

A New-concept SSR with Built-in Current Transformer.

Heater Burnout and SSR Short-circuit Failure Detection.

- Built-in Current Transformer (CT) helps reduce wiring steps.
- Detects the burnout of any one of a group of heaters.
- Detects the burnout of 3-phase heaters.
- Detects SSR short-circuit failures.
- Error detection level can be easily set with a switch.
- Mounts to a DIN track or with screws.
- Three types of input terminals available: M3 terminals, screwless clamp terminals (detachable), or compact slotted screw terminals (detachable).
- Certified for CSA and EN (TÜV).
- The G3PF-2□□B-□□□ Series is UL certified.



Refer to *Safety Precautions for All Solid State Relays* and *Safety Precautions* on page 10.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Ordering Information

List of Models

Input terminals	Isolation method	Zero cross function	Operation indicator	Alarm output	Applicable load (See note.)	Model
M3 terminals	Phototriac-coupler	Yes	Yes	1 output (Heater Burnout Detection, SSR Short-circuit Failure Detection, Common)	2 to 25 A, 100 to 240 VAC	G3PF-225B
					2 to 35 A, 100 to 240 VAC	G3PF-235B
					2 to 25 A, 200 to 480 VAC	G3PF-525B
					2 to 35 A, 200 to 480 VAC	G3PF-535B
Screwless clamp terminals (detachable)				2 outputs (Heater Burnout Detection, SSR Short-circuit Failure Detection)	2 to 25 A, 100 to 240 VAC	G3PF-225B-CTB
					2 to 35 A, 100 to 240 VAC	G3PF-235B-CTB
					2 to 25 A, 200 to 480 VAC	G3PF-525B-CTB
					2 to 35 A, 200 to 480 VAC	G3PF-535B-CTB
Compact slotted screw terminals (detachable)				2 outputs (Heater Burnout Detection, SSR Short-circuit Failure Detection)	2 to 25 A, 100 to 240 VAC	G3PF-225B-STB
					2 to 35 A, 100 to 240 VAC	G3PF-235B-STB
					2 to 25 A, 200 to 480 VAC	G3PF-525B-STB
					2 to 35 A, 200 to 480 VAC	G3PF-535B-STB

Note: The load current depends on the ambient temperature. Refer to *Load Current vs. Ambient Temperature* under *Engineering Data* for details.

Specifications

Certification

CSA 22.2 No. 14, EN 60947-4-3, UL508 (The G3PF-2□□B-□□□ Series)

Ratings

Detection Power Supply

Rated power supply voltage	24 VDC
Operating voltage range	20.4 to 26.4 VDC
Current consumption	50 mA DC max. (at 24 VDC)

Alarm Output

Output OFF collector voltage	30 VDC max.
Maximum carry current	100 mA
Output form	NPN open collector (ON when error is detected.)
Minimum load current	0.1 mA

Operation Input

Input method	Voltage input
Rated input voltage	12 to 24 VDC
Operating input voltage range	9.6 to 26.4 VDC
Operate voltage	9.6 VDC max.
Release voltage	1.0 VDC min.
Input current	5 mA DC max. (at 12 VDC) 10 mA DC max. (at 24 VDC)

Note: If the power rise or fall time exceeds 200 ms for the detection power supply or operating input power supply, an alarm display or output may be activated by the failure detection function before the rated voltage is exceeded.
Select a DC power supply that has a power rise or fall time of 200 ms or less.

● Main Circuit

Item	Model	G3PF-225B	G3PF-235B	G3PF-525B	G3PF-535B
		G3PF-225B-CTB	G3PF-235B-CTB	G3PF-525B-CTB	G3PF-535B-CTB
		G3PF-225B-STB	G3PF-235B-STB	G3PF-525B-STB	G3PF-535B-STB
Rated load voltage		100 to 240 VAC (50/60 Hz)		200 to 480 VAC (50/60 Hz)	
Operating voltage range		75 to 264 VAC, 50/60 Hz		180 to 528 VAC, 50/60 Hz	
Applicable load current*		25 A (at 40°C)	35 A (at 40°C)	25 A (at 40°C)	35 A (at 40°C)
Minimum load current		2 A			
Inrush current resistance		220 A (60 Hz, 1 cycle)	430 A (60 Hz, 1 cycle)	220 A (60 Hz, 1 cycle)	430 A (60 Hz, 1 cycle)

Note: The load current depends on the ambient temperature. Refer to *Load Current vs. Ambient Temperature* under *Engineering Data* for details.

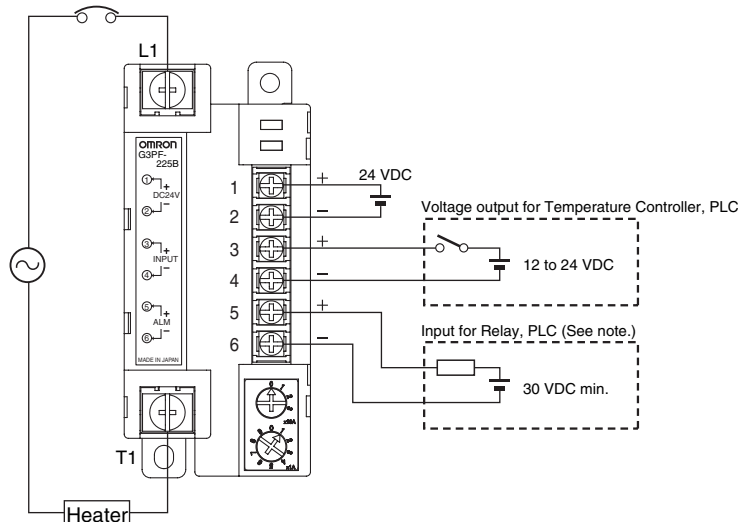
■ Characteristics

Item		Model	G3PF-225B	G3PF-235B	G3PF-525B	G3PF-535B
		G3PF-225B-CTB	G3PF-235B-CTB	G3PF-525B-CTB	G3PF-535B-CTB	
		G3PF-225B-STB	G3PF-235B-STB	G3PF-525B-STB	G3PF-535B-STB	
Operate time		1/2 of load power source cycle + 1 ms max.				
Release time		1/2 of load power source cycle + 1 ms max.				
Main circuit	Output ON voltage drop	1.6 V (RMS) max.			1.8 V (RMS) max.	
	Leakage current	10 mA max. (at 200 VAC)			20 mA max. (at 480 VAC)	
Alarm output	Output ON voltage drop	1.5 V max.				
	Leakage current	1 mA max.				
Isolation resistance		100 MΩ min. (at 500 VDC)				
Dielectric strength		2,500 VAC, 50/60 Hz for 1 min.				
Vibration resistance		Destruction: 10 to 55 to10 Hz, 0.35-mm single amplitude (0.7-mm double amplitude)				
Shock resistance		Destruction: 294 m/s²				
Ambient storage temperature		−30 to 70°C (with no icing or condensation)				
Ambient operating temperature		−20 to 60°C (with no icing or condensation)				
Ambient operating humidity		45% to 85%				
Weight		Approx. 400 g	Approx. 630 g	Approx. 400 g	Approx. 630 g	

