# Solid Tantalum Chip Capacitors, TANTAMOUNT®, Conformal Coated

## FEATURES

- 8 mm, 12 mm, 16 mm tape and reel packaging available per EIA-481 and reeling per IEC 60286-3, 7" [178 mm] standard
- Mounting: surface mount
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

Pb-free Available
RoHS* Available

**Note**

* This datasheet provides information about parts that are RoHS-compliant and / or parts that are non-RoHS-compliant. For example, parts with lead (Pb) terminations are not RoHS-compliant. Please see the information / tables in this datasheet for details.

## PERFORMANCE CHARACTERISTICS

www.vishay.com/doc?40194

**Operating Temperature:** -55 °C to +125 °C (above 85 °C, voltage derating is required)

**Capacitance Range:** 0.10 µF to 330 µF

**Capacitance Tolerance:** ± 10 %, ± 20 % standard

**Voltage Rating:** 4 $V_{DC}$ to 50 $V_{DC}$

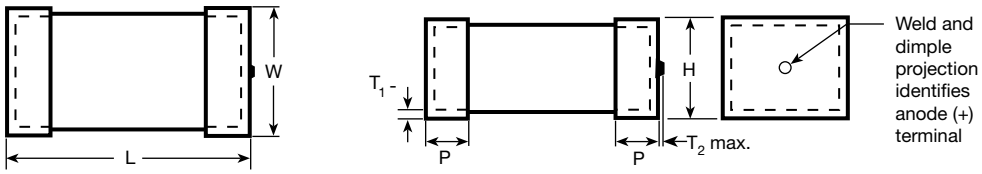
## ORDERING INFORMATION

| 194D | 225 | X0 | 004 | A | 2 | T |
|---|---|---|---|---|---|---|
| TYPE | CAPACITANCE | CAPACITANCE TOLERANCE | DC VOLTAGE RATING AT +85 °C | CASE CODE | TERMINATION | PACKAGING |
| | This is expressed in picofarads. The first two digits are the significant figures. The third is the number of zeros to follow. | **X0 = ± 20 %**<br>X9 = ± 10 %<br>X5 = ± 5 %<br>Special order | This is expressed in volts. To complete the three-digit block, zeros precede the voltage rating | See Ratings and Case Codes table | **2 = gold plated (50 µ inch minimum) standard (RoHS compliant)**<br>8 = 60/40 solder plated<br>6 = 60/40 solder plated, fused<br>7 = hot solder dipped | **T = T/R (full reel) 7" [178 mm] reel standard**<br>H = T/R (half reel) 7" [178 mm]<br>B = bulk |

**Note**

- Preferred tolerance and reel sizes are in bold.
  We reserve the right to supply higher voltage ratings and tighter capacitance tolerance capacitors in the same case size.

## DIMENSIONS in inches [millimeters]




| CASE CODE | W | L | H | P | $T_1$ | $T_2$ MAX. |
|---|---|---|---|---|---|---|
| A | 0.050 ± 0.015 [1.27 ± 0.38] | 0.100 ± 0.015 [2.54 ± 0.38] | 0.050 ± 0.015 [1.27 ± 0.38] | 0.030 ± 0.005 [0.76 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |
| B | 0.050 ± 0.015 [1.27 ± 0.38] | 0.150 ± 0.015 [3.81 ± 0.38] | 0.050 ± 0.015 [1.27 ± 0.38] | 0.030 ± 0.005 [0.76 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |
| C | 0.050 ± 0.015 [1.27 ± 0.38] | 0.200 ± 0.015 [5.08 ± 0.38] | 0.050 ± 0.015 [1.27 ± 0.38] | 0.030 ± 0.005 [0.76 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |
| D | 0.100 ± 0.015 [2.54 ± 0.38] | 0.150 ± 0.015 [3.81 ± 0.38] | 0.050 ± 0.015 [1.27 ± 0.38] | 0.030 ± 0.005 [0.76 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |
| E | 0.100 ± 0.015 [2.54 ± 0.38] | 0.200 ± 0.015 [5.08 ± 0.38] | 0.050 ± 0.015 [1.27 ± 0.38] | 0.030 ± 0.005 [0.76 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |
| F | 0.135 ± 0.015 [3.43 ± 0.38] | 0.220 ± 0.015 [5.59 ± 0.38] | 0.070 ± 0.015 [1.78 ± 0.38] | 0.030 ± 0.005 [0.76 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |
| G | 0.110 ± 0.015 [2.79 ± 0.38] | 0.265 ± 0.015 [6.73 ± 0.38] | 0.110 ± 0.015 [2.79 ± 0.38] | 0.050 ± 0.005 [1.27 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |
| H | 0.150 ± 0.015 [3.81 ± 0.38] | 0.285 ± 0.015 [7.24 ± 0.38] | 0.110 ± 0.015 [2.79 ± 0.38] | 0.050 ± 0.005 [1.27 ± 0.13] | 0.005 [0.13] | 0.015 [0.38] |

**Note**

- When solder coated terminations are required, add 0.015" [0.381 mm] to termination dimension tolerances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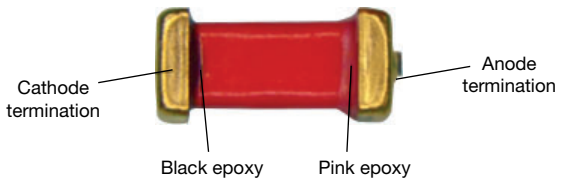
## RATINGS AND CASE CODES

| µF | 4 V | 6 V | 10 V | 15 V | 20 V | 25 V | 35 V | 50 V |
|---|---|---|---|---|---|---|---|---|
| 0.10 | | | | | | | A | A |
| 0.15 | | | | | | | A | A |
| 0.22 | | | | | | | A | B |
| 0.33 | | | | | | A | A / B | B |
| 0.47 | | | | | A | A / B | B | C |
| 0.68 | | | | A | A / B | B | C | D |
| 1.0 | | | A | A / B | A / B | A / B / C | D | E |
| 1.5 | | A | A / B | A / B | B / C | D | E | F |
| 2.2 | A | A / B | A / B | A / B / C | C / D | E | F | F |
| 3.3 | A / B | A / B | A / B / C | C / D | D / E | E / F | F | G |
| 4.7 | B | A / B / C | B / C / D | B / D / E | E / F | F | F / G | H |
| 6.8 | B / C | C / D | D / E | E / F | E / F | F / G | G / H | H |
| 10 | C / D | B / D / E | B / C / E / F | E / F | E / F / G | F / G | G / H | |
| 15 | D / E | E / F | E / F | F / G | F / G | G / H | H | |
| 22 | E / F | F | F / G | F / G | G / H | G / H | | |
| 33 | F | F / G | F / G | F / G / H | H | H | | |
| 47 | F / G | F / G | G / H | G / H | | | | |
| 68 | F / G | G / H / F | H | H | | | | |
| 100 | H | G / H | G / H | H | | | | |
| 120 | H | H | H | | | | | |
| 150 | H | H | | | | | | |
| 330 | H | H | | | | | | |

## MARKING AND POLARITY

Conformal coated capacitors have no marking on capacitor body. Rating and date code information is provided on the reel label. Negative end cap or termination is identified by black epoxy. Positive end cap or termination is sealed with pink epoxy, in addition to the weld projection.





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## STANDARD RATINGS

| CAPACITANCE (µF) | CASE CODE | PART NUMBER | MAX. DCL AT +25 °C (µA) | MAX. DF AT +25 °C 120 Hz (%) |
|---|---|---|---|---|
| **4 $V_{DC}$ AT +85 °C, SURGE = 5 V; 2.7 $V_{DC}$ AT +125 °C, SURGE = 3.4 V** | | | | |
| 2.2 | A | 194D225(1)004A(2)(3) | 0.5 | 6 |
| 3.3 | A | 194D335(1)004A(2)(3) | 0.5 | 6 |
| 3.3 | B | 194D335(1)004B(2)(3) | 0.5 | 6 |
| 4.7 | B | 194D475(1)004B(2)(3) | 0.5 | 6 |
| 6.8 | B | 194D685(1)004B(2)(3) | 0.5 | 6 |
| 6.8 | C | 194D685(1)004C(2)(3) | 0.5 | 6 |
| 10 | C | 194D106(1)004C(2)(3) | 0.5 | 6 |
| 10 | D | 194D106(1)004D(2)(3) | 0.5 | 6 |
| 15 | D | 194D156(1)004D(2)(3) | 0.6 | 6 |
| 15 | E | 194D156(1)004E(2)(3) | 0.6 | 6 |
| 22 | E | 194D226(1)004E(2)(3) | 0.9 | 6 |
| 22 | F | 194D226(1)004F(2)(3) | 0.9 | 6 |
| 33 | F | 194D336(1)004F(2)(3) | 1.3 | 6 |
| 47 | F | 194D476(1)004F(2)(3) | 1.9 | 6 |
| 47 | G | 194D476(1)004G(2)(3) | 1.9 | 6 |
| 68 | F | 194D686(1)004F(2)(3) | 2.7 | 6 |
| 68 | G | 194D686(1)004G(2)(3) | 2.7 | 6 |
| 100 | H | 194D107(1)004H(2)(3) | 4.0 | 8 |
| 120 | H | 194D127(1)004H(2)(3) | 4.8 | 8 |
| 150 | H | 194D157(1)004H(2)(3) | 6.0 | 8 |
| 330 | H | 194D337(1)004H(2)(3) | 13.2 | 10 |
| **6 $V_{DC}$ AT +85 °C, SURGE = 8 V; 4 $V_{DC}$ AT +125 °C, SURGE = 5 V** | | | | |
| 1.5 | A | 194D155(1)006A(2)(3) | 0.5 | 6 |
| 2.2 | A | 194D225(1)006A(2)(3) | 0.5 | 6 |
| 2.2 | B | 194D225(1)006B(2)(3) | 0.5 | 6 |
| 3.3 | A | 194D335(1)006A(2)(3) | 0.5 | 6 |
| 3.3 | B | 194D335(1)006B(2)(3) | 0.5 | 6 |
| 4.7 | A | 194D475(1)006A(2)(3) | 0.5 | 6 |
| 4.7 | B | 194D475(1)006B(2)(3) | 0.5 | 6 |
| 4.7 | C | 194D475(1)006C(2)(3) | 0.5 | 6 |
| 6.8 | C | 194D685(1)006C(2)(3) | 0.5 | 6 |
| 6.8 | D | 194D685(1)006D(2)(3) | 0.5 | 6 |
| 10 | B | 194D106(1)006B(2)(3) | 0.6 | 6 |
| 10 | D | 194D106(1)006D(2)(3) | 0.6 | 6 |
| 10 | E | 194D106(1)006E(2)(3) | 0.6 | 6 |
| 15 | E | 194D156(1)006E(2)(3) | 1.0 | 6 |
| 15 | F | 194D156(1)006F(2)(3) | 1.0 | 6 |
| 22 | F | 194D226(1)006F(2)(3) | 1.4 | 6 |
| 33 | F | 194D336(1)006F(2)(3) | 2.1 | 6 |
| 33 | G | 194D336(1)006G(2)(3) | 2.1 | 6 |
| 47 | F | 194D476(1)006F(2)(3) | 3.0 | 6 |
| 47 | G | 194D476(1)006G(2)(3) | 3.0 | 6 |
| 68 | F | 194D686(1)006F(2)(3) | 4.3 | 10 |
| 68 | G | 194D686(1)006G(2)(3) | 4.3 | 6 |
| 68 | H | 194D686(1)006H(2)(3) | 4.3 | 6 |
| 100 | G | 194D107(1)006G(2)(3) | 6.0 | 10 |
| 100 | H | 194D107(1)006H(2)(3) | 6.0 | 8 |
| 120 | H | 194D127(1)006H(2)(3) | 7.2 | 8 |
| 150 | H | 194D157(1)006H(2)(3) | 9.0 | 8 |
| 330 | H | 194D337(1)006H(2)(3) | 20.0 | 10 |

