

PS9905

Data Sheet

R08DS0058EJ0100

Rev.1.00

Jun 11, 2012

2.5 A OUTPUT CURRENT, HIGH CMR, IGBT GATE DRIVE, 8-PIN LSDIP PHOTOCOUPLER
 FOR CREEPAGE DISTANCE OF 14.5 mm

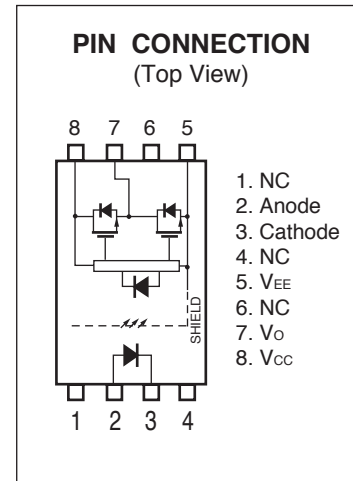
DESCRIPTION

The PS9905 is optically coupled isolator containing a GaAlAs LED on the input side and a photo diode, a signal processing circuit and a power output transistor on the output side on one chip.

FEATURES

- Long creepage distance (14.5 mm MIN.)
- Large peak output current (2.5 A MAX., 2.0 A MIN.)
- High speed switching (t_{PLH} , t_{PHL} = 0.15 μ s MAX.)
- UVLO (Under Voltage Lock Out) protection with hysteresis
- High common mode transient immunity (CM_H , CM_L = ± 25 kV/ μ s MIN.)
- 8-pin LSDIP (Long Creepage SDIP) type
- Embossed tape product: PS9905-F3: 1 000 pcs/reel
- Pb-Free Product
- Safety standards
 - UL approved: No. E72422
 - CSA approved: No. CA 101391 (CA5A, CAN/CSA-C22.2 60065, 60950)
 - SEMKO approved: No. 1122994
 - DIN EN60747-5-5 (VDE0884-5): 2011-11 approved: No. 40034588 (Option)

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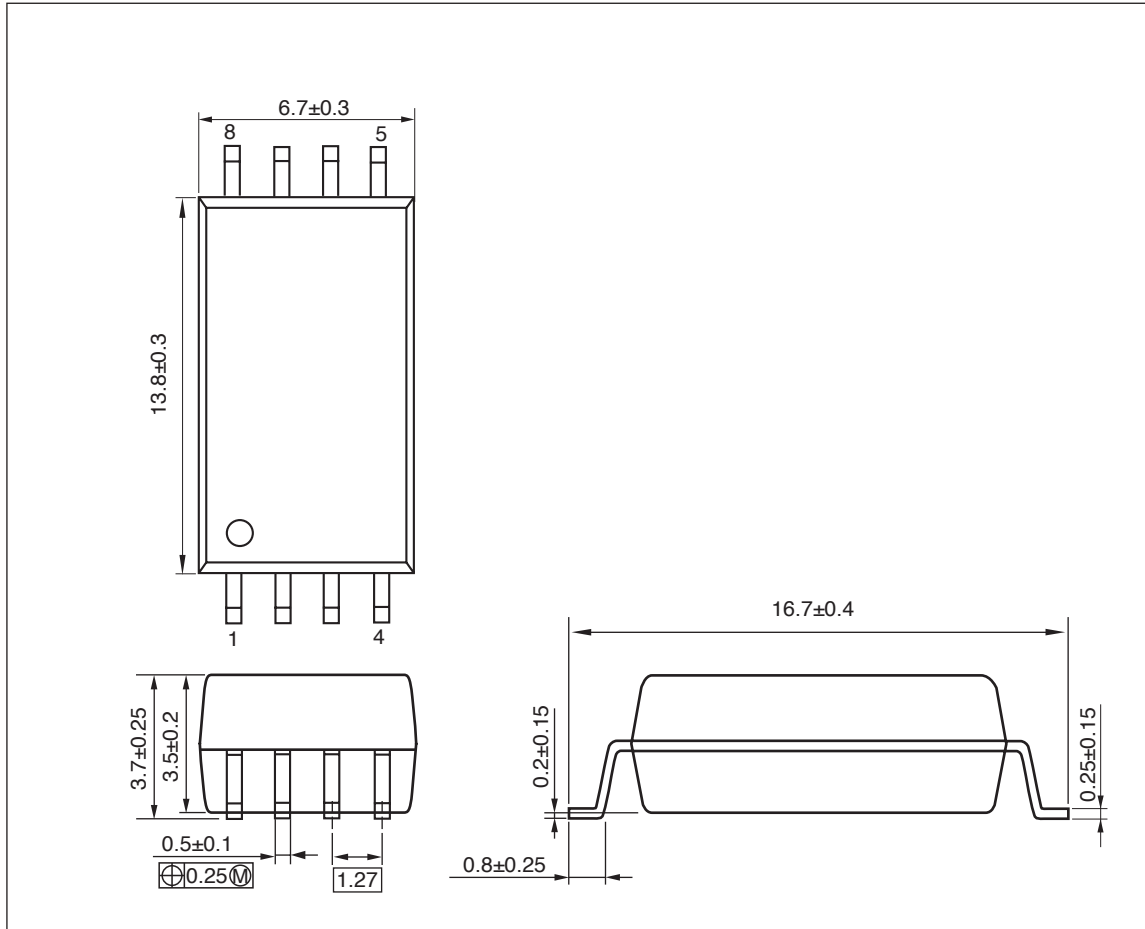
APPLICATIONS

- IGBT, Power MOS FET Gate Driver
- Industrial inverter
- Solar inverter

The mark <R> shows major revised points.

The revised points can be easily searched by copying an "<R>" in the PDF file and specifying it in the "Find what:" field.

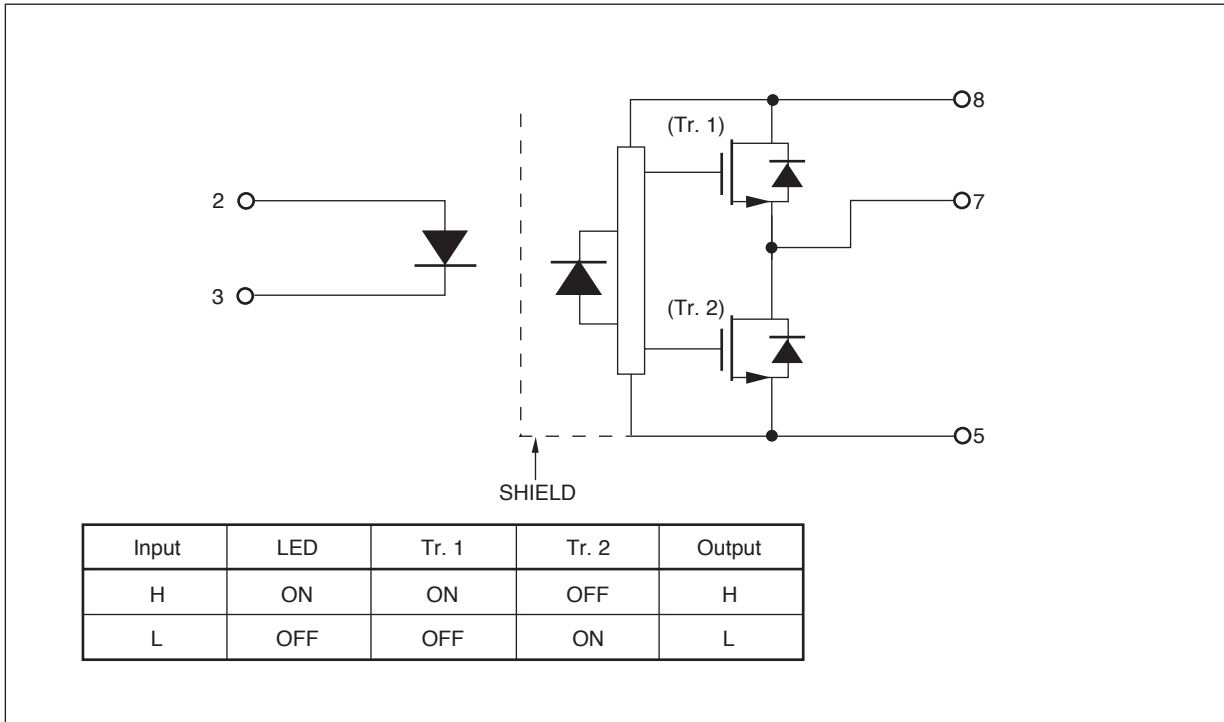
PACKAGE DIMENSIONS (UNIT: mm)