Connection

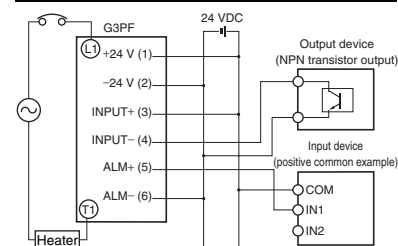
■ Connection Example

G3PF-□□□B

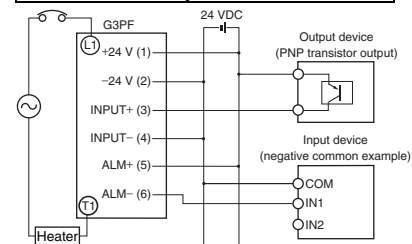


Note: With inductive loads (relay coil, etc.), connect back-current prevention diodes to both sides of the load.

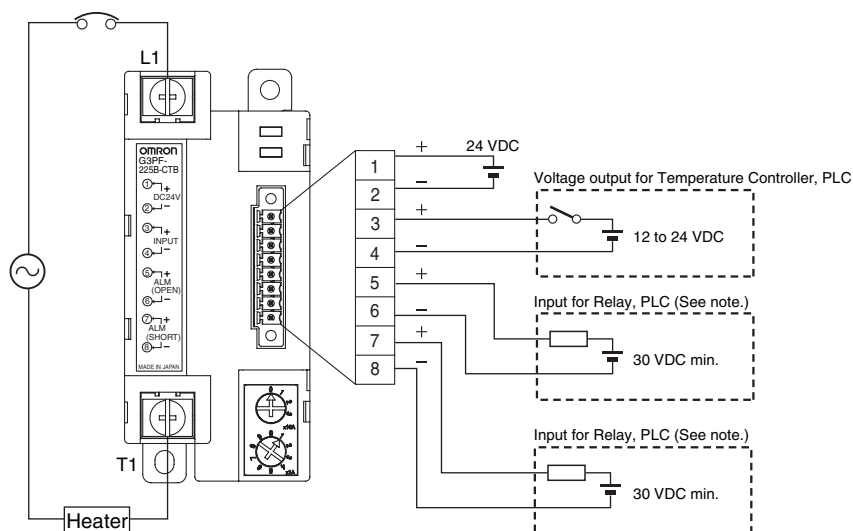
Controlled by NPN Transistor



Controlled by PNP Transistor

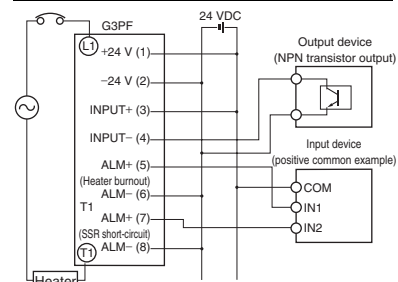


G3PF-□□□B-CTB, G3PF-□□□B-STB

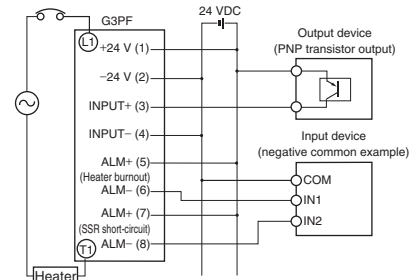


Note: With inductive loads (relay coil, etc.), connect back-current prevention diodes to both sides of the load. Terminals 5-6 output a heater burnout alarm, and terminals 7-8 output an SSR short-circuit failure alarm.

Controlled by NPN Transistor



Controlled by PNP Transistor



Operation

■ Error Detection Function

● Setting the Heater Burnout Detection Level

- The heater burnout detection level is set with switches on the front of the G3PF.
- Turn the switches to the current value to be detected.
The top switch sets the tens digit, and the bottom switch sets the ones digit.
The default settings are followings: Setting switch (top row): 0
Setting switch (bottom row): 1

*Example of setting 12 A
Setting switch (top row): 1
Setting switch (bottom row): 2



● Operation during an Error

Model	Condition	Alarm indicator (red)	Alarm output	
			Terminals 5-6	Terminals 7-8
G3PF-□□□B	Normal	Unlit	OFF	None
	Heater burnout, SSR open-circuit	Lit	ON	
	SSR short-circuit	Flashing		
G3PF-□□□B-CTB G3PF-□□□B-STB	Normal	Unlit	OFF	OFF
	Heater burnout, SSR open-circuit	Lit	ON	OFF
	SSR short-circuit	Flashing	OFF	ON

● Heater Burnout Detection Function

Item	Model G3PF-□25B, G3PF-□25B-□□□	Model G3PF-□35B, G3PF-□35B-□□□
Detection setting range	1 to 25 A (1-A increments)	1 to 35 A (1-A increments)
Detection tolerance	±5% (±20% for a rated load current setting of 20% or less. See table at right for details.)	
Detection time	1.0 s max. (with ON/OFF control)	

- Note 1.** The alarm is output if the load current falls below the error detection current.
- Take the detection tolerance into consideration in setting the error detection current. (For details, refer to the *Heater Burnout Detection Current Range* table at the right.)
 - When using cycle control, heater burnout detection is possible at a control cycle of 200 ms min. and an output duty of 50% min. (When combined with the G32A-EA, heater burnout can be detected at an output duty of 50% or higher.)
 - When using cycle control, the detection time increases in inverse proportion to the output duty.
 - When used in combination with optimal cycle control (G3ZA), the heater burnout detection function cannot be used.
 - Do not set the heater burnout detection current to 0 A. Doing so would cause constant detection of a SSR short-circuit failure when no operation input is applied. Also, settings 4 to 9 on the top setting switch are invalid. Do not set the switch to these values.
 - The heater burnout detection function cannot be disabled. If it is not needed, set it to the lowest setting (1 A).
 - When the heater burnout detection level is changed, the new value becomes effective immediately after the change. (The set value can be changed in the G3PF even during operation.)

