

# AX5031

## Advanced Multi-channel Single Chip UHF Transmitter

### OVERVIEW

The AX5031 is a true single chip low-power CMOS transmitter primarily for use in SRD bands. The on-chip transmitter consists of a fully integrated RF front-end with modulator, and demodulator. Base band data processing is implemented in an advanced and flexible communication controller that enables user friendly communication via the SPI interface.

AX5031 can be operated from a 2.2 V to 3.6 V power supply over a temperature range of -40°C to 85°C, it consumes 11 – 45 mA for transmitting, depending on the output power.

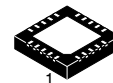
### Features

- Advanced Multi-channel Single Chip UHF Transmitter
- Configurable for Usage in 400–470 MHz and 800–940 MHz ISM Bands
- -5 dBm to +15 dBm Programmable Output
- 13 mA @ 0 dBm, 868 MHz
- 22 mA @ 10 dBm, 868 MHz
- 44 mA @ 15 dBm, 868 MHz
- Wide Variety of Shaped Modulations Supported (ASK, PSK, OQPSK, MSK, FSK, GFSK, 4-FSK)
- Data Rates from 1 to 350 kbps (FSK, MSK, GFSK, 4-FSK), 1 to 2000 kbps (ASK), 10 to 2000 kbps (PSK)
- Ultra Fast Settling RF Frequency Synthesizer for Low-power Consumption
- 802.15.4 Compatible
- RF Carrier Frequency and FSK Deviation Programmable in 1 Hz Steps
- Fully Integrated RF Frequency Synthesizer with VCO Auto-ranging and Bandwidth Boost Modes for Fast Locking
- Few External Components
- On Chip Communication Controller and Flexible Digital Modulator
- Channel Hopping 2000 hops/s
- Crystal Oscillator with Programmable Transconductance and Programmable Internal Tuning Capacitors for Low Cost Crystals
- SPI Micro-controller Interface
- QFN20 Package
- Supply Voltage Range 2.2 V – 3.6 V
- Internal Power-on-reset
- 32 Byte Data FIFO
- Programmable Cyclic Redundancy Check (CRC-CCITT, CRC-16, CRC-32)



ON Semiconductor®

[www.onsemi.com](http://www.onsemi.com)



QFN20 4x4, 0.5P  
CASE 485BH

### ORDERING INFORMATION

Device	Type	Qty
AX5031-1-TA05	Tape & Reel	500
AX5031-1-TW30	Tape & Reel	3,000

- Optional Spectral Shaping Using a Self Synchronizing Shift Register
- Brown-out Detection
- Differential Antenna Pins
- Dual Frequency Registers
- Internally Generated Coding for Forward Viterbi Error Correction
- Software Compatible to AX5051

### Applications

- Telemetry
- Sensor Readout, Thermostats
- AMR
- Toys
- Wireless Audio
- Wireless Networks
- Wireless M-Bus
- Access Control
- Remote Keyless Entry
- Remote Controls
- Active RFID
- Compatible with FCC Part 15.247, FCC Part 15.249, EN 300 220 Wideband, Wireless M-Bus S/T-Mode, Konnex RF, ARIB T-67

# AX5031

## BLOCK DIAGRAM

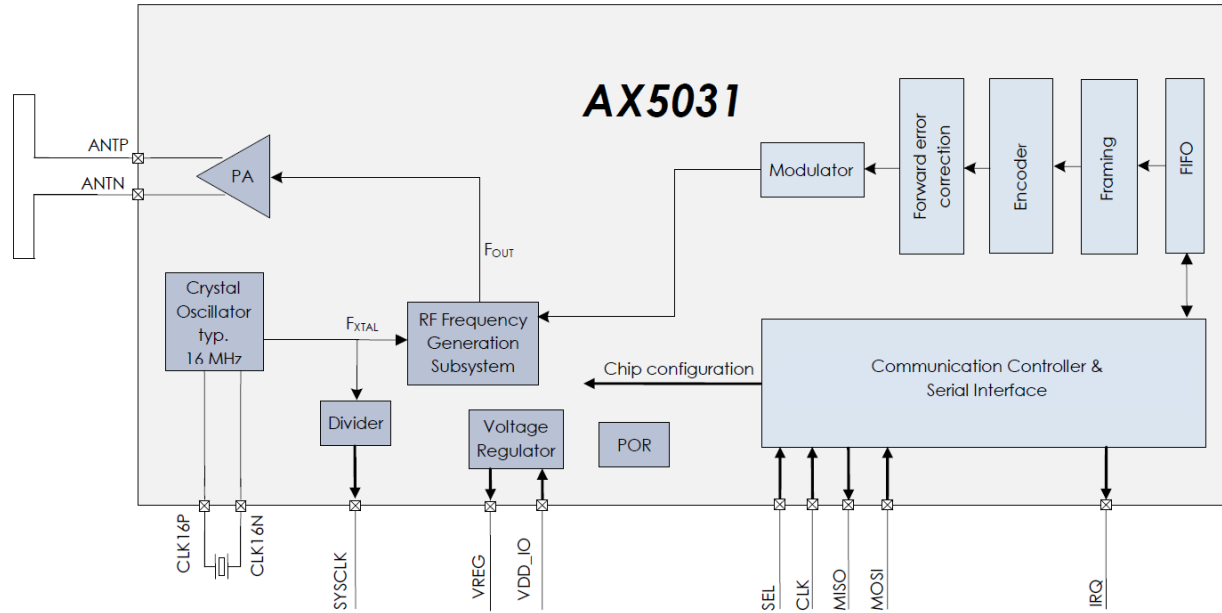


Figure 1. Functional Block Diagram of the AX5031

## PIN FUNCTION DESCRIPTIONS

Table 1. PIN LIST

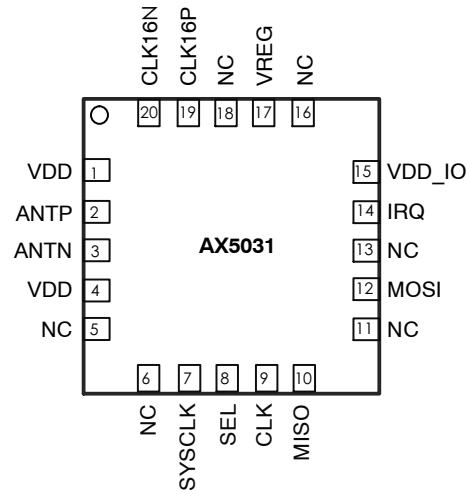
Symbol	Pin(s)	Type	Description
VDD	1	P	Power supply, must be supplied with regulated voltage VREG
ANTP	2	A	Antenna output
ANTN	3	A	Antenna output
VDD	4	P	Power supply, must be supplied with regulated voltage VREG
NC	5	N	Not connected
NC	6	N	Not connected
SYSCLK	7	I/O	Default functionality: Crystal oscillator (or divided) clock output Can be programmed to be used as a general purpose I/O pin.
SEL	8	I	Serial peripheral interface select
CLK	9	I	Serial peripheral interface clock
MISO	10	O	Serial peripheral interface data output
NC	11	N	Not connected
MOSI	12	I	Serial peripheral interface data input
NC	13	N	Not connected
IRQ	14	I/O	Default functionality: Interrupt Can be programmed to be used as a general purpose I/O pin.
VDD_IO	15	P	Unregulated power supply
NC	16	N	Not connected
VREG	17	P	Regulated output voltage VDD pins must be connected to this supply voltage. A 1 $\mu$ F low ESR capacitor to GND must be connected to this pin.
NC	18	P	Not to be connected
CLK16P	19	A	Crystal oscillator input/output
CLK16N	20	A	Crystal oscillator input/output
GND	Center pad	P	Ground on center pad of QFN

A = analog input  
 I = digital input signal  
 O = digital output signal  
 I/O = digital input/output signal  
 N = not to be connected  
 P = power or ground

All digital inputs are Schmitt trigger inputs, digital input and output levels are LVCMOS/LVTTL compatible and 5 V tolerant.

## AX5031

### Pinout Drawing



GND connection is done via the exposed centre pad of the QFN package.