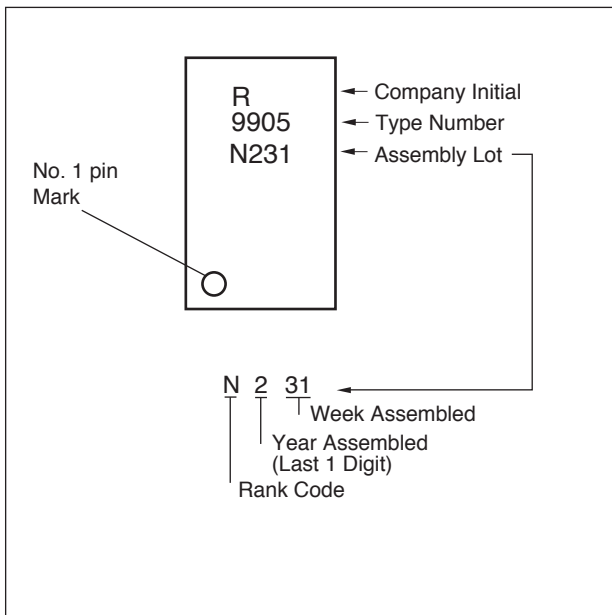
PHOTOCOUPLER CONSTRUCTION

| Parameter | Unit (MIN.) |
|-------------------------|-------------|
| Air Distance | 14.5 mm |
| Outer Creepage Distance | 14.5 mm |
| Isolation Distance | 0.4 mm |

FUNCTIONAL DIAGRAM



MARKING EXAMPLE



<R> ORDERING INFORMATION

| Part Number | Order Number | Solder Plating Specification | Packing Style | Safety Standard Approval | Application Part Number ^{*1} |
|-------------|------------------|------------------------------|---------------------------------|---|---------------------------------------|
| PS9905 | PS9905-Y-AX | Pb-Free (Ni/Pd/Au) | 10 pcs (Tape 10 pcs cut) | Standard products (UL, CSA, SEMKO approved) | PS9905 |
| PS9905-F3 | PS9905-Y-F3-AX | | Embossed Tape 1 000 pcs/reel | | |
| PS9905-V | PS9905-Y-V-AX | | 10 pcs (Tape 10 pcs cut) | DIN EN60747-5-5 (VDE0884-5): 2011-11 approved (Option) | |
| PS9905-V-F3 | PS9905-Y-V-F3-AX | | Embossed Tape 1 000 pcs/reel | | |

Note: *1. For the application of the Safety Standard, following part number should be used.

<R> ABSOLUTE MAXIMUM RATINGS ($T_A = 25^\circ\text{C}$, unless otherwise specified)

| Parameter | | Symbol | Ratings | Unit |
|-----------------------------------|---|-----------------------|---------------|------------------|
| Diode | Forward Current | I_F | 25 | mA |
| | Peak Transient Forward Current (Pulse Width <math>< 1 \mu\text{s}</math>) | $I_{F(\text{TRAN})}$ | 1.0 | A |
| | Reverse Voltage | V_R | 5 | V |
| | Power Dissipation ^{*1, *6} | P_D | 45 | mW |
| Detector | High Level Peak Output Current ^{*2} | $I_{OH(\text{PEAK})}$ | 2.5 | A |
| | Low Level Peak Output Current ^{*2} | $I_{OL(\text{PEAK})}$ | 2.5 | A |
| | Supply Voltage | $(V_{CC} - V_{EE})$ | 0 to 35 | V |
| | Output Voltage | V_O | 0 to V_{CC} | V |
| | Power Dissipation ^{*3, *6} | P_C | 250 | mW |
| Isolation Voltage ^{*4} | | BV | 7 500 | Vr.m.s. |
| Operating Frequency ^{*5} | | f | 50 | kHz |
| Operating Ambient Temperature | | T_A | -40 to +110 | $^\circ\text{C}$ |
| Storage Temperature | | T_{stg} | -55 to +125 | $^\circ\text{C}$ |

Notes: *1. Derating to be set after 0.8 mW/ $^\circ\text{C}$ at $T_A = 85^\circ\text{C}$ or more.

*2. Maximum pulse width = 10 μs , Maximum duty cycle = 0.2 %

*3. Reduced to 5.2 mW/ $^\circ\text{C}$ at $T_A = 85^\circ\text{C}$ or more

*4. AC voltage for 1 minute at $T_A = 25^\circ\text{C}$, RH = 60% between input and output.
Pins 1-4 shorted together, 5-8 shorted together.

*5. $I_{OH(\text{PEAK})} \leq 2.0 \text{ A}$ ($\leq 0.3 \mu\text{s}$), $I_{OL(\text{PEAK})} \leq 2.0 \text{ A}$ ($\leq 0.3 \mu\text{s}$)

*6. Mounted on glass epoxy substrate of 75 mm \times 115 mm \times t1.5 mm

RECOMMENDED OPERATING CONDITIONS

| Parameter | Symbol | MIN. | TYP. | MAX. | Unit |
|-------------------------------|---------------------|------|------|------|------------------|
| Supply Voltage | $(V_{CC} - V_{EE})$ | 15 | | 30 | V |
| Forward Current (ON) | $I_{F(\text{ON})}$ | 10 | 12 | 14 | mA |
| Forward Voltage (OFF) | $V_{F(\text{OFF})}$ | -2 | | 0.8 | V |
| Operating Ambient Temperature | T_A | -40 | | 110 | $^\circ\text{C}$ |