● SSR Failure Detection

Detection level	One-half the set value for heater burnout detection
Detection time	1.0 sec max. (ON/OFF control) (See note.)

Note: When using cycle control, the detection time increases in inverse proportion to the output duty.

● Heater Burnout Detection Current Range

Setting switch		Heater burnout detection current (A)			
Top switch (tens digit)	Bottom switch (ones digit)	G3PF-□25B, G3PF-□25B-□□□		G3PF-□35B, G3PF-□35B-□□□	
		Minimum	Maximum	Minimum	Maximum
0	0	Cannot be set		Cannot be set	
0	1	0.8	1.2	0.8	1.2
0	2	1.6	2.4	1.6	2.4
0	3	2.4	3.6	2.4	3.6
0	4	3.2	4.8	3.2	4.8
0	5	4.0	6.0	4.0	6.0
0	6	5.7	6.3	4.8	7.2
0	7	6.7	7.4	5.6	8.4
0	8	7.6	8.4	7.6	8.4
0	9	8.6	9.5	8.6	9.5
1	0	9.5	10.5	9.5	10.5
1	1	10.5	11.6	10.5	11.6
1	2	11.4	12.6	11.4	12.6
1	3	12.4	13.7	12.4	13.7
1	4	13.3	14.7	13.3	14.7
1	5	14.3	15.8	14.3	15.8
1	6	15.2	16.8	15.2	16.8
1	7	16.2	17.9	16.2	17.9
1	8	17.1	18.9	17.1	18.9
1	9	18.1	20.0	18.1	20.0
2	0	19.0	21.0	19.0	21.0
2	1	20.0	22.1	20.0	22.1
2	2	20.9	23.1	20.9	23.1
2	3	21.9	24.2	21.9	24.2
2	4	22.8	25.2	22.8	25.2
2	5	23.8	26.3	23.8	26.3
2	6	Cannot be set		24.7	27.3
2	7			25.7	28.4
2	8			26.6	29.4
2	9			27.6	30.5
3	0			28.5	31.5
3	1			29.5	32.6
3	2			30.4	33.6
3	3			31.4	34.7
3	4			32.3	35.7
3	5			33.3	36.8
3	6			Cannot be set	
·	·				
·	·				
·	·				
9	9				

Nomenclature

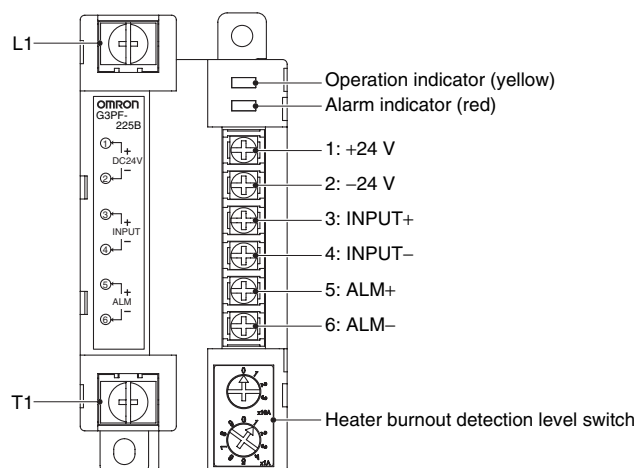
■ G3PF-□□□B

● Terminal Arrangement

Terminal name	Terminal number	Screw size
Main circuit terminals (output)	L1, T1	M5
Detection power supply (input)	1, 2	M3
Operation input (input)	3, 4	
Alarm output terminals (output)	5, 6	

● Indicators

Name	Color	Condition	Meaning
Operation indicator	Yellow	Lit	Operating
Alarm indicator	Red	Lit	Heater burnout detection SSR open-circuit detection
		Flashing	SSR short-circuit detection



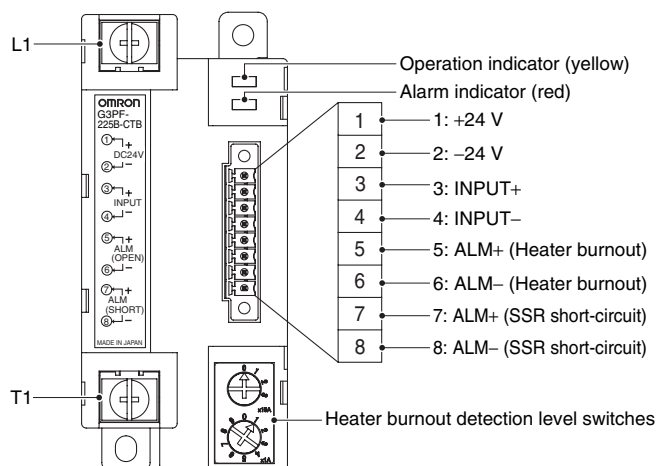
■ G3PF-□□□B-CTB, G3PF-□□□B-STB

● Terminal Arrangement

Terminal name	Terminal number	Screw size	
		G3PF-□□□B-CTB	G3PF-□□□B-STB
Main circuit terminals (output)	L1, T1	M5	M5
Operation input (input)	1, 2	Screwless clamp terminals (FK-MCP1.5/8-STF-3.5, made by Phoenix Contact)	M2 slotted screw terminals (MCVW1.5/8-STF-3.5, made by Phoenix Contact)
Detection power supply (input)	3, 4		
Heater burnout alarm output (output)	5, 6		
SSR short-circuit alarm output (output)	7, 8		

● Indicators

Name	Color	Condition	Meaning
Operation indicator	Yellow	Lit	Operating
Alarm indicator	Red	Lit	Heater burnout detection SSR open-circuit detection
		Flashing	SSR short-circuit detection

