

8000 series

Ruggedized switch joysticks

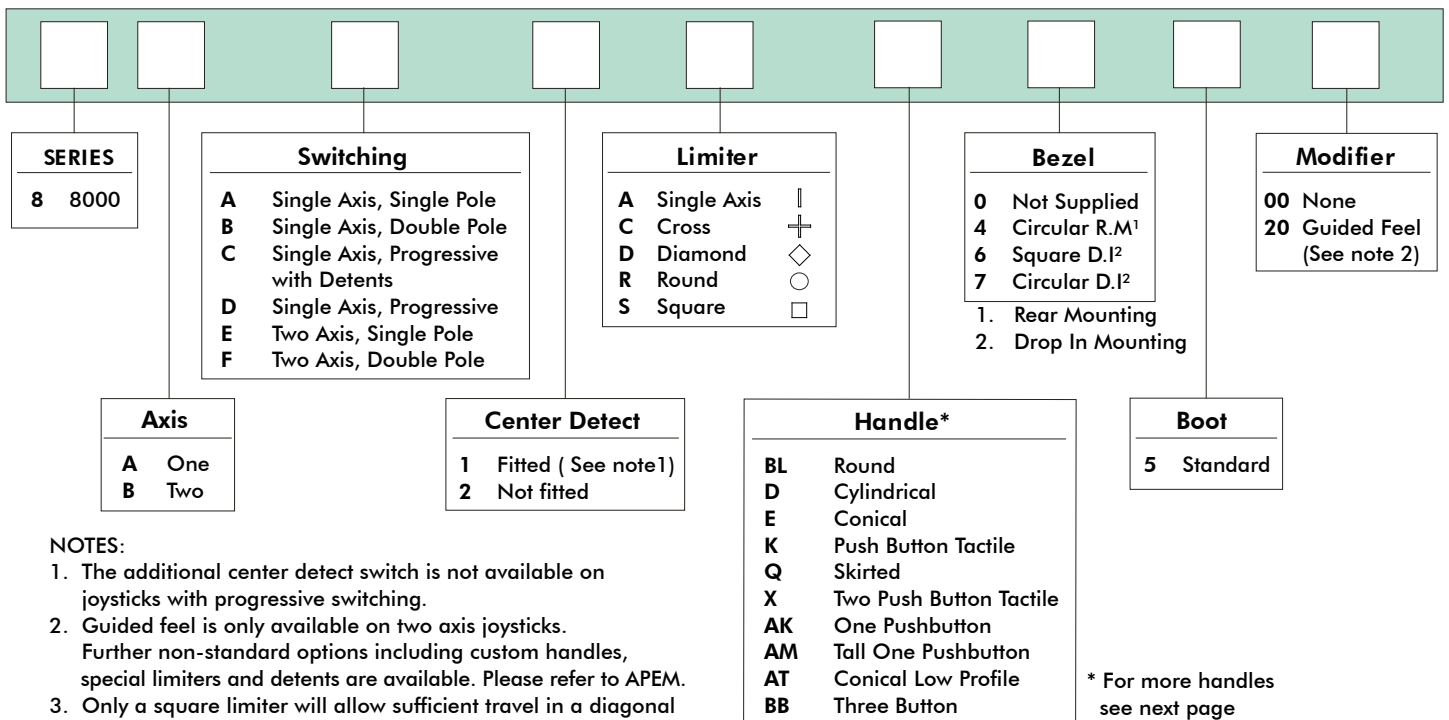
Distinctive features and specifications



- One or two axis
- Optional center detect microswitch
- Wide range of handle options
- Up to 1AMP operation
- Gold plated contacts
- Single step or progressive switching

