	0.045	1.00	0.0015
42x0.15	1.20	0.047	0.75	0.0011
28x0.20	1.15	0.045	0.75	0.0011
1x1.0	1.00	0.039	0.75	0.0011
28x0.15	0.95	0.037	0.50	$7.7x10^{-4}$
16x0.20	0.90	0.035	0.50	$7.7x10^{-4}$
1x0.80	0.80	0.031	0.50	$7.7x10^{-4}$
7x0.25	0.75	0.029	0.34	$5.2x10^{-4}$
1x0.60	0.60	0.023	0.28	$4.3x10^{-4}$
14x0.15	0.75	0.029	0.25	$3.8x10^{-4}$
7x0.20	0.65	0.023	0.22	$3.4x10^{-4}$
18x0.10	0.50	0.019	0.14	$2.1x10^{-4}$
14x0.10	0.40	0.015	0.11	$1.7x10^{-4}$
21x0.07	0.40	0.015	0.09	$1.3x10^{-4}$
14x0.10	0.40	0.015	0.09	$1.3x10^{-4}$

Note: 1) not included in the standard

Product safety notice

PLEASE READ AND FOLLOW ALL INSTUCTIONS CAREFULLY AND CONSULT ALL RELEVENT NATIONAL AND INTERNATIONAL SAFETY REGULATIONS FOR YOUR APPLICATION.
IMPROPER HANDLING, CABLE ASSEMBLY, OR WRONG USE OF CONNECTORS CAN RESULT IN HAZARDOUS SITUATIONS.

1. **SHOCK AND FIRE HAZARD**
   Incorrect wiring, the use of damaged components, presence of foreign objects (such as metal debris), and / or residue (such as cleaning fluids), can result in short circuits, overheating, and / or risk of electric shock.
   Mated components should never be disconnected while live as this may result in an exposed electric arc and local overheating, resulting in possible damage to components.

2. **HANDLING**
   Connectors and their components should be visually inspected for damage prior to installation and assembly. Suspect components should be rejected or returned to the factory for verification.
   Connector assembly and installation should only be carried out by properly trained personnel. Proper tools must be used during installation and / or assembly in order to obtain safe and reliable performance.

3. **USE**
   Connectors with exposed contacts should never be live (or on the current supply side of a circuit). Under general conditions voltages above 30 VAC and 42 VDC are considered hazardous and proper measures should be taken to eliminate all risk of transmission of such voltages to any exposed metal part of the connector.