**Notes**

- Part number definitions:
  (1) Tolerance: for 10 % tolerance, specify “X9”; for 20 % tolerance, change to “X0”, for 5 % tolerance specify “X5” (special order)
  (2) Termination: for gold plated specify “2”, for solder plated 60/40 specify “8”, for solder plated 60/40, fused specify “6”, for hot solder dipped specify “7”
  (3) Packaging code: for 7" reels specify “T”, for half of 7" reels specify “H”, for bulk specify “B”

(1) 5 % tolerance is not available for the 0.33 µF / 50 V design and the 10 µF / 10 V design


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## STANDARD RATINGS

| CAPACITANCE (µF) | CASE CODE | PART NUMBER | MAX. DCL AT +25 °C (µA) | MAX. DF AT +25 °C 120 Hz (%) |
|---|---|---|---|---|
| **10 $V_{DC}$ AT +85 °C, SURGE = 13 V; 7 $V_{DC}$ AT +125 °C, SURGE = 9 V** | | | | |
| 1.0 | A | 194D105(1)010A(2)(3) | 0.5 | 4 |
| 1.5 | A | 194D155(1)010A(2)(3) | 0.5 | 6 |
| 1.5 | B | 194D155(1)010B(2)(3) | 0.5 | 6 |
| 2.2 | A | 194D225(1)010A(2)(3) | 0.5 | 6 |
| 2.2 | B | 194D225(1)010B(2)(3) | 0.5 | 6 |
| 3.3 | A | 194D335(1)010A(2)(3) | 0.5 | 6 |
| 3.3 | B | 194D335(1)010B(2)(3) | 0.5 | 6 |
| 3.3 | C | 194D335(1)010C(2)(3) | 0.5 | 6 |
| 4.7 | B | 194D475(1)010B(2)(3) | 0.5 | 6 |
| 4.7 | C | 194D475(1)010C(2)(3) | 0.5 | 6 |
| 4.7 | D | 194D475(1)010D(2)(3) | 0.5 | 6 |
| 6.8 | D | 194D685(1)010D(2)(3) | 0.7 | 6 |
| 6.8 | E | 194D685(1)010E(2)(3) | 0.7 | 6 |
| 10 [(1)] | B | 194D106(1)010B(2)(3) | 1.0 | 8 |
| 10 | C | 194D106(1)010C(2)(3) | 1.0 | 6 |
| 10 | E | 194D106(1)010E(2)(3) | 1.0 | 6 |
| 10 | F | 194D106(1)010F(2)(3) | 1.0 | 6 |
| 15 | E | 194D156(1)010E(2)(3) | 1.5 | 6 |
| 15 | F | 194D156(1)010F(2)(3) | 1.5 | 6 |
| 22 | F | 194D226(1)010F(2)(3) | 2.2 | 6 |
| 22 | G | 194D226(1)010G(2)(3) | 2.2 | 6 |
| 33 | F | 194D336(1)010F(2)(3) | 3.3 | 6 |
| 33 | G | 194D336(1)010G(2)(3) | 3.3 | 6 |
| 47 | G | 194D476(1)010G(2)(3) | 4.7 | 6 |
| 47 | H | 194D476(1)010H(2)(3) | 4.7 | 6 |
| 68 | H | 194D686(1)010H(2)(3) | 6.8 | 6 |
| 100 | G | 194D107(1)010G(2)(3) | 10.0 | 10 |
| 100 | H | 194D107(1)010H(2)(3) | 10.0 | 8 |
| 120 | H | 194D127(1)010H(2)(3) | 12.0 | 8 |
| **15 $V_{DC}$ AT +85 °C, SURGE = 20 V; 10 $V_{DC}$ AT +125 °C, SURGE = 12 V** | | | | |
| 0.68 | A | 194D684(1)015A(2)(3) | 0.5 | 4 |
| 1.0 | A | 194D105(1)015A(2)(3) | 0.5 | 4 |
| 1.0 | B | 194D105(1)015B(2)(3) | 0.5 | 4 |
| 1.5 | A | 194D155(1)015A(2)(3) | 0.5 | 6 |
| 1.5 | B | 194D155(1)015B(2)(3) | 0.5 | 6 |
| 2.2 | A | 194D225(1)015A(2)(3) | 0.5 | 6 |
| 2.2 | B | 194D225(1)015B(2)(3) | 0.5 | 6 |
| 2.2 | C | 194D225(1)015C(2)(3) | 0.5 | 6 |
| 3.3 | C | 194D335(1)015C(2)(3) | 0.5 | 6 |
| 3.3 | D | 194D335(1)015D(2)(3) | 0.5 | 6 |
| 4.7 | B | 194D475(1)015B(2)(3) | 0.7 | 6 |
| 4.7 | D | 194D475(1)015D(2)(3) | 0.7 | 6 |
| 4.7 | E | 194D475(1)015E(2)(3) | 0.7 | 6 |

**Notes**

- Part number definitions:
  (1) Tolerance: for 10 % tolerance, specify “X9”; for 20 % tolerance, change to “X0”, for 5 % tolerance specify “X5” (special order)
  (2) Termination: for gold plated specify “2”, for solder plated 60/40 specify “8”, for solder plated 60/40, fused specify “6”, for hot solder dipped specify “7”
  (3) Packaging code: for 7" reels specify “T”, for half of 7" reels specify “H”, for bulk specify “B”

[(1)] 5 % tolerance is not available for the 0.33 µF / 50 V design and the 10 µF / 10 V design


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## STANDARD RATINGS

| CAPACITANCE (µF) | CASE CODE | PART NUMBER | MAX. DCL AT +25 °C (µA) | MAX. DF AT +25 °C 120 Hz (%) |
|---|---|---|---|---|
| **15 $V_{DC}$ AT +85 °C, SURGE = 20 V; 10 $V_{DC}$ AT +125 °C, SURGE = 12 V** | | | | |
| 6.8 | E | 194D685(1)015E(2)(3) | 1.1 | 6 |
| 6.8 | F | 194D685(1)015F(2)(3) | 1.1 | 6 |
| 10 | E | 194D106(1)015E(2)(3) | 1.6 | 6 |
| 10 | F | 194D106(1)015F(2)(3) | 1.6 | 6 |
| 15 | F | 194D156(1)015F(2)(3) | 2.4 | 6 |
| 15 | G | 194D156(1)015G(2)(3) | 2.4 | 6 |
| 22 | F | 194D226(1)015F(2)(3) | 3.5 | 6 |
| 22 | G | 194D226(1)015G(2)(3) | 3.5 | 6 |
| 33 | F | 194D336(1)015F(2)(3) | 5.3 | 6 |
| 33 | G | 194D336(1)015G(2)(3) | 5.3 | 6 |
| 33 | H | 194D336(1)015H(2)(3) | 5.3 | 6 |
| 47 | G | 194D476(1)015G(2)(3) | 10.0 | 8 |
| 47 | H | 194D476(1)015H(2)(3) | 7.0 | 6 |
| 68 | H | 194D686(1)015H(2)(3) | 10.0 | 6 |
| 100 | H | 194D107(1)015H(2)(3) | 15.0 | 10 |
| **20 $V_{DC}$ AT +85 °C, SURGE = 26 V; 13 $V_{DC}$ AT +125 °C, SURGE = 16 V** | | | | |
| 0.47 | A | 194D474(1)020A(2)(3) | 0.5 | 4 |
| 0.68 | A | 194D684(1)020A(2)(3) | 0.5 | 4 |
| 0.68 | B | 194D684(1)020B(2)(3) | 0.5 | 4 |
| 1.0 | A | 194D105(1)020A(2)(3) | 0.5 | 4 |
| 1.0 | B | 194D105(1)020B(2)(3) | 0.5 | 4 |
| 1.5 | B | 194D155(1)020B(2)(3) | 0.5 | 6 |
| 1.5 | C | 194D155(1)020C(2)(3) | 0.5 | 6 |
| 2.2 | C | 194D225(1)020C(2)(3) | 0.5 | 6 |
| 2.2 | D | 194D225(1)020D(2)(3) | 0.5 | 6 |
| 3.3 | D | 194D335(1)020D(2)(3) | 0.7 | 6 |
| 3.3 | E | 194D335(1)020E(2)(3) | 0.7 | 6 |
| 4.7 | E | 194D475(1)020E(2)(3) | 0.9 | 6 |
| 4.7 | F | 194D475(1)020F(2)(3) | 0.9 | 6 |
| 6.8 | E | 194D685(1)020E(2)(3) | 1.4 | 6 |
| 6.8 | F | 194D685(1)020F(2)(3) | 1.4 | 6 |
| 10 | E | 194D106(1)020E(2)(3) | 2.0 | 6 |
| 10 | F | 194D106(1)020F(2)(3) | 2.0 | 6 |
| 10 | G | 194D106(1)020G(2)(3) | 2.0 | 6 |
| 15 | F | 194D156(1)020F(2)(3) | 3.0 | 6 |
| 15 | G | 194D156(1)020G(2)(3) | 3.0 | 6 |
| 22 | G | 194D226(1)020G(2)(3) | 4.0 | 8 |
| 22 | H | 194D226(1)020H(2)(3) | 4.4 | 6 |
| 33 | H | 194D336(1)020H(2)(3) | 6.6 | 6 |

