

**Circuits  
from the Lab®**  
Reference Designs

Circuits from the Lab® reference designs are engineered and tested for quick and easy system integration to help solve today's analog, mixed-signal, and RF design challenges. For more information and/or support, visit [www.analog.com/CN0332](http://www.analog.com/CN0332).

Devices Connected/Referenced	
ADA4897-2	1 nV/√Hz, Low Power, Rail-to-Rail Output Dual Op Amp
AD8027	Low Distortion, High Speed Rail-to-Rail Input/Output Op Amp
ADCMP601	Rail-to-Rail, Very Fast, 2.5 V to 5.5 V, Single-Supply TTL/CMOS Comparators
ADP1720	50 mA, High Voltage, Micropower Linear Regulator

## Magnetostrictive (MR) Rotational Speed Sensor

### EVALUATION AND DESIGN SUPPORT

#### Circuit Evaluation Boards

[CN0332 Evaluation Board \(EVAL-CN0332-PMDZ\)](#)

#### Design and Integration Files

[Schematics, Layout Files, Bill of Materials](#)

### CIRCUIT FUNCTION AND BENEFITS

The circuit shown in Figure 1 is a single-supply, low cost, high-speed magnetostrictive (MR) signal conditioner with a minimum PCB footprint.

The complete signal conditioning solution amplifies the small output voltage of the magnetostrictive sensor and converts it into a digital output signal with a rise and fall time of less than 5 ns and an rms jitter of approximately 100 ps.

The circuit provides a compact and cost effective robust solution for high speed rotational sensing in industrial and automotive applications and is an excellent alternative to Hall effect sensors.

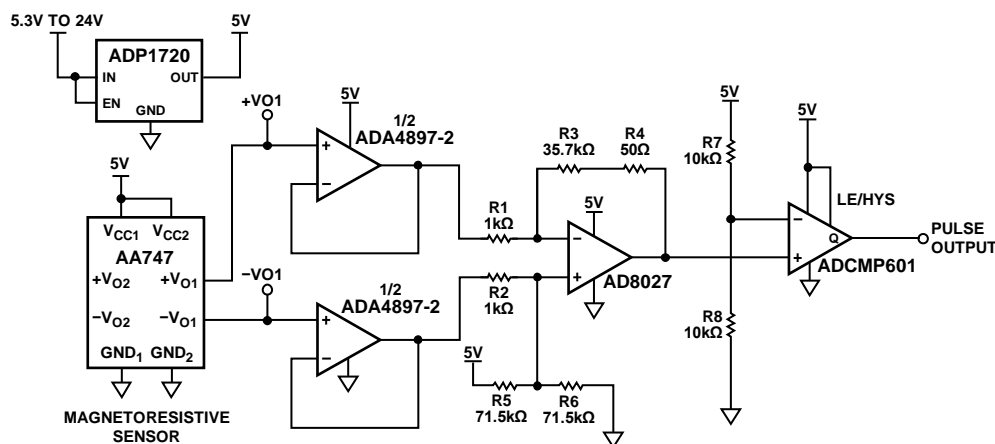


Figure 1. Magnetostrictive Speed Sensing Application Circuit  
(Simplified Schematic: All Connections and Decoupling Not Shown)

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#### Rev. 0

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## CIRCUIT DESCRIPTION

The output of the AA747 Sensitec MR sensor is from a bridge that has a typical output voltage of 30 mV p-p to 100 mV p-p at a common-mode voltage that is equal to one-half the supply voltage. The bridge output impedance is approximately 3 kΩ.

This small signal output of the sensor is first buffered by the [ADA4897-2](#) op amp. The [ADA4897-2](#) dual op amp has a high bandwidth (230 MHz for G = +1) and a rail-to-rail input and output making it an ideal buffer for the sensor signal. Voltage noise is only 1 nV/√Hz.

The buffered differential signal is then applied to the [AD8027](#) op amp configured as a difference amplifier such that the gain is given by:

$$\text{Gain} = \frac{R3 + R4}{R1},$$

where  $R1 = R2$  and  $R5 || R6 = R3 + R4$ .