**Figure 2. Pinout Drawing (Top View)**

## SPECIFICATIONS

Table 2. ABSOLUTE MAXIMUM RATINGS

Symbol	Description	Condition	Min	Max	Units
VDD_IO	Supply voltage		-0.5	5.5	V
IDD	Supply current			100	mA
P <sub>tot</sub>	Total power consumption			800	mW
I <sub>I1</sub>	DC current into any pin except ANTP, ANTN		-10	10	mA
I <sub>I2</sub>	DC current into pins ANTP, ANTN		-100	100	mA
I <sub>O</sub>	Output Current			40	mA
V <sub>ia</sub>	Input voltage ANTP, ANTN pins		-0.5	5.5	V
	Input voltage digital pins		-0.5	5.5	V
V <sub>es</sub>	Electrostatic handling	HBM	-2000	2000	V
T <sub>amb</sub>	Operating temperature		-40	85	°C
T <sub>stg</sub>	Storage temperature		-65	150	°C
T <sub>j</sub>	Junction Temperature			150	°C

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

1. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

## DC Characteristics

Table 3. SUPPLIES

Symbol	Description	Condition	Min	Typ	Max	Units
T <sub>AMB</sub>	Operational ambient temperature		-40	27	85	°C
VDD_IO	I/O and voltage regulator supply voltage		2.2	3.0	3.6	V
VREG	Internally regulated supply voltage	Power-down mode PWRMODE = 0x00		1.7		V
		All other power modes	2.1	2.5	2.8	
I <sub>PDOWN</sub>	Power-down current	PWRMODE = 0x00		0.25		μA
I <sub>TX</sub>	Current consumption TX for maximum power with default matching network at 3.3 V VDD_IO. (Note 1)	868 MHz, 15 dBm		44		mA
		433 MHz, 15 dBm		45		
TX <sub>VARVDD</sub>	Variation of output power over voltage	VDD_IO > 2.5 V, (Note 1)		± 0.5		dB
TX <sub>VARTEMP</sub>	Variation of output power over temperature	VDD_IO > 2.5 V, (Note 1)		± 0.5		dB

1. The PA voltage is regulated to 2.5 V. For VDD\_IO levels in the range of 2.2 V to 2.5 V the output power drops by typically 1 dBm.

## AX5031

### Note on current consumption in TX mode

To achieve best output power the matching network has to be optimized for the desired output power and frequency. As a rule of thumb a good matching network produces about 50% efficiency with the AX5031 power amplifier although over 90% are theoretically possible. A typical matching network has between 1 dB and 2 dB loss ( $P_{loss}$ ).

The current consumption can be calculated as

$$I_{TX}[mA] = \frac{1}{PA_{efficiency}} \times 10^{\left(\frac{P_{out}[dBm] + P_{loss}[dB]}{10}\right)} \div 2.5V + I_{offset}$$

$I_{offset}$  is about 12 mA for the VCO at 400–470 MHz and 11 mA for 800–940 MHz. The following table shows calculated current consumptions versus output power for  $P_{loss} = 1$  dB,  $PA_{efficiency} = 0.5$  and  $I_{offset} = 11$  mA at 868 MHz.

**Table 4.**

Pout [dBm]	I [mA]
0	13.0
1	13.2
2	13.6
3	14.0

4	14.5
5	15.1
6	16.0
7	17.0
8	18.3
9	20.0
10	22.0
11	24.6
12	27.96
13	32.1
14	37.3
15	43.8

The AX5031 power amplifier runs from the regulated VDD supply and not directly from the battery. This has the advantage that the current and output power do not vary much over supply voltage and temperature from 2.55 V to 3.6 V supply voltage. Between 2.55 V and 2.2 V a drop of about 1 dB in output power occurs.

**Table 5. LOGIC**

Symbol	Description	Condition	Min	Typ	Max	Units
<b>Digital Inputs</b>						
$V_{T+}$	Schmitt trigger low to high threshold point			1.9		V
$V_{T-}$	Schmitt trigger high to low threshold point			1.2		V
$V_{IL}$	Input voltage, low				0.8	V
$V_{IH}$	Input voltage, high		2.0			V
$I_L$	Input leakage current		-10		10	μA
<b>Digital Outputs</b>						
$I_{OH}$	Output Current, high	$V_{OH} = 2.4$ V	4			mA
$I_{OL}$	Output Current, low	$V_{OL} = 0.4$ V	4			mA
$I_{OZ}$	Tri-state output leakage current		-10		10	μA

## AC Characteristics

Table 6. CRYSTAL OSCILLATOR

Symbol	Description	Condition	Min	Typ	Max	Units
$f_{XTAL}$	Crystal frequency	Note 1, 3	15.5	16	25	MHz
$g_{m_{osc}}$	Transconductance oscillator	XTALOSCGM = 0000		1		mS
		XTALOSCGM = 0001		2		
		XTALOSCGM = 0010 default		3		
		XTALOSCGM = 0011		4		
		XTALOSCGM = 0100		5		
		XTALOSCGM = 0101		6		
		XTALOSCGM = 0110		6.5		
		XTALOSCGM = 0111		7		
		XTALOSCGM = 1000		7.5		
		XTALOSCGM = 1001		8		
		XTALOSCGM = 1010		8.5		
		XTALOSCGM = 1011		9		
		XTALOSCGM = 1100		9.5		
		XTALOSCGM = 1101		10		
		XTALOSCGM = 1110		10.5		
		XTALOSCGM = 1111		11		
$C_{osc}$	Programmable tuning capacitors at pins CLK16N and CLK16P	XTALCAP = 000000 default		2		pF
		XTALCAP = 111111		33		
$C_{osc-lsb}$	Programmable tuning capacitors, increment per LSB of XTALCAP			0.5		pF
$A_{osc}$	Oscillator amplitude at pin CLK16P	Note 2			0.5	V
$R_{IN_{osc}}$	Input DC impedance		10			k $\Omega$

1. Tolerances and start-up times depend on the crystal used.

2. If an external clock is used, it should be input via an AC coupling at pin CLK16P with the oscillator powered up and XTALCAP = 000000

3. Lower frequencies than 15.5 MHz or higher frequencies than 25 MHz can be used. However, not all typical RF frequencies can be generated.

Table 7. RF FREQUENCY GENERATION SUBSYSTEM (SYNTHESIZER)

Symbol	Description	Condition	Min	Typ	Max	Units
$f_{REF}$	Reference frequency	Note 1		16, 24		MHz
$f_{range\_hi}$	Frequency range	BANDSEL = 0	800		940	MHz
$f_{range\_low}$		BANDSEL = 1	400		470	
$f_{RESO}$	Frequency resolution		1			Hz
$BW_1$	Synthesizer loop bandwidth	Loop filter configuration: FLT = 01 Charge pump current: PLLCPI = 010		100		kHz
$BW_2$		Loop filter configuration: FLT = 01 Charge pump current: PLLCPI = 001		50		
$BW_3$		Loop filter configuration: FLT = 11 Charge pump current: PLLCPI = 010		200		
$BW_4$		Loop filter configuration: FLT = 10 Charge pump current: PLLCPI = 010		500		

Table 7. RF FREQUENCY GENERATION SUBSYSTEM (SYNTHESIZER)