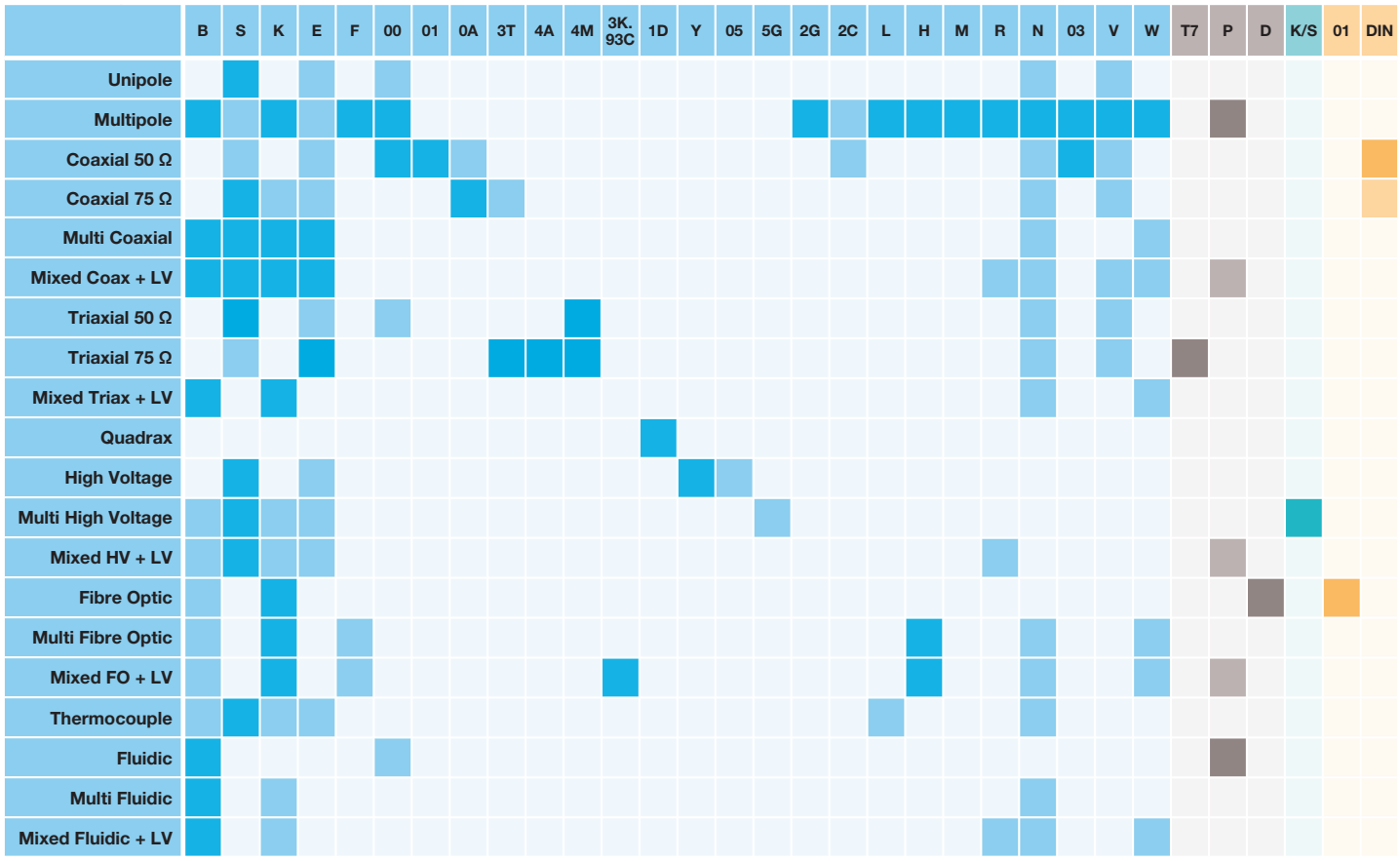
4. **TEST AND OPERATING VOLTAGES**
   The maximum admissible operating voltage depends upon the national or international standards in force for the application in question. Air and creepage distances impact the operating voltage; reference values are indicated in the catalog however these may be influenced by PC board design and / or wiring harnesses.
   The test voltage indicated in the catalog is 75% of the mean breakdown voltage; the test is applied at 500 V/s and the test duration is 1 minute.

5. **CE MARKING** CE
   CE marking CE means that the appliance or equipment bearing it complies with the protection requirements of one or several European safety directives.
   CE marking CE applies to complete products or equipment, **but not to electromechanical components, such as connectors**.

6. **PRODUCT IMPROVEMENTS**
   The LEMO Group reserves the right to modify and improve to our products or specifications without providing prior notification.

Notes

LEMO complete product range



Most frequently used in darker colour

B Series Keyed

S Series

K Series Keyed

E Series

F Series Keyed

00 Series

01 Series

0A Series

3T Series

4A Series

4M Series Keyed

3K.93C Series Keyed

1D Series

Y Series

05 Series

5G Series Keyed

2G Series Keyed

2C Series

L Series Keyed

H Series

M Series Keyed

R Series Keyed

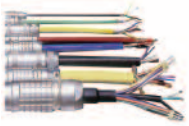
N Series Keyed

03 Series Keyed

V Series

W Series Keyed

Cable assembly



K/S Series Keyed

REDEL T7 Series

REDEL P Series Keyed

REDEL D Series

01 Series Keyed

VAA Series

SAA Series

TAA Series

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