ELECTRICAL CHARACTERISTICS

($V_{EE} = \text{GND}$, unless otherwise specified and refer to **RECOMMENDED OPERATING CONDITIONS**)

| Parameter | | Symbol | Conditions | MIN. | TYP.*1 | MAX. | Unit |
|-----------------|---|---|--|----------------|----------------|------|---------------|
| Diode | Forward Voltage | V_F | $I_F = 10 \text{ mA}$, $T_A = 25^\circ\text{C}$ | 1.3 | 1.56 | 1.8 | V |
| | Reverse Current | I_R | $V_R = 3 \text{ V}$, $T_A = 25^\circ\text{C}$ | | | 10 | μA |
| | Terminal Capacitance | C_t | $f = 1 \text{ MHz}$, $V_F = 0 \text{ V}$, $T_A = 25^\circ\text{C}$ | | 30 | | pF |
| Detector | High Level Output Current | I_{OH} | $V_O = (V_{CC} - 4 \text{ V})^{*2}$ | 0.5 | 2.0 | | A |
| | | | $V_O = (V_{CC} - 15 \text{ V})^{*3}$ | 2.0 | | | |
| | Low Level Output Current | I_{OL} | $V_O = (V_{EE} + 2.5 \text{ V})^{*2}$ | 0.5 | 2.0 | | A |
| | | | $V_O = (V_{EE} + 15 \text{ V})^{*3}$ | 2.0 | | | |
| | High Level Output Voltage | V_{OH} | $I_O = -100 \text{ mA}^{*4}$ | $V_{CC} - 3.0$ | $V_{CC} - 1.5$ | | V |
| | Low Level Output Voltage | V_{OL} | $I_O = 100 \text{ mA}$ | | 0.1 | 0.5 | V |
| | High Level Supply Current | I_{CCH} | $V_O = \text{open}$, $I_F = 12 \text{ mA}$ | | 1.4 | 3.0 | mA |
| | Low Level Supply Current | I_{CCL} | $V_O = \text{open}$, $V_F = -2 \text{ to } +0.8 \text{ V}$ | | 1.3 | 3.0 | mA |
| | UVLO Threshold | V_{UVLO+} | $V_O > 5 \text{ V}$, $I_F = 12 \text{ mA}$ | 10.8 | 12.3 | 13.4 | V |
| | | | | V_{UVLO-} | 9.5 | 11.0 | 12.5 |
| UVLO Hysteresis | $UVLO_{HYS}$ | $V_O > 5 \text{ V}$, $I_F = 12 \text{ mA}$ | 0.4 | 1.3 | | V | |
| Coupled | Threshold Input Current (L \rightarrow H) | I_{FLH} | $I_O = 0 \text{ mA}$, $V_O > 5 \text{ V}$ | | 2.9 | 6.0 | mA |
| | Threshold Input Voltage (H \rightarrow L) | V_{FHL} | $I_O = 0 \text{ mA}$, $V_O < 5 \text{ V}$ | 0.8 | | | V |

Notes: *1. Typical values at $T_A = 25^\circ\text{C}$

*2. Maximum pulse width = 50 μs , Maximum duty cycle = 0.5%.

*3. Maximum pulse width = 10 μs , Maximum duty cycle = 0.2%.

*4. V_{OH} is measured with the DC load current in this testing (Maximum pulse width = 2 ms, Maximum duty cycle = 20%).

<R> **SWITCHING CHARACTERISTICS**

($V_{EE} = GND$, unless otherwise specified and refer to RECOMMENDED OPERATING CONDITIONS)

| Parameter | Symbol | Conditions | MIN. | TYP.*1 | MAX. | Unit | |
|--|------------------------|--|---|--------|------|-------------------------|---------------|
| Propagation Delay Time (L → H) | t_{PLH} | $R_g = 10 \Omega$, $C_g = 10 \text{ nF}^{*2}$, $f = 10 \text{ kHz}$, Duty Cycle = 50%, $I_F = 12 \text{ mA}$ | | 0.09 | 0.15 | μs | |
| Propagation Delay Time (H → L) | t_{PHL} | | | 0.1 | 0.15 | μs | |
| Pulse Width Distortion (PWD) | $ t_{PHL} - t_{PLH} $ | | | | 0.01 | 0.075 | μs |
| Propagation Delay Time (Difference Between Any Two Products) | $t_{PHL} - t_{PLH}$ | | | -0.1 | | 0.1 | μs |
| Rise Time | t_r | | | | 50 | | ns |
| Fall Time | t_f | | | | 50 | | ns |
| UVLO (Turn On Delay) | $t_{UVLO \text{ ON}}$ | | $V_O > 5 \text{ V}$, $I_F = 12 \text{ mA}$ | | 0.8 | | μs |
| UVLO (Turn Off Delay) | $t_{UVLO \text{ OFF}}$ | $V_O < 5 \text{ V}$, $I_F = 12 \text{ mA}$ | | 0.6 | | μs | |
| Common Mode Transient Immunity at High Level Output | $ CM_H $ | $T_A = 25^\circ\text{C}$, $I_F = 12 \text{ mA}$, $V_{CC} = 30 \text{ V}$, $V_{O(MIN.)} = 26 \text{ V}$, $V_{CM} = 1.5 \text{ kV}$ | 25 | | | $\text{kV}/\mu\text{s}$ | |
| Common Mode Transient Immunity at Low Level Output | $ CM_L $ | $T_A = 25^\circ\text{C}$, $I_F = 0 \text{ mA}$, $V_{CC} = 30 \text{ V}$, $V_{O(MAX.)} = 1 \text{ V}$, $V_{CM} = 1.5 \text{ kV}$ | 25 | | | $\text{kV}/\mu\text{s}$ | |

Notes: *1. Typical values at $T_A = 25^\circ\text{C}$

*2. This load condition is equivalent to the IGBT load at 1 200 V / 75 A.