Symbol	Description	Condition	Min	Typ	Max	Units
T <sub>set1</sub>	Synthesizer settling time for 1 MHz step	Loop filter configuration: FLT = 01 Charge pump current: PLLCPI = 010		15		μs
T <sub>set2</sub>		Loop filter configuration: FLT = 01 Charge pump current: PLLCPI = 001		30		
T <sub>set3</sub>		Loop filter configuration: FLT = 11 Charge pump current: PLLCPI = 010		7		
T <sub>set4</sub>		Loop filter configuration: FLT = 10 Charge pump current: PLLCPI = 010		3		
T <sub>start1</sub>	Synthesizer start-up time if crystal oscillator and reference are running	Loop filter configuration: FLT = 01 Charge pump current: PLLCPI = 010		25		μs
T <sub>start2</sub>		Loop filter configuration: FLT = 01 Charge pump current: PLLCPI = 001		50		
T <sub>start3</sub>		Loop filter configuration: FLT = 11 Charge pump current: PLLCPI = 010		12		
T <sub>start4</sub>		Loop filter configuration: FLT = 10 Charge pump current: PLLCPI = 010		5		
PN868 <sub>1</sub>	Synthesizer phase noise Loop filter configuration: FLT = 01 Charge pump current: PLLCPI = 010	868 MHz, 50 kHz from carrier		−85		dBc/Hz
PN433 <sub>1</sub>		868 MHz, 100 kHz from carrier		−90		
		868 MHz, 300 kHz from carrier		−100		
		868 MHz, 2 MHz from carrier		−110		
		433 MHz, 50 kHz from carrier		−90		
		433 MHz, 100 kHz from carrier		−95		
		433 MHz, 300 kHz from carrier		−105		
PN868 <sub>2</sub>		433 MHz, 2 MHz from carrier		−115		
	868 MHz, 50 kHz from carrier		−80		dBc/Hz	
	868 MHz, 100 kHz from carrier		−90			
	868 MHz, 300 kHz from carrier		−105			
868 MHz, 2 MHz from carrier		−115				
PN433 <sub>2</sub>	433 MHz, 50 kHz from carrier		−90			
	433 MHz, 100 kHz from carrier		−95			
	433 MHz, 300 kHz from carrier		−110			
	433 MHz, 2 MHz from carrier		−122			

1. ASK, PSK and 1–200 kbps FSK with 16 MHz crystal, 200–350 kbps FSK with 24 MHz crystal.



**Table 8. TRANSMITTER**

Symbol	Description	Condition	Min	Typ	Max	Units
SBR	Signal bit rate	ASK	1		2000	kbps
		FSK, (Note 2)	1		350	
		PSK	10		2000	
		802.15.4 (DSSS) ASK and PSK	1		40	
		802.15.4 (DSSS) FSK	1		16	
PTX <sub>868</sub>	Transmitter power @ 868 MHz	TXRNG = 0000			–45	dBm
		TXRNG = 0001		–5		
		TXRNG = 0010		0.4		
		TXRNG = 0011		4		
		TXRNG = 0100		6.2		
		TXRNG = 0101		8		
		TXRNG = 0110		9.3		
		TXRNG = 0111		10.3		
		TXRNG = 1000		11.2		
		TXRNG = 1001		11.9		
		TXRNG = 1010		12.5		
		TXRNG = 1011		13		
		TXRNG = 1100		13.5		
		TXRNG = 1101		13.8		
		TXRNG = 1110		14		
		TXRNG = 1111		14.5		
PTX <sub>433</sub>	Transmitter power @ 433 MHz	TXRNG = 1111		15.5		dBm
PTX <sub>868-harm2</sub>	Emission @ 2 <sup>nd</sup> harmonic	(Note 1)		–50		dBc
PTX <sub>868-harm3</sub>	Emission @ 3 <sup>rd</sup> harmonic			–55		

1. Additional low-pass filtering was applied to the antenna interface, see section Application Information.
2. 1 – 200 kbps with 16 MHz crystal, 200 – 350 kbps with 24 MHz crystal

**Table 9. SPI TIMING**

Symbol	Description	Condition	Min	Typ	Max	Units
Tss	SEL falling edge to CLK rising edge		10			ns
Tsh	CLK falling edge to SEL rising edge		10			ns
Tssd	SEL falling edge to MISO driving		0		10	ns
Tssz	SEL rising edge to MISO high-Z		0		10	ns
Ts	MOSI setup time		10			ns
Th	MOSI hold time		10			ns
Tco	CLK falling edge to MISO output				10	ns
Tck	CLK period	Note 1	50			ns
Tcl	CLK low duration		40			ns
Tch	CLK high duration		40			ns

1. For SPI access during power-down mode the period should be relaxed to 100 ns.

For a figure showing the SPI timing parameters see section Serial Peripheral Interface (SPI).

## CIRCUIT DESCRIPTION

The AX5031 is a true single chip low-power CMOS transmitter primarily for use in SRD bands. The on-chip transmitter consists of a fully integrated RF front-end with modulator, and demodulator. Base band data processing is implemented in an advanced and flexible communication controller that enables user friendly communication via the SPI interface.

AX5031 can be operated from a 2.2 V to 3.6 V power supply over a temperature range of  $-40^{\circ}\text{C}$  to  $85^{\circ}\text{C}$ , it consumes 11 – 45 mA for transmitting, depending on the output power.

The AX5031 features make it an ideal interface for integration into various battery powered SRD solutions such as ticketing or as transmitter for telemetric applications e.g. in sensors. As primary application, the transmitter is intended for UHF radio equipment in accordance with the European Telecommunication Standard Institute (ETSI) specification EN 300 220-1 and the US Federal Communications Commission (FCC) standard CFR47, part 15. The use of AX5031 in accordance to FCC Par 15.247, allows for improved range in the 915 MHz band. Additionally AX5031 is compatible with the low frequency standards of 802.15.4 (ZigBee).

The AX5031 receives data via the SPI port in frames. This standard operation mode is called Frame Mode. Pre and post ambles as well as checksums can be generated automatically. Interrupts control the data flow between a controller and the AX5031.

The AX5031 behaves as a SPI slave interface. Configuration of the AX5031 is also done via the SPI interface.

AX5031 supports any data rate from 1 kbps to 350 kbps for FSK and MSK, from 1 kbps to 2000 kbps for ASK and from 10 kbps to 2000 kbps for PSK. To achieve optimum performance for specific data rates and modulation schemes several register settings to configure the AX5031 are necessary, they are outlined in the following, for details see the AX5031 Programming Manual.

Spreading is possible on all data rates and modulation schemes. The net transfer rate is reduced by a factor of 15 in this case. For ZigBee either 600 or 300 kbps modes have to be chosen.

### Voltage Regulator

The AX5031 uses an on-chip voltage regulator to create a stable supply voltage for the internal circuitry at pin VREG from the primary supply VDD\_IO. All VDD pins of the device must be connected to VREG. The antenna pins ANTP and ANTEN must be DC biased to VREG. The I/O level of the digital pins is VDD\_IO.

The voltage regulator requires a 1  $\mu\text{F}$  low ESR capacitor at pin VREG.

In power-down mode the voltage regulator typically outputs 1.7 V at VREG, if it is powered-up its output rises

to typically 2.5 V. At device power-up the regulator is in power-down mode.

The voltage regulator must be powered-up before transmit operations can be initiated. This is handled automatically when programming the device modes via the PWRMODE register.

Register VREG contains status bits that can be read to check if the regulated voltage is above 1.3 V or 2.3 V, sticky versions of the bits are provided that can be used to detect low power events (brown-out detection).

### Crystal Oscillator

The on-chip crystal oscillator allows the use of an inexpensive quartz crystal as the RF generation subsystem's timing reference. Although a wider range of crystal frequencies can be handled by the crystal oscillator circuit, it is recommended to use 16 MHz as reference frequency for ASK and PSK modulations independent of the data rate. For FSK it is recommended to use a 16 MHz crystal for data rates below 200 kbps and 24 MHz for data rates above 200 kbps.

The oscillator circuit is enabled by programming the PWRMODE register. At power-up it is not enabled.

To adjust the circuit's characteristics to the quartz crystal being used without using additional external components, both the transconductance and the tuning capacitance of the crystal oscillator can be programmed.

The transconductance is programmed via register bits XTALOSCGM[3:0] in register XTALOSC.

The integrated programmable tuning capacitor bank makes it possible to connect the oscillator directly to pins CLK16N and CLK16P without the need for external capacitors. It is programmed using bits XTALCAP[5:0] in register XTALCAP.

### SYSCLK Output

The SYSCLK pin outputs the reference clock signal divided by a programmable integer. Divisions from 1 to 2048 are possible. For divider ratios  $> 1$  the duty cycle is 50%. Bits SYSCLK[3:0] in the PINCFG1 register set the divider ratio. The SYSCLK output can be disabled.

### Power-on-reset (POR)

AX5031 has an integrated power-on-reset block. No external POR circuit or signal is required.