The common-mode voltage of 2.5 V is supplied by the R5/R6 voltage divider.

The component values in the circuit are  $R1 = R2 = 1 \text{ k}\Omega$ ,  $R5 = R6 = 71.5 \text{ k}\Omega$ ,  $R3 = 35.7 \text{ k}\Omega$ , and  $R4 = 50 \Omega$ . These values provide a gain of 35.75.

The feedback resistor is composed of  $R3 + R4$  so that the standard resistor values can be used to create required value of 35.75 kΩ.

The [AD8027](#) is also a high bandwidth (190 MHz, G = +1) rail-to-rail amplifier with a slew rate of 100 V/μs. It is stable at high gains and is ideally suited to amplify the small signal output of magnetoresistive sensors.

The output of the [AD8027](#) drives the [ADCMP601](#), a very fast single supply rail-to-rail TTL/CMOS comparator with a propagation delay of only 3.5 ns and a minimum pulse width of 3 ns.

The [ADP1720](#) low dropout linear regulator is used to isolate the circuit from noise that can occur in harsh environments.

The [ADA4897-2](#), [AD8027](#), [ADCMP601](#), and [ADP1720](#) all come in small packages, such as TSOT, MSOP, and SC-70, making the circuit well suited to applications requiring minimal PCB area.

## Magnetoresistive Sensors

Magnetoresistance is the property of a ferromagnetic material where its resistance changes in the presence of an external magnetic field. A magnetoresistive (MR) element is produced by the deposition of a thin film of permalloy (20% Fe, 80% Ni) which gives it a preferred magnetization direction. In the presence of an external magnetic field parallel to the plane of the permalloy but perpendicular to the current flow, the internal magnetization vector of the permalloy will rotate an angle  $\alpha$  and cause a change in the resistance of the permalloy with respect to that angle. This is mathematically expressed in the equation below.  $R_0$  and  $\Delta R$  are properties of the permalloy, and  $\Delta R$  has a typical range of 2% to 3%.

$$R = R_0 + \Delta R \cos^2 \alpha$$

The resistance of the MR element is at a maximum when  $\alpha$  is 0°. The above equation suggests a non-linear performance, but it can be linearized using barber poles that provides a linear response at a certain range (see [Circuit Note CN-0323, Magnetoresistive Angle Measurement](#)).

A complete MR sensor is made up of four magnetoresistive elements arranged in a bridge configuration, resulting in a nearly linear differential output signal. Also, the inherent temperature coefficients of the four MR elements are mutually compensated by the bridge configuration.

MR sensors are good alternatives to Hall-effect sensors for low magnetic field applications due to their high magnetic field sensitivity. They are popular because of their non-contact operation that makes them immune to wear and friction. Their rugged construction provides high reliability, and they are relatively insensitive to vibrations mechanical stress. They have a wide operating frequency range (0 Hz to 1 MHz), high operating temperature, low cost, small size, and fast response times. They are particularly popular in rotational speed sensing because of their high sensitivity that can measure weak magnetic fields and also detect zero speed. MR sensors are therefore very popular in industrial and automotive applications.

The output voltage of MR sensors are comparatively larger than Hall effect sensors, resulting to a better signal-to-noise ratio and EMC. Because of its higher sensitivity, a larger air gap between the MR sensor and the target wheel is allowed. Less strict tolerances in sensor housing and mechanical setups are possible reducing cost and complexity of the design. MR sensors are also more cost effective because of the additional cost of the magnets required for Hall effect sensors.

MR sensors are therefore very popular in rotational speed sensing, especially in industrial and automotive applications.

### Rotational Speed Sensing

The application circuit shown in Figure 1 measures rotational speed using a magnetoresistive sensor and translates it to a pulse output.