<R> TEST CIRCUIT

Fig. 1 I_{OH} Test Circuit

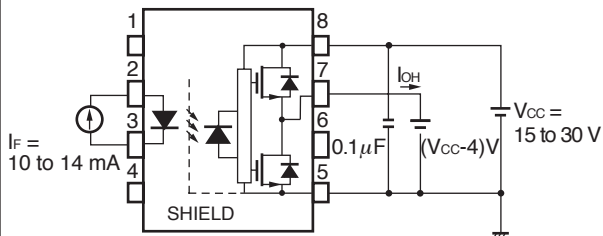


Fig. 2 I_{OL} Test Circuit

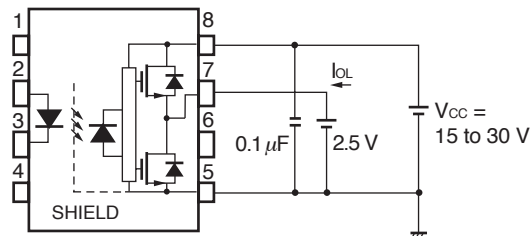


Fig. 3 V_{OH} Test Circuit

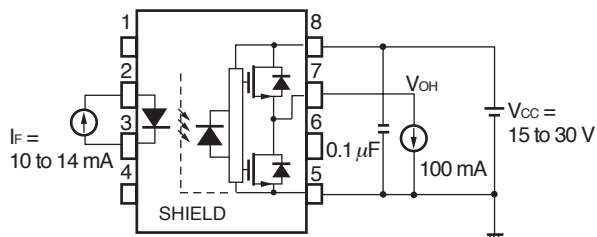


Fig. 4 V_{OL} Test Circuit

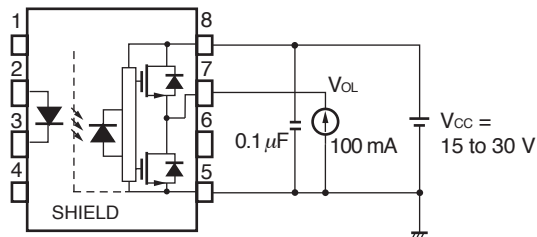


Fig. 5 I_{FLH} Test Circuit

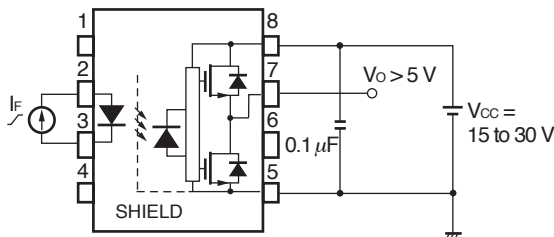


Fig. 6 UVLO Test Circuit

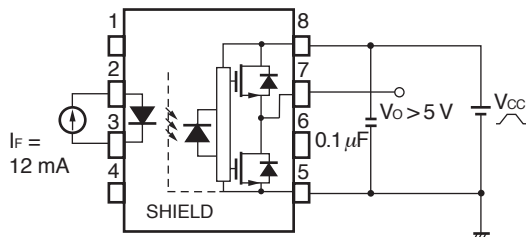


Fig. 7 t_{PLH} , t_{PHL} , t_r , t_f Test Circuit and Wave Forms

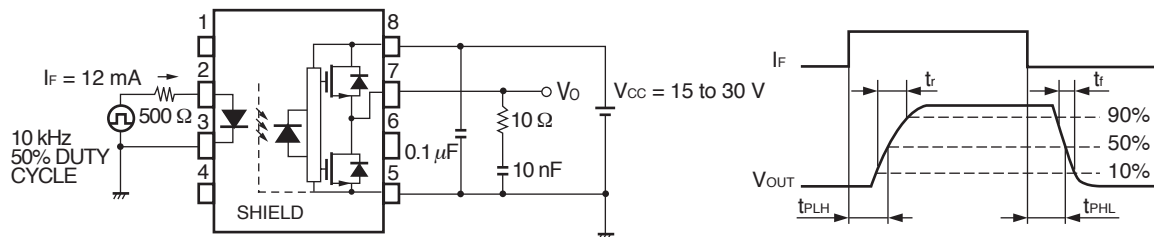
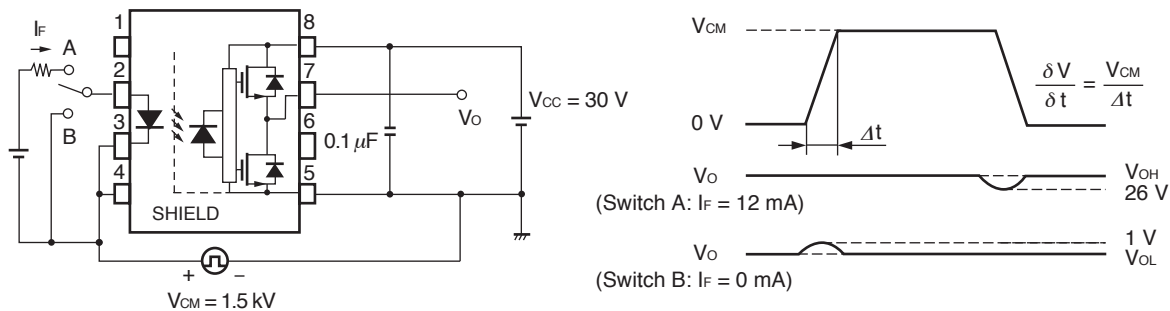
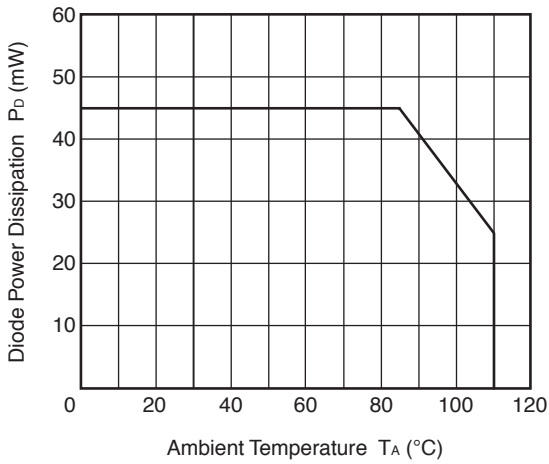


Fig. 8 CMR Test Circuit and Wave Forms

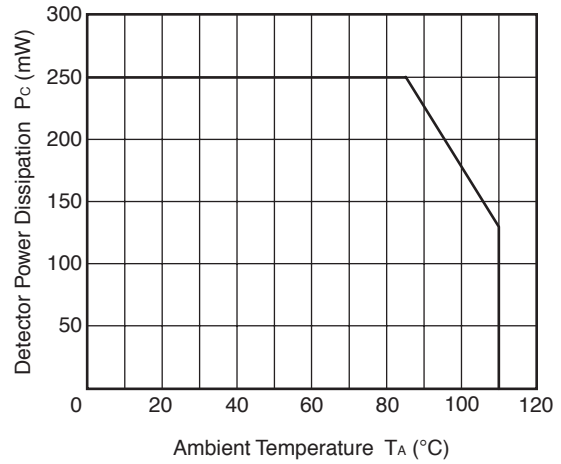


<R> **TYPICAL CHARACTERISTICS ($T_A = 25^\circ\text{C}$, unless otherwise specified)**

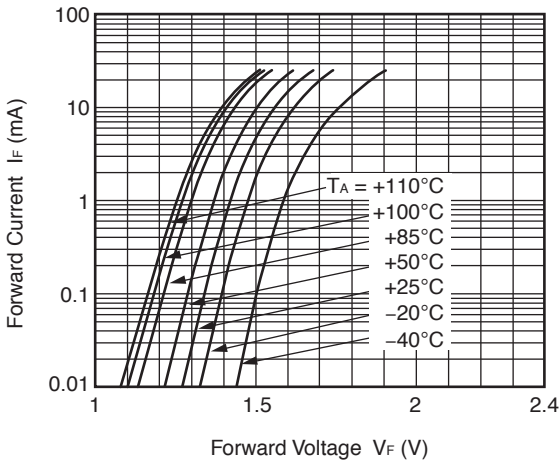
DIODE POWER DISSIPATION vs. AMBIENT TEMPERATURE



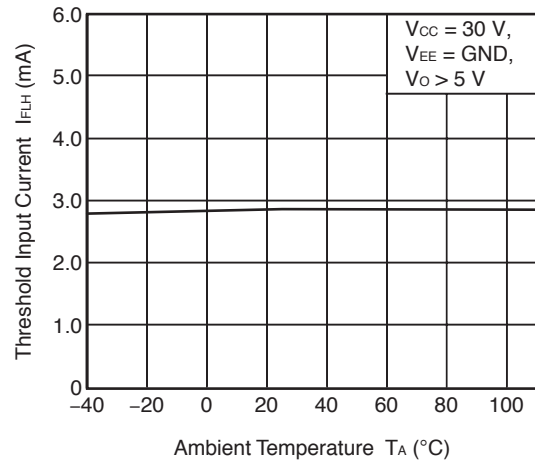
DETECTOR POWER DISSIPATION vs. AMBIENT TEMPERATURE



