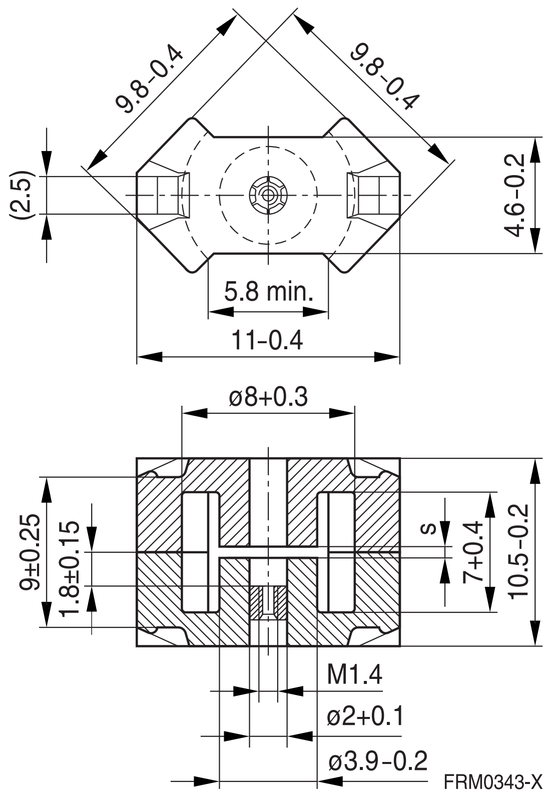
Ferrites and accessories

RM 4, RM 4 LP
Cores and accessories

Series/Type: **B65803, B65804, B65806, B65539**
Date: June 2013

To IEC 62317-4
Core without center hole
for transformer applications
Delivery mode: sets



Magnetic characteristics (per set)

	with center hole	without center hole	
$\Sigma l/A$	1.9	1.7	mm^{-1}
l_e	21	22	mm
A_e	11	13	mm^2
A_{min}	—	11.3	mm^2
V_e	231	286	mm^3

Approx. weight (per set)

m	1.45	1.65	g

Gapped

Material	A_L value nH	s approx. mm	μ_e	Ordering code[1)] -A with center hole -N with threaded sleeve
K1	16 ±3% 25 ±3%	1.0 0.40	24.2 37.8	B65803+0016A001 B65803+0025A001
M33	40 ±3% 63 ±3%	0.36 0.18	60.4 96	B65803+0040A033 B65803+0063A033
N48	63 ±3% 100 ±3% 160 ±3%	0.16 0.10 0.06	96 152 243	B65803+0063A048 B65803+0100A048 B65803+0160A048

1) Replace the + by the code letter “A” or “N” for the required version.