After POR the AX5031 can be reset by SPI accesses, this is achieved by toggling the bit RST in the PWRMODE register.

After POR or reset all registers are set to their default values.

### RF Frequency Generation Subsystem

The RF frequency generation subsystem consists of a fully integrated synthesizer, which multiplies the reference frequency from the crystal oscillator to get the desired RF frequency. The advanced architecture of the synthesizer

enables frequency resolutions of 1 Hz, as well as fast settling times of 5 – 50  $\mu$ s depending on the settings (see section: AC Characteristics). Fast settling times mean fast start-up, which enables low-power system design.

The frequency must be programmed to the desired carrier frequency.

The synthesizer loop bandwidth can be programmed, this serves three purposes:

1. Start-up time optimization, start-up is faster for higher synthesizer loop bandwidths.
2. TX spectrum optimization, phase-noise at 300 kHz to 1 MHz distance from the carrier improves with lower synthesizer loop bandwidths.
3. Adaptation of the bandwidth to the data-rate. For transmission of FSK and MSK it is required that the synthesizer bandwidth must be in the order of the data-rate.

### VCO

An on-chip VCO converts the control voltage generated by the charge pump and loop filter into an output frequency. The frequency can be programmed in 1 Hz steps in the FREQ or FREQB registers. To chose FREQB setting rather than FREQ, the bit FREQSEL in register PLLLOOP must

be set. For operation in the 433 MHz band, the BANDSEL bit in the PLLLOOP register must be programmed.

### VCO Auto-Ranging

The AX5031 has an integrated auto-ranging function, which allows to set the correct VCO range for specific frequency generation subsystem settings automatically. Typically it has to be executed after power-up. The function is initiated by setting the RNG\_START bit in the PLLRANGING register. The bit is readable and a 0 indicates the end of the ranging process. The RNGERR bit indicates the correct execution of the auto-ranging.

### Loop Filter and Charge Pump

The AX5031 internal loop filter configuration together with the charge pump current sets the synthesizer loop bandwidth. The loop-filter has three configurations that can be programmed via the register bits FLT[1:0] in register PLLLOOP, the charge pump current can be programmed using register bits PLLCPI[1:0] also in register PLLLOOP. Synthesizer bandwidths are typically 50 – 500 kHz depending on the PLLLOOP settings, for details see the section: AC Characteristics.

### Registers

**Table 10. REGISTERS**

Register	Bits	Purpose
PLLLOOP	FREQSEL	Switches between carrier frequencies defined by FREQ and FREQB. Using this feature allows to avoid glitches in the PLL output frequency caused by serially changing the 4 bytes required to set a carrier frequency.
	FLT[1:0]	Synthesizer loop filter bandwidth, recommended usage is to increase the bandwidth for faster settling time, bandwidth increases of factor 2 and 5 are possible.
	PLLCPI[2:0]	Synthesizer charge pump current, recommended usage is to decrease the bandwidth (and improve the phase-noise) for low data-rate transmissions.
	BANDSEL	Switches between 868 MHz / 915 MHz and 433 MHz bands
FREQ		Programming of the carrier frequency
FREQB		Programming of the 2 <sup>nd</sup> carrier frequency, switch to this carrier frequency by setting bit FREQSEL = 1.
PLLRANGING		Initiate VCO auto-ranging and check results

### RF Output Stage (ANTP/ANTN)

The AX5031 uses fully differential antenna pins.

The PA drives the signal generated by the frequency generation subsystem out to the differential antenna terminals. The output power of the PA is programmed via bits TXRNG[3:0] in the register TXPWR. Output power as well as harmonic content will depend on the external impedance seen by the PA, recommendations are given in the section Application Information.

### Encoder

The encoder is located between the Framing Unit and the Modulator. It can optionally transform the bit-stream in the following ways:

- It can invert the bit stream.

- It can perform differential encoding. This means that a zero is transmitted as no change in the level, and a one is transmitted as a change in the level. Differential encoding is useful for PSK, because PSK transmissions can be received either as transmitted or inverted, due to the uncertainty of the initial phase. Differential encoding / decoding removes this uncertainty.
- It can perform Manchester encoding. Manchester encoding ensures that the modulation has no DC content and enough transitions (changes from 0 to 1 and from 1 to 0) for the demodulator bit timing recovery to function correctly, but does so at a doubling of the data rate.

- It can perform Spectral Shaping. Spectral Shaping removes DC content of the bit stream, ensures transitions for the demodulator bit timing recovery, and makes sure that the transmitted spectrum does not have discrete lines even if the transmitted data is cyclic. It does so without adding additional bits, i.e. without changing the data rate. Spectral Shaping uses a self synchronizing feedback shift register.

The encoder is programmed using the register ENCODING, details and recommendations on usage are given in the AX5031 Programming Manual.

## Framing and FIFO

Most radio systems today group data into packets. The framing unit is responsible for converting these packets into a bit-stream suitable for the modulator.

The Framing unit supports three different modes:

- HDLC
- Raw
- 802.15.4 compliant

The micro-controller communicates with the framing unit through a 32 level y 10 bit FIFO. The FIFO decouples micro-controller timing from the radio (modulator) timing. The bottom 8 bits of the FIFO contain transmit data. The top 2 bit are used to convey meta information in HDLC and 802.15.4 modes. They are unused in Raw mode. The meta information consists of packet begin / end information and

the result of CRC checks. The FIFO can be written in power-down mode.

The FIFO can be operated in polled or interrupt driven modes. In polled mode, the micro-controller must periodically read the FIFO status register or the FIFO count register to determine whether the FIFO needs servicing.

In interrupt mode EMPTY, NOT EMPTY, FULL, NOT FULL and programmable level interrupts are provided. The AX5031 signals interrupts by asserting (driving high) its IRQ line. The interrupt line is level triggered, active high. Interrupts are acknowledged by removing the cause for the interrupt, i.e. by emptying or filling the FIFO.

Basic FIFO status (EMPTY, FULL, Overrun, Underrun, and the top two bits of the top FIFO word) are also provided during each SPI access on MISO while the micro-controller shifts out the register address on MOSI. See the SPI interface section for details. This feature significantly reduces the number of SPI accesses necessary.

## HDLC Mode

NOTE: HDLC mode follows High-Level Data Link Control (HDLC, ISO 13239) protocol.

HDLC Mode is the main framing mode of the AX5031. In this mode, the AX5031 performs automatic packet delimiting, and optional packet correctness check by inserting and checking a cyclic redundancy check (CRC) field.

The packet structure is given in the following table.

**Table 11.**

Flag	Address	Control	Information	FCS	(Optional Flag)
8 bit	8 bit	8 or 16 bit	Variable length, 0 or more bits in multiples of 8	16 / 32 bit	8 bit

HDLC packets are delimited with flag sequences of content 0x7E.

In AX5031 the meaning of address and control is user defined. The Frame Check Sequence (FCS) can be programmed to be CRC-CCITT, CRC-16 or CRC-32.

For details on implementing a HDLC communication see the AX5031 Programming Manual.

## Raw Mode

In Raw mode, the AX5031 does not perform any packet delimiting or byte synchronization. It simply serialises transmit bytes.

This mode is ideal for implementing legacy protocols in software.

## 802.15.4 (ZigBee)

802.15.4 uses binary phase shift keying (PSK) with 300 kbit/s (868 MHz band) or 600 kbit/s (915 MHz band) on the radio. The usable bit rate is only a 15<sup>th</sup> of the radio bit rate, however. A spreading function in the transmitter expands the user bit rate by a factor of 15, to make the transmission more robust.

In 802.15.4 mode, the AX5031 framing unit performs the spreading according to the 802.15.4 specification.

The 802.15.4 is a universal DSSS mode, which can be used with any modulation or data rate as long as it does not violate the maximum data rate of the modulation being used. Therefore the maximum DSSS data rate is 16 kbps for FSK and 40 kbps for ASK and PSK.