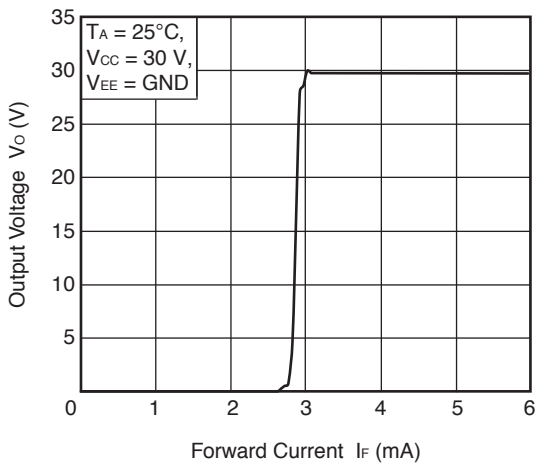
FORWARD CURRENT vs. FORWARD VOLTAGE



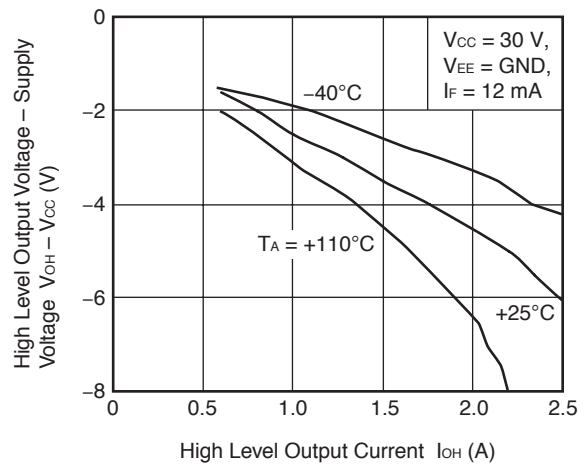
THRESHOLD INPUT CURRENT vs. AMBIENT TEMPERATURE



OUTPUT VOLTAGE vs. FORWARD CURRENT

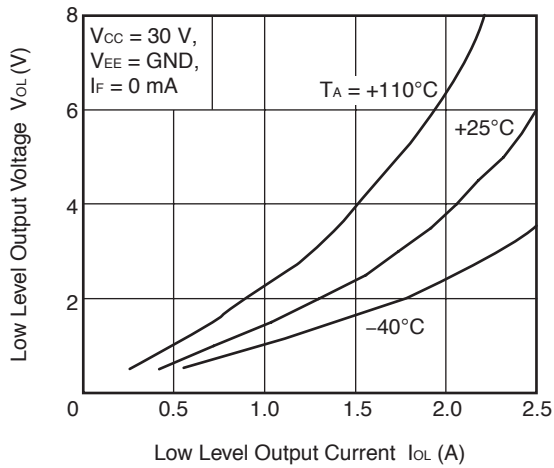


HIGH LEVEL OUTPUT VOLTAGE – SUPPLY VOLTAGE vs. HIGH LEVEL OUTPUT CURRENT

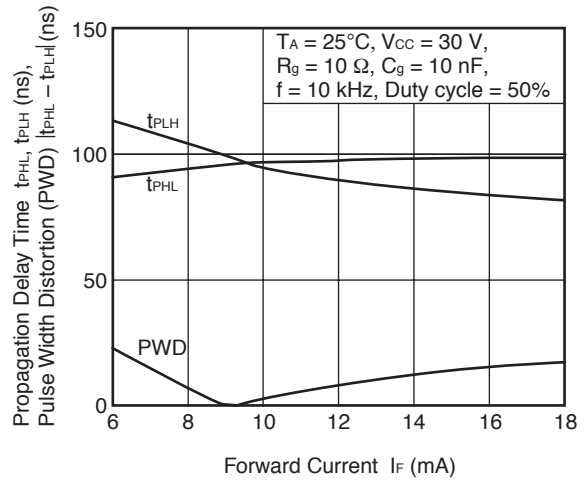


Remark The graphs indicate nominal characteristics.

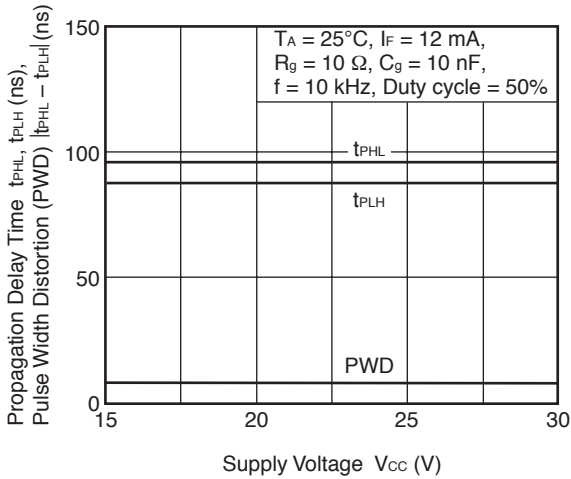
LOW LEVEL OUTPUT VOLTAGE vs. LOW LEVEL OUTPUT CURRENT