Ungapped

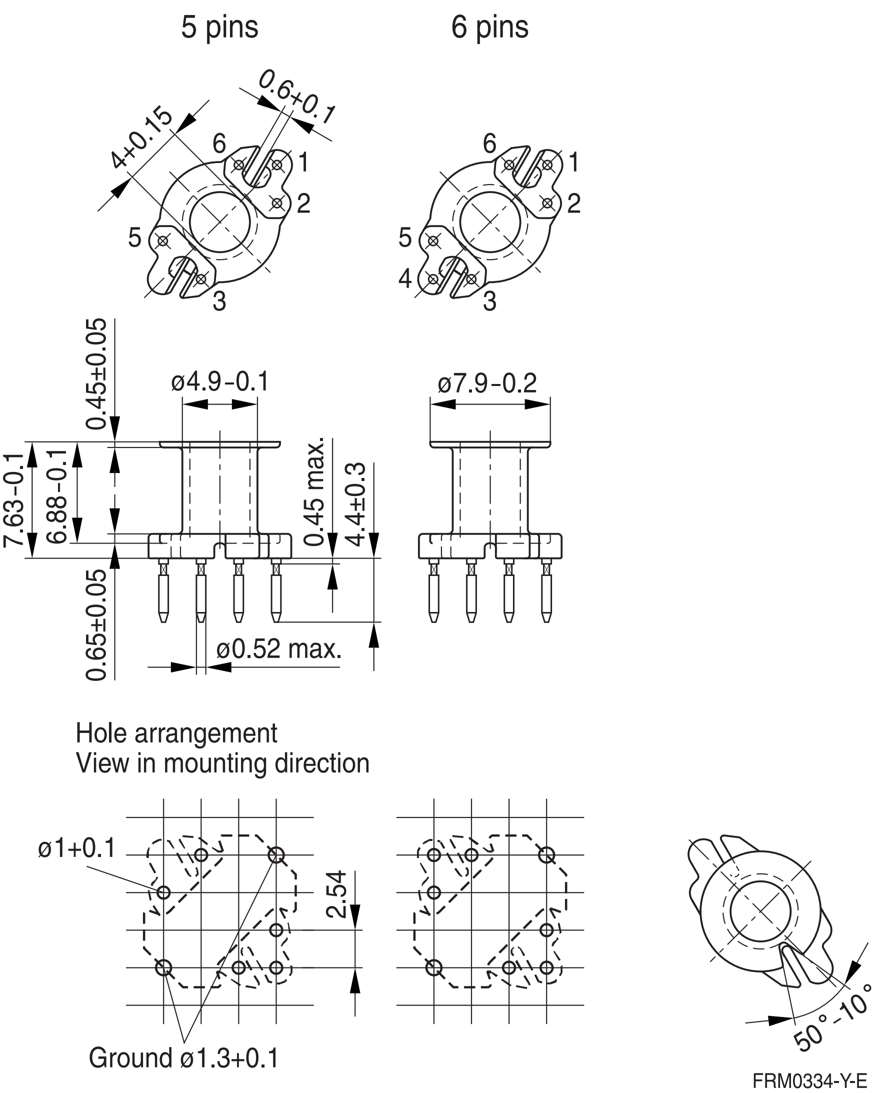
Material	A_L value nH	μ_e	P_V W/set	Ordering code -J without center hole
N45	1700 +30/–20%	2290		B65803J0000R045
N30	1900 +30/–20%	2560		B65803J0000R030
T35	2800 +40/–30%	3770		B65803J0000Y035
T38	3700 +40/–30%	4980		B65803J0000Y038
N49	750 +30/–20%	1010	< 0.04 (50 mT, 500 kHz, 100 °C)	B65803J0000R049
N87	1100 +30/–20%	1480	< 0.20 (200 mT, 100 kHz, 100 °C)	B65803J0000R087
N97	1100 +30/–20%	1480	< 0.15 (200 mT, 100 kHz, 100 °C)	B65803J0000R097

Coil former

Material: GFR thermosetting plastic (UL 94 V-0, insulation class to IEC 60085:
H ≙ max. operating temperature 180 °C), color code white
Bakelite UP 3420® [E61040 (M)], HEXION SPECIALTY CHEMICALS GMBH
Solderability: to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s
Resistance to soldering heat: to IEC 60068-2-20, test Tb, method 1B: 350 °C, 3.5 s
Winding: see Data Book 2013, chapter “Processing notes, 2.1”

Pins squared in the start-of-winding area.
For matching clamp and insulating washers see page 5.

Sections	A_N mm²	l_N mm	A_R value µΩ	Pins	Ordering code
1	7.7	20	89	5 6	B65804P1005D001 B65804D1006D001



Clamp

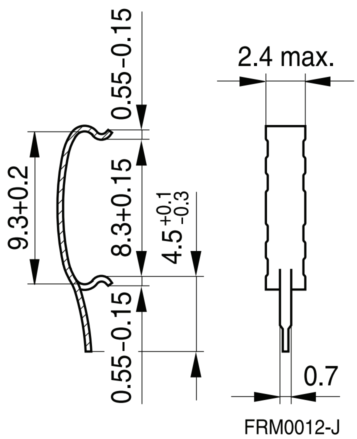
With ground terminal, made of stainless spring steel (tinned), 0.3 mm thick
Solderability to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s
Also available as strip clamp on reels on request

Insulating washer for double-clad PCBs

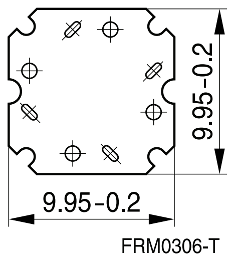
Made of polycarbonate (UL 94 V-0, insulation class to IEC 60085: E ≙ 120 °C), 0.3 mm thick
Makrofol FR7-2, [E118859 (M)], natural color, BAYER MATERIALSCIENCE AG

	Ordering code
Clamp (ordering code per piece, 2 are required)	B65806B2203X000
Insulating washer (bulk)	B65804C2005X000