TECHNICAL SPECIFICATIONS

- Mechanical Life Cycles: > 1 Million Operations
- Current Rating: To 1A
- Weight: 98 Grams (0.20lb)
- Operating Deflection: $\pm 18^\circ$
- Shaft Diameter: 5mm (0.20in)
- Shaft Material: Stainless Steel
- Boot: Neoprene
- Maximum Voltage: 125VAC
- Switch Contacts: Gold Plated
- Above Panel Seal: IP65
- Body Material: Glass Reinforced ABS
- Gimbal Pivot: Acetal & Hardened Steel
- Other Materials: Brass, Acetal, Nylon
- Temperature Range: -25°C to $+80^\circ\text{C}$ (-13°F to $+76^\circ\text{F}$)



BEZEL OPTIONS

For drop-in mounting, please specify bezel option 6 or 7. For sub-panel mounting, no bezel is necessary, unless the boot is required to seal to the front face of the panel in which case option 4 should be specified. Bezels 6 & 7 clamp the boot and top face of the joystick body to the panel when bezel 4 clamps only the boot. Some handles may be larger than some panel cut-outs. This may restrict the choice for mounting and bezel options. Please refer to APEM for assistance.

SPRINGING

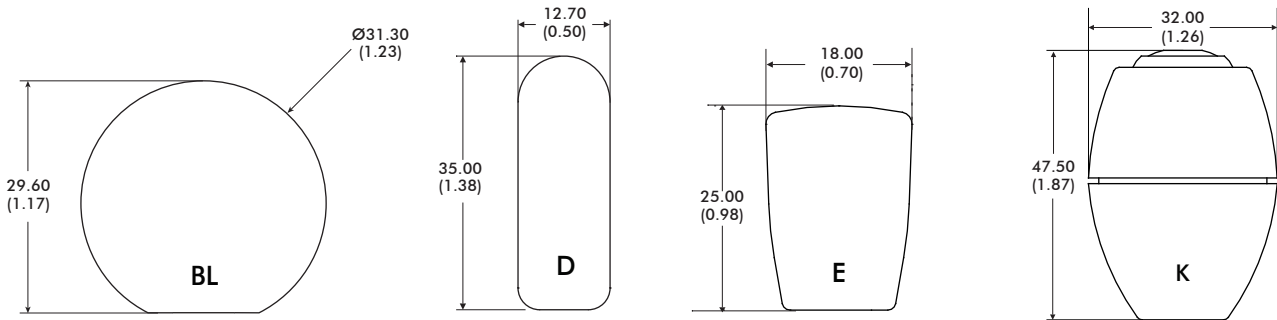
As standard 8000 series are offered sprung to center. The standard spring force requires 1.6N (nominally) to off-center the joystick. The 8000 series may be specified with a lighter spring (1N).

NOTE: Forces quoted are subject to exact joystick configuration and are provided as a guide only.