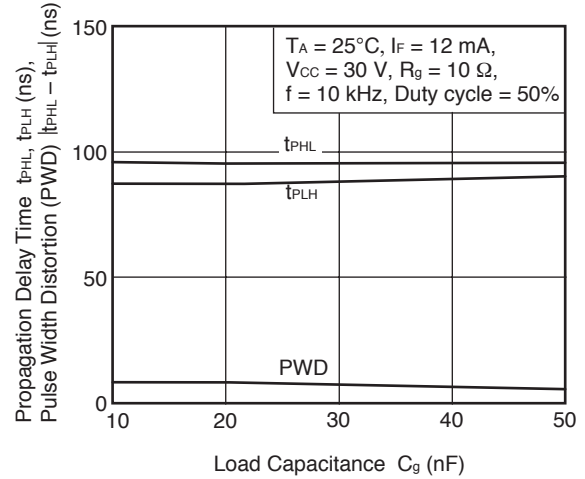
PROPAGATION DELAY TIME, PULSE WIDTH DISTORTION vs. FORWARD CURRENT



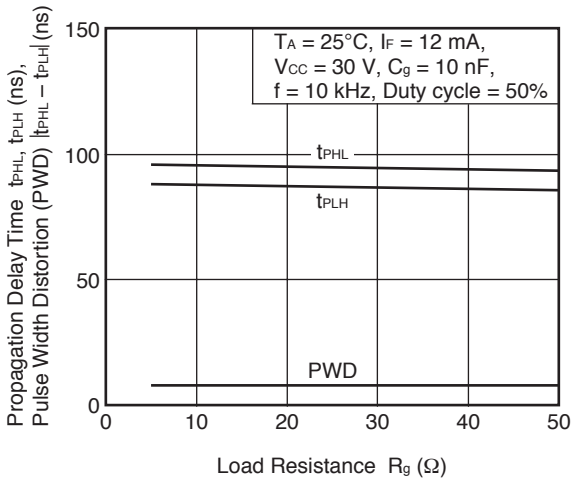
PROPAGATION DELAY TIME, PULSE WIDTH DISTORTION vs. SUPPLY VOLTAGE



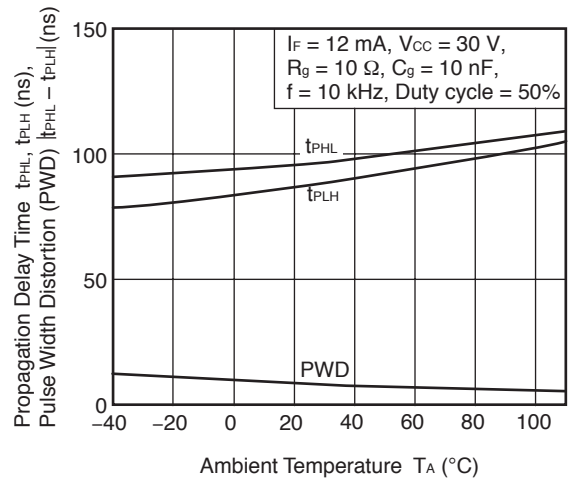
PROPAGATION DELAY TIME, PULSE WIDTH DISTORTION vs. LOAD CAPACITANCE



PROPAGATION DELAY TIME, PULSE WIDTH DISTORTION vs. LOAD RESISTANCE

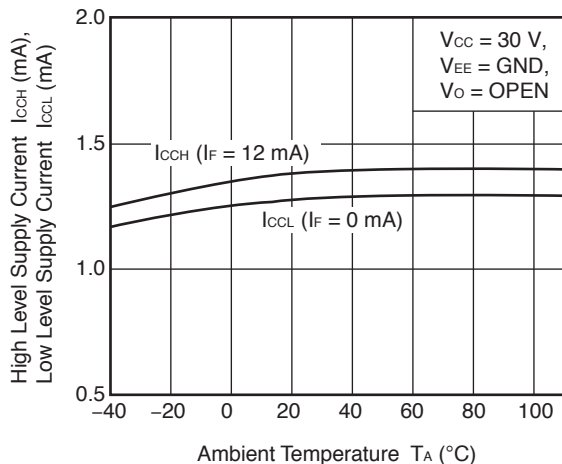


PROPAGATION DELAY TIME, PULSE WIDTH DISTORTION vs. AMBIENT TEMPERATURE

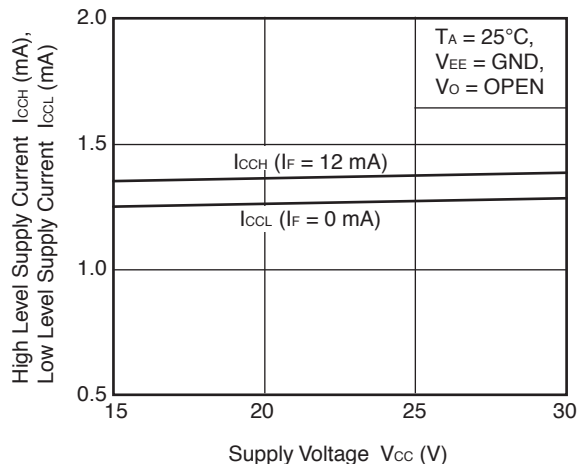


Remark The graphs indicate nominal characteristics.

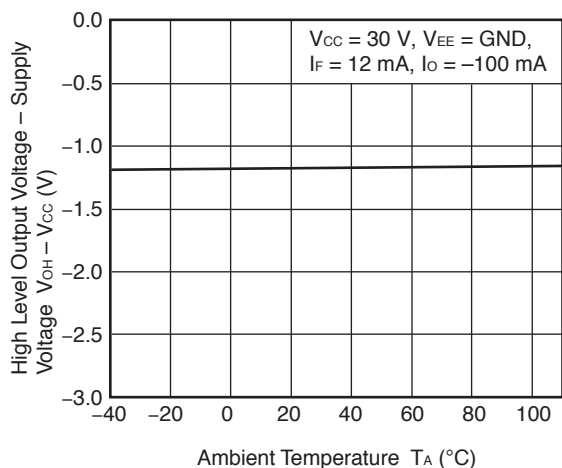
SUPPLY CURRENT vs. AMBIENT TEMPERATURE



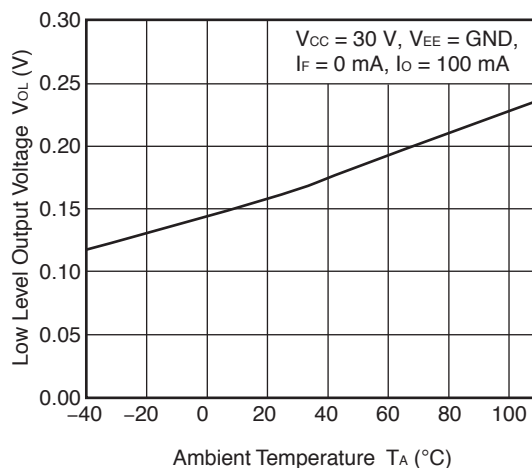
SUPPLY CURRENT vs. SUPPLY VOLTAGE



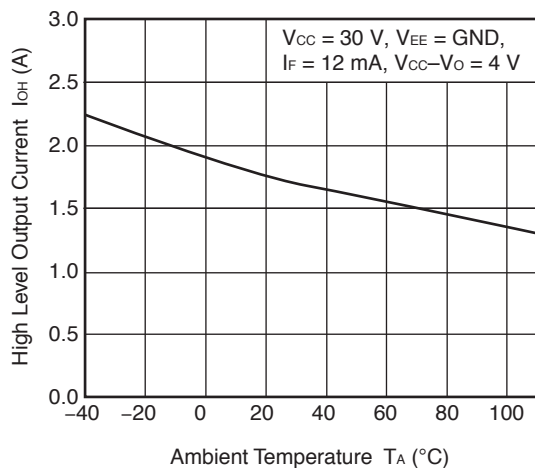
HIGH LEVEL OUTPUT VOLTAGE – SUPPLY VOLTAGE vs. AMBIENT TEMPERATURE



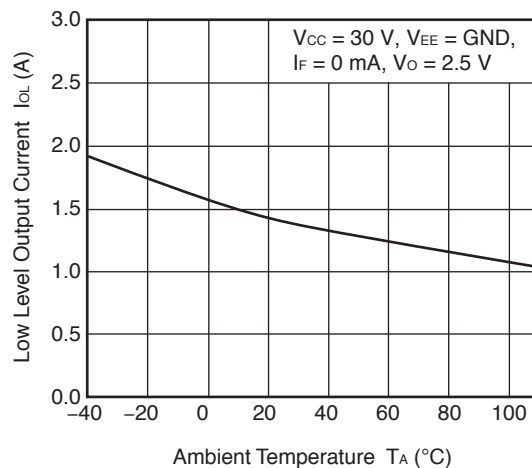
LOW LEVEL OUTPUT VOLTAGE vs. AMBIENT TEMPERATURE



HIGH LEVEL OUTPUT CURRENT vs. AMBIENT TEMPERATURE

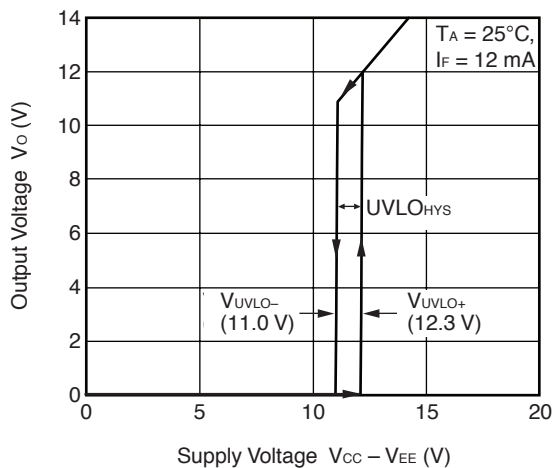


LOW LEVEL OUTPUT CURRENT vs. AMBIENT TEMPERATURE



Remark The graphs indicate nominal characteristics.