In contrast to rotational speed measurement applications using inductive sensors, the output signal level of MR sensors does not change with respect to the rotational speed, thereby eliminating the need for complicated conditioning electronic that must handle wide dynamic ranges. In addition, the relatively simple conditioning circuits generate pulse outputs with low jitter.

MR sensors are used in rotational speed sensing by measuring the period between ferromagnetic marks, either from the gears of a passive target or the magnetic elements of an active target. Using MR sensors for this application is based on the change in

the MR sensor's resistivity with respect to changes in the magnetic field lines with respect to the position of the target gear.

MR sensors are able to measure very slow rotations as low as 0 Hz. The sine wave as shown in Figure 2 is the typical output of an MR sensor sensing one tooth of a passive gear wheel. The output voltage is at its peak when the magnetic field lines are parallel to the direction of motion. One period of the sine wave (T) is equivalent to one gear tooth, hence the period for one full revolution can be calculated by multiplying the period of the sine wave by the number of gear teeth (n). The speed (rpm) can be derived by the inverse period and shown in the following equation:

$$RPM = \frac{1}{nT}$$

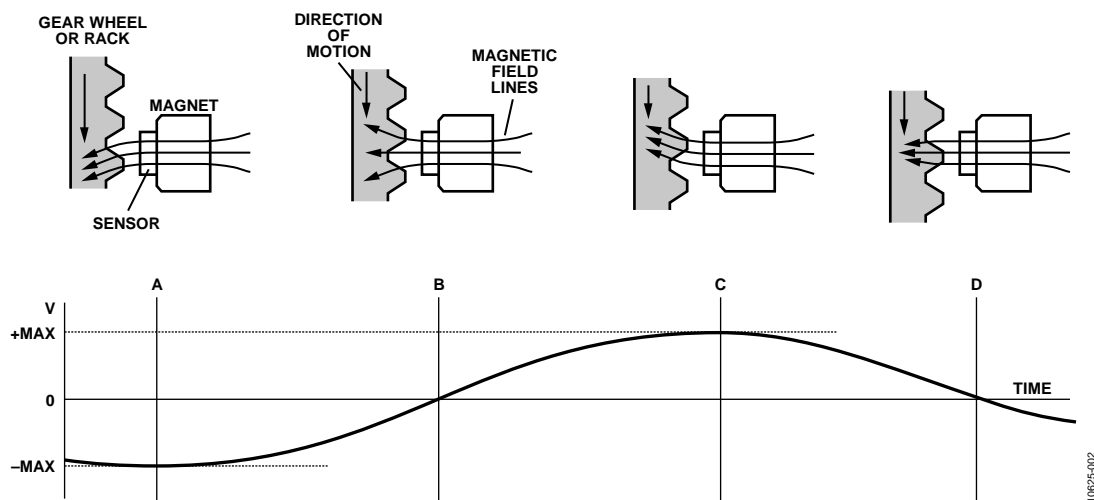


Figure 2. MR Sensor Output

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Pulse Measurements

Figure 3 shows final output of the AD8027 gain amplifier and the ADCMP601 comparator when tested using the actual MR sensor (Sensitac AA747) in the EVAL-CN0332-PMDZ evaluation board.

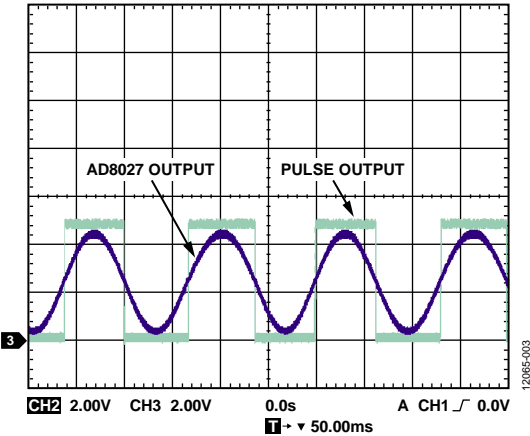


Figure 3. AD8027 Output and Comparator Output for 7.5 Hz MR Sensor Input (Vertical Scale: 2 V/div., Horizontal Scale: 50 ms/div.)