## Modulator

Depending on the transmitter settings the modulator generates various inputs for the PA:

**Table 12.**

Modulation	Bit = 0	Bit = 1	Main Lobe Bandwidth	Max. Bitrate
ASK	PA off	PA on	BW = BITRATE	2000 kBit/s
FSK/MSK/GFSK	$\Delta f = -f_{\text{deviation}}$	$\Delta f = +f_{\text{deviation}}$	$BW = (1 + h) \cdot \text{BITRATE}$	350 kBit/s
PSK	$\Delta\Phi = 0^\circ$	$\Delta\Phi = 180^\circ$	BW = BITRATE	2000 kBit/s

h = modulation index. It is the ratio of the deviation compared to the bit-rate;  
 $f_{\text{deviation}} = 0.5 \cdot h \cdot \text{BITRATE}$

ASK = amplitude shift keying

FSK = frequency shift keying

MSK = minimum shift keying; MSK is a special case of FSK, where  $h = 0.5$ , and therefore  
 $f_{\text{deviation}} = 0.25 \cdot \text{BITRATE}$ ; the advantage of MSK over FSK is that it can be demodulated more robustly.

PSK = phase shift keying

OQPSK = offset quadrature shift keying. The AX5031 supports OQPSK. However, unless compatibility to an existing system is required, MSK should be preferred.

4-FSK = four frequencies are used to transmit two bits simultaneously during each symbol

**Table 13.**

Modulation	Symbol = 00	Symbol = 01	Symbol = 10	Symbol = 11	Max. Bitrate
4-FSK	$\Delta f = -3 \cdot f_{\text{deviation}}$	$\Delta f = -f_{\text{deviation}}$	$\Delta f = +f_{\text{deviation}}$	$\Delta f = +3 \cdot f_{\text{deviation}}$	400 kBit/s

All modulation schemes are binary.

## PWRMODE Register

The PWRMODE register controls, which parts of the chip are operating.

**Table 14. PWRMODE REGISTER**

PWRMODE Register	Name	Description	Typical Idd
0000	POWERDOWN	All digital and analog functions, except the register file, are disabled. The core supply voltage is reduced to conserve leakage power. SPI registers are still accessible, but at a slower speed. FIFO access is possible.	0.25 $\mu\text{A}$
0100	VREGON	All digital and analog functions, except the register file, are disabled. The core voltage, however is at its nominal value for operation, and all SPI registers are accessible at the maximum speed.	140 $\mu\text{A}$
0101	STANDBY	The crystal oscillator is powered on; the transmitter is off.	500 $\mu\text{A}$
1100	SYNTHTX	The synthesizer is running on the transmit frequency. The transmitter is still off. This mode is used to let the synthesizer settle on the correct frequency for transmit.	10 mA
1101	FULLTX	Synthesizer and transmitter are running. Do not switch into this mode before the synthesizer has completely settled on the transmit frequency (in SYNTHTX mode), otherwise spurious spectral transmissions will occur.	11 – 45 mA

**Table 15. A TYPICAL PWRMODE SEQUENCE FOR A TRANSMIT SESSION**

Step	PWRMODE	Remarks
1	POWERDOWN	
2	STANDBY	The settling time is dominated by the crystal used, typical value 3 ms.
4	SYNTHTX	The synthesizer settling time is 5 – 50 $\mu\text{s}$ depending on settings, see section AC Characteristics
3	FULLTX	Data transmission
4	POWERDOWN	

### Serial Peripheral Interface

The AX5031 can be programmed via a four wire serial interface according SPI using the pins CLK, MOSI, MISO and SEL. Registers for setting up the AX5031 are programmed via the serial peripheral interface in all device modes.

When the interface signal SEL is pulled low, a 16 bit configuration data stream is expected on the input signal pin MOSI, which is interpreted as D0...D7, A0...A6, R\_N/W. Data read from the interface appears on MISO.

Figure 6 shows a write/read access to the interface. The data stream is built of an address byte including read/write information and a data byte. Depending on the R\_N/W bit and address bits A[6..0], data D[7..0] can be written via MOSI or read at the pin MISO.

R\_N/W = 0 means read mode, R\_N/W = 1 means write mode.

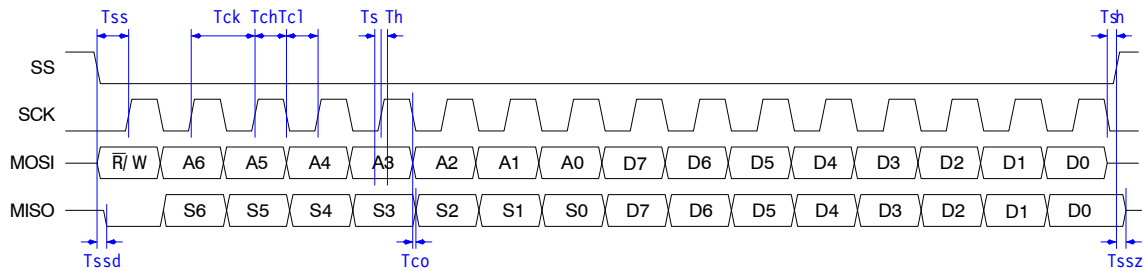
The read sequence starts with 7 bits of status information S[6..0] followed by 8 data bits.

The status bits contain the following information:

**Table 16.**

S6	S5	S4	S3	S2	S1	S0
PLL LOCK	FIFO OVER	FIFO UNDER	FIFO FULL	FIFO EMPTY	FIFOSTAT(1)	FIFOSTAT(0)

### SPI Timing



**Figure 3. Serial Peripheral Interface Timing**

## REGISTER BANK DESCRIPTION

This section describes the bits of the register bank in detail. The registers are grouped by functional block to facilitate programming.

No checks are made whether the programmed combination of bits makes sense! Bit 0 is always the LSB.

NOTES: Whole registers or register bits marked as reserved should be kept at their default values.  
All addresses not documented here must not be accessed, neither in reading nor in writing.

Table 17. CONTROL REGISTER MAP

Addr	Name	Dir	Reset	Bit								Description
				7	6	5	4	3	2	1	0	
Revision & Interface Probing												
0	REVISION	R	00100001	SILICONREV(7:0)								Silicon Revision
1	SCRATCH	RW	11000101	SCRATCH(7:0)								Scratch Register
Operating Mode												
2	PWRMODE	RW	011-0000	RST	REFEN	XOEN	-	PWRMODE(3:0)			Power Mode	
Crystal Oscillator, Part 1												
3	XTALOSC	RW	-----0010	-	-	-	-	XTALOSCGM(3:0)			GM of Crystal Oscillator	
FIFO, Part 1												
4	FIFOCTRL	RW	-----11	FIFOSTAT(1:0)		FIFO OVER	FIFO UNDER	FIFO FULL	FIFO EMPTY	FIFOCMD(1:0)	FIFO Control	
5	FIFODATA	RW	-----	FIFODATA(7:0)							FIFO Data	
Interrupt Control												
6	IRQMASK	RW	-0000000	-	IRQMASK(6:0)						IRQ Mask	
7	IRQREQUEST	R	-----	-	IRQREQUEST(6:0)						IRQ Request	
Interface & Pin Control												
0C	PINCFG1	RW	00101000	-		IRQZ	-	SYSCLK(3:0)			Pin Configuration 1	
0D	PINCFG2	RW	00000000	-		IRQE	-	-		IRQI	-	Pin Configuration 2
0E	PINCFG3	RW	0-----	reserved	-	-	SYSCLKR	-		IRQR	-	Pin Configuration 3
0F	IRQINVERSION	RW	-0000000	-		IRQINVERSION(6:0)					IRQ Inversion	
Modulation & Framing												
10	MODULATION	RW	-0000010	-		MODULATION(6:0)						Modulation
11	ENCODING	RW	---00010	-	-	-	ENC NOSYNC	ENC MANCH	ENC SCRAM	ENC DIFF	ENC INV	Encoder/Decoder Settings
12	FRAMING	RW	-0000000	-		HSUPP	CRCMODE(1:0)		FRMMODE(2:0)		-	Framing settings
14	CRCINIT3	RW	11111111	CRCINIT(31:24)								CRC Initialization Data or Preamble
15	CRCINIT2	RW	11111111	CRCINIT(23:16)								CRC Initialization Data or Preamble
16	CRCINIT1	RW	11111111	CRCINIT(15:8)								CRC Initialization Data or Preamble
17	CRCINIT0	RW	11111111	CRCINIT(7:0)								CRC Initialization Data or Preamble
Voltage Regulator												
1B	VREG	R	-----	-	-	-	-	SSDS	SSREG	SDS	SREG	Voltage Regulator Status
Synthesizer												
1C	FREQB3	RW	00111001	FREQB(31:24)								2 <sup>nd</sup> Synthesizer Frequency
1D	FREQB2	RW	00110100	FREQB(23:16)								2 <sup>nd</sup> Synthesizer Frequency
1E	FREQB1	RW	11001100	FREQB(15:8)								2 <sup>nd</sup> Synthesizer Frequency
1F	FREQB0	RW	11001101	FREQB(7:0)								2 <sup>nd</sup> Synthesizer Frequency
20	FREQ3	RW	00111001	FREQ(31:24)								Synthesizer Frequency
21	FREQ2	RW	00110100	FREQ(23:16)								Synthesizer Frequency