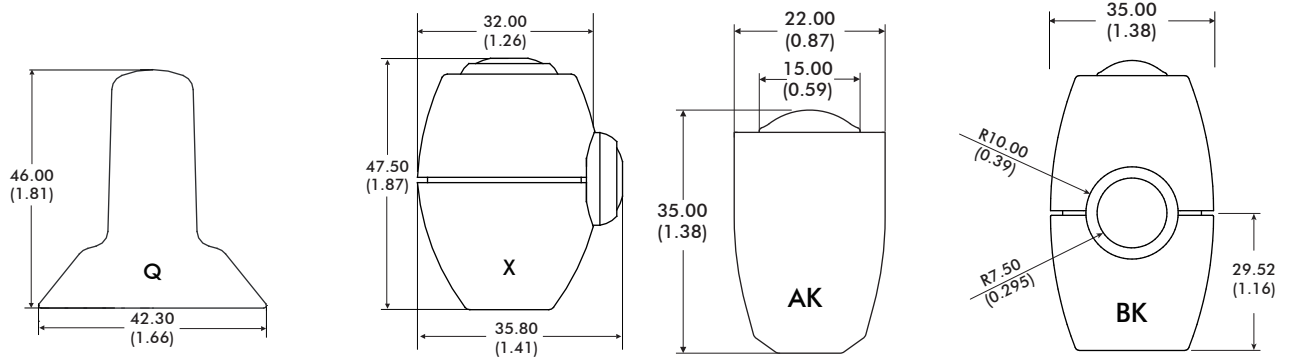
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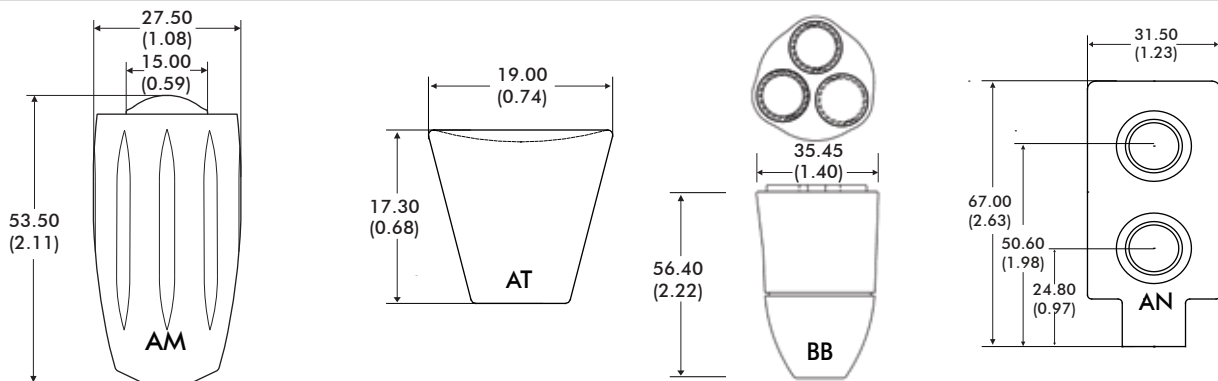
Overview



| | | | | |
|-----------------------|---------------|---------------|---------------|-----------------------|
| MATERIAL | Nylon | Aluminum | Nylon | ABS |
| FINISH | Sparkled Matt | Anodised | Sparkled Matt | Sparkled Matt |
| STANDARD COLOR | Black | Black | Black | Black |
| OTHER COLORS | Not Available | Not Available | Upon Request | Not Available |
| NOTES: | | | | Uses APEM IS Switches |



| | | | | |
|-----------------------|---------------|--|-----------------------|-----------------------|
| MATERIAL | Nylon | ABS | Aluminum | ABS |
| FINISH | Sparkled Matt | Sparkled Matt | Anodised | Sparkled Matt |
| STANDARD COLOR | Black | Black | Black | Black |
| OTHER COLORS | Not Available | Not Available | Not Available | Upon Request |
| NOTES: | | Uses APEM IS Switches Requires drop-in mounting | Uses APEM IA Switches | Uses APEM IA Switches |



| | | | | |
|-----------------------|-----------------------|---------------|--|-----------------------|
| MATERIAL | Aluminum | Nylon | Nylon | Delrin |
| FINISH | Anodised | Sparkled Matt | Sparkled Matt | Gloss |
| STANDARD COLOR | Black | Black | Black | Black |
| OTHER COLORS | Not Available | Upon Request | Not Available | Not Available |
| NOTES: | Uses APEM IA Switches | | Uses APEM IL Switches Requires drop-in mounting | Uses APEM IL Switches |

NOTES:

1. Dimensions are in mm/(inch).
2. Unless otherwise specified, all joysticks are supplied with black switches in the handles.

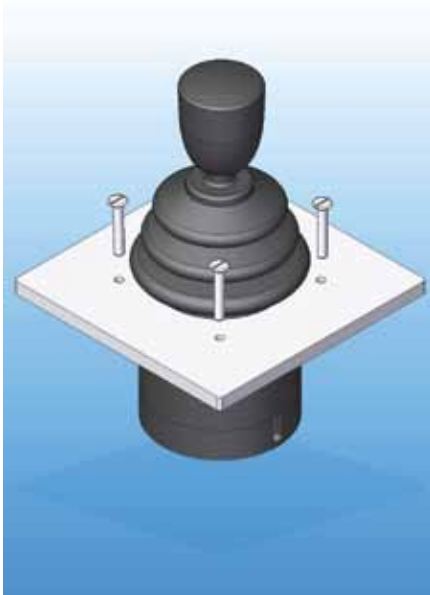
Note: The company reserves the right to change specifications without notice.