**Notes**

- Part number definitions:
  (1) Tolerance: for 10 % tolerance, specify “X9”; for 20 % tolerance, change to “X0”, for 5 % tolerance specify “X5” (special order)
  (2) Termination: for gold plated specify “2”, for solder plated 60/40 specify “8”, for solder plated 60/40, fused specify “6”, for hot solder dipped specify “7”
  (3) Packaging code: for 7" reels specify “T”, for half of 7" reels specify “H”, for bulk specify “B”

(1) 5 % tolerance is not available for the 0.33 µF / 50 V design and the 10 µF / 10 V design


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## STANDARD RATINGS

| CAPACITANCE (µF) | CASE CODE | PART NUMBER | MAX. DCL AT +25 °C (µA) | MAX. DF AT +25 °C 120 Hz (%) |
|---|---|---|---|---|
| **25 $V_{DC}$ AT +85 °C, SURGE = 32 V; 17 $V_{DC}$ AT +125 °C, SURGE = 20 V** | | | | |
| 0.33 | A | 194D334(1)025A(2)(3) | 0.5 | 4 |
| 0.47 | A | 194D474(1)025A(2)(3) | 0.5 | 4 |
| 0.47 | B | 194D474(1)025B(2)(3) | 0.5 | 4 |
| 0.68 | B | 194D684(1)025B(2)(3) | 0.5 | 4 |
| 1.0 | A | 194D105(1)025A(2)(3) | 0.5 | 6 |
| 1.0 | B | 194D105(1)025B(2)(3) | 0.5 | 6 |
| 1.0 | C | 194D105(1)025C(2)(3) | 0.5 | 4 |
| 1.5 | D | 194D155(1)025D(2)(3) | 0.5 | 6 |
| 2.2 | E | 194D225(1)025E(2)(3) | 0.6 | 6 |
| 3.3 | E | 194D335(1)025E(2)(3) | 1.0 | 6 |
| 3.3 | F | 194D335(1)025F(2)(3) | 0.8 | 6 |
| 4.7 | F | 194D475(1)025F(2)(3) | 1.2 | 6 |
| 6.8 | F | 194D685(1)025F(2)(3) | 1.7 | 6 |
| 6.8 | G | 194D685(1)025G(2)(3) | 1.7 | 6 |
| 10 | F | 194D106(1)025F(2)(3) | 2.5 | 6 |
| 10 | G | 194D106(1)025G(2)(3) | 2.5 | 6 |
| 15 | G | 194D156(1)025G(2)(3) | 4.0 | 6 |
| 15 | H | 194D156(1)025H(2)(3) | 3.8 | 6 |
| 22 | G | 194D226(1)025G(2)(3) | 5.5 | 6 |
| 22 | H | 194D226(1)025H(2)(3) | 5.5 | 6 |
| 33 | H | 194D336(1)025H(2)(3) | 10.0 | 8 |
| **35 $V_{DC}$ AT +85 °C, SURGE = 46 V; 23 $V_{DC}$ AT +125 °C, SURGE = 28 V** | | | | |
| 0.10 | A | 194D104(1)035A(2)(3) | 0.5 | 4 |
| 0.15 | A | 194D154(1)035A(2)(3) | 0.5 | 4 |
| 0.22 | A | 194D224(1)035A(2)(3) | 0.5 | 4 |
| 0.33 | A | 194D334(1)035A(2)(3) | 0.5 | 4 |
| 0.33 | B | 194D334(1)035B(2)(3) | 0.5 | 4 |
| 0.47 | B | 194D474(1)035B(2)(3) | 0.5 | 4 |
| 0.68 | C | 194D684(1)035C(2)(3) | 0.5 | 4 |
| 1.0 | D | 194D105(1)035D(2)(3) | 0.5 | 4 |
| 1.5 | E | 194D155(1)035E(2)(3) | 0.5 | 6 |
| 2.2 | F | 194D225(1)035F(2)(3) | 0.8 | 6 |
| 3.3 | F | 194D335(1)035F(2)(3) | 1.2 | 6 |
| 4.7 | F | 194D475(1)035F(2)(3) | 1.6 | 6 |
| 4.7 | G | 194D475(1)035G(2)(3) | 1.6 | 6 |
| 6.8 | G | 194D685(1)035G(2)(3) | 2.4 | 6 |
| 6.8 | H | 194D685(1)035H(2)(3) | 2.4 | 6 |
| 10 | G | 194D106(1)035G(2)(3) | 3.5 | 6 |
| 10 | H | 194D106(1)035H(2)(3) | 3.5 | 6 |
| 15 | H | 194D156(1)035H(2)(3) | 5.3 | 6 |

**Notes**

- Part number definitions:
  (1) Tolerance: for 10 % tolerance, specify “X9”; for 20 % tolerance, change to “X0”, for 5 % tolerance specify “X5” (special order)
  (2) Termination: for gold plated specify “2”, for solder plated 60/40 specify “8”, for solder plated 60/40, fused specify “6”, for hot solder dipped specify “7”
  (3) Packaging code: for 7" reels specify “T”, for half of 7" reels specify “H”, for bulk specify “B”

(1) 5 % tolerance is not available for the 0.33 µF / 50 V design and the 10 µF / 10 V design


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| STANDARD RATINGS | | | | |
|---|---|---|---|---|
| CAPACITANCE (µF) | CASE CODE | PART NUMBER | MAX. DCL AT +25 °C (µA) | MAX. DF AT +25 °C 120 Hz (%) |
| 50 $V_{DC}$ AT +85 °C, SURGE = 65 V; 33 $V_{DC}$ AT +125 °C, SURGE = 38 V | | | | |
| 0.10 | A | 194D104(1)050A(2)(3) | 0.5 | 4 |
| 0.15 | A | 194D154(1)050A(2)(3) | 0.5 | 4 |
| 0.22 | B | 194D224(1)050B(2)(3) | 0.5 | 4 |
| 0.33 [(1)] | B | 194D334(1)050B(2)(3) | 0.5 | 4 |
| 0.47 | C | 194D474(1)050C(2)(3) | 0.5 | 4 |
| 0.68 | D | 194D684(1)050D(2)(3) | 0.5 | 4 |
| 1.0 | E | 194D105(1)050E(2)(3) | 0.5 | 4 |
| 1.5 | F | 194D155(1)050F(2)(3) | 0.8 | 6 |
| 2.2 | F | 194D225(1)050F(2)(3) | 1.1 | 6 |
| 3.3 | G | 194D335(1)050G(2)(3) | 1.7 | 6 |
| 4.7 | H | 194D475(1)050H(2)(3) | 2.4 | 6 |
| 6.8 | H | 194D685(1)050H(2)(3) | 3.4 | 6 |

**Notes**

- Part number definitions:
  (1) Tolerance: for 10 % tolerance, specify “X9”; for 20 % tolerance, change to “X0”, for 5 % tolerance specify “X5” (special order)
  (2) Termination: for gold plated specify “2”, for solder plated 60/40 specify “8”, for solder plated 60/40, fused specify “6”, for hot solder dipped specify “7”
  (3) Packaging code: for 7" reels specify “T”, for half of 7" reels specify “H”, for bulk specify “B”

[(1)] 5 % tolerance is not available for the 0.33 µF / 50 V design and the 10 µF / 10 V design

| RECOMMENDED VOLTAGE DERATING GUIDELINES (for temperatures below +85 °C) | |
|---|---|
| STANDARD CONDITIONS. FOR EXAMPLE: OUTPUT FILTERS | |
| Capacitor Voltage Rating | Operating Voltage |
| 4.0 | 2.5 |
| 6.0 | 3.4 |
| 10 | 6.0 |
| 16 | 10 |
| 20 | 12 |
| 25 | 15 |
| 35 | 24 |
| 50 | 28 |
| SEVERE CONDITIONS. FOR EXAMPLE: INPUT FILTERS | |
| Capacitor Voltage Rating | Operating Voltage |
| 4.0 | 2.5 |
| 6.0 | 3.3 |
| 10 | 5.0 |
| 16 | 8.0 |
| 20 | 10 |
| 25 | 12 |
| 35 | 15 |
| 50 | 24 |


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| POWER DISSIPATION | |
|---|---|
| CASE CODE | MAXIMUM PERMISSIBLE POWER DISSIPATION AT +25 °C (W) IN FREE AIR |
| A | 0.060 |
| B | 0.075 |
| C | 0.075 |
| D | 0.085 |
| E | 0.095 |
| F | 0.110 |
| G | 0.120 |
| H | 0.150 |

| STANDARD PACKAGING QUANTITY | | | |
|---|---|---|---|
| CASE CODE | QUANTITY (pcs/reel) | | BULK, PLASTIC TRAY QUANTITY |
| | 7" FULL REEL | 7" HALF REEL | |
| A | 2500 | 1250 | 75 |
| B | 2500 | 1250 | 75 |
| C | 2500 | 1250 | 75 |
| D | 2500 | 1250 | 75 |
| E | 2500 | 1250 | 75 |
| F | 1000 | 500 | 75 |
| G | 600 | 300 | 60 |
| H | 600 | 300 | 50 |

| PRODUCT INFORMATION | |
|---|---|
| Conformal Coated Guide | www.vishay.com/doc?40150 |
| Pad Dimensions | |
| Packaging Dimensions | |
| Moisture Sensitivity | www.vishay.com/doc?40135 |
| **SELECTOR GUIDES** | |
| Solid Tantalum Selector Guide | www.vishay.com/doc?49053 |
| Solid Tantalum Chip Capacitors | www.vishay.com/doc?40091 |
| **FAQ** | |
| Frequently Asked Questions | www.vishay.com/doc?40110 |


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# Guide for Conformal Coated Tantalum Capacitors

## INTRODUCTION

Tantalum electrolytic capacitors are the preferred choice in applications where volumetric efficiency, stable electrical parameters, high reliability, and long service life are primary considerations. The stability and resistance to elevated temperatures of the tantalum / tantalum oxide / manganese dioxide system make solid tantalum capacitors an appropriate choice for today's surface mount assembly technology.

Vishay Sprague has been a pioneer and leader in this field, producing a large variety of tantalum capacitor types for consumer, industrial, automotive, military, and aerospace electronic applications.