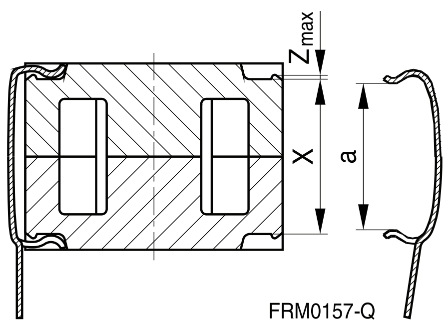
Clamp



Insulating washer



Clamping forces for RM 4



F_{min}: Extension of clamp from a to $a_2 = X_{min}$
F_{max}: Extension of clamp from a to $a_1 = X_{max}$

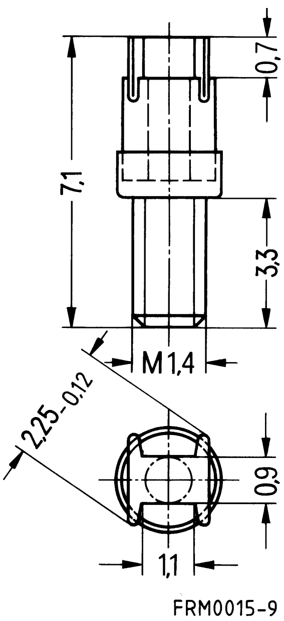
Clamp opening a (mm)		8.3 +0.15
Core nose Z_{max} (mm)		0.15
Height of core pair X (mm)	X_{min} X_{max}	8.75 9.25
Clamping force F (N)	F_{min} F_{max}	5 40

Adjusting screw

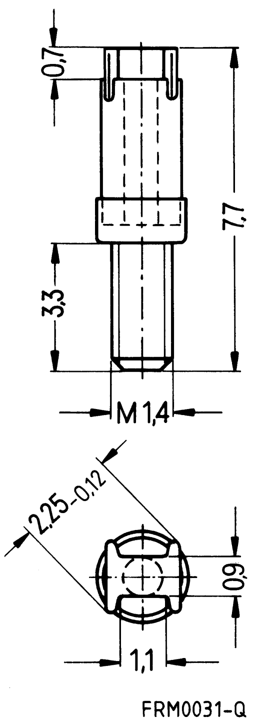
Tube core with thread and core brake made of GFR polyterephthalate
Pocan B3235® [E245249 (M)], LANXESS AG

Figure	Tube core ∅ × length (mm)	Material	Color code	Ordering code
a	1.81 × 2.0	K1	yellow	B65539C1003X001
a	1.81 × 2.7	N22	red	B65539C1002X022
b	1.81 × 3.4	N22	green	B65806C3001X022

a



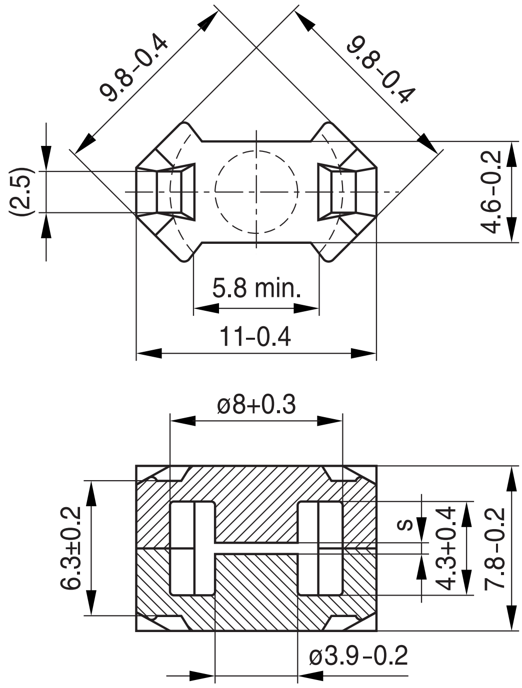
b



RM 4 »Low Profile«

Core **B65803P**

To IEC 62317-4
For compact transformers with high inductance
Without center hole
Delivery mode: sets



Magnetic characteristics (per set)

$\Sigma l/A$ = 1.2 mm^{-1}
l_e = 17.3 mm
A_e = 14.5 mm^2
A_{min} = 11.3 mm^2
V_e = 251 mm^3

Approx. weight 1.2 g/set

Ungapped

Material	A_L value nH	μ_e	P_V W/set	Ordering code
T38	5000 +40/–30%	4750		B65803P0000Y038
N49	950 +30/–20%	900	< 0.04 (50 mT, 500 kHz, 100 °C)	B65803P0000R049
N92	1000 +30/–20%	950	< 0.14 (200 mT, 100 kHz, 100 °C)	B65803P0000R092
N87	1300 +30/–20%	1230	< 0.12 (200 mT, 100 kHz, 100 °C)	B65803P0000R087