8000 series

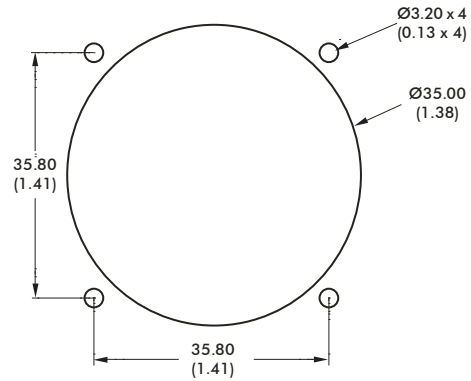
Ruggedized switch joysticks

Overview

MOUNTING OPTION A - PANEL CUT-OUT & MOUNTING INSTALLATION



MOUNTING CUT-OUT

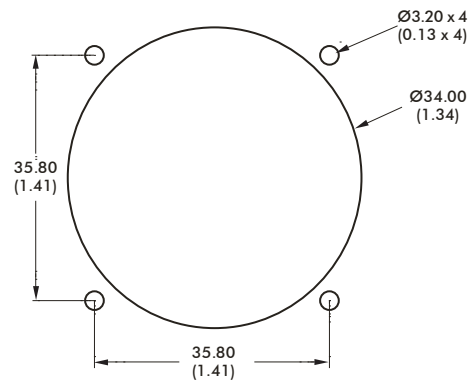


When mounted this way the panel acts as the bezel and no separate bezel is needed. M3 machine screws are recommended.

MOUNTING OPTION B - PANEL CUT-OUT & MOUNTING INSTALLATION



MOUNTING CUT-OUT



The joystick flange is mounted beneath the panel and the base of the boot must be brought through the panel cut-out and held in place with the circular bezel (option 4). For panel thicknesses of 3mm, M3 x 16 countersunk machine screws are recommended.

NOTES:

- When sub panel mounting, great care should be taken not to damage the boot, or any of the mechanism under the boot. All panel cut-outs should be free from sharp edges and swarf that may damage the boot.
- Some handles are larger than the recommended panel cut-out, in which case drop-in mounting must be specified.

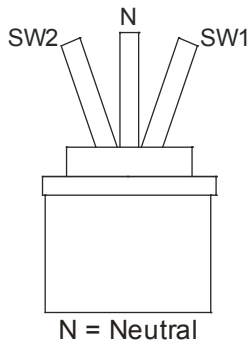
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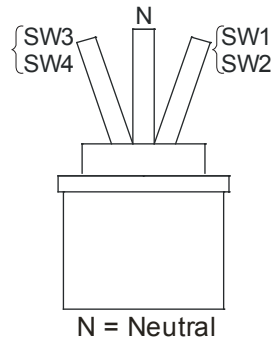
SINGLE AXIS CONFIGURATIONS

SWITCHING OPTION A



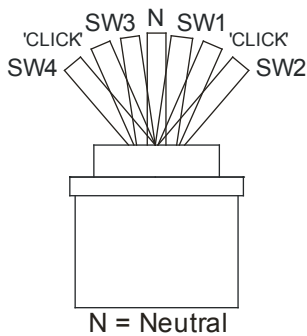
One switch will actuate as the joystick moves away from center in either direction.

SWITCHING OPTION B



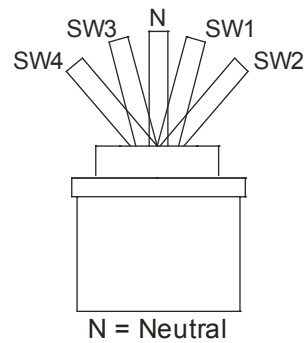
Two switches will actuate as the joystick moves away from center, in either direction.