Tantalum is not found in its pure state. Rather, it is commonly found in a number of oxide minerals, often in combination with Columbium ore. This combination is known as “tantalite” when its contents are more than one-half tantalum. Important sources of tantalite include Australia, Brazil, Canada, China, and several African countries. Synthetic tantalite concentrates produced from tin slags in Thailand, Malaysia, and Brazil are also a significant raw material for tantalum production.

Electronic applications, and particularly capacitors, consume the largest share of world tantalum production. Other important applications for tantalum include cutting tools (tantalum carbide), high temperature super alloys, chemical processing equipment, medical implants, and military ordnance.

Vishay Sprague is a major user of tantalum materials in the form of powder and wire for capacitor elements and rod and sheet for high temperature vacuum processing.

## THE BASICS OF TANTALUM CAPACITORS

Most metals form crystalline oxides which are non-protecting, such as rust on iron or black oxide on copper. A few metals form dense, stable, tightly adhering, electrically insulating oxides. These are the so-called “valve” metals and include titanium, zirconium, niobium, tantalum, hafnium, and aluminum. Only a few of these permit the accurate control of oxide thickness by electrochemical means. Of these, the most valuable for the electronics industry are aluminum and tantalum.

Capacitors are basic to all kinds of electrical equipment, from radios and television sets to missile controls and automobile ignitions. Their function is to store an electrical charge for later use.

Capacitors consist of two conducting surfaces, usually metal plates, whose function is to conduct electricity. They are separated by an insulating material or dielectric. The dielectric used in all tantalum electrolytic capacitors is tantalum pentoxide.

Tantalum pentoxide compound possesses high-dielectric strength and a high-dielectric constant. As capacitors are being manufactured, a film of tantalum pentoxide is applied to their electrodes by means of an electrolytic process. The film is applied in various thicknesses and at various voltages and although transparent to begin with, it takes on different colors as light refracts through it. This coloring occurs on the tantalum electrodes of all types of tantalum capacitors.

Rating for rating, tantalum capacitors tend to have as much as three times better capacitance / volume efficiency than aluminum electrolytic capacitors. An approximation of the capacitance / volume efficiency of other types of capacitors may be inferred from the following table, which shows the dielectric constant ranges of the various materials used in each type. Note that tantalum pentoxide has a dielectric constant of 26, some three times greater than that of aluminum oxide. This, in addition to the fact that extremely thin films can be deposited during the electrolytic process mentioned earlier, makes the tantalum capacitor extremely efficient with respect to the number of microfarads available per unit volume. The capacitance of any capacitor is determined by the surface area of the two conducting plates, the distance between the plates, and the dielectric constant of the insulating material between the plates.

**COMPARISON OF CAPACITOR DIELECTRIC CONSTANTS**

| DIELECTRIC | e<br>DIELECTRIC CONSTANT |
|---|---|
| Air or vacuum | 1.0 |
| Paper | 2.0 to 6.0 |
| Plastic | 2.1 to 6.0 |
| Mineral oil | 2.2 to 2.3 |
| Silicone oil | 2.7 to 2.8 |
| Quartz | 3.8 to 4.4 |
| Glass | 4.8 to 8.0 |
| Porcelain | 5.1 to 5.9 |
| Mica | 5.4 to 8.7 |
| Aluminum oxide | 8.4 |
| **Tantalum pentoxide** | **26** |
| Ceramic | 12 to 400K |

In the tantalum electrolytic capacitor, the distance between the plates is very small since it is only the thickness of the tantalum pentoxide film. As the dielectric constant of the tantalum pentoxide is high, the capacitance of a tantalum capacitor is high if the area of the plates is large:

$$C = \frac{eA}{t}$$

where

C = capacitance
e = dielectric constant
A = surface area of the dielectric
t = thickness of the dielectric

Tantalum capacitors contain either liquid or solid electrolytes. In solid electrolyte capacitors, a dry material (manganese dioxide) forms the cathode plate. A tantalum lead is embedded in or welded to the pellet, which is in turn connected to a termination or lead wire. The drawings show the construction details of the surface mount types of tantalum capacitors shown in this catalog.


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## SOLID ELECTROLYTE TANTALUM CAPACITORS

Solid electrolyte capacitors contain manganese dioxide, which is formed on the tantalum pentoxide dielectric layer by impregnating the pellet with a solution of manganous nitrate. The pellet is then heated in an oven, and the manganous nitrate is converted to manganese dioxide.

The pellet is next coated with graphite, followed by a layer of metallic silver, which provides a conductive surface between the pellet and the can in which it will be enclosed.

After assembly, the capacitors are tested and inspected to assure long life and reliability. It offers excellent reliability and high stability for consumer and commercial electronics with the added feature of low cost.

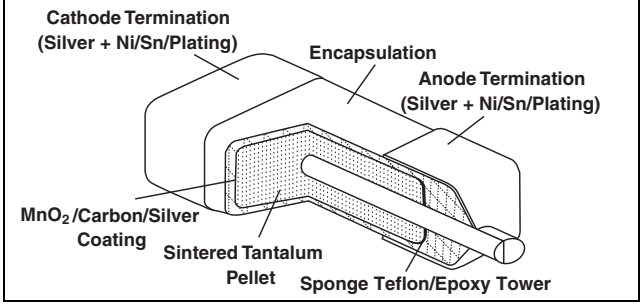
Surface mount designs of "Solid Tantalum" capacitors use lead frames or lead frameless designs as shown in the accompanying drawings.

## TANTALUM CAPACITORS FOR ALL DESIGN CONSIDERATIONS

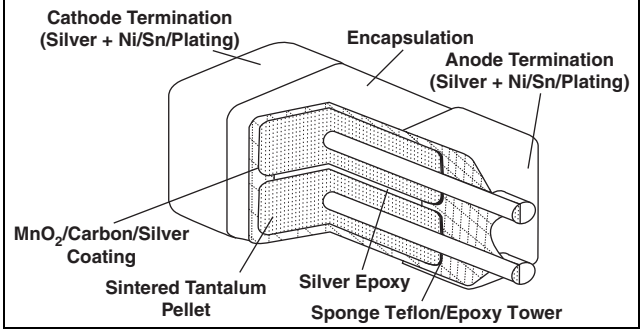
Solid electrolyte designs are the least expensive for a given rating and are used in many applications where their very small size for a given unit of capacitance is of importance. They will typically withstand up to about 10 % of the rated DC working voltage in a reverse direction. Also important are their good low temperature performance characteristics and freedom from corrosive electrolytes.

Vishay Sprague patented the original solid electrolyte capacitors and was the first to market them in 1956. Vishay Sprague has the broadest line of tantalum capacitors and has continued its position of leadership in this field. Data sheets covering the various types and styles of Vishay Sprague capacitors for consumer and entertainment electronics, industry, and military applications are available where detailed performance characteristics must be specified.

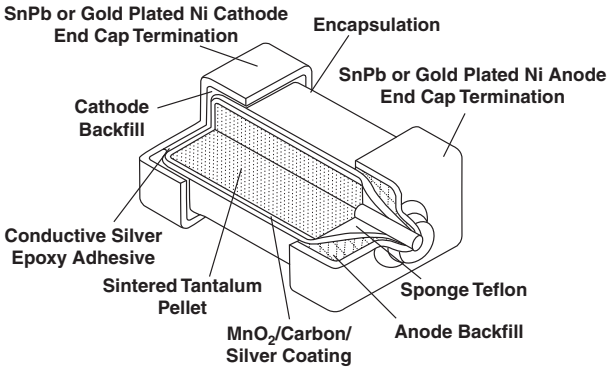
### TYPE 195D, 572D, 591D, 592D / W, 594D, 595D, 695D, T95, 14002



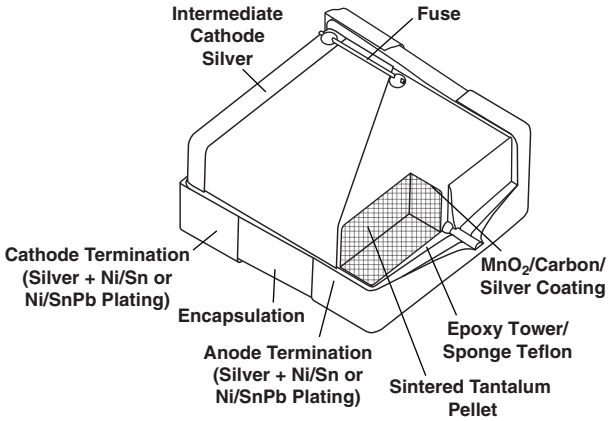

### TYPE 597D / T97 / 13008



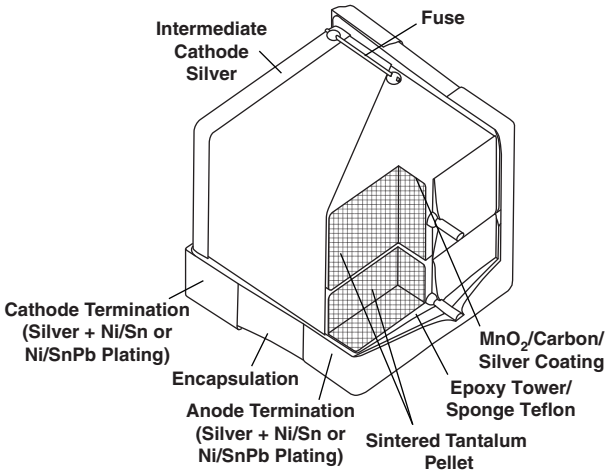

### TYPE 194D




### TYPE T96




### TYPE T98





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## COMMERCIAL PRODUCTS

| SOLID TANTALUM CAPACITORS - CONFORMAL COATED | | | | | |
|---|---|---|---|---|---|
| **SERIES** | **592W** | **592D** | **591D** | **595D** | **594D** |
| **PRODUCT IMAGE** | | | | | |
| **TYPE** | Surface mount TANTAMOUNT® chip, conformal coated | | | | |
| **FEATURES** | Low profile, robust design for use in pulsed applications | Low profile, maximum CV | Low profile, low ESR, maximum CV | Maximum CV | Low ESR, maximum CV |
| **TEMPERATURE RANGE** | -55 °C to +125 °C (above 40 °C, voltage deratig is required) | -55 °C to +125 °C (above 85 °C, voltage derating is required) | | | |
| **CAPACITANCE RANGE** | 330 µF to 2200 µF | 1 µF to 2200 µF | 1 µF to 1500 µF | 0.1 µF to 1500 µF | 1 µF to 1500 µF |
| **VOLTAGE RANGE** | 6 V to 10 V | 4 V to 50 V | 4 V to 50 V | 4 V to 50 V | 4 V to 50 V |
| **CAPACITANCE TOLERANCE** | ± 20 % | ± 10 %, ± 20 % | ± 10 %, ± 20 % | ± 10 %, ± 20 % | ± 10 %, ± 20 % |
| **LEAKAGE CURRENT** | | 0.01 CV or 0.5 µA, whichever is greater | | | |
| **DISSIPATION FACTOR** | 14 % to 45 % | 4 % to 50 % | 4 % to 50 % | 4 % to 20 % | 4 % to 20 % |
| **CASE CODES** | C, M, X | S, A, B, C, D, R, M, X | A, B, C, D, R, M | T, S, A, B, C, D, G, M, R | B, C, D, R |
| **TERMINATION** | 100 % matte tin | 100 % matte tin standard, tin / lead and gold plated available | | | |

