




## Features

- Surface mount packaging for automated assembly
- Small footprint size (1210) and low profile for space-constrained mobile applications
- Ultra-low resistance, quick response
- RoHS compliant\*
- Agency recognition: 

## MF-USML/X Series - Low Ohmic PTC Resettable Fuses

### Electrical Characteristics

Model	V max.	I max.	I <sub>hold</sub>	I <sub>trip</sub>	Resistance		Max. Time To Trip		Tripped Power Dissipation	Certifications	
			at 23 °C		at 23 °C Ohms		at 23 °C		Watts at 23 °C	cUL	TÜV
	Volts	Amps	Amps	R <sub>min</sub>	R <sub>1max</sub>	Amps	Seconds	Typ.	E174545	R50391579	
MF-USML175/12	12	50	1.75	3.5	0.006	0.050	8.0	0.8	1.0	✓	✓
MF-USML200/12	12	50	2.0	4.0	0.005	0.040	8.0	5.0	1.0	✓	✓
MF-USML260/12	12	50	2.6	5.2	0.004	0.030	8.0	5.0	1.0	✓	✓
MF-USML300/12	12	50	3.0	6.0	0.003	0.024	15.0	5.0	1.0	✓	✓
MF-USML350/12	12	50	3.5	7.0	0.002	0.022	17.0	5.0	1.0	✓	✓
MF-USML380/12	12	50	3.8	7.6	0.002	0.020	19.0	5.0	1.0	✓	✓
MF-USML400/12	12	50	4.0	8.0	0.002	0.018	20.0	5.0	1.0	✓	✓
MF-USML450/12	12	50	4.5	9.0	0.002	0.014	22.5	2.0	1.0	✓	✓
MF-USML500/12	12	50	5.0	10.0	0.001	0.012	25.0	2.0	1.2	✓	✓
MF-USML550/12	12	50	5.5	11.0	0.001	0.010	27.5	2.0	1.2	✓	✓

### Environmental Characteristics

Operating Temperature.....	-40 °C to +85 °C
Storage Condition	
Before Opening .....	+40 °C max. / 70 % RH max.
After Opening.....	+40 °C max. / 10 % RH max.
Floor Condition After Opening .....	Consumption within 4 weeks at floor condition +30 °C max. / 60 % RH max.
Passive Aging.....	+85 °C, 1000 hours..... ±10 % typical resistance change
Humidity Aging.....	+85 °C, 85 % R.H. 100 hours ..... ±15 % typical resistance change
Thermal Shock .....	+85 °C to -40 °C, 20 times..... ±30 % typical resistance change
Solvent Resistance.....	MIL-STD-202, Method 215 ..... No change (marking still legible)
Vibration .....	MIL-STD-883C, Method 2007.1,..... No change (R <sub>min</sub> <R<R <sub>1max</sub> ) Condition A
Moisture Sensitivity Level (MSL) .....	<a href="#">See Note</a>
ESD Classification - HBM.....	6

### Test Procedures and Requirements

Test	Test Conditions	Accept/Reject Criteria
Visual/Mech.....	Verify dimensions and materials.....	Per MF physical description
Resistance.....	In still air @ 23 °C.....	R <sub>min</sub> ≤ R ≤ R <sub>1max</sub>
Time to Trip.....	At specified current, V <sub>max</sub> , 23 °C.....	T ≤ max. time to trip (seconds)
Hold Current.....	30 min. at I <sub>hold</sub> .....	No trip
Trip Cycle Life.....	V <sub>max</sub> , I <sub>max</sub> , 100 cycles.....	No arcing or burning
Trip Endurance.....	V <sub>max</sub> , 48 hours.....	No arcing or burning
Solderability.....	245 °C ±5 °C, 5 seconds.....	95 % min. coverage



**WARNING Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)**

\* RoHS Directive 2015/863, Mar 31, 2015 and Annex.

\*\* Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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Users should verify actual device performance in their specific applications.

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## Applications

- Li-ion battery pack protection
- Power delivery port protection
- Higher voltage withstand
- PC motherboards – Plug & Play protection
- Mobile phones – battery & charging protection
- USB port protection
- Game console port protection

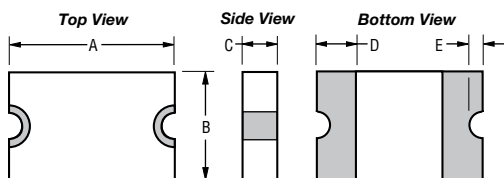
## MF-USML/X Series – Low Ohmic PTC Resettable Fuses

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### Product Dimensions

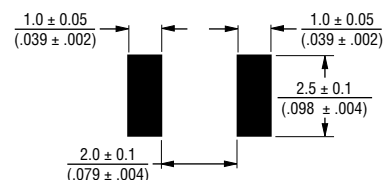
Model	A		B		C		D	E	
	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Min.	Max.
MF-USML175/12	$\frac{3.00}{(0.12)}$	$\frac{3.43}{(0.14)}$	$\frac{2.35}{(0.09)}$	$\frac{2.80}{(0.11)}$	$\frac{0.40}{(0.016)}$	$\frac{0.80}{(0.031)}$	$\frac{0.25}{(0.010)}$	$\frac{0.05}{(0.002)}$	$\frac{0.45}{(0.018)}$
MF-USML200/12									
MF-USML260/12									
MF-USML300/12	$\frac{3.00}{(0.12)}$	$\frac{3.43}{(0.14)}$	$\frac{2.35}{(0.09)}$	$\frac{2.80}{(0.11)}$	$\frac{0.60}{(0.024)}$	$\frac{1.20}{(0.047)}$	$\frac{0.25}{(0.010)}$	$\frac{0.05}{(0.002)}$	$\frac{0.45}{(0.018)}$
MF-USML350/12									
MF-USML380/12									
MF-USML400/12									
MF-USML450/12									
MF-USML500/12									
MF-USML550/12									

DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$



Terminal material:  
ENIG-plated terminals

### Recommended Pad Layout



### Packaging Quantity

MF-USML175/12 ~ MF-USML260/12 = 5000 pcs. per reel  
MF-USML300/12 ~ MF-USML550/12 = 3500 pcs. per reel

### Thermal Derating Table - $I_{hold}$ (Amps)

Model	Ambient Operating Temperature								
	-40 °C	-20 °C	0 °C	23 °C	40 °C	50 °C	60 °C	70 °C	85 °C
MF-USML175/12	2.57	2.33	2.07	1.75	1.49	1.34	1.24	1.00	0.88
MF-USML200/12	2.94	2.65	2.35	2.00	1.70	1.53	1.42	1.14	1.00
MF-USML260/12	3.82	3.46	3.07	2.60	2.21	1.95	1.85	1.48	1.30
MF-USML300/12	4.41	3.99	3.54	3.00	2.55	2.30	2.13	1.71	1.50
MF-USML350/12	5.10	4.65	4.13	3.50	2.98	2.65	2.50	2.00	1.75
MF-USML380/12	5.59	5.05	4.48	3.80	3.23	2.95	2.70	2.17	1.90
MF-USML400/12	5.80	5.25	4.70	4.00	3.40	3.10	2.80	2.28	2.00
MF-USML450/12	6.30	5.65	4.95	4.50	3.83	3.40	2.95	2.50	2.05
MF-USML500/12	7.00	6.25	5.50	5.00	4.25	3.75	3.25	2.75	2.25
MF-USML550/12	7.70	6.90	6.05	5.50	4.68	4.15	3.60	3.05	2.40

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# MF-USML/X Series – Low Ohmic PTC Resettable Fuses



## Solder Reflow Recommendations



### Notes:

- MF-USML/X models cannot be wave soldered or hand soldered. Please contact Bourns for soldering recommendations.
- All temperatures refer to topside of the package, measured on the package body surface.
- If reflow temperatures exceed the recommended profile, devices may not meet the published specifications.
- Compatible with Pb and Pb-free solder reflow profiles.
- Excess solder may cause a short circuit. Please refer to the Multifuse® Polymer PTC Soldering Recommendation guidelines.

Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate ( $T_{s_{max}}$ to $T_p$ )	3 °C / second max.
PREHEAT: Temperature Min. ( $T_{s_{min}}$ ) Temperature Max. ( $T_{s_{max}}$ ) Time ( $T_{s_{min}}$ to $T_{s_{max}}$ ) ( $t_s$ )	150 °C 200 °C 60~180 seconds
TIME MAINTAINED ABOVE: Temperature ( $T_L$ ) Time ( $t_L$ )	217 °C 60~150 seconds
Peak Temperature ( $T_p$ )	260 °C
Time within 5 °C of Actual Peak Temperature ( $t_p$ )	20~40 seconds
Ramp-Down Rate	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

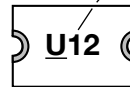
### How to Order

**MF - USML 400 / 12 - 2**

Multifuse® \_\_\_\_\_  
Product Designator \_\_\_\_\_  
Series \_\_\_\_\_  
USML = 1210 Low Ohmic  
Surface Mount Component  
Hold Current,  $I_{hold}$  \_\_\_\_\_  
175 - 550 (1.75 Amps - 5.50 Amps)  
Maximum Voltage,  $V_{max}$  \_\_\_\_\_  
12 = 12 Volts  
Packaging \_\_\_\_\_  
-2 = Tape and Reel  
Packaged per EIA 481

### Typical Part Marking

Represents total content. Layout may vary.



PART IDENTIFICATION:  
MF-USML175/12 = H12  
MF-USML200/12 = J12  
MF-USML260/12 = N12  
MF-USML300/12 = P12  
MF-USML350/12 = S12  
MF-USML380/12 = V12  
MF-USML400/12 = U12  
MF-USML450/12 = X12  
MF-USML500/12 = Y12  
MF-USML550/12 = S12

MANUFACTURING DATE CODE IS  
LOCATED ON PACKING LABEL.

MF-USML/X SERIES, REV. A, 03/19

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# MF-USML/X Series – Low Ohmic PTC Resettable Fuses

**BOURNS®**

## Packaging Specifications

MF-USML/X Series per EIA 481



K0	
$0.65 \pm 0.10$ (.026 ± .004)	MF-USML175/12 ~ MF-USML260/12
$1.10 \pm 0.10$ (.043 ± .004)	MF-USML300/12 ~ MF-USML550/12



DIMENSIONS:  $\frac{\text{MM}}{\text{(INCHES)}}$

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