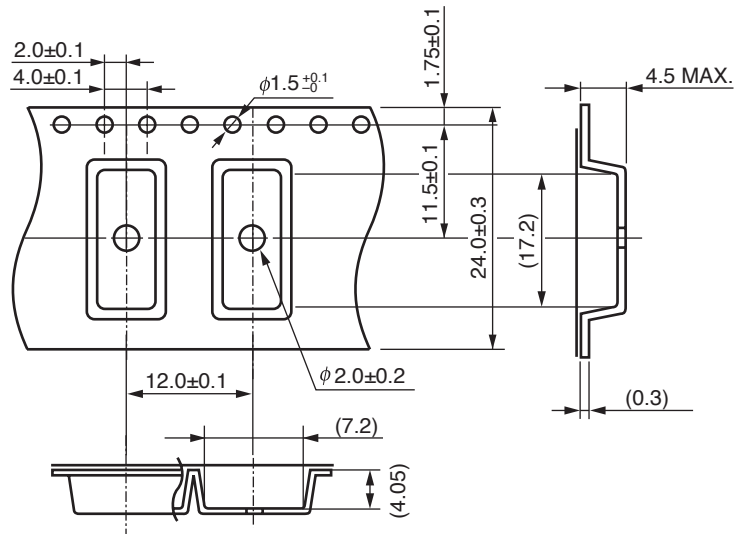
OUTPUT VOLTAGE vs. SUPPLY VOLTAGE



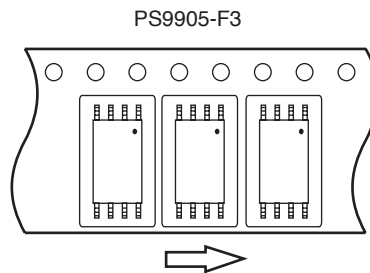
Remark The graphs indicate nominal characteristics.

TAPING SPECIFICATIONS (UNIT: mm)

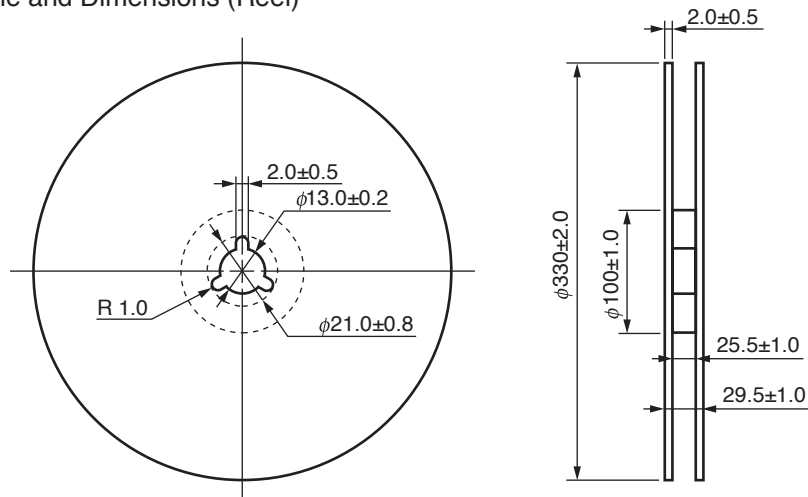
Outline and Dimensions (Tape)



Tape Direction

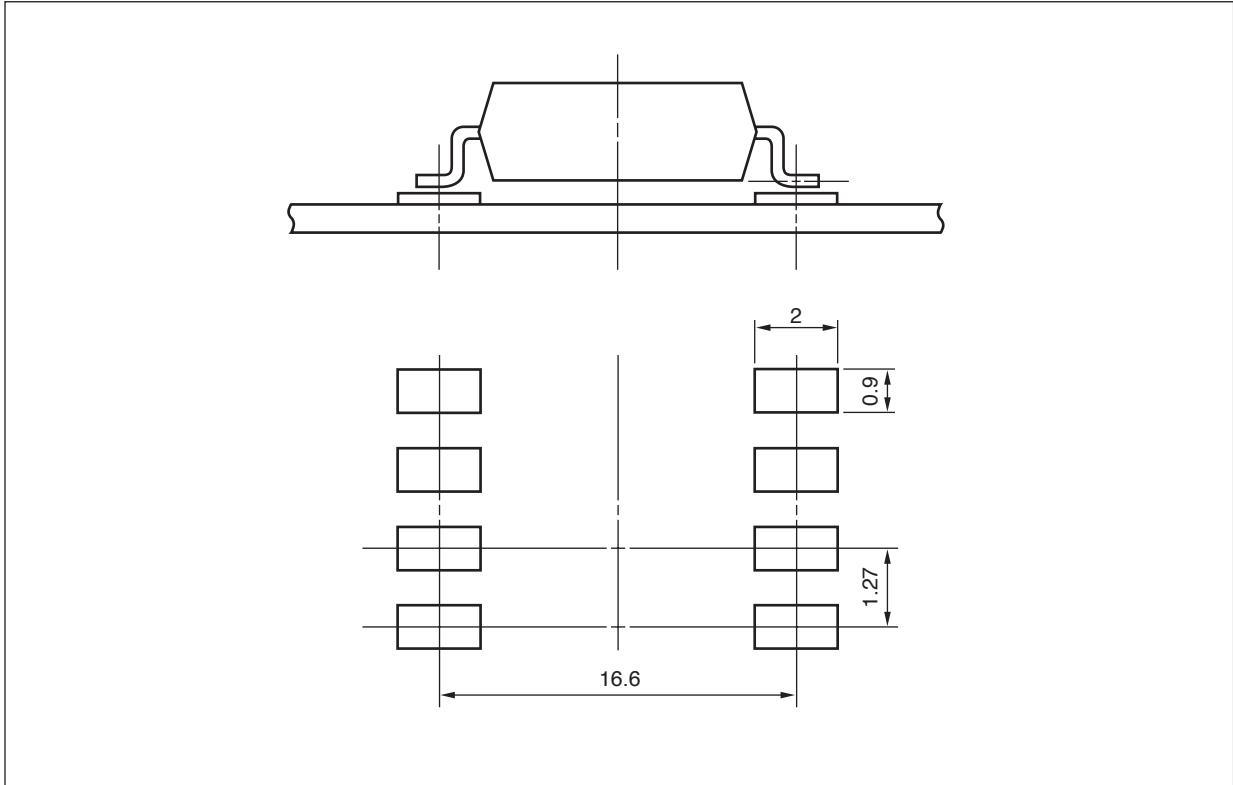


Outline and Dimensions (Reel)



Packing: 1 000 pcs/reel

RECOMMENDED MOUNT PAD DIMENSIONS (UNIT: mm)



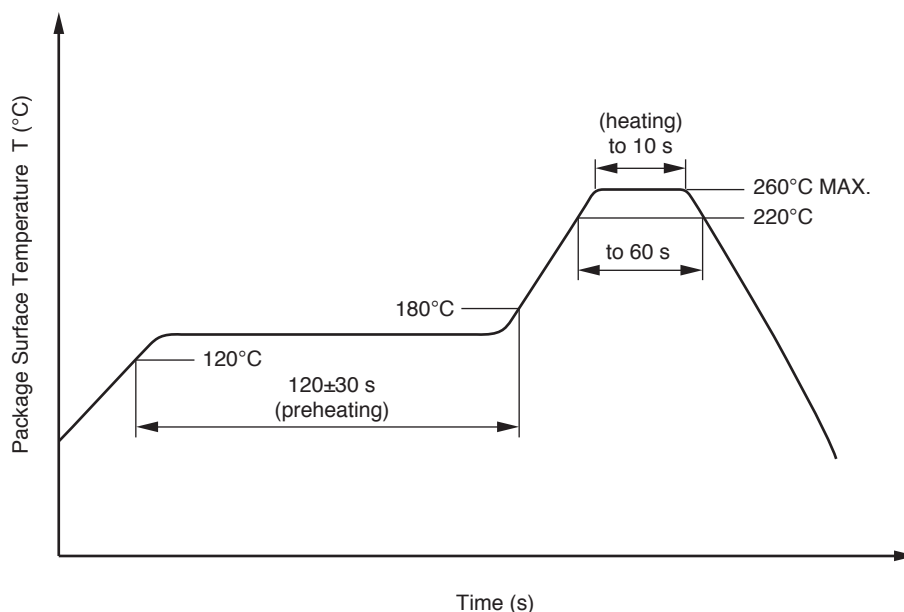
NOTES ON HANDLING

1. Recommended soldering conditions

(1) Infrared reflow soldering

- | | |
|---|--|
| • Peak reflow temperature | 260°C or below (package surface temperature) |
| • Time of peak reflow temperature | 10 seconds or less |
| • Time of temperature higher than 220°C | 60 seconds or less |
| • Time to preheat temperature from 120 to 180°C | 120±30 s |
| • Number of reflows | Three |
| • Flux | Rosin flux containing small amount of chlorine (The flux with a maximum chlorine content of 0.2 Wt% is recommended.) |