| SOLID TANTALUM CAPACITORS - CONFORMAL COATED | | | | | |
|---|---|---|---|---|---|
| **SERIES** | **597D** | **572D** | **695D** | **195D** | **194D** |
| **PRODUCT IMAGE** | | | | | |
| **TYPE** | TANTAMOUNT® chip, conformal coated | | | | |
| **FEATURES** | Ultra low ESR, maximum CV, multi-anode | Low profile, maximum CV | Pad compatible with 194D and CWR06 | US and European case sizes | Industrial version of CWR06 / CWR16 |
| **TEMPERATURE RANGE** | -55 °C to +125 °C (above 85 °C, voltage derating is required) | | | | |
| **CAPACITANCE RANGE** | 10 µF to 1500 µF | 2.2 µF to 220 µF | 0.1 µF to 270 µF | 0.1 µF to 330 µF | 0.1 µF to 330 µF |
| **VOLTAGE RANGE** | 4 V to 75 V | 4 V to 35 V | 4 V to 50 V | 2 V to 50 V | 4 V to 50 V |
| **CAPACITANCE TOLERANCE** | ± 10 %, ± 20 % | | | | |
| **LEAKAGE CURRENT** | 0.01 CV or 0.5 µA, whichever is greater | | | | |
| **DISSIPATION FACTOR** | 6 % to 20 % | 6 % to 26 % | 4 % to 8 % | 4 % to 8 % | 4 % to 10 % |
| **CASE CODES** | V, D, E, R, F, Z, M, H | P, Q, S, A, B, T | A, B, D, E, F, G, H | C, S, V, X, Y, Z, R, A, B, D, E, F, G, H | A, B, C, D, E, F, G, H |
| **TERMINATION** | 100 % matte tin standard, tin / lead solder plated available | 100 % matte tin standard, gold plated available | 100 % matte tin standard, tin / lead and gold plated available | | Gold plated standard; tin / lead solder plated and hot solder dipped available |


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## HIGH RELIABILITY PRODUCTS

| SOLID TANTALUM CAPACITORS - CONFORMAL COATED | | | | | |
|---|---|---|---|---|---|
| **SERIES** | **CWR06** | **CWR16** | **CWR26** | **13008** | **14002** |
| **PRODUCT IMAGE** | | | | | |
| **TYPE** | TANTAMOUNT® chip, conformal coated | | | | |
| **FEATURES** | MIL-PRF-55365/4 qualified | MIL-PRF-55365/13 qualified | MIL-PRF-55365/13 qualified | DLA approved | |
| **TEMPERATURE RANGE** | -55 °C to +125 °C (above 85 °C, voltage derating is required) | | | | |
| **CAPACITANCE RANGE** | 0.10 µF to 100 µF | 0.33 µF to 330 µF | 10 µF to 100 µF | 10 µF to 1500 µF | 4.7 µF to 680 µF |
| **VOLTAGE RANGE** | 4 V to 50 V | 4 V to 35 V | 15 V to 35 V | 4 V to 63 V | 4 V to 50 V |
| **CAPACITANCE TOLERANCE** | ± 5 %, ± 10 %, ± 20 % | ± 5 %, ± 10 %, ± 20 % | ± 5 %, ± 10 %, ± 20 % | ± 10 %, ± 20 % | ± 10 %, ± 20 % |
| **LEAKAGE CURRENT** | 0.01 CV or 1.0 µA, whichever is greater | | | 0.01 CV or 0.5 µA, whichever is greater | |
| **DISSIPATION FACTOR** | 6 % to 10 % | 6 % to 10 % | 6 % to 12 % | 6 % to 20 % | 6 % to 14 % |
| **CASE CODES** | A, B, C, D, E, F, G, H | A, B, C, D, E, F, G, H | F, G, H | V, E, F, R, Z, D, M, H, N | B, C, D, R |
| **TERMINATION** | Gold plated; tin / lead; tin / lead solder fused | | | Tin / lead | |

| SOLID TANTALUM CAPACITORS - CONFORMAL COATED | | | | |
|---|---|---|---|---|
| **SERIES** | **T95** | **T96** | **T97** | **T98** |
| **PRODUCT IMAGE** | | | | |
| **TYPE** | TANTAMOUNT® chip, Hi-Rel COTS, conformal coated | | | |
| **FEATURES** | High reliability | High reliability, built in fuse | High reliability, ultra low ESR, multi-anode | High reliability, ultra low ESR, built in fuse, multi-anode |
| **TEMPERATURE RANGE** | -55 °C to +125 °C (above 85 °C, voltage derating is required) | | | |
| **CAPACITANCE RANGE** | 0.15 µF to 680 µF | 10 µF to 680 µF | 10 µF to 1500 µF | 10 µF to 1500 µF |
| **VOLTAGE RANGE** | 4 V to 50 V | 4 V to 50 V | 4 V to 75 V | 4 V to 75 V |
| **CAPACITANCE TOLERANCE** | ± 10 %, ± 20 % | ± 10 %, ± 20 % | ± 10 %, ± 20 % | ± 10 %, ± 20 % |
| **LEAKAGE CURRENT** | 0.01 CV or 0.5 µA, whichever is greater | | | |
| **DISSIPATION FACTOR** | 4 % to 14 % | 6 % to 14 % | 6 % to 20 % | 6 % to 10 % |
| **CASE CODES** | A, B, C, D, R, S, V, X, Y, Z | R | V, E, F, R, Z, D, M, H, N | V, E, F, R, Z, M, H |
| **TERMINATION** | 100 % matte tin, tin / lead | | | |


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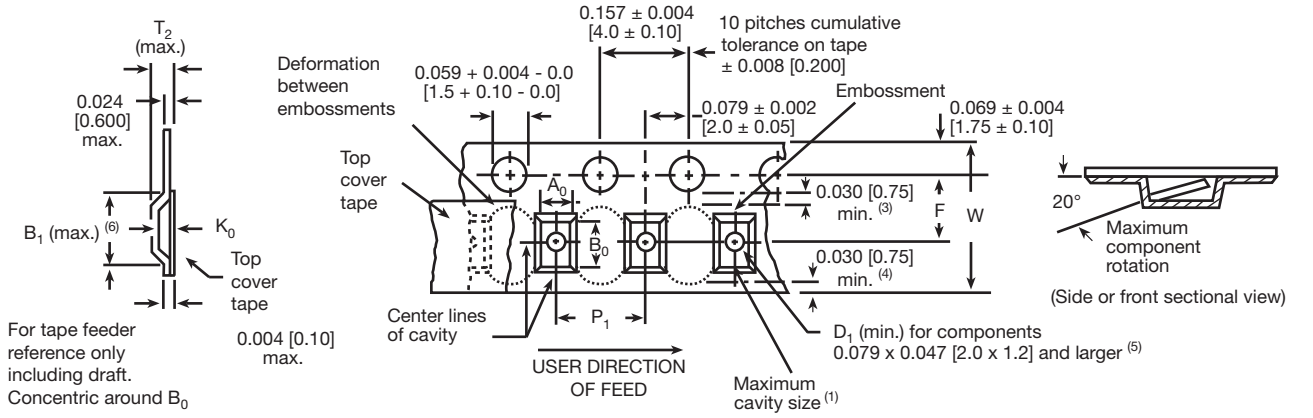
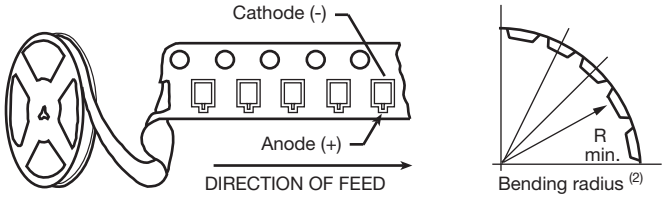
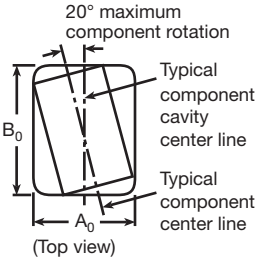
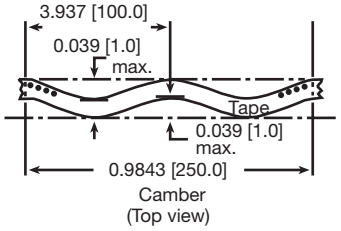
## TAPE AND REEL PACKAGING in inches [millimeters]




R minimum:
8 mm = 0.984" (25 mm)
12 mm and 16 mm = 1.181" (30 mm)

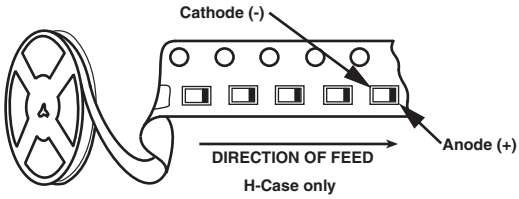



Allowable camber to be 0.039/3.937 [1/100]
Non-cumulative over 9.843 [250.0]

**Tape and reel specifications:** all case sizes are available on plastic embossed tape per EIA-481. Standard reel diameter is 7" (178 mm).

**Lengthwise orientation at capacitors in tape**




**Notes**

- Metric dimensions will govern. Dimensions in inches are rounded and for reference only.

(1) $A_0$, $B_0$, $K_0$, are determined by the maximum dimensions to the ends of the terminals extending from the component body and / or the body dimensions of the component. The clearance between the ends of the terminals or body of the component to the sides and depth of the cavity ($A_0$, $B_0$, $K_0$) must be within 0.002" (0.05 mm) minimum and 0.020" (0.50 mm) maximum. The clearance allowed must also prevent rotation of the component within the cavity of not more than 20°.

(2) Tape with components shall pass around radius “R” without damage. The minimum trailer length may require additional length to provide “R” minimum for 12 mm embossed tape for reels with hub diameters approaching N minimum.