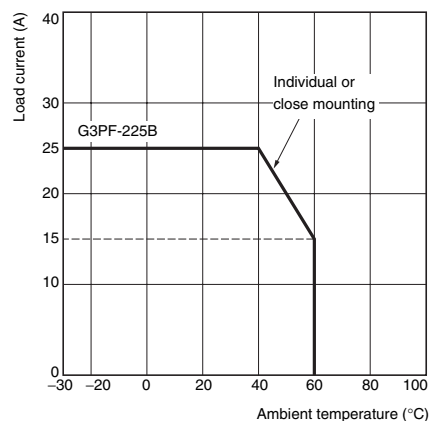


Engineering Data

● Load Current vs. Ambient Temperature

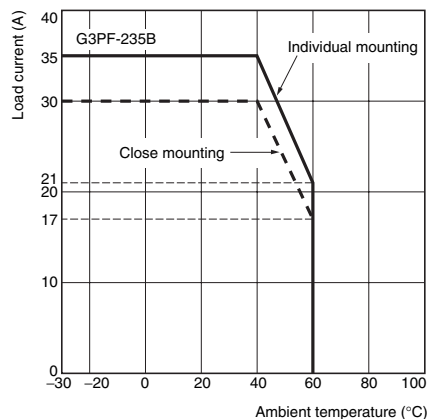
G3PF-□25B

G3PF-□25B-□TB



G3PF-□35B

G3PF-□35B-□TB



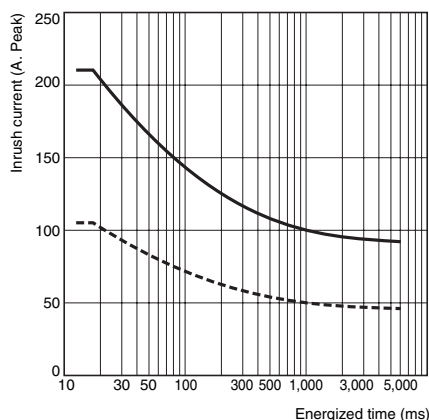
Note: The data above assumes that the Unit is mounted on a vertical surface. If it is mounted on a horizontal surface, reduce the load current shown above by 30%.

● One Cycle Surge Withstand Current

Non-repetitive input (For repetitive input, the figure will be less than the value for surge current withstand indicated by the broken line.)