Table 17. CONTROL REGISTER MAP

Addr	Name	Dir	Reset	Bit								Description
				7	6	5	4	3	2	1	0	
22	FREQ1	RW	11001100	FREQ(15:8)								Synthesizer Frequency
23	FREQ0	RW	11001101	FREQ(7:0)								Synthesizer Frequency
25	FSKDEV2	RW	00000010	FSKDEV(23:16)								FSK Frequency Deviation
26	FSKDEV1	RW	01100110	FSKDEV(15:8)								FSK Frequency Deviation
27	FSKDEV0	RW	01100111	FSKDEV(7:0)								FSK Frequency Deviation
2C	PLLLOOP	RW	00011101	FREQSEL	reserved	BANDSEL	PLLCPI(2:0)			FLT(1:0)	Synthesizer Loop Filter Settings	
2D	PLL RANGING	RW	00001000	STICKY LOCK	PLL LOCK	RNGERR	RNG START	VCOR(3:0)			Synthesizer VCO Auto-Ranging	

**Transmitter**

30	TXPWR	RW	----1000	—	—	—	—	TXRNG(3:0)				Transmit Power
31	TXRATEHI	RW	00001001	TXRATE(23:16)								Transmitter Bitrate
32	TXRATEMID	RW	10011001	TXRATE(15:8)								Transmitter Bitrate
33	TXRATELO	RW	10011010	TXRATE(7:0)								Transmitter Bitrate
34	MODMISC	RW	-----11	—	—	—	—	—	—	reserved	PTTLCK GATE	Misc RF Flags

**FIFO, Part 2**

35	FIFOCOUNT	R	--000000	—	—	FIFOCOUNT(5:0)						FIFO Fill state
36	FIFOTHRESH	RW	--000000	—	—	FIFOTHRESH(5:0)						FIFO Threshold
37	FIFOCONTROL 2	RW	0-----00	CLEAR	—	—	—	—	—	STOPONERR (1:0)		Additional FIFO control

**Crystal Oscillator, Part 2**

4F	XTALCAP	RW	--000000	—	—	XTALCAP(5:0)						Crystal oscillator tuning capacitance
----	---------	----	----------	---	---	--------------	--	--	--	--	--	---------------------------------------

**4-FSK Control**

50	FOURFSK	RW	-----0	—	—	—	—	—	—	FOURFSKENA		4-FSK Control
----	---------	----	--------	---	---	---	---	---	---	------------	--	---------------



## APPLICATION INFORMATION

### Typical Application Diagram

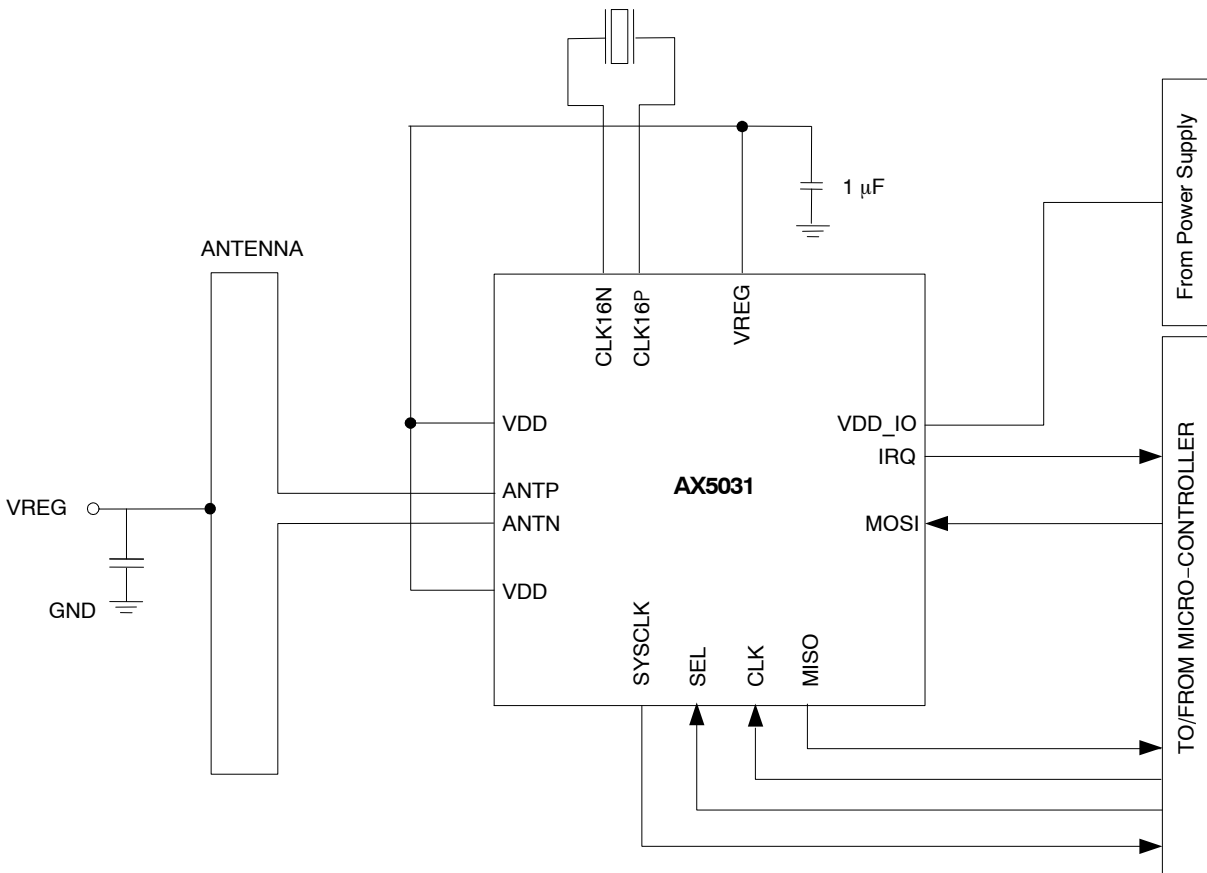


Figure 4. Typical Application Diagram

The GND connection to AX5031 is made via the exposed center pad of the QFN package. It is mandatory to connect this pad to GND.

It is mandatory to add 1  $\mu$ F (low ESR) between VREG and GND. Decoupling capacitors are not all drawn. It is

recommended to add 100 nF decoupling capacitor for every VDD and VDD\_IO pin. In order to reduce noise on the antenna inputs it is recommended to add 27 pF on the VDD pins close to the antenna interface.

### Antenna Interface Circuitry

A small antenna can be directly connected to the AX5031 ANTP and ANTEN pins with an optional translation network. The network must provide DC power to the PA. A biasing to VREG is necessary.

Beside biasing and impedance matching, the proposed network also provides low pass filtering to limit spurious emission.