(3) This dimension is the flat area from the edge of the sprocket hole to either outward deformation of the carrier tape between the embossed cavities or to the edge of the cavity whichever is less.

(4) This dimension is the flat area from the edge of the carrier tape opposite the sprocket holes to either the outward deformation of the carrier tape between the embossed cavity or to the edge of the cavity whichever is less.

(5) The embossed hole location shall be measured from the sprocket hole controlling the location of the embossement. Dimensions of embossement location shall be applied independent of each other.

(6) $B_1$ dimension is a reference dimension tape feeder clearance only.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| **CARRIER TAPE DIMENSIONS** in inches [millimeters] | | | | | | |
|---|---|---|---|---|---|---|
| **TAPE WIDTH** | **W** | **$D_0$** | **$P_2$** | **F** | **$E_1$** | **$E_{2\ min.}$** |
| 8 mm | 0.315 + 0.012 / - 0.004 [8.0 + 0.3 / - 0.1] | 0.059 + 0.004 / - 0 [1.5 + 0.1 / - 0] | 0.078 ± 0.0019 [2.0 ± 0.05] | 0.14 ± 0.0019 [3.5 ± 0.05] | 0.324 ± 0.004 [1.75 ± 0.1] | 0.246 [6.25] |
| 12 mm | 0.479 + 0.012 / - 0.004 [12.0 + 0.3 / - 0.1] | | | 0.216 ± 0.0019 [5.5 ± 0.05] | | 0.403 [10.25] |
| 16 mm | 0.635 + 0.012 / - 0.004 [16.0 + 0.3 / - 0.1] | | 0.078 ± 0.004 [2.0 ± 0.1] | 0.295 ± 0.004 [7.5 ± 0.1] | | 0.570 [14.25] |
| 24 mm | 0.945 ± 0.012 [24.0 ± 0.3] | | | 0.453 ± 0.004 [11.5 ± 0.1] | | 0.876 [22.25] |

| **CARRIER TAPE DIMENSIONS** in inches [millimeters] | | | | | |
|---|---|---|---|---|---|
| **TYPE** | **CASE CODE** | **TAPE WIDTH W IN mm** | **$P_1$** | **$K_{0\ max.}$** | **$B_{1\ max.}$** |
| 592D 592W 591D | A | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.149 [3.78] |
| | B | 12 | | 0.088 [2.23] | 0.166 [4.21] |
| | C | 12 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.088 [2.23] | 0.290 [7.36] |
| | D | 12 | | 0.088 [2.23] | 0.300 [7.62] |
| | M | 16 | | 0.091 [2.30] | 0.311 [7.90] |
| | R | 12 | | 0.088 [2.23] | 0.296 [7.52] |
| | S | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.139 [3.53] |
| | T | 12 | | 0.088 [2.23] | 0.166 [4.21] |
| | X | 24 | 0.472 ± 0.004 [12.0 ± 0.10] | 0.011 [2.72] | 0.594 [15.1] |
| 595D 594D | A | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.063 [1.60] | 0.152 [3.86] |
| | B | 12 | | 0.088 [2.23] | 0.166 [4.21] |
| | C | 12 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.118 [2.97] | 0.290 [7.36] |
| | D | 12 | | 0.119 [3.02] | 0.296 [7.52] |
| | G | 12 | | 0.111 [2.83] | 0.234 [5.95] |
| | H | 12 | | 0.098 [2.50] | 0.232 [5.90] |
| | M | 12 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.085 [2.15] | 0.152 [3.85] |
| | R | 12 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.148 [3.78] | 0.296 [7.52] |
| | S | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.149 [3.78] |
| | T | 8 | | 0.054 [1.37] | 0.093 [2.36] |
| 695D | A | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.139 [3.53] |
| | B | 12 | | 0.059 [1.50] | 0.189 [4.80] |
| | D | 12 | | 0.063 [1.62] | 0.191 [4.85] |
| | E | 12 | | 0.074 [1.88] | 0.239 [6.07] |
| | F | 12 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.075 [1.93] | 0.259 [6.58] |
| | G | 12 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.109 [2.77] | 0.301 [7.65] |
| | H | 16 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.124 [3.15] | 0.31 [7.87] |


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| **CARRIER TAPE DIMENSIONS** in inches [millimeters] | | | | | |
|---|---|---|---|---|---|
| **TYPE** | **CASE CODE** | **TAPE WIDTH W IN mm** | **$P_1$** | **$K_{0\ max.}$** | **$B_{1\ max.}$** |
| 195D | A | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.139 [3.53] |
| | B | 12 | | 0.059 [1.50] | 0.189 [4.80] |
| | C | 8 | | 0.054 [1.37] | 0.093 [2.36] |
| | D | 12 | | 0.067 [1.70] | 0.179 [4.55] |
| | E | 12 | | 0.074 [1.88] | 0.239 [6.07] |
| | F | 12 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.076 [1.93] | 0.259 [6.58] |
| | G | 12 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.109 [2.77] | 0.301 [7.65] |
| | H (1) | 12 | 0.472 ± 0.004 [12.0 ± 0.1] | 0.122 [3.11] | 0.163 [4.14] |
| | R | 12 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.149 [3.78] | 0.296 [7.52] |
| | S | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.149 [3.78] |
| | V | 8 | | 0.060 [1.52] | 0.150 [3.80] |
| | X | 12 | | 0.069 [1.75] | 0.296 [7.52] |
| | Y | 12 | | 0.089 [2.26] | 0.296 [7.52] |
| | Z | 12 | | 0.114 [2.89] | 0.288 [7.31] |
| 572D | A | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.149 [3.78] |
| | B | 12 | | 0.087 [2.20] | 0.166 [4.21] |
| | P | 8 | | 0.043 [1.10] | 0.102 [2.60] |
| | P | 8 | | 0.052 [1.32] | 0.106 [2.70] |
| | Q | 8 | | 0.054 [1.37] | 0.140 [3.55] |
| | S | 8 | | 0.058 [1.47] | 0.149 [3.78] |
| | T | 12 | | 0.061 [1.55] | 0.164 [4.16] |
| 194D CWR06 CWR16 CWR26 | A | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.069 [1.75] | 0.139 [3.53] |
| | B | 12 | | 0.073 [1.85] | 0.189 [4.80] |
| | C | 12 | | 0.069 [1.75] | 0.244 [6.20] |
| | D | 12 | | 0.068 [1.72] | 0.191 [4.85] |
| | E | 12 | | 0.074 [1.88] | 0.239 [6.07] |
| | F | 12 | 0.315 ± 0.004 [8.0 ± 0.10] | 0.091 [2.31] | 0.262 [6.65] |
| | G | 16 | | 0.134 [3.40] | 0.289 [7.34] |
| | H | 16 | | 0.129 [3.28] | 0.319 [8.10] |
| 597D T97 13008 | D | 16 | 0.317 ± 0.004 [8.0 ± 0.10] | 0.150 [3.80] | 0.313 [7.95] |
| | E | 16 | | 0.173 [4.40] | 0.343 [8.70] |
| | F | 16 | 0.476 ± 0.004 [12.0 ± 0.1] | 0.205 [5.20] | 0.309 [7.85] |
| | H | 16 | | 0.224 [5.70] | 0.313 [7.95] |
| | M | 16 | | 0.193 [4.90] | 0.339 [8.60] |
| | N | 16 | | 0.283 [7.20] | 0.323 [8.20] |
| | R | 16 | | 0.159 [4.05] | 0.313 [7.95] |
| | V | 12 | 0.317 ± 0.004 [8.0 ± 0.10] | 0.088 [2.23] | 0.300 [7.62] |
| | Z | 16 | 0.476 ± 0.004 [12.0 ± 0.1] | 0.239 [6.06] | 0.311 [7.90] |
| T95 | A | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.063 [1.60] | 0.152 [3.86] |
| | B | 12 | | 0.088 [2.23] | 0.166 [4.21] |
| | C | 12 | | 0.117 [2.97] | 0.290 [7.36] |
| | D | 12 | 0.317 ± 0.004 [8.0 ± 0.10] | 0.119 [3.02] | 0.296 [7.52] |
| | R | 12 | | 0.149 [3.78] | 0.296 [7.52] |
| | S | 8 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.058 [1.47] | 0.149 [3.78] |
| | V | 8 | | 0.060 [1.52] | 0.150 [3.80] |
| | X | 12 | | 0.069 [1.75] | 0.296 [7.52] |
| | Y | 12 | | 0.089 [2.26] | 0.296 [7.52] |
| | Z | 12 | | 0.114 [2.89] | 0.288 [7.31] |
| 14002 | B | 12 | 0.157 ± 0.004 [4.0 ± 0.10] | 0.088 [2.23] | 0.166 [4.21] |
| | C | 12 | | 0.117 [2.97] | 0.290 [7.36] |
| | D | 12 | 0.317 ± 0.004 [8.0 ± 0.10] | 0.119 [3.02] | 0.296 [7.52] |
| | R | 12 | | 0.149 [3.78] | 0.296 [7.52] |
| T96 | R | 16 | 0.476 ± 0.004 [12.0 ± 0.1] | 0.159 [4.05] | 0.313 [7.95] |
| T98 | F | 16 | 0.476 ± 0.004 [12.0 ± 0.1] | 0.239 [6.06] | 0.311 [7.90] |
| | M | 16 | | 0.193 [4.90] | 0.339 [8.60] |
| | Z | 16 | | 0.272 [6.90] | 0.307 [7.80] |

**Note**

(1) H case only, packaging code T: lengthwise orientation at capacitors in tape.