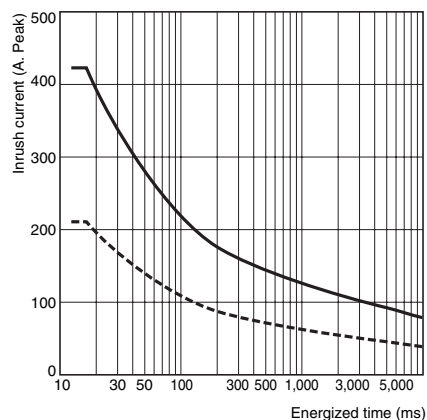
G3PF-□25B

G3PF-□25B-□TB



G3PF-□35B

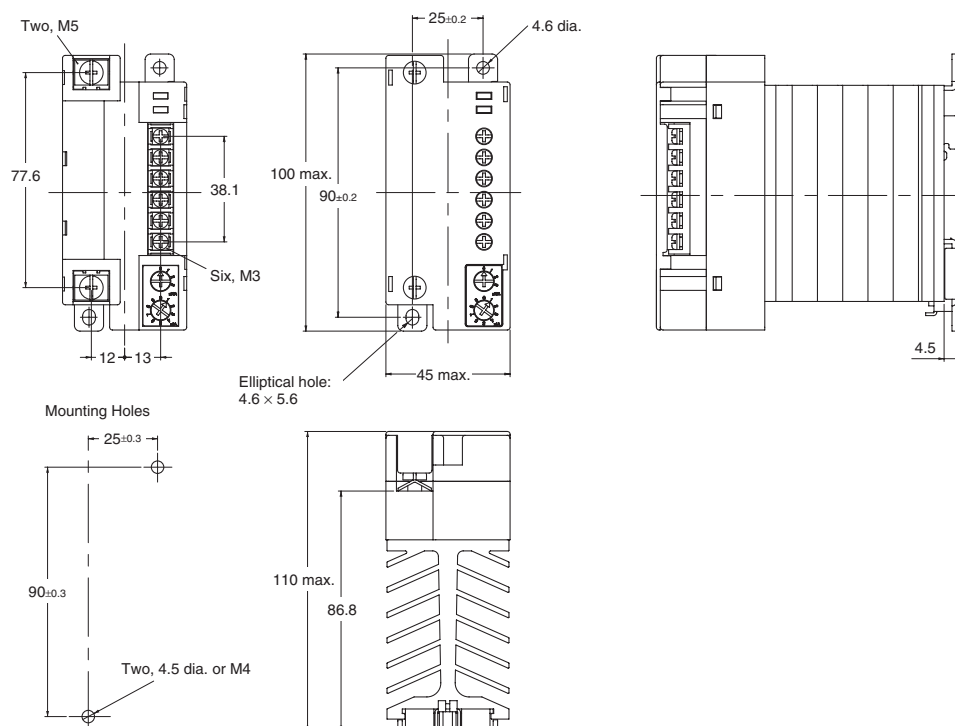
G3PF-□35B-□TB



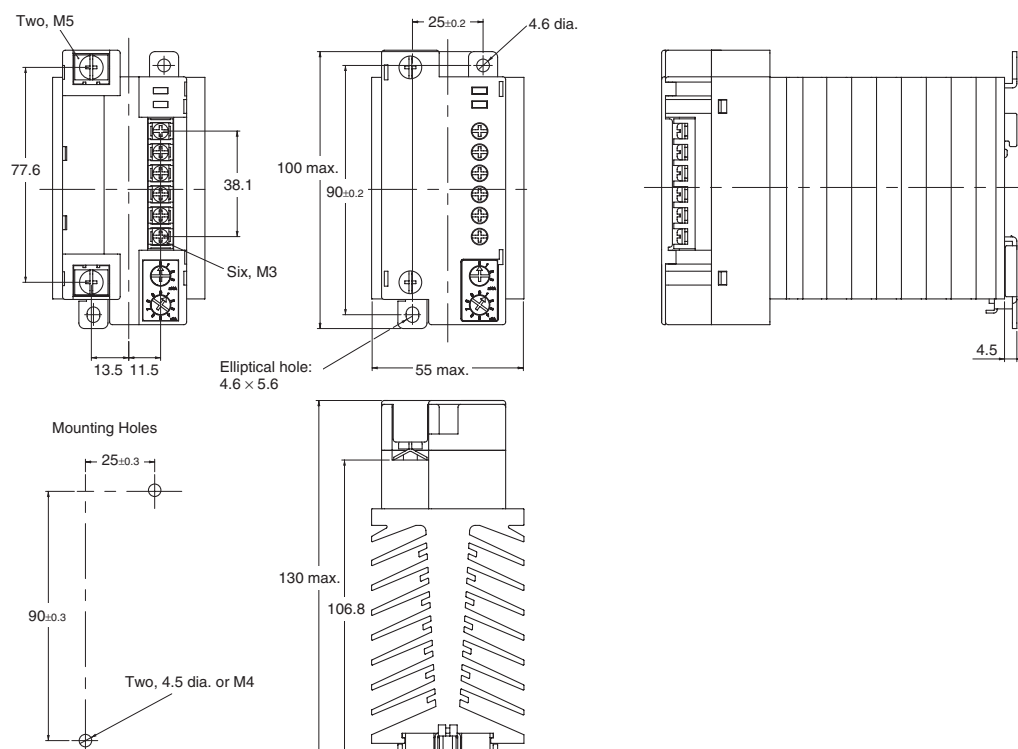
Dimensions

■ Main unit

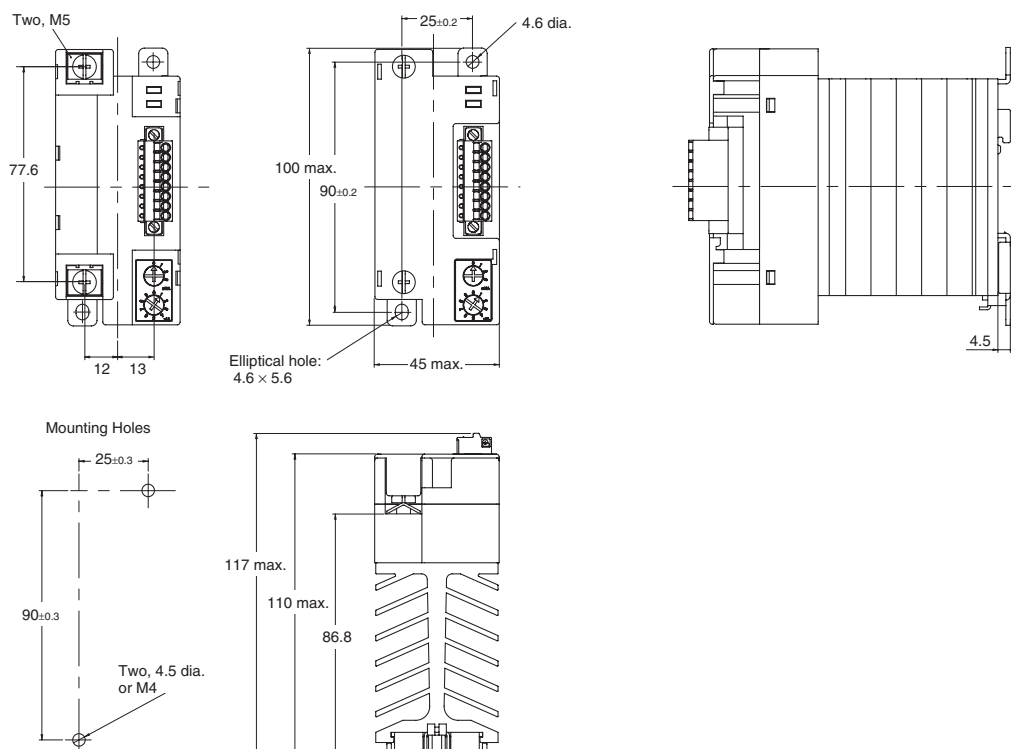
G3PF-□25B



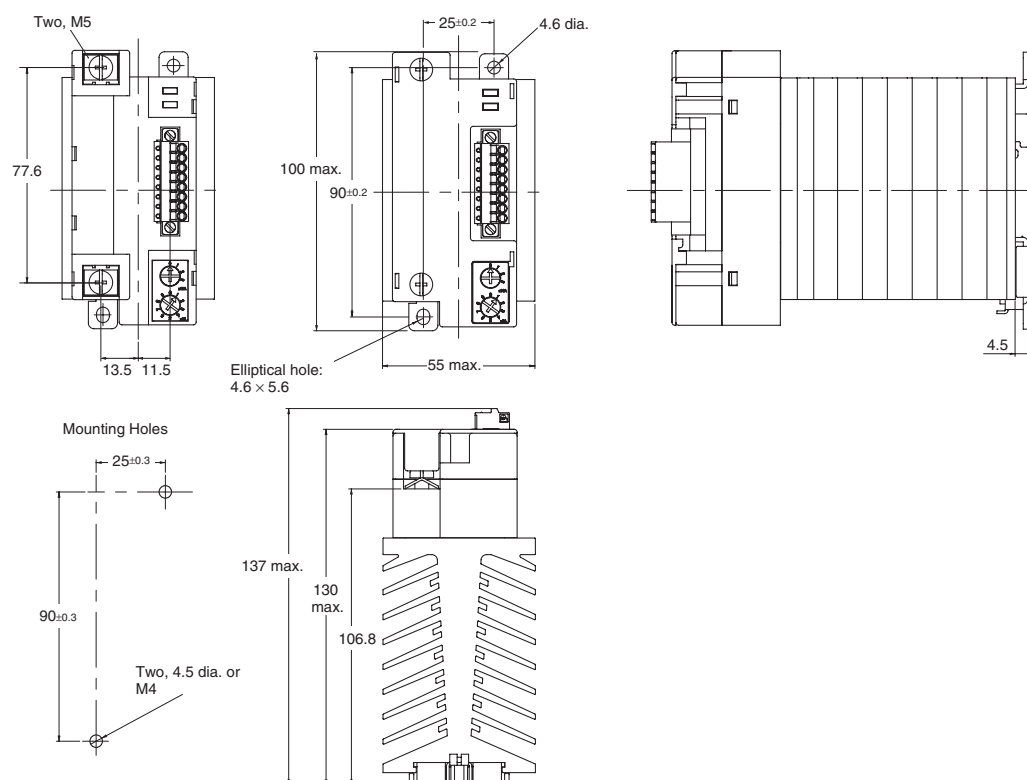
G3PF-□35B



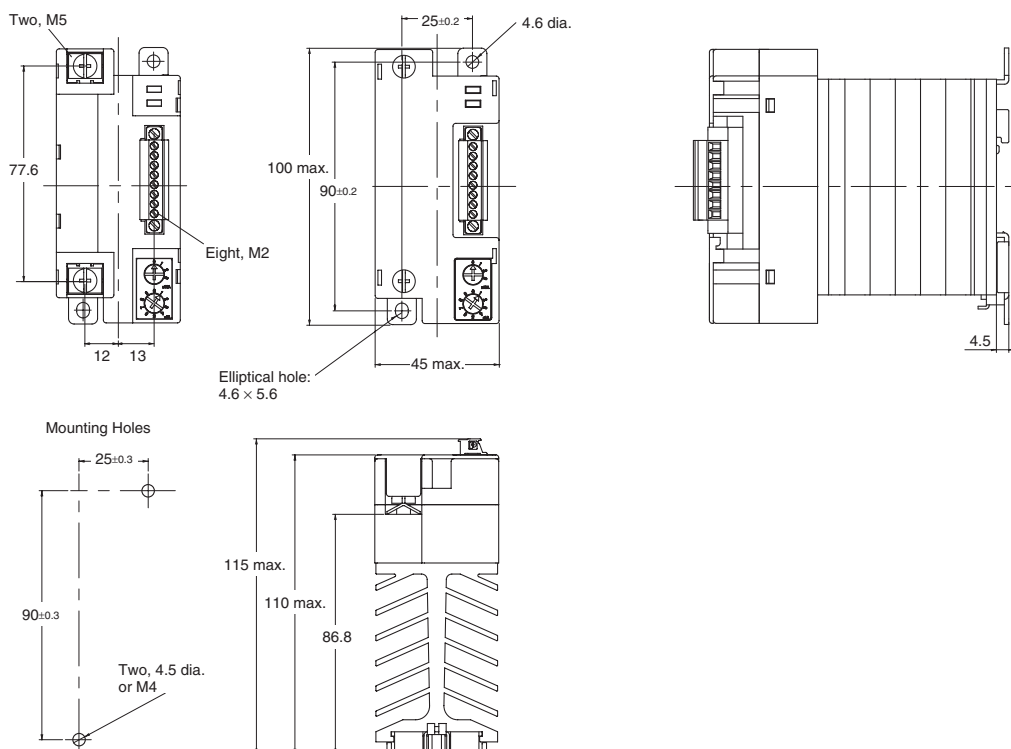
G3PF-□25B-CTB



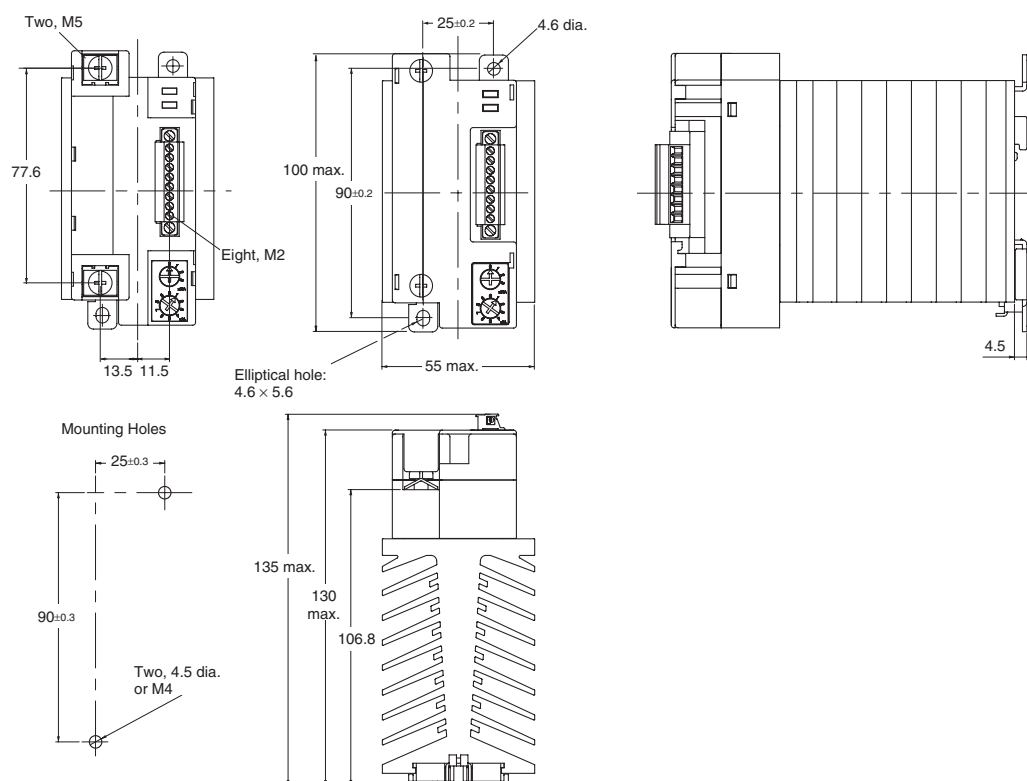
G3PF-□35B-CTB



G3PF-□25B-STB



G3PF-□35B-STB



Safety Precautions

Refer to *Safety Precautions for All Solid State Relays*.

CAUTION

The G3PF may rupture if short-circuit current flows. As protection against accidents due to short-circuiting, be sure to install protective devices, such as fuses and no-fuse breakers, on the power supply side.



Minor burns may occasionally occur. Do not touch the SSR or the heat sink while the power is being supplied or immediately after the power supply has been turned OFF. The SSR and heat sink become extremely hot.



Minor electrical shock may occasionally occur. Do not touch the main circuit terminals on the SSR immediately after the power supply has been turned OFF.



Shock may result due to the electrical charge stored in the built-in snubber circuit.

Minor electrical shock may occasionally occur. Always turn OFF the power supply before performing wiring. Also, always attach the cover terminal.



Precautions for Safe Use

OMRON constantly strives to improve quality and reliability. SSRs, however, use semiconductors, and semiconductors may commonly malfunction or fail. In particular, it may not be possible to ensure safety if the SSRs are used outside the rated ranges. Therefore, always use the SSRs within the ratings. When using an SSR, always design the system to ensure safety and prevent human accidents, fires, and social harm in the event of SSR failure. System design must include measures such as system redundancy, measures to prevent fires from spreading, and designs to prevent malfunction.