#### Single-ended Antenna Interface

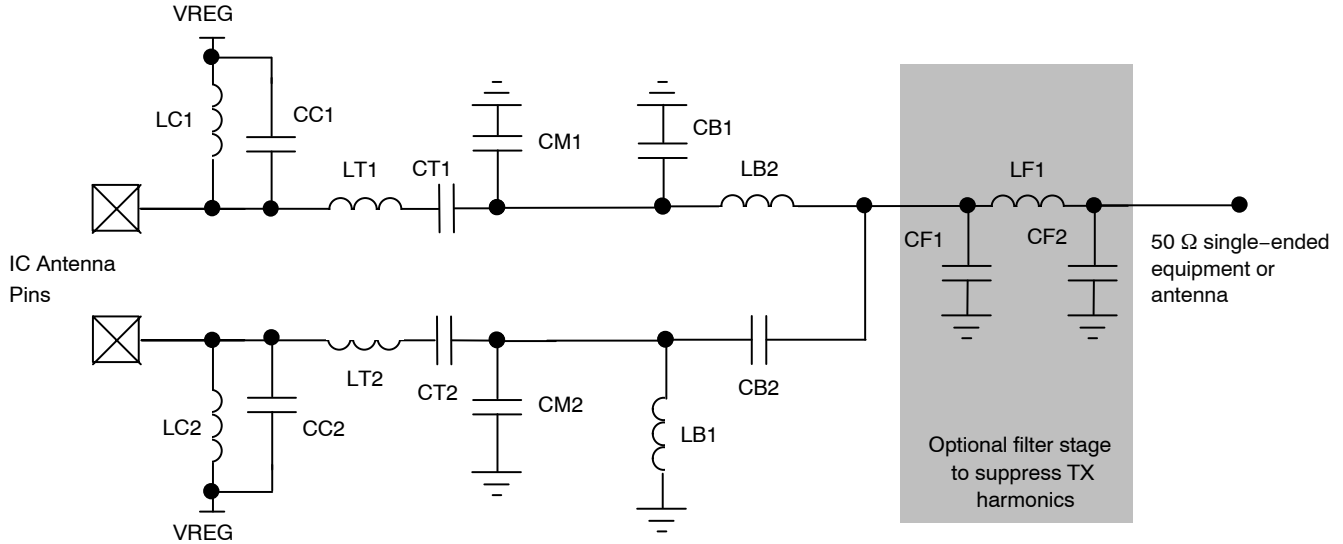


Figure 5. Structure of the Antenna Interface to 50 Ω Single-ended Equipment or Antenna

Table 18.

Frequency Band	LC1,2 [nH]	CC1,2 [pF]	LT1,2 [nH]	CT1,2 [pF]	CM1,2 [pF]	LB1,2 [nH]	CB1,2 [pF]	LF1 [nH]	CF1,2 [pF]
868 / 915 MHz	68	1.2	12	18	2.4	12	2.7	0 Ω	NC
433 MHz	120	2.7	39	7.5	6.0	27	5.2	0 Ω	NC

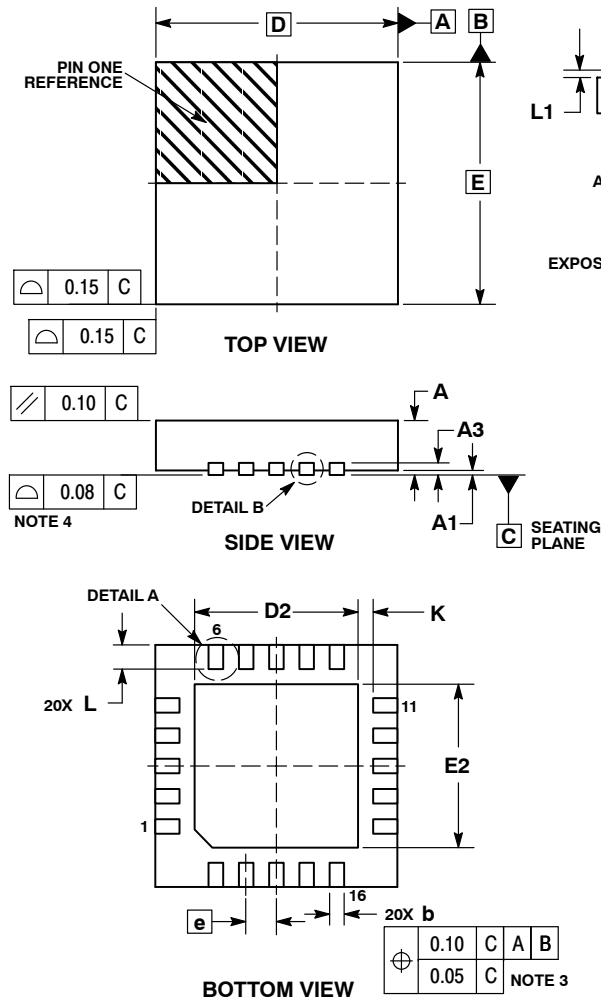
### Voltage Regulator

The AX5031 has an integrated voltage regulator which generates a stable supply voltage VREG from the voltage

applied at VDD\_IO. Use VREG to supply all the VDD supply pins.

QFN20 PACKAGE INFORMATION

QFN20 4x4, 0.5P  
CASE 485BH  
ISSUE O

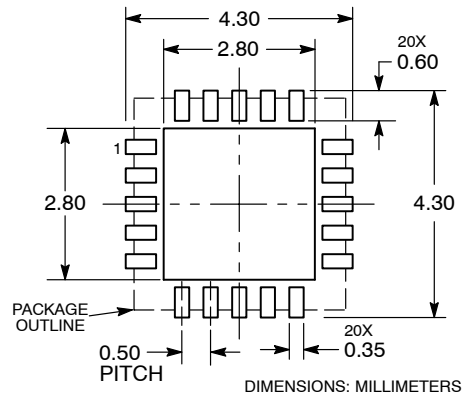


NOTES:

1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.
2. CONTROLLING DIMENSION: MILLIMETERS.
3. DIMENSION b APPLIES TO PLATED TERMINAL AND IS MEASURED BETWEEN 0.15 AND 0.30 MM FROM TERMINAL TIP.
4. COPLANARITY APPLIES TO THE EXPOSED PAD AS WELL AS THE TERMINALS.

DIM	MILLIMETERS	
	MIN	MAX
A	0.80	1.00
A1	---	0.05
A3	0.20 REF	
b	0.20	0.30
D	4.00 BSC	
D2	2.60	2.80
E	4.00 BSC	
E2	2.60	2.80
e	0.50 BSC	
K	0.20	---
L	0.35	0.45
L1	0.00	0.15