The rise time and fall time of a 1 MHz simulated MR signal taken from the test setup shown in Figure 4 is 3.80 ns and 3.23 ns respectively. The rms jitter is 101.1 ps jitter as shown in Figure 4.

Complete schematics and layout of the printed circuit board can be found in the CN-0332 Design Support Package: [www.analog.com/CN0332-DesignSupport](http://www.analog.com/CN0332-DesignSupport).

COMMON VARIATIONS

The devices used in this application circuit were selected for precision, low noise, and high speed. Analog Devices has a wide portfolio of high performance amplifiers and provides other products that work with similar performance.

The ADA4895-2 and ADA4896-2 are similar to the ADA4897-2, and are high-speed, low noise, low power dual-channel rail-to-rail amplifiers that are possible alternatives. The ADA4528-2 is a zero drift amplifier for better drift performance.

The AD8027 is a high-speed amplifier with rail-to-rail input and output that operates on low supply voltages and is optimized for high performance and wide dynamic signal range. The AD8045, ADA4899-1, and AD8099 are possible alternatives that work in the circuit. The AD8028 is a dual channel variation of AD8027 for applications requiring multiple channels.

The ADCMP601 is available in 6-lead SC-70, the ADCMP600 is its variant available in 5-lead SC-70 and SOT-23 packages, and the ADCMP602 is available in an 8-lead MSOP package.

