

Vishay Beyschlag

MELF Resistors with Established Reliability



MMU 0102 VG03, MMA 0204 VG03 and MMB 0207 VG03 thin film MELF resistors with established reliability are the perfect choice for all high-reliability applications typically found in military, aircraft and spacecraft electronics. These versions supplement the families of professional and precision MELF resistors MMU 0102, MMA 0204 and MMB 0207.

FEATURES

- Approved to EN 140401-803, version E
- Established reliability, failure rate level E6
- Advanced thin film technology
- Pure matte Sn termination on Ni barrier layer
- Single Lot Date Code
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>



APPLICATIONS

- Medical
- Military
- Aerospace

METRIC SIZE							
DIN	0102	0204	0207				
EN/CECC	RC2211M	RC3715M	RC6123M				

DESCRIPTION	MMU 0102 VG03	MMA 0204 VG03	MMB 0207 VG03		
EN/CECC style (size)	RC2211M	RC3715M	RC6123M		
Resistance range	100 Ω to 2.21 M Ω ; 0 Ω	1 Ω to 5.11 M Ω ; 0 Ω	1 Ω to 10 M Ω ; 0 Ω		
Resistance tolerance		± 1 %; ± 0.1 %			
Temperature coefficient		± 50 ppm/K; ± 15 ppm/K			
Rated dissipation, P ₇₀	0.2 W	0.25 W	0.4 W		
Operating voltage, U _{max.} AC/DC	150 V	200 V	300 V		
Permissible film temperature, $g_{\text{F max.}}$		125 °C			
Operating temperature range	- 55 °C to 125 °C				
Max. resistance change at P_{70} for resistance range, $ \Delta R/R $ after:	100 Ω to 221 k Ω 1 Ω to 332 k Ω		1 Ω to 1 MΩ		
1000 h		≤ 0.15 % ⁽¹⁾			
8000 h		\leq 0.3 % ⁽¹⁾			
225 000 h		≤ 1 %			
Permissible voltage against ambient (insulation):					
1 min; <i>U</i> _{ins}	200 V	300 V	500 V		
Continuous	75 V	75 V	75 V		
Assessed failure rate level	E6 = 10 ⁻⁶ /h				
Quality factor, π_Q	0.3				
Failure rate: FIT _{observed}		< 0.1 x 10 ⁻⁹ /h			

Notes

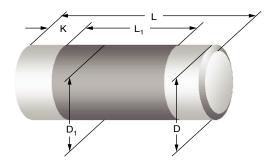
- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
- The failure rate level E6 (10⁻⁶/h, π_Q = 0,3), corresponding to MIL level P, is superior to level E5 (10⁻⁵/h, π_Q = 1) and thus may be used as a replacement.
- (1) These tightened requirements provide a user advantage over the requirements of EN 140401-803.

Vishay Beyschlag

MELF Resistors with Established Reliability



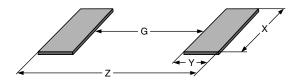
DIMENSIONS



DIMENSIONS AND MASS									
TYPE	L (mm)	D (mm)	L _{1 min.} (mm)	D ₁ (mm)	K (mm)	MASS (mg)			
MMU 0102 VG03	2.2 + 0/- 0.1	1.1 + 0/- 0.1	1.2	D + 0/- 0.1	0.4 ± 0.05	8			
MMA 0204 VG03	3.6 + 0/- 0.2	1.4 + 0/- 0.1	1.8	D + 0/- 0.15	0.8 ± 0.1	22			
MMB 0207 VG03	5.8 + 0/- 0.15	2.2 + 0/- 0.2	3.2	D + 0/- 0.2	1.15 ± 0.1	80			

Note

PATTERN STYLES FOR MELF RESISTORS



RECOMMENDED SOLDER PAD DIMENSIONS								
	WAVE SOLDERING REFLOW SOLDERING							
TYPE	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)
MMU 0102 VG03	0.7	1.2	1.5	3.1	1.1	0.8	1.3	2.7
MMA 0204 VG03	1.5	1.5	1.8	4.5	1.7	1.2	1.6	4.1
MMB 0207 VG03	2.8	2.1	2.6	7.0	3.2	1.7	2.4	6.6

www.vishay.com

• The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x, or in publication IPC 7351. They do not guarantee any supposed thermal properties, however, they will be found adequate for most general applications.

For technical questions, contact: specialresistors@vishay.com

Color code marking is applied according to IEC 60062 (3) in five bands. Each color band appears as a single solid line, voids are permissible if at least $\frac{2}{3}$ of the band is visible from each radial angle of view. The last color band for tolerance is approximately 50 % wider than the other bands. An interrupted blue band between the 1st and 2nd full band indicates the failure rate level E6. An interrupted orange band between the 4th and 5th full band indicates the temperature coefficient of 15 ppm/K.