Clamp

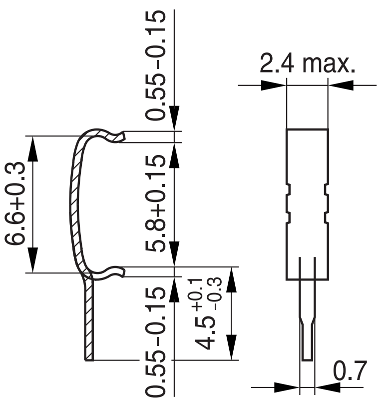
With ground terminal, made of stainless spring steel (tinned), 0.3 mm thick,
Without ground terminal, made of stainless spring steel, 0.3 mm thick
Solderability to IEC 60068-2-20, test Ta, method 1 (aging 3): 235 °C, 2 s
Clamping force 40 N per pair of clamps (typical value)
Also available as strip clamp on reels on request

Insulating washer for double-clad PCBs

Made of polycarbonate (UL 94 V-0, insulation class to IEC 60085: E ≙ 120 °C), 0.3 mm thick
Makrofol FR7-2, [E118859 (M)], natural color, BAYER MATERIALSCIENCE AG

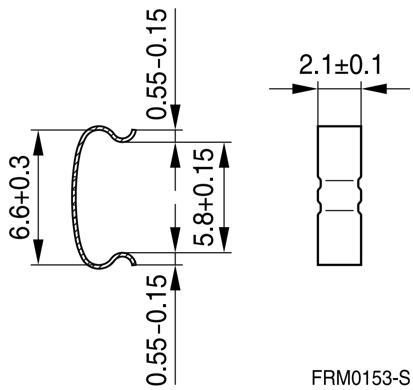
	Ordering code
Clamp with ground terminal (ordering code per piece, 2 are required)	B65804P2203X000
Clamp without ground terminal (ordering code per piece, 2 are required)	B65804P2204X000
Insulating washer (bulk)	B65804C2005X000

Clamp with ground terminal



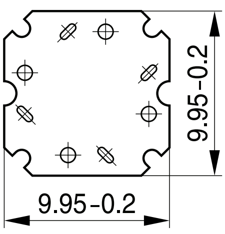
FRM0335-7

Clamp without ground terminal



FRM0153-S

Insulating washer



FRM0306-T

SMD

SMD coil former with J terminals

Material: GFR liquid crystal polymer (UL 94 V-0, insulation class to IEC 60085:
F ≙ max. operating temperature 155 °C), color code black
Vectra C 130 [E83005 (M)], TICONA

Solderability: to IEC 60068-2-58, test Td, method 6 (Group 3): 245 °C, 3 s

Resistance to soldering heat: to IEC 60068-2-58, test Td, method 6 (Group 3): 255 °C, 10 s
permissible soldering temperature for wire-wrap connection on coil former: 400 °C, 1 s

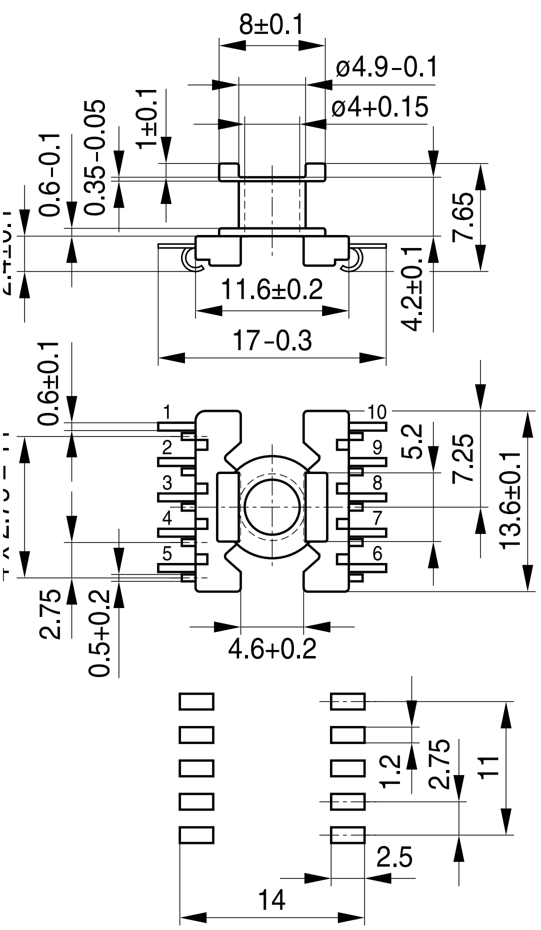
Winding: see Data Book 2013, chapter “Processing notes, 2.1”