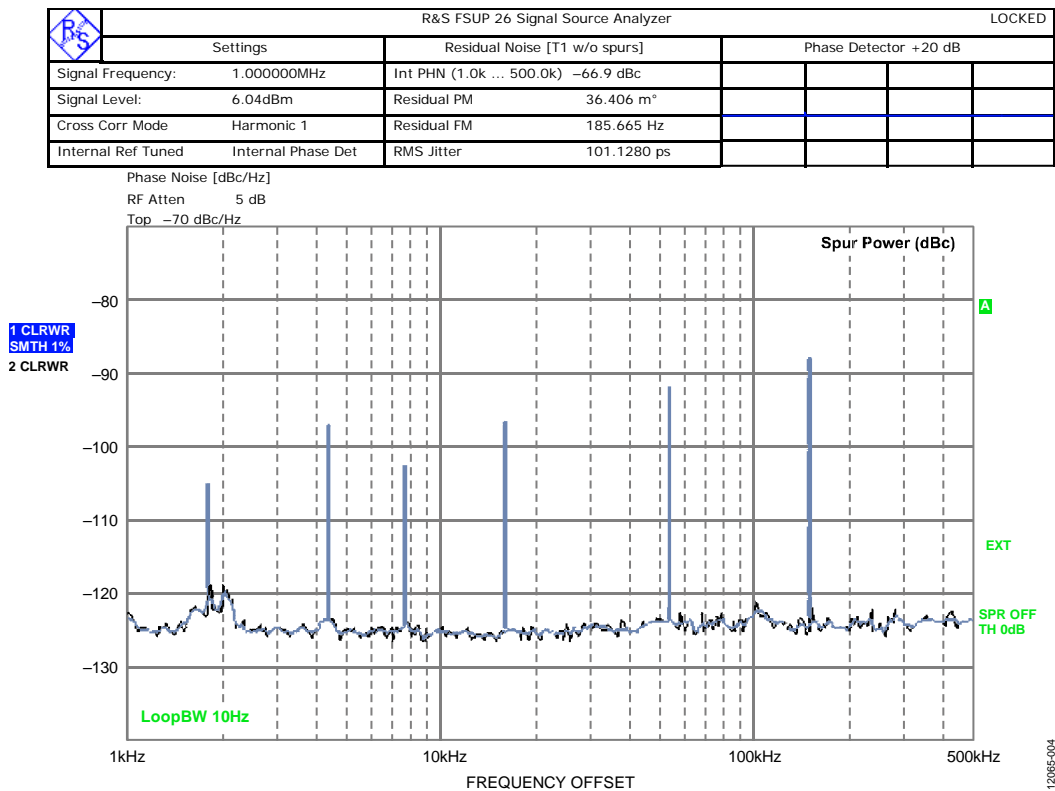


Figure 4. Phase Jitter at 1 MHz with Simulated MR Signal

## CIRCUIT EVALUATION AND TEST

### Equipment Required

- [EVAL-CN0332-PMDZ](#) evaluation board
- Agilent 33500B series waveform generator or equivalent AWG with dual channel output
- Agilent 3631A dc power supply or equivalent
- Agilent 53210A RF counter or equivalent

### Test Setup

A block diagram of the test setup is shown in Figure 5. A dual-channel waveform generator set at a dc offset of half the internal reference supply voltage is simulating the output of a magnetoresistive sensor. The power supply provides 5.5 V to the [CN0332](#) evaluation board. A waveform generator generates two channels of 1 MHz signals at 180 degrees out of phase from each other and configured to sync internally to simulate the differential signal MR output. Both signals are set at a dc offset

of 2.5 V. They are connected to the +VO1 and –VO1 eyelets on the [CN0332](#) board. The AA747 sensor was disconnected for the tests. However, if the signal generator has a low output impedance (50  $\Omega$  or less) the sensor can remain connected because its output impedance is 3 k $\Omega$ , and the low impedance signal generator will override the sensor output.

If the on-board AA747 MR sensor is used, place the sensor close to the external magnet.

An RF counter then reads the pulse output of the board. Ensure that the ground of the power supply, waveform generator, RF counter and [CN0332](#) evaluation board are common.

The power supply and counter connections are made through the 12-pin PMOD connector.

A photograph of the [CN0332](#) evaluation board is shown in Figure 6.

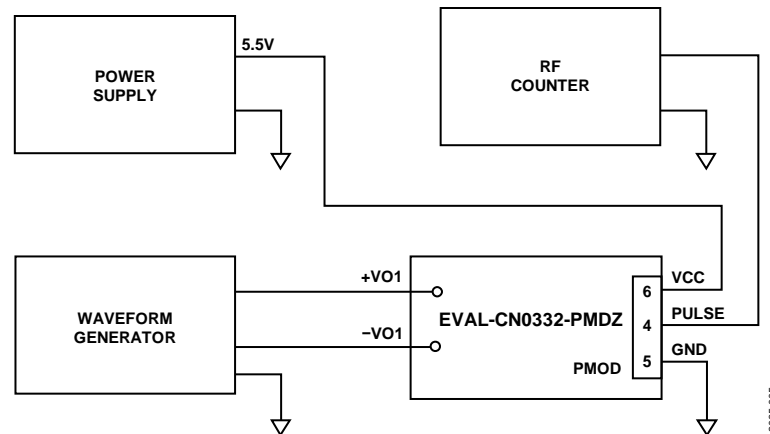


Figure 5. [CN0332](#) Evaluation Board Test Setup



Figure 6. [EVAL-CN0332-PMDZ](#) Evaluation Board

**LEARN MORE**

CN-0332 Design Support Package:

[www.analog.com/CN0332-DesignSupport](http://www.analog.com/CN0332-DesignSupport)

CN0323 Circuit Note, *Magnetoresistive Angle Measurement*, Analog Devices.

MT-035 Tutorial, *Op Amp Inputs, Outputs, Single-Supply, and Rail-to-Rail Issues*. Analog Devices.

MT-101 Tutorial, *Decoupling Techniques*. Analog Devices.

AA700 Application Note, *AMR Freepitch Sensors for Angle and Length Measurement*, Sensitec.

**Data Sheets and Evaluation Boards**

[ADA4897-2 Data Sheet](#)

[AD8027 Data Sheet](#)

[ADCMP601 Data Sheet](#)

[ADP1720 Data Sheet](#)

**REVISION HISTORY**

1/14—Revision 0: Initial Version

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