MOUNTING FOOTPRINT



QFN Soldering Profile

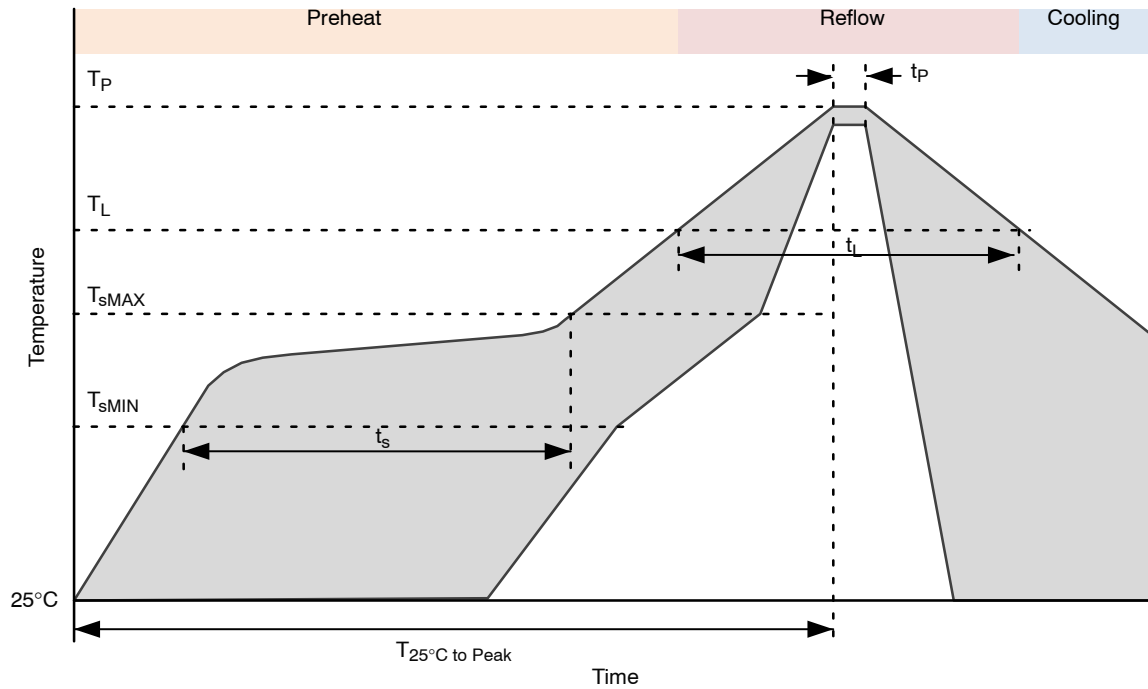


Figure 6. QFN Soldering Profile

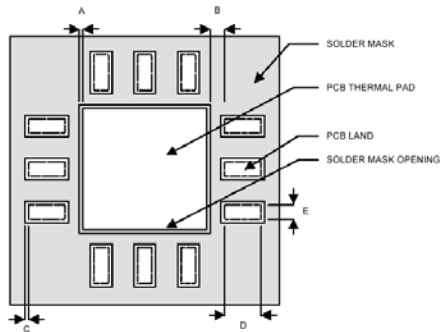
Table 19.

Profile Feature		Pb-Free Process
Average Ramp-Up Rate		3°C/s max.
Preheat Preheat		
Temperature Min	$T_{sMIN}$	150°C
Temperature Max	$T_{sMAX}$	200°C
Time ( $T_{sMIN}$ to $T_{sMAX}$ )	$t_s$	60 – 180 sec
Time 25°C to Peak Temperature	$T_{25^\circ C \text{ to Peak}}$	8 min max.
Reflow Phase		
Liquidus Temperature	$T_L$	217°C
Time over Liquidus Temperature	$t_L$	60 – 150 s
Peak Temperature	$t_p$	260°C
Time within 5°C of actual Peak Temperature	$T_p$	20 – 40 s
Cooling Phase		
Ramp-down rate		6°C/s max.

1. All temperatures refer to the top side of the package, measured on the the package body surface.

## QFN Recommended Pad Layout

1. PCB land and solder masking recommendations are shown in Figure 7.



- A = Clearance from PCB thermal pad to solder mask opening, 0.0635 mm minimum  
 B = Clearance from edge of PCB thermal pad to PCB land, 0.2 mm minimum  
 C = Clearance from PCB land edge to solder mask opening to be as tight as possible to ensure that some solder mask remains between PCB pads.  
 D = PCB land length = QFN solder pad length + 0.1 mm  
 E = PCB land width = QFN solder pad width + 0.1 mm

**Figure 7. PCB Land and Solder Mask Recommendations**

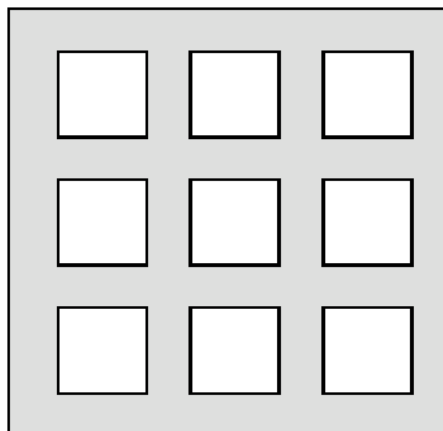
2. Thermal vias should be used on the PCB thermal pad (middle ground pad) to improve thermal conductivity from the device to a copper ground plane area on the reverse side of the printed circuit board. The number of vias depends on the package thermal requirements, as determined by thermal simulation or actual testing.
3. Increasing the number of vias through the printed circuit board will improve the thermal conductivity to the reverse side ground plane and external heat sink. In general, adding more metal through the PC board under the IC will improve operational heat transfer, but will require careful attention to uniform heating of the board during assembly.

## Assembly Process

### Stencil Design & Solder Paste Application

1. Stainless steel stencils are recommended for solder paste application.
2. A stencil thickness of 0.125 – 0.150 mm (5 – 6 mils) is recommended for screening.

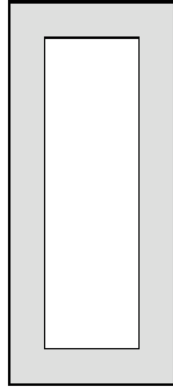
3. For the PCB thermal pad, solder paste should be printed on the PCB by designing a stencil with an array of smaller openings that sum to 50% of the QFN exposed pad area. Solder paste should be applied through an array of squares (or circles) as shown in Figure 8.
4. The aperture opening for the signal pads should be between 50–80% of the QFN pad area as shown in Figure 9.
5. Optionally, for better solder paste release, the aperture walls should be trapezoidal and the corners rounded.
6. The fine pitch of the IC leads requires accurate alignment of the stencil and the printed circuit board. The stencil and printed circuit assembly should be aligned to within + 1 mil prior to application of the solder paste.
7. No-clean flux is recommended since flux from underneath the thermal pad will be difficult to clean if water-soluble flux is used.



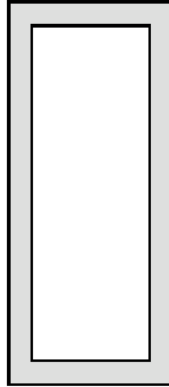
**Figure 8. Solder Paste Application on Exposed Pad**

## AX5031

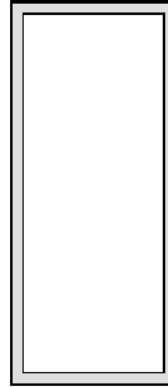
Minimum 50% coverage




62% coverage



Maximum 80% coverage



**Figure 9. Solder Paste Application on Pins**

ON Semiconductor and the  are registered trademarks of Semiconductor Components Industries, LLC (SCILLC) or its subsidiaries in the United States and/or other countries. SCILLC owns the rights to a number of patents, trademarks, copyrights, trade secrets, and other intellectual property. A listing of SCILLC's product/patent coverage may be accessed at [www.onsemi.com/site/pdf/Patent-Marking.pdf](http://www.onsemi.com/site/pdf/Patent-Marking.pdf). SCILLC reserves the right to make changes without further notice to any products herein. SCILLC makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does SCILLC assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. "Typical" parameters which may be provided in SCILLC data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. SCILLC does not convey any license under its patent rights nor the rights of others. SCILLC products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the SCILLC product could create a situation where personal injury or death may occur. Should Buyer purchase or use SCILLC products for any such unintended or unauthorized application, Buyer shall indemnify and hold SCILLC and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that SCILLC was negligent regarding the design or manufacture of the part. SCILLC is an Equal Opportunity/Affirmative Action Employer. This literature is subject to all applicable copyright laws and is not for resale in any manner.

### PUBLICATION ORDERING INFORMATION

#### LITERATURE FULFILLMENT:

Literature Distribution Center for ON Semiconductor  
19521 E. 32nd Pkwy, Aurora, Colorado 80011 USA  
**Phone:** 303-675-2175 or 800-344-3860 Toll Free USA/Canada  
**Fax:** 303-675-2176 or 800-344-3867 Toll Free USA/Canada  
**Email:** [orderlit@onsemi.com](mailto:orderlit@onsemi.com)

**N. American Technical Support:** 800-282-9855 Toll Free  
USA/Canada  
**Europe, Middle East and Africa Technical Support:**  
Phone: 421 33 790 2910  
**Japan Customer Focus Center**  
Phone: 81-3-5817-1050

**ON Semiconductor Website:** [www.onsemi.com](http://www.onsemi.com)

**Order Literature:** <http://www.onsemi.com/orderlit>

For additional information, please contact your local Sales Representative

Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;
- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



## JONHON

«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели,  
кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



Телефон: 8 (812) 309-75-97 (многоканальный)

Факс: 8 (812) 320-03-32

Электронная почта: [ocean@oceanchips.ru](mailto:ocean@oceanchips.ru)

Web: <http://oceanchips.ru/>

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, д. 2, корп. 4, лит. А