Clamp

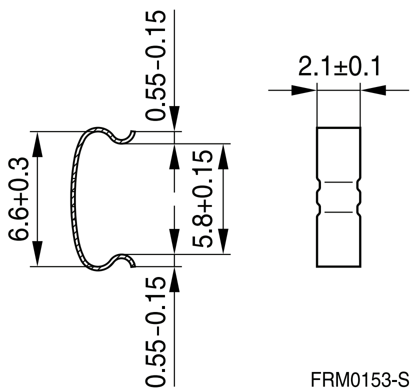
Without ground terminal, made of stainless spring steel, 0.3 mm thick
Also available as strip clamp (each carton containing 2 reels)

Sections	A_N mm²	l_N mm	A_R value µΩ	Terminals[1]	Ordering code
1	5.0	20.1	138	10	B65804B6010T001
Clamp	(ordering code per piece, 2 are required)				B65804P2204X000

Coil former



Clamp



1) 6 and 8 terminals on request

Mechanical stress and mounting

Ferrite cores have to meet mechanical requirements during assembling and for a growing number of applications. Since ferrites are ceramic materials one has to be aware of the special behavior under mechanical load.

As valid for any ceramic material, ferrite cores are brittle and sensitive to any shock, fast changing or tensile load. Especially high cooling rates under ultrasonic cleaning and high static or cyclic loads can cause cracks or failure of the ferrite cores.

For detailed information see chapter *"Definitions"*, section 8.1.

Effects of core combination on A_L value

Stresses in the core affect not only the mechanical but also the magnetic properties. It is apparent that the initial permeability is dependent on the stress state of the core. The higher the stresses are in the core, the lower is the value for the initial permeability. Thus the embedding medium should have the greatest possible elasticity.

For detailed information see chapter *"Definitions"*, section 8.2.

Heating up

Ferrites can run hot during operation at higher flux densities and higher frequencies.

NiZn-materials

The magnetic properties of NiZn-materials can change irreversible in high magnetic fields.

Processing notes

- The start of the winding process should be soft. Else the flanges may be destroid.
- To strong winding forces may blast the flanges or squeeze the tube that the cores can no more be mount.
- To long soldering time at high temperature (>300 °C) may effect coplanarity or pin arrangement.
- Not following the processing notes for soldering of the J-leg terminals may cause solderability problems at the transformer because of pollution with Sn oxyd of the tin bath or burned insulation of the wire. For detailed information see chapter *"Processing notes"*, section 8.2.
- The dimensions of the hole arrangement have fixed values and should be understood as a recommendation for drilling the printed circuit board. For dimensioning the pins, the group of holes can only be seen under certain conditions, as they fit into the given hole arrangement. To avoid problems when mounting the transformer, the manufacturing tolerances for positioning the customers' drilling process must be considered by increasing the hole diameter.

Symbols and terms

Symbol	Meaning	Unit
A	Cross section of coil	mm^2
A_e	Effective magnetic cross section	mm^2
A_L	Inductance factor; $A_L = L/N^2$	nH
A_{L1}	Minimum inductance at defined high saturation ($\triangleq \mu_a$)	nH
A_{min}	Minimum core cross section	mm^2
A_N	Winding cross section	mm^2
A_R	Resistance factor; $A_R = R_{Cu}/N^2$	$\mu\Omega = 10^{-6}\ \Omega$
B	RMS value of magnetic flux density	Vs/m^2, mT
ΔB	Flux density deviation	Vs/m^2, mT
$\hat{B}$	Peak value of magnetic flux density	Vs/m^2, mT
$\Delta\hat{B}$	Peak value of flux density deviation	Vs/m^2, mT
B_{DC}	DC magnetic flux density	Vs/m^2, mT
B_R	Remanent flux density	Vs/m^2, mT
B_S	Saturation magnetization	Vs/m^2, mT
C_0	Winding capacitance	F = As/V
CDF	Core distortion factor	$mm^{-4.5}$
DF	Relative disaccommodation coefficient $DF = d/\mu_i$	
d	Disaccommodation coefficient	
E_a	Activation energy	J
f	Frequency	s^{-1}, Hz
f_{cutoff}	Cut-off frequency	s^{-1}, Hz
f_{max}	Upper frequency limit	s^{-1}, Hz
f_{min}	Lower frequency limit	s^{-1}, Hz
f_r	Resonance frequency	s^{-1}, Hz
f_{Cu}	Copper filling factor	
g	Air gap	mm
H	RMS value of magnetic field strength	A/m
$\hat{H}$	Peak value of magnetic field strength	A/m
H_{DC}	DC field strength	A/m
H_c	Coercive field strength	A/m
h	Hysteresis coefficient of material	10^{-6} cm/A
h/μ_i^2	Relative hysteresis coefficient	10^{-6} cm/A
I	RMS value of current	A
I_{DC}	Direct current	A
$\hat{I}$	Peak value of current	A
J	Polarization	Vs/m^2
k	Boltzmann constant	J/K
k_3	Third harmonic distortion	
k_{3c}	Circuit third harmonic distortion	
L	Inductance	H = Vs/A