MELF Resistors with Established Reliability

Vishay Beyschlag

PART NUM	IBER AND P	RODUCT DES	CRIPTION			
	/MA0204WC4999 //MA0204WZ0000					
M N N N N N N N N N N N N N N N N N N N	VER: W = EN 14 "Versi		W Z 0 TCR C = ± 50 ppm/K E = ± 15 ppm/K Z = Jumper	RES 3 dig 1 digit MUL 8 9 0 1 2 3 4 5	O O Z E	B 3 0 0 0 B 3 0 0 DLERANCE PACKAGING F = ± 1 % B = ± 0.1 % T = Jumper B = 2 B = 3 0 0 0 B = 2 B = 3 0 0 0 B = 2 B = 3 0 0 0 0 B = 3 0 0 0 0 B = 3 0 0 0 0 B = 3 0 0 0 0 B = 3 0 0 0 0 0 B = 3 0 0 0 0 0 B = 3 0 0 0 0 0 B = 3 0 0 0 0 0 B = 3 0 0 0 0 0 B = 3 0 0 0 0 0 0 B = 3 0 0 0 0 0 B = 3 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 B = 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	ption: MMA 0204 ption: MMA 0204	-50 1 % VG03 BL VG03 BL 0R0	49R9			
MMA 0204	-50	1 %	VG03		BL	49R9
MMA 0204	-	-	VG03		BL	0R0
TYPE/SIZE	TCR	TOLERANCE	VERSION		PACKAGING	RESISTANCE
MMU 0102 MMA 0204 MMB 0207	± 50 ppm/K ± 15 ppm/K	± 1 % ± 0.1 %	VG03 = EN 140401 "Version E"; failure rate level		B1 BL B0 B2 B7	$49R9 = 49.9 \Omega$ $4K64 = 4.64 kΩ$ $0R0 = Jumper$

Notes

- The products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION.
- Products within a packaging unit are single lot date code.

PACKAGING						
TYPE	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER
MMU 0102 VG03	B1	1000	Antistatic blister tape			180 mm/7"
	B3 = BL	3000	acc. IEC 60286-3	8 mm	4 mm	100 11111/7
	B0	10 000	Type II			330 mm/13"
	B1	1000	Antistatic blister tape		m 4 mm	180 mm/7"
MMA 0204 VG03	B3 = BL	3000	acc. IEC 60286-3	8 mm		100 11111/7
	B0	10 000	Type II			330 mm/13"
	B1 1000 Antistatic blister tape			180 mm/7"		
MMB 0207 VG03	B2	2000	acc. IEC 60286-3	12 mm	m 4 mm	100 11111/7
	B7	7000	Type II			330 mm/13"

Vishay Beyschlag

MELF Resistors with Established Reliability



EN 140401-803 ORDERING INFORMATION

Example of the ordering information for a resistor: MMA 0204-50 1 % VG03 49R9

EN140401-803EZRC3715MR49R9FE6

Example of the ordering information for a zero ohm jumper: MMA 0204 VG03 0R0

EN140401-803EZRC3715M-0R00-E6

The elements used in the component number have the following meaning:

EN140401-803 EN detail specification number

ΕZ Assessment level for the zero-defect approach

RC3715M Style (size)

Temperature coefficient, according to EN 60062 R

 $R = \pm 50 \text{ ppm/K}$; $P = \pm 15 \text{ ppm/K}$

49R9 Resistance, according to EN 60062, 4 characters F

Tolerance on rated resistance, according to EN 60062

 $F = \pm 1 \%$; $B = \pm 0.1 \%$ Failure rate level according to EN 60115-1, annex ZR

Notes

. The ordering information according to EN 140401-803:2007 shown above succeeds and replaces the ordering information according to earlier versions of the detail specification EN 140401-803 or its predecessor CECC 40401-803, for example:

CECC 40401-803 EZ RC3715M C 49R9 F E6 CECC 40401-803 S RC3715 C 49R9 F E6

E6

EZ; S with Assessment level, where EZ is successor to and superior replacement for S

RC3715M; RC3715 Style, with added suffix M for "metric"

Temperature coefficient, according to the detail specification C

 $C = \pm 50 \text{ ppm/K}$; $E = \pm 15 \text{ ppm/K}$.

• EN 140401-803 succeeds the prior specifications CECC 40401-803, CECC 40401-001 (now "Version E") and CECC 40401-005 (now "Version A").