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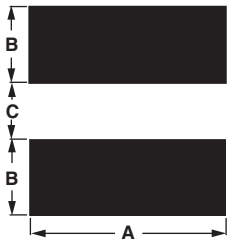
**PAD DIMENSIONS** in inches [millimeters]




| CASE CODE | WIDTH (A) | PAD METALLIZATION (B) | SEPARATION (C) |
|---|---|---|---|
| **592D / W - 591D** | | | |
| A | 0.075 [1.9] | 0.050 [1.3] | 0.050 [1.3] |
| B | 0.118 [3.0] | 0.059 [1.5] | 0.059 [1.5] |
| C | 0.136 [3.5] | 0.090 [2.3] | 0.122 [3.1] |
| D | 0.180 [4.6] | 0.090 [2.3] | 0.134 [3.4] |
| M | 0.256 [6.5] | Anode pad: 0.095 [2.4]<br>Cathode pad: 0.067 [1.7] | 0.138 [3.5] |
| R | 0.240 [6.1] | Anode pad: 0.095 [2.4]<br>Cathode pad: 0.067 [1.7] | 0.118 [3.0] |
| S | 0.067 [1.7] | 0.032 [0.8] | 0.043 [1.1] |
| X | 0.310 [7.9] | 0.120 [3.0] | 0.360 [9.2] |
| **595D - 594D** | | | |
| T | 0.059 [1.5] | 0.028 [0.7] | 0.024 [0.6] |
| S | 0.067 [1.7] | 0.032 [0.8] | 0.043 [1.1] |
| A | 0.083 [2.1] | 0.050 [1.3] | 0.050 [1.3] |
| B | 0.118 [3.0] | 0.059 [1.5] | 0.059 [1.5] |
| C | 0.136 [3.5] | 0.090 [2.3] | 0.122 [3.1] |
| D | 0.180 [4.6] | 0.090 [2.3] | 0.134 [3.4] |
| G | 0.156 [4.05] | 0.090 [2.3] | 0.082 [2.1] |
| M | 0.110 [2.8] | 0.087 [2.2] | 0.134 [3.4] |
| R | 0.248 [6.3] | 0.090 [2.3] | 0.140 [3.6] |
| **195D** | | | |
| A | 0.067 [1.7] | 0.043 [1.1] | 0.028 [0.7] |
| B | 0.063 [1.6] | 0.047 [1.2] | 0.047 [1.2] |
| C | 0.059 [1.5] | 0.031 [0.8] | 0.024 [0.6] |
| D | 0.090 [2.3] | 0.055 [1.4] | 0.047 [1.2] |
| E | 0.090 [2.3] | 0.055 [1.4] | 0.079 [2.0] |
| F | 0.140 [3.6] | 0.063 [1.6] | 0.087 [2.2] |
| G | 0.110 [2.8] | 0.059 [1.5] | 0.126 [3.2] |
| H | 0.154 [3.9] | 0.063 [1.6] | 0.140 [3.6] |
| N | 0.244 [6.2] | 0.079 [2.0] | 0.118 [3.0] |
| R | 0.248 [6.3] | 0.090 [2.3] | 0.140 [3.6] |
| S | 0.079 [2.0] | 0.039 [1.0] | 0.039 [1.0] |
| V | 0.114 [2.9] | 0.039 [1.0] | 0.039 [1.0] |
| X | 0.118 [3.0] | 0.067 [1.7] | 0.122 [3.1] |
| Y | 0.118 [3.0] | 0.067 [1.7] | 0.122 [3.1] |
| Z | 0.118 [3.0] | 0.067 [1.7] | 0.122 [3.1] |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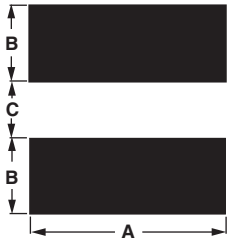
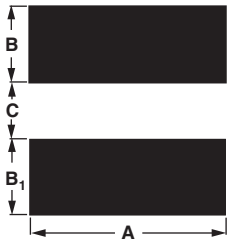
**PAD DIMENSIONS** in inches [millimeters]




| CASE CODE | WIDTH (A) | PAD METALLIZATION (B) | SEPARATION (C) |
|---|---|---|---|
| **CWR06 / CWR16 / CWR26 - 194D - 695D** | | | |
| A | 0.065 [1.6] | 0.50 [1.3] | 0.040 [1.0] |
| B | 0.065 [1.6] | 0.70 [1.8] | 0.055 [1.4] |
| C | 0.065 [1.6] | 0.70 [1.8] | 0.120 [3.0] |
| D | 0.115 [2.9] | 0.70 [1.8] | 0.070 [1.8] |
| E | 0.115 [2.9] | 0.70 [1.8] | 0.120 [3.0] |
| F | 0.150 [3.8] | 0.70 [1.8] | 0.140 [3.6] |
| G | 0.125 [3.2] | 0.70 [1.8] | 0.170 [4.3] |
| H | 0.165 [4.2] | 0.90 [2.3] | 0.170 [4.3] |
| **T95** | | | |
| B | 0.120 [3.0] | 0.059 [1.5] | 0.059 [1.5] |
| C | 0.136 [3.5] | 0.090 [2.3] | 0.120 [3.1] |
| D | 0.180 [4.6] | 0.090 [2.3] | 0.136 [3.47] |
| R | 0.248 [6.3] | 0.090 [2.3] | 0.140 [3.6] |
| S | 0.080 [2.03] | 0.040 [1.02] | 0.040 [1.02] |
| V | 0.114 [2.9] | 0.040 [1.02] | 0.040 [1.02] |
| X, Y, Z | 0.114 [2.9] | 0.065 [1.65] | 0.122 [3.1] |
| **14002** | | | |
| B | 0.120 [3.0] | 0.059 [1.5] | 0.059 [1.5] |
| C | 0.136 [3.5] | 0.090 [2.3] | 0.120 [3.1] |
| D | 0.180 [4.6] | 0.090 [2.3] | 0.136 [3.47] |
| R | 0.248 [6.3] | 0.090 [2.3] | 0.140 [3.6] |
| **T96** | | | |
| R | 0.248 [6.3] | 0.090 [2.3] | 0.140 [3.6] |
| **597D - T97 - T98 - 13008** | | | |
| D, E, V | 0.196 [4.9] | 0.090 [2.3] | 0.140 [3.6] |
| F, R, Z | 0.260 [6.6] | 0.090 [2.3] | 0.140 [3.6] |
| M, H, N | 0.284 [7.2] | 0.090 [2.3] | 0.140 [3.6] |

**PAD DIMENSIONS** in inches [millimeters]




| CASE CODE | WIDTH (A) | PAD METALLIZATION (B) | PAD METALLIZATION ($B_1$) | SEPARATION (C) |
|---|---|---|---|---|
| **572D** | | | | |
| A | 0.079 [2.0] | 0.039 [1.0] | 0.035 [0.9] | 0.047 [1.2] |
| Q | 0.079 [2.0] | 0.039 [1.0] | 0.035 [0.9] | 0.047 [1.2] |
| S | 0.079 [2.0] | 0.039 [1.0] | 0.035 [0.9] | 0.047 [1.2] |
| B | 0.110 [2.8] | 0.039 [1.0] | 0.035 [0.9] | 0.055 [1.4] |
| P | 0.055 [1.4] | 0.024 [0.6] | 0.024 [0.6] | 0.035 [0.9] |
| T | 0.110 [2.8] | 0.035 [0.9] | 0.031 [0.8] | 0.055 [1.4] |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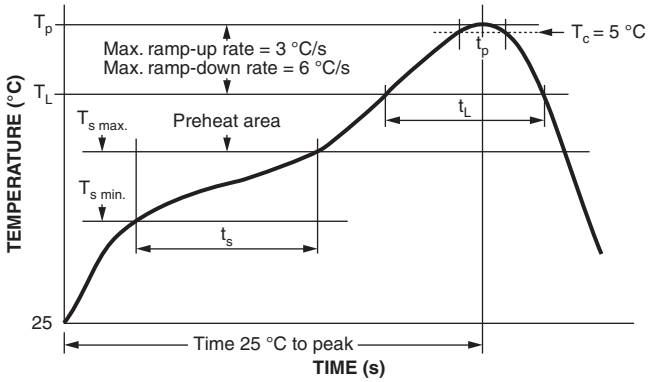
## RECOMMENDED REFLOW PROFILES

Capacitors should withstand reflow profile as per J-STD-020 standard




| PROFILE FEATURE | SnPb EUTECTIC ASSEMBLY | LEAD (Pb)-FREE ASSEMBLY |
|---|---|---|
| **Preheat / soak** | | |
| Temperature min. ($T_{s\ min.}$) | 100 °C | 150 °C |
| Temperature max. ($T_{s\ max.}$) | 150 °C | 200 °C |
| Time ($t_s$) from ($T_{s\ min.}$ to $T_{s\ max.}$) | 60 s to 120 s | 60 s to 120 s |
| **Ramp-up** | | |
| Ramp-up rate ($T_L$ to $T_p$) | 3 °C/s max. | 3 °C/s max. |
| Liquidous temperature ($T_L$) | 183 °C | 217 °C |
| Time ($t_L$) maintained above $T_L$ | 60 s to 150 s | 60 s to 150 s |
| Peak package body temperature ($T_p$) | Depends on type and case – see table below | |
| Time ($t_p$)* within 5 °C of the specified classification temperature ($T_c$) | 20 s | 30 s |
| **Ramp-down** | | |
| Ramp-down rate ($T_p$ to $T_L$) | 6 °C/s max. | 6 °C/s max. |
| Time 25 °C to peak temperature | 6 min max. | 8 min max. |

## PEAK PACKAGE BODY TEMPERATURE ($T_p$)

| TYPE / CASE CODE | PEAK PACKAGE BODY TEMPERATURE ($T_p$) | |
|---|---|---|
| | SnPb EUTECTIC PROCESS | LEAD (Pb)-FREE PROCESS |
| 591D / 592D - all cases, except X25H, M and R cases | 235 °C | 260 °C |
| 591D / 592D - X25H, M and R cases | 220 °C | 250 °C |
| 594D / 595D - all cases except C, D, and R | 235 °C | 260 °C |
| 594D / 595D - C, D, and R case | 220 °C | 250 °C |
| 572D all cases | n/a | 260 °C |
| T95 B, S, V, X, Y cases | 235 °C | 260 °C |
| T95 B, S, V, X, Y cases | 235 °C | 260 °C |
| T95 B, S, V, X, Y cases | 235 °C | 260 °C |
| T95 C, D, R, and Z cases | 220 °C | 250 °C |
| 14002 B case | 235 °C | n/a |
| 14002 C, D, and R cases | 220 °C | n/a |
| T96 R case | 220 °C | 250 °C |
| 195D all cases, except G, H, R, and Z | 235 °C | 260 °C |
| 195D G, H, R, and Z cases | 220 °C | 250 °C |
| 695D all cases, except G and H cases | 235 °C | 260 °C |
| 695D G, H cases | 220 °C | 250 °C |
| 597D, T97, T98 all cases, except V case | 220 °C | 250 °C |
| 597D, T97, T98 V case | 230 °C | 260 °C |
| 194D all cases, except H and G cases | 235 °C | 260 °C |
| 194D H and G cases | 220 °C | 250 °C |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## GUIDE TO APPLICATION

1. **AC Ripple Current:** the maximum allowable ripple current shall be determined from the formula:

$$I_{RMS} = \sqrt{\frac{P}{R_{ESR}}}$$

where,

P = power dissipation in W at +25 °C as given in the tables in the product datasheets (Power Dissipation).