Symbol	Meaning	Unit
$\Delta L/L$	Relative inductance change	H
L_0	Inductance of coil without core	H
L_H	Main inductance	H
L_p	Parallel inductance	H
L_{rev}	Reversible inductance	H
L_s	Series inductance	H
l_e	Effective magnetic path length	mm
l_N	Average length of turn	mm
N	Number of turns	
P_{Cu}	Copper (winding) losses	W
P_{trans}	Transferrable power	W
P_V	Relative core losses	mW/g
PF	Performance factor	
Q	Quality factor ($Q = \omega L/R_s = 1/\tan \delta_L$)	
R	Resistance	Ω
R_{Cu}	Copper (winding) resistance (f = 0)	Ω
R_h	Hysteresis loss resistance of a core	Ω
ΔR_h	R_h change	Ω
R_i	Internal resistance	Ω
R_p	Parallel loss resistance of a core	Ω
R_s	Series loss resistance of a core	Ω
R_{th}	Thermal resistance	K/W
R_V	Effective loss resistance of a core	Ω
s	Total air gap	mm
T	Temperature	°C
ΔT	Temperature difference	K
T_C	Curie temperature	°C
t	Time	s
t_v	Pulse duty factor	
$\tan \delta$	Loss factor	
$\tan \delta_L$	Loss factor of coil	
$\tan \delta_r$	(Residual) loss factor at $H \to 0$	
$\tan \delta_e$	Relative loss factor	
$\tan \delta_h$	Hysteresis loss factor	
$\tan \delta/\mu_i$	Relative loss factor of material at $H \to 0$	
U	RMS value of voltage	V
$\hat{U}$	Peak value of voltage	V
V_e	Effective magnetic volume	mm^3
Z	Complex impedance	Ω
Z_n	Normalized impedance $\lvert Z\rvert_n = \lvert Z\rvert / N^2 \times \varepsilon\ (l_e/A_e)$	Ω/mm

Symbols and terms

Symbol	Meaning	Unit
α	Temperature coefficient (TK)	1/K
α_F	Relative temperature coefficient of material	1/K
α_e	Temperature coefficient of effective permeability	1/K
ε_r	Relative permittivity	
Φ	Magnetic flux	Vs
η	Efficiency of a transformer	
η_B	Hysteresis material constant	mT^{-1}
η_i	Hysteresis core constant	$A^{-1}H^{-1/2}$
λ_s	Magnetostriction at saturation magnetization	
μ	Relative complex permeability	
μ_0	Magnetic field constant	Vs/Am
μ_a	Relative amplitude permeability	
μ_{app}	Relative apparent permeability	
μ_e	Relative effective permeability	
μ_i	Relative initial permeability	
μ_p'	Relative real (inductive) component of $\overline{\mu}$ (for parallel components)	
μ_p''	Relative imaginary (loss) component of $\overline{\mu}$ (for parallel components)	
μ_r	Relative permeability	
μ_{rev}	Relative reversible permeability	
μ_s'	Relative real (inductive) component of $\overline{\mu}$ (for series components)	
μ_s''	Relative imaginary (loss) component of $\overline{\mu}$ (for series components)	
μ_{tot}	Relative total permeability derived from the static magnetization curve	
ρ	Resistivity	Ωm^{-1}
$\Sigma l/A$	Magnetic form factor	mm^{-1}
τ_{Cu}	DC time constant $\tau_{Cu} = L/R_{Cu} = A_L/A_R$	s
ω	Angular frequency; $\omega = 2\,\Pi f$	s^{-1}

All dimensions are given in mm.

SMD Surface-mount device

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