SWITCHING OPTION C



As per option D, but with a mechanical detent between actuation of the first and second switch.

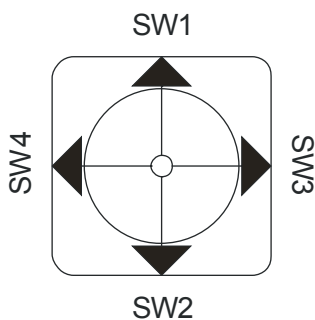
SWITCHING OPTION D



One switch will actuate after 50% of travel, with a further switch at the end of travel, in either direction.

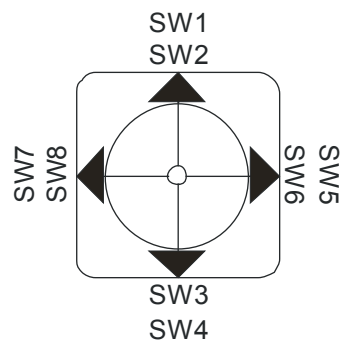
TWO AXIS CONFIGURATIONS

SWITCHING OPTION E



One switch will actuate in each of the four directions: North, South, East & West.

SWITCHING OPTION F



Two switches will actuate in each of the four directions: North, South, East & West.

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SWITCHING OPTIONS

The following configurations are available as standard :

Single Axis - Single Pole : One switch in each of the the two directions; North & South.

Single Axis - Double Pole : Two switches in each of the the two directions; North & South.

Single Axis - Progressive : One switch will actuate after 8 degrees of movement, with a further switch actuating after another 10 degrees of movement, in either direction.

Single Axis - Progressive with detents : As above, but with a mechanical detent at the point of the first switch actuation in each direction.

Dual Axis - Single Pole : One switch in each of the four positions; North, South, East and West.

Dual Axis - Double Pole : Two switches in each of the four positions; North, South, East and West.

Note : Double Pole switching is designed such that both switches in any given position trigger nominally together.

Many configurations are also available with a further microswitch actuating when the joystick is at center, for center detection purposes.

MICROSWITCHES

The 8000 series utilizes industrial quality microswitches with changeover contacts. As standard, the switches are rated to a maximum of 1 Amp, and have gold plated contacts for reliable switching at low current levels. Please note when specifying a joystick with a pushbutton handle the characteristics of the pushbutton will be different from the microswitches. Please refer to APEM for full details and characteristics of your chosen configuration.

GUIDED FEEL

8000 series joysticks may also be specified with guided feel. A joystick with guided feel moves more readily towards the poles (North, South, East and West) and whilst it can still move away from the poles, the force required to do so is greater. Unless specified otherwise, joysticks are supplied as standard without guiding. This standard configuration allows the user to move the joystick anywhere within the limiter with the same force and without any bias.

CABLE SPECIFICATION

As standard the joysticks are supplied utilizing the normally open contacts of the microswitches.

For connection to the normally closed contacts, please specify this as part of your special modification.

Cable information may be subject to specification, please refer to APEM for details. Connectors and custom looms may be factory fitted upon request.

14/0.12 – Fourteen strands of 0.12mm diameter tinned annealed copper wire PVC insulated, to a nominal OD of 1mm

| | | | |
|--------|-----------------------|--------|------------------------|
| Red | – Common | Black | – First Switch East |
| Blue | – Second Switch West | Yellow | – Second Switch East |
| Green | – First Switch West | Purple | – First Switch South |
| Orange | – Second Switch North | White | – Second Switch South |
| Brown | – First Switch North | Gray | – Center Detect Switch |

7/0.127 – Seven strands of 0.127mm diameter tinned copper wire ETFE insulated, to a nominal OD of 0.7mm

| | | | |
|--------|------------------------------------|-------|---------------------|
| Orange | – First Pushbutton (Top of Handle) | Green | – Second Pushbutton |
|--------|------------------------------------|-------|---------------------|

NOTE: All 8000 series are supplied with 150mm of twisted cable harness, with tinned ends.

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JONHON

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