$R_{ESR}$ = the capacitor equivalent series resistance at the specified frequency

2. **AC Ripple Voltage:** the maximum allowable ripple voltage shall be determined from the formula:

$$V_{RMS} = I_{RMS} \times Z$$

or, from the formula:

$$V_{RMS} = Z\sqrt{\frac{P}{R_{ESR}}}$$

where,

P = power dissipation in W at +25 °C as given in the tables in the product datasheets (Power Dissipation).

$R_{ESR}$ = the capacitor equivalent series resistance at the specified frequency

Z = the capacitor impedance at the specified frequency

2.1 The sum of the peak AC voltage plus the applied DC voltage shall not exceed the DC voltage rating of the capacitor.

2.2 The sum of the negative peak AC voltage plus the applied DC voltage shall not allow a voltage reversal exceeding 10 % of the DC working voltage at +25 °C.

3. **Reverse Voltage:** solid tantalum capacitors are not intended for use with reverse voltage applied. However, they have been shown to be capable of withstanding momentary reverse voltage peaks of up to 10 % of the DC rating at 25 °C and 5 % of the DC rating at +85 °C.

4. **Temperature Derating:** if these capacitors are to be operated at temperatures above +25 °C, the permissible RMS ripple current shall be calculated using the derating factors as shown:

| TEMPERATURE | DERATING FACTOR |
|---|---|
| +25 °C | 1.0 |
| +85 °C | 0.9 |
| +125 °C | 0.4 |

5. **Power Dissipation:** power dissipation will be affected by the heat sinking capability of the mounting surface. Non-sinusoidal ripple current may produce heating effects which differ from those shown. It is important that the equivalent $I_{RMS}$ value be established when calculating permissible operating levels. (Power dissipation calculated using derating factor (see paragraph 4)).

6. **Attachment:**

6.1 **Soldering:** capacitors can be attached by conventional soldering techniques, convection, infrared reflow, wave soldering and hot plate methods. The soldering profile chart shows typical recommended time / temperature conditions for soldering. Preheating is recommended to reduce thermal stress. The recommended maximum preheat rate is 2 °C/s. Attachment with a soldering iron is not recommended due to the difficulty of controlling temperature and time at temperature. The soldering iron must never come in contact with the capacitor.

7. **Recommended Mounting Pad Geometries:** the nib must have sufficient clearance to avoid electrical contact with other components. The width dimension indicated is the same as the maximum width of the capacitor. This is to minimize lateral movement.

8. **Cleaning (Flux Removal) After Soldering:** TANTAMOUNT® capacitors are compatible with all commonly used solvents such as TES, TMS, Prelete, Chlorethane, Terpene and aqueous cleaning media. However, CFC / ODS products are not used in the production of these devices and are not recommended. Solvents containing methylene chloride or other epoxy solvents should be avoided since these will attack the epoxy encapsulation material.


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# Conformal Coated Tantalum Capacitors

| ELECTRICAL PERFORMANCE CHARACTERISTICS | | |
|---|---|---|
| **ITEM** | **PERFORMANCE CHARACTERISTICS** | |
| Category temperature range | -55 °C to +85 °C (to +125 °C with voltage derating) | |
| Capacitance tolerance | ± 20 %, ± 10 %, tested via bridge method, at 25 °C, 120 Hz | |
| Dissipation factor | Limits per Standard Ratings table. Tested via bridge method, at 25 °C, 120 Hz | |
| ESR | Limits per Standard Ratings table. Tested via bridge method, at 25 °C, 100 kHz | |
| Leakage current | After application of rated voltage applied to capacitors for 5 min using a steady source of power with 1 kΩ resistor in series with the capacitor under test, leakage current at 25 °C is not more than 0.01 CV or 0.5 μA, whichever is greater. *Note that the leakage current varies with temperature and applied voltage. See graph below for the appropriate adjustment factor.* | |
| Capacitance change by temperature | For capacitance value ≤ 300 μF<br>+12 % max. (at +125 °C)<br>+10 % max. (at +85 °C)<br>-10 % max. (at -55 °C) | For capacitance value > 300 μF<br>+20 % max. (at +125 °C)<br>+15 % max. (at +85 °C)<br>-15 % max. (at -55 °C) |
| Reverse voltage | Capacitors are capable of withstanding peak voltages in the reverse direction equal to:<br>10 % of the DC rating at +25 °C<br>5 % of the DC rating at +85 °C<br>Vishay does not recommend intentional or repetitive application of reverse voltage. | |
| Ripple current | For maximum ripple current values (at 25 °C) refer to relevant datasheet. If capacitors are to be used at temperatures above +25 °C, the permissible RMS ripple current (or voltage) shall be calculated using the derating factors:<br>1.0 at +25 °C<br>0.9 at +85 °C<br>0.4 at +125 °C | |

| Maximum operating and surge voltages vs. temperature | +85 °C | | +125 °C | |
|---|---|---|---|---|
| | **RATED VOLTAGE (V)** | **SURGE VOLTAGE (V)** | **CATEGORY VOLTAGE (V)** | **SURGE VOLTAGE (V)** |
| | 2.0 | 2.7 | 1.3 | 1.7 |
| | 4.0 | 5.2 | 2.7 | 3.4 |
| | 6.3 | 8.0 | 4.0 | 5.0 |
| | 10 | 13 | 7.0 | 8.0 |
| | 15 / 16 | 20 | 10 | 12 |
| | 20 | 26 | 13 | 16 |
| | 25 | 32 | 17 | 20 |
| | 35 | 46 | 23 | 28 |
| | 40 | 52 | 26 | 31 |
| | 50 | 65 | 33 | 40 |
| | 50 (1) | 60 | 33 | 40 |
| | 63 (2) | 75 | 42 | 50 |
| | 75 (2) | 75 | 50 | 50 |

**Notes**

- All information presented in this document reflects typical performance characteristics

(1) Capacitance value 15 μF and higher

(2) For 597D only


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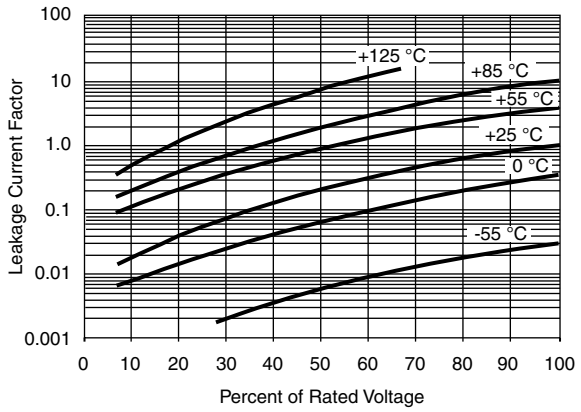
## TYPICAL LEAKAGE CURRENT TEMPERATURE FACTOR




**Notes**

- **At +25 °C**, the leakage current shall not exceed the value listed in the Standard Ratings table.
- **At +85 °C**, the leakage current shall not exceed 10 times the value listed in the Standard Ratings table.
- **At +125 °C**, the leakage current shall not exceed 12 times the value listed in the Standard Ratings table.

## ENVIRONMENTAL PERFORMANCE CHARACTERISTICS

| ITEM | CONDITION | POST TEST PERFORMANCE | |
|---|---|---|---|
| Surge voltage | Post application of surge voltage (as specified in the table above) in series with a 33 Ω resistor at the rate of 30 s ON, 30 s OFF, for 1000 successive test cycles at 85 °C<br>MIL-PRF-55365 | Capacitance change<br>Dissipation factor<br>Leakage current | Within ± 10 % of initial value<br>Initial specified limit<br>Initial specified limit |
| Life test at +85 °C | 1000 h application of rated voltage at 85 °C<br>MIL-STD-202, method 108 | Capacitance change<br>Dissipation factor<br>Leakage current | Within ± 10 % of initial value<br>Initial specified limit<br>Shall not exceed 125 % of initial limit |
| Life test at +125 °C | 1000 h application 2/3 of rated voltage at 125 °C<br>MIL-STD-202, method 108 | Capacitance change:<br>Cap. ≤ 600 µF<br>Cap. > 600 µF<br>Dissipation factor<br>Leakage current | <br>Within ± 10 % of initial value<br>Within ± 20 % of initial value<br>Initial specified limit<br>Shall not exceed 125 % of initial limit |
| Humidity test | At 40 °C / 90 % RH, 500 h, no voltage applied<br>MIL-STD-202, method 103 | Capacitance change:<br>Cap. ≤ 600 µF<br>Cap. > 600 µF<br>Dissipation factor<br>Leakage current | <br>Within ± 10 % of initial value<br>Within ± 20 % of initial value<br>Not to exceed 150 % of initial limit<br>Shall not exceed 200 % of initial limit |
| Moisture resistance | MIL-STD-202, method 106 at rated voltage, 20 cycles | Capacitance change:<br>Cap. ≤ 600 µF<br>Cap. > 600 µF<br>Dissipation factor<br>Leakage current | <br>Within ± 15 % of initial value<br>Within ± 20 % of initial value<br>Shall not exceed 150 % of initial limit<br>Shall not exceed 200 % of initial limit |
| Thermal shock | At -55 °C / +125 °C, for 5 cycles, 30 min at each temperature<br>MIL-STD-202, method 107 | Capacitance change:<br>Cap. ≤ 600 µF<br>Cap. > 600 µF<br>Dissipation factor<br>Leakage current | <br>Within ± 10 % of initial value<br>Within ± 20 % of initial value<br>Initial specified limit<br>Initial specified limit |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| MECHANICAL PERFORMANCE CHARACTERISTICS | | |
|---|---|---|
| **ITEM** | **CONDITION** | **POST TEST PERFORMANCE** |
| Terminal strength / Shear force test | Apply a pressure load of 5 N for 10 s ± 1 s horizontally to the center of capacitor side body AEC-Q200-006 | Capacitance change: Within ± 10 % of initial value<br>Dissipation factor: Initial specified limit<br>Leakage current: Initial specified limit<br>There shall be no mechanical or visual damage to capacitors post-conditioning. |
| Vibration | MIL-STD-202, method 204, condition D, 10 Hz to 2000 Hz, 20 *g* peak, 8 h, at rated voltage | Electrical measurements are not applicable, since the same parts are used for shock (specified pulse) test.<br>There shall be no mechanical or visual damage to capacitors post-conditioning. |
| Shock (specified pulse) | MIL-STD-202, method 213, condition I, 100 *g* peak | Capacitance change:<br>Cap