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE							
DESCRIPTION RESISTANCE							
TCR	TOLERANCE	MMU 0102 VG03 MMA 0204 VG03 MMB 0207 VG03					
± 50 ppm/K	± 1 %	100 Ω to 2.21 M Ω 1 Ω to 5.11 M Ω 1 Ω to		1 Ω to 10 M Ω			
± 15 ppm/K	± 0.1 %	100 Ω to 100 k Ω 75 Ω to 100 k Ω 75 Ω to 499 k Ω					
Jumper		\leq 10 m Ω ; $I_{max.} = 2 \text{ A}$	\leq 10 m Ω ; $I_{\text{max.}} = 3 \text{ A}$	\leq 10 m Ω ; $I_{\text{max.}} = 5 \text{ A}$			

Note

· According to EN 140401-803, resistance values are to be selected from the E96 series for ± 1 % tolerance and from the E192 series for ± 0.1 % tolerance.

www.vishay.com

For technical questions, contact: specialresistors@vishay.com



MELF Resistors with Established Reliability

Vishay Beyschlag

DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body (Al_2O_3) and conditioned to achieve the desired temperature coefficient. Nickel plated steel termination caps are firmly pressed on the metallized rods. A special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramics. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating. Five color code rings designate the resistance value and tolerance in accordance with **IEC 60062** ⁽³⁾.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. This includes pulse load screening (for $R \geq 10~\Omega$) and additional non-linearity screening (for $R \geq 30~\Omega$) for the elimination of products with a potential risk of early life failures according to EN 140401-803, 2.1.2.2. Only accepted products are laid directly into the blister tape in accordance with **IEC 60286-3** ⁽³⁾, **Type II**. Products within a package unit are from the same production lot and carry the same date code.

ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapour phase as shown in **IEC 61760-1** ⁽³⁾. Solderability is specified for 2 years after production or requalification, however, excellent solderability is proven after extended storage in excess of 10 years. The permitted storage time is 20 years.

The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing.

The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

All products comply with the **GADSL** (1) and the **CEFIC-EECA-EICTA** (2) list of legal restrictions on hazardous substances. This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle Life Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the use of Hazardous Substances directive (RoHS)
- 2002/96/EC Waste Electrical and Electronic Equipment Directive (WEEE)

APPROVALS

The resistors are approved within the IECQ-CECC Quality Assessment System for Electronic Components to the detail specification EN 140401-803 which refers to EN 60115-1, EN 140400 and the variety of environmental test procedures of the IEC 60068 ⁽³⁾ series.

Conformity is attested by the use of the **CECC** logo (**(**) as the mark of conformity on the package label.

Vishay BEYSCHLAG has achieved "Approval of Manufacturer" in accordance with IEC QC 001002-3, clause 2. The release certificate for "Technology Approval Schedule" in accordance with CECC 240001 based on IEC QC 001002-3, clause 6 is granted for the Vishay BEYSCHLAG manufacturing process.

The Vishay BEYSCHLAG production facility is registered with the CAGE code D9539.

RELATED PRODUCTS

A wider range of TCR, tolerance and resistance values, plus the option of values from a different E series is available with products approved to **EN 140401-803**, Version A, without established reliability, nominal failure rate level E0 (quality factor $\pi_{\rm O} = 3$). See the datasheets:

- "Professional MELF Resistors" (www.vishay.com/doc?28713)
- "Precision MELF Resistors" (<u>www.vishay.com/doc?28714</u>)
- "High Precision MELF Resistor" (<u>www.vishay.com/doc?28715</u>)

Notes

(1) Global Automotive Declarable Substance List, see www.gadsl.org.

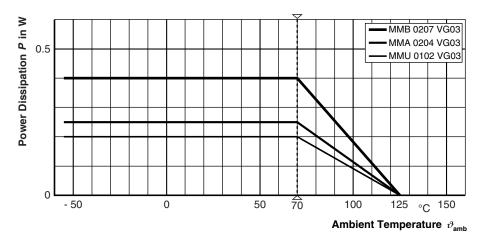
- (2) CEFIC (European Chemical Industry Council), EECA (European Electronic Component Manufacturers Association), EICTA (European trade organisation representing the information and communications technology and consumer electronics), see www.eicta.org/index.php?id=995
 → issues → environment policy → chemicals → chemicals for electronics.
- (3) The quoted IEC standards are also released as EN standards with the same number and identical contents.

Vishay Beyschlag

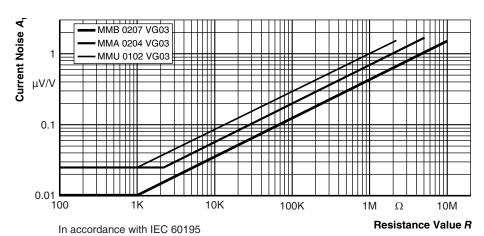
MELF Resistors with Established Reliability



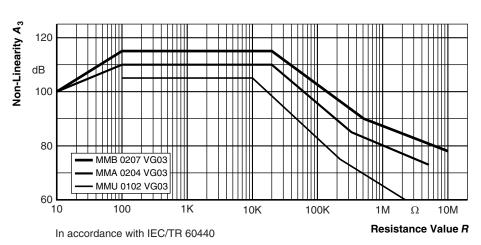
FUNCTIONAL PERFORMANCE



Derating



Current Noise - A₁



Non-Linearity - A₃



MELF Resistors with Established Reliability

Vishay Beyschlag

FUNCTIONAL PERFORMANCE

Further information on the performance of these products is given in the following datasheets:

- "Professional MELF Resistors", document no. 28713
- "Precision MELF Resistors", document no. 28714

TESTS AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 140400, sectional specification

EN 140401-803, detail specification

For further information on the tests and requirements of these products please refer to the specifications mentioned above, and to the following datasheets:

- "Professional MELF Resistors" (www.vishav.com/doc?28713)
- "Precision MELF Resistors" (www.vishay.com/doc?28714)

HISTORICAL 12NC INFORMATION

- The resistors had a 12-digit numeric code starting with 2312.
- The subsequent 4 digits indicated the resistor type, specification and packaging; see the 12NC table.
- The remaining 4 digits indicated the resistancle value:
 - The first 3 digits indicate the resistance value.
 - The last digit indicated the resistance decade in accordance with the resistance decade table.

RESISTANCE DECADE

RESISTANCE DECADE	LAST DIGIT
1 Ω to 9.99 Ω	8
10 Ω to 99.9 Ω	9
100 Ω to 999 Ω	1
1 kΩ to 9.99 kΩ	2
10 k Ω to 99.9 k Ω	3
100 k Ω to 999 k Ω	4
1 M Ω to 9.99 M Ω	5
10 MΩ	6

Historical 12NC Example

The 12NC of a MMU 0102 VG03 resistor, value 287K and TCR 50 with \pm 1 % tolerance, supplied in blister tape of 3000 units per reel was: 2312 165 02874.

HISTORICAL 12NC - Resistor type and packaging							
DESCRIPTION			2312				
DE	SCRIPTION		В	LISTER TAPE ON REI	ΞL	BULK CASE	
TYPE	TCR	TOL.	B1 1000 PIECES	BL 3000 PIECES	B0 10 000 PIECES	M8 8000 PIECES	
	± 50 ppm/K	± 1 %	170 0	165 0	175 0	060 0	
MMU 0102 VG03	± 15 ppm/K	± 0.1 %	172 0	167 0	177 0	062 0	
	Jumper		172 90001	167 90001	177 90001	062 90001	
ТҮРЕ	TCR	TOL.	B1 1000 PIECES	BL 3000 PIECES	B0 10 000 PIECES	M3 3000 PIECES	
	± 50 ppm/K	± 1 %	140 0	155 0	145 0	040 0	
MMA 0204 VG03	± 15 ppm/K	± 0.1 %	142 0	157 0	147 0	042 0	
	Jum	per	142 90001	157 90001	147 90001	042 90001	
TYPE	TCR	TOL.	B1 1000 PIECES	B2 2000 PIECES	B7 7000 PIECES		
	± 50 ppm/K	± 1 %	180 0	195 0	185 0	-	
MMB 0207 VG03	± 15 ppm/K	± 0.1 %	182 0	197 0	187 0		
	Jum	per	182 90001	197 90001	187 90001		



Legal Disclaimer Notice

Vishay

Disclaimer

ALL PRODUCT, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Vishay Intertechnology, Inc., its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Vishay"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Vishay makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product. To the maximum extent permitted by applicable law, Vishay disclaims (i) any and all liability arising out of the application or use of any product, (ii) any and all liability, including without limitation special, consequential or incidental damages, and (iii) any and all implied warranties, including warranties of fitness for particular purpose, non-infringement and merchantability.

Statements regarding the suitability of products for certain types of applications are based on Vishay's knowledge of typical requirements that are often placed on Vishay products in generic applications. Such statements are not binding statements about the suitability of products for a particular application. It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application. Parameters provided in datasheets and/or specifications may vary in different applications and performance may vary over time. All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts. Product specifications do not expand or otherwise modify Vishay's terms and conditions of purchase, including but not limited to the warranty expressed therein.

Except as expressly indicated in writing, Vishay products are not designed for use in medical, life-saving, or life-sustaining applications or for any other application in which the failure of the Vishay product could result in personal injury or death. Customers using or selling Vishay products not expressly indicated for use in such applications do so at their own risk. Please contact authorized Vishay personnel to obtain written terms and conditions regarding products designed for such applications.

No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document or by any conduct of Vishay. Product names and markings noted herein may be trademarks of their respective owners.

Material Category Policy

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.

Revision: 02-Oct-12 Document Number: 91000



Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;
- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком):
- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



Телефон: 8 (812) 309-75-97 (многоканальный)

Факс: 8 (812) 320-03-32

Электронная почта: ocean@oceanchips.ru

Web: http://oceanchips.ru/

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, д. 2, корп. 4, лит. А