(1) Operating and Storage Environments

Do not use or store the G3PF in the following locations. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

1. Locations subject to corrosive or flammable gases.
2. Do not store in locations subject to ambient storage temperatures outside the range -30 to 70°C .
3. Do not use in locations subject to ambient operating temperatures outside the range -20 to 60°C .
4. Do not use in locations subject to relative humidity outside the range 25% to 85%.
5. Locations subject to high temperature or high humidity.
6. Locations subject to condensation as the result of rapid changes in temperature.
7. Locations subject to exposure to water, oil, or chemicals.
8. Locations subject to dust (especially iron dust) or salts.
9. Locations subject to rainwater or water splashes.
10. Locations subject to direct sunlight.
11. Locations subject to shock or vibration.

(2) Transport

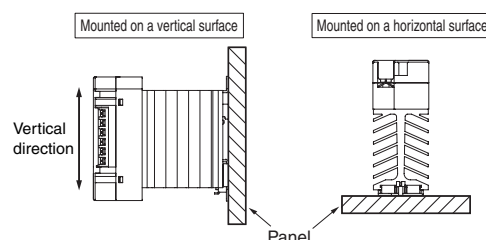
Do not transport the G3PF under the following conditions. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

1. Conditions in which the G3PF may be subject to water or oil splashes.
2. Conditions in which the G3PF may be subject to high temperature or high humidity.

3. Conditions in which the G3PF may be subject to condensation as the result of rapid changes in temperature.
4. Conditions in which the G3PF may be dropped or subject to excessive vibration or shock.
5. Conditions in which the G3PF is not packaged.

(3) Mounting

1. Do not use the G3PF if the heat radiation fins have been bent by being dropped. Doing so may result in malfunction due to a reduction in the heat radiation performance.
2. Do not block the movement of the air surrounding the SSR or heat sink.
Abnormal heating of the SSR may result in shorting failures of the output elements or burn damage.
3. Make sure that there is no excess ambient temperature rise due to the heat generation of the G3PF. If the G3PF is mounted inside a panel, install a fan so that the interior of the panel is fully ventilated. Otherwise, shorting failures of the output elements or burn damage may result.
4. Make sure the DIN track is securely mounted. Otherwise, the G3PF may fall.
5. Do not handle the G3PF with oily or dusty (especially iron dust) hands. Doing so may result in malfunction.
6. Mount the G3PF in the specified direction (on a vertical or horizontal surface). Otherwise excessive heat generated by the G3PF may cause short-circuit failures of the output elements or burn damage.



7. When mounting the G3PF to a control panel or other fixture with screws, be sure to tighten the screws to a torque of 0.98 to 1.47 N·m. A lower level of tightening torque may cause the G3PF to fall.
8. Do not drop the G3PF or subject it to excessive vibration or shock. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

(4) Wiring

1. Use wires that are thick enough for the load current. Otherwise, excessive heat generated by the wire may cause burning.

Tightening torque M2: 0.22 to 0.28 N·m
 M3: 0.4 to 0.56 N·m
 M5: 1.57 to 2.35 N·m

Control connector mounting torque (detachable terminal) 0.25 to 0.3 N·m

2. When tightening terminal screws, prevent any non-conducting material from becoming caught between the screws and the tightening surface. Otherwise, excessive heat generated by the terminal may cause burning.
3. Use wires that are suited to the load current and voltage. Otherwise, excessive heat generated by the wires may cause burning, or the outer covering of the wire may melt, resulting in electrical shock or ground fault.
4. Use a crimp terminal size that is suited to the diameter of the wire. Otherwise, it may result in burning, or the outer covering of the wire may melt, resulting in electrical shock or ground fault.

5. Do not use wires with a damaged outer covering. Otherwise, it may result in electric shock or ground leakage.
 6. Do not wire any wiring in the same duct or conduit as power or high-tension lines. Otherwise, inductive noise may damage the G3PF or cause it to malfunction.
- (5) Adjustment and Use
- Do not adjust or use the G3PF under the following conditions. Doing so may result in damage, malfunction, or burning.
1. Conditions in which voltage or current exceeding the rated values is applied to the input or output terminals.
 2. Conditions in which a load exceeding the rated range is selected or used.
 3. Conditions in which a power supply frequency other than the rated frequency is selected or used.
- (6) Failure Detection
- If the G3PF control circuit or alarm output circuit should malfunction, the failure detection function and output will not operate normally. To protect against this possibility, it is recommended that the design includes redundant safety functions.
- (7) Noise and Surge Effects
- If noise or an electrical surge occurs that exceeds the malfunction withstand limit for the G3PF output circuit, the output will turn ON for a maximum of one half cycle to absorb the noise or surge. Confirm that turning the output ON for a half cycle will not cause a problem for the device or system in which the G3PF is being used prior to actual use. The G3PF malfunction withstand limit is shown below.

- Malfunction withstand limit (reference value): 500 V

Note: This value was measured under the following conditions.

Noise duration: 100 ns and 1 μ s
 Repetition period: 100 Hz
 Noise application time: 3 min

Precautions for Correct Use

The SSR in operation may cause an unexpected accident. Therefore it is necessary to test the SSR under the variety of conditions that are possible. As for the characteristics of the SSR, it is necessary to consider differences in characteristics between individual SSRs.

The ratings in this catalog are tested values in a temperature range between 15°C and 30°C, a relative humidity range between 25% and 85%, and an atmospheric pressure range between 88 and 106 kPa. It will be necessary to provide the above conditions as well as the load conditions if the user wants to confirm the ratings of specific SSRs.

(1) Solvents

Do not allow the resin parts of the G3PF to come in contact with solvents, such as alcohol, thinner, trichloroethane, or gasoline. Doing so will dissolve markings and may result in deteriorating the performance of the parts.