Recommended Temperature Profile of Infrared Reflow



(2) Wave soldering

- | | |
|-------------------------|--|
| • Temperature | 260°C or below (molten solder temperature) |
| • Time | 10 seconds or less |
| • Preheating conditions | 120°C or below (package surface temperature) |
| • Number of times | One (Allowed to be dipped in solder including plastic mold portion.) |
| • Flux | Rosin flux containing small amount of chlorine (The flux with a maximum chlorine content of 0.2 Wt% is recommended.) |

(3) Soldering by Soldering Iron

- | | |
|--|--|
| • Peak Temperature (lead part temperature) | 350°C or below |
| • Time (each pins) | 3 seconds or less |
| • Flux | Rosin flux containing small amount of chlorine (The flux with a maximum chlorine content of 0.2 Wt% is recommended.) |

(a) Soldering of leads should be made at the point 1.5 to 2.0 mm from the root of the lead

(4) Cautions

- Fluxes

Avoid removing the residual flux with freon-based and chlorine-based cleaning solvent.

2. Cautions regarding noise

Be aware that when voltage is applied suddenly between the photocoupler's input and output at startup, the output transistor may enter the on state, even if the voltage is within the absolute maximum ratings.

USAGE CAUTIONS

1. This product is weak for static electricity by designed with high-speed integrated circuit so protect against static electricity when handling.
2. Board designing
 - (1) By-pass capacitor of more than 0.1 μF is used between V_{CC} and GND near device. Also, ensure that the distance between the leads of the photocoupler and capacitor is no more than 10 mm.
 - (2) When designing the printed wiring board, ensure that the pattern of the IGBT collectors/emitters is not too close to the input block pattern of the photocoupler.
If the pattern is too close to the input block and coupling occurs, a sudden fluctuation in the voltage on the IGBT output side might affect the photocoupler's LED input, leading to malfunction or degradation of characteristics.
(If the pattern needs to be close to the input block, to prevent the LED from lighting during the off state due to the abovementioned coupling, design the input-side circuit so that the bias of the LED is reversed, within the range of the recommended operating conditions, and be sure to thoroughly evaluate operation.)
 - (3) Pin 1, 4 (which is an NC^{*1} pin) can either be connected directly to the GND pin on the LED side or left open. Also, Pin 6 (which is an NC^{*1} pin) can either be connected directly to the GND pin on the detector side or left open.
Unconnected pins should not be used as a bypass for signals or for any other similar purpose because this may degrade the internal noise environment of the device.
Note: *1. NC: Non-Connection (No Connection)
3. Make sure the rise/fall time of the forward current is 0.5 μs or less.
4. In order to avoid malfunctions, make sure the rise/fall slope of the supply voltage is 3 V/ μs or less.
5. Avoid storage at a high temperature and high humidity.

<R> **SPECIFICATION OF VDE MARKS LICENSE DOCUMENT**

| Parameter | Symbol | Spec. | Unit |
|---|------------|-------------|------------|
| Climatic test class (IEC 60068-1/DIN EN 60068-1) | | 40/110/21 | |
| Dielectric strength maximum operating isolation voltage | U_{IORM} | 1 600 | V_{peak} |
| Test voltage (partial discharge test, procedure a for type test and random test) $U_{pr} = 1.6 \times U_{IORM.}, P_d < 5 \text{ pC}$ | U_{pr} | 2 560 | V_{peak} |
| Test voltage (partial discharge test, procedure b for all devices) $U_{pr} = 1.875 \times U_{IORM.}, P_d < 5 \text{ pC}$ | U_{pr} | 3 000 | V_{peak} |
| Highest permissible overvoltage | U_{TR} | 12 000 | V_{peak} |
| Degree of pollution (DIN EN 60664-1 VDE0110 Part 1) | | 2 | |
| Comparative tracking index (IEC 60112/DIN EN 60112 (VDE 0303 Part 11)) | CTI | 175 | |
| Material group (DIN EN 60664-1 VDE0110 Part 1) | | III a | |
| Storage temperature range | T_{stg} | -55 to +125 | °C |
| Operating temperature range | T_A | -40 to +110 | °C |
| Isolation resistance, minimum value $V_{IO} = 500 \text{ V dc at } T_A = 25^\circ\text{C}$ | Ris MIN. | 10^{12} | Ω |
| $V_{IO} = 500 \text{ V dc at } T_A \text{ MAX. at least } 100^\circ\text{C}$ | Ris MIN. | 10^{11} | Ω |
| Safety maximum ratings (maximum permissible in case of fault, see thermal derating curve) | | | |
| Package temperature | T_{si} | 175 | °C |
| Current (input current I_F , $P_{si} = 0$) | I_{si} | 400 | mA |
| Power (output or total power dissipation) | P_{si} | 700 | mW |
| Isolation resistance $V_{IO} = 500 \text{ V dc at } T_A = T_{si}$ | Ris MIN. | 10^9 | Ω |

| | |
|------------------------------|--|
| Caution GaAs Products | <p>This product uses gallium arsenide (GaAs). GaAs vapor and powder are hazardous to human health if inhaled or ingested, so please observe the following points.</p> <ul style="list-style-type: none">• Follow related laws and ordinances when disposing of the product. If there are no applicable laws and/or ordinances, dispose of the product as recommended below.<ol style="list-style-type: none">1. Commission a disposal company able to (with a license to) collect, transport and dispose of materials that contain arsenic and other such industrial waste materials.2. Exclude the product from general industrial waste and household garbage, and ensure that the product is controlled (as industrial waste subject to special control) up until final disposal.• Do not burn, destroy, cut, crush, or chemically dissolve the product.• Do not lick the product or in any way allow it to enter the mouth. |
|------------------------------|--|

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|-------------------------|--------------------------|
| Revision History | PS9905 Data Sheet |
|-------------------------|--------------------------|

| Rev. | Date | Description | |
|------|--------------|-------------|---|
| | | Page | Summary |
| 0.01 | Apr 06, 2012 | – | First edition issued |
| 1.00 | Jun 11, 2012 | Throughout | Preliminary Data Sheet → Data Sheet |
| | | p.1 | Modification of FEATURES |
| | | p.4 | Modification of ORDERING INFORMATION |
| | | p.5 | Modification of ABSOLUTE MAXIMUM RATINGS |
| | | p.6 | Modification of SWITCHING CHARACTERISTICS |
| | | pp.7, 8 | Modification of TEST CIRCUIT |
| | | pp.9 to 12 | Addition of TYPICAL CHARACTERISTICS |
| | | p.17 | Addition of SPECIFICATION OF VDE MARKS LICENSE DOCUMENT |

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Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;
- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



JONHON

«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



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