(2) Oil

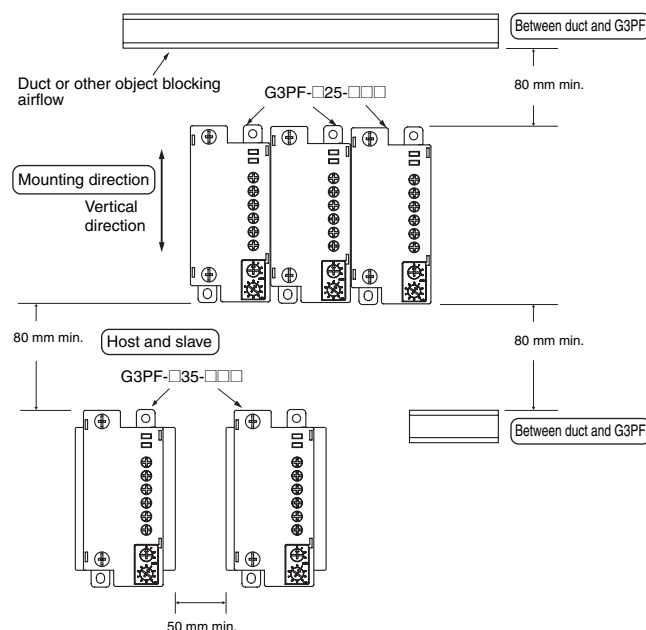
Do not allow the terminal cover of the G3PF to come in contact with oil. Doing so may cause the cover to become cloudy or to crack.

(3) Mounting

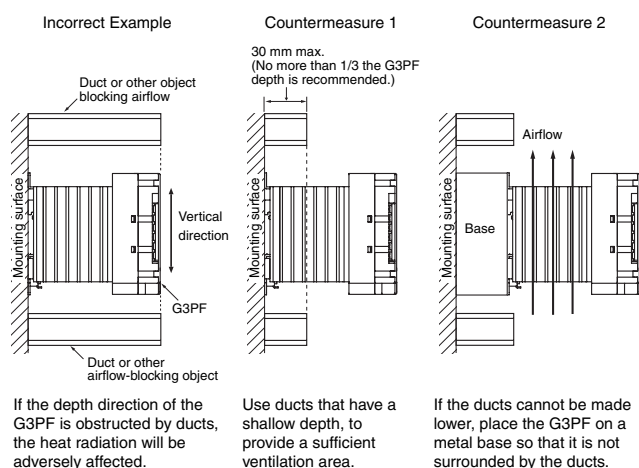
Do not drop the G3PF or subject it to excessive vibration. Doing so may result in damage, malfunction, or deterioration of performance characteristics.

(4) Mounting Interval (Panel Mounting)

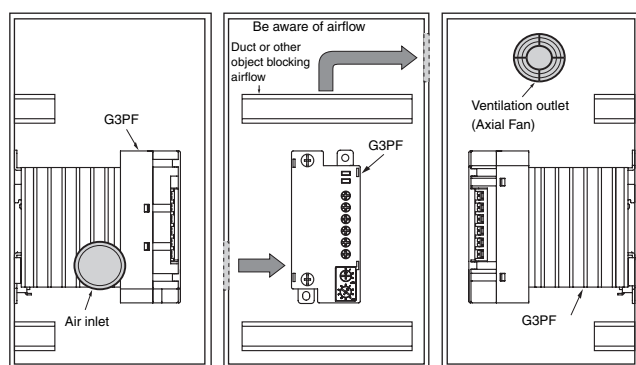
Note: When close mounting, check Load Current vs. Ambient Temperature under Engineering Data.



(5) G3PF and Duct (or Other Object Blocking Airflow) Relationship



(6) Ventilation Outside the Control Panel



- Note 1.** If the air inlet or air outlet has a filter, clean the filter regularly to prevent it from clogging to ensure an efficient flow of air.
- 2.** Do not locate any objects around the air inlet or air outlet, otherwise the objects may obstruct the proper ventilation of the control panel.
- 3.** A heat exchanger, if used, should be located in front of the G3PF to ensure the efficiency of the heat exchanger.

(7) G3PF Ambient Temperature

The rated current of the G3PF is measured at an ambient temperature of 40°C.

- (8)** The G3PF uses a semiconductor to switch the load. This causes the temperature inside the control panel to increase due to heating resulting from the flow of electrical current through the load. G3PF reliability can be increased by adding a ventilation fan to the control panel to dispel this heat, thus lowering the ambient temperature of the G3PF.
(Arrhenius's law suggests that life expectancy is doubled by each 10°C reduction in ambient temperature.)

G3PF rated current (A)	25 A	35 A
Required number of fans per G3PF	0.4	0.54

Example: For 10 G3PF SSRs with load currents of 35 A,
 $0.54 \times 10 = 5.40$

Thus, 6 fans would be required.

- Note 1.** Size of fans: 92 mm², Air volume: 0.7 m³/min, Ambient temperature of control panel: 30°C
- 2.** If there are other instruments that generate heat in the control panel in addition to SSRs, more ventilation will be required.
- 3.** Ambient temperature: The temperature that will allow the SSR to cool by convection or other means.

(9) Fuse

Use one of the following fast-blowing fuses or the equivalent for short-circuit protection.

Recommended Fuses

Rated current of G3PF	Applicable SSR	Fuse (IEC 60269-4)
25 A	G3PF-□25B	32 A
35 A	G3PF-□35B	63 A

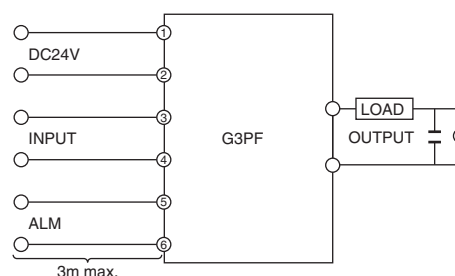
(10) Using IEC Class I Devices

Always ground all metal parts. If you mount Relays on DIN Tracks, ground the DIN Tracks. Alternatively you can connect to a terminal block that meets IEC 60947-7-2 or equivalent standards for the same purpose.

(11) EMC

The following conditions have been met for EMC.

- Connect a capacitor to the load's power supply.
- Connect a power cable that is no longer than 3 m to the input and alarm output sections.



Recommended fuse: 1 μF, 250 VAC for the G3PF-2□□B, and 0.5 μF, 500 VAC for the G3PF-5□□B

(12) EMI

This is a Class A product (for industrial environments). In a residential environment, the G3PF may cause radio interference, in which case the user may be required to take appropriate measures.

Read and Understand This Catalog

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

Warranty and Limitations of Liability

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The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this catalog.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
- Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

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Disclaimers

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Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

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- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
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JONHON

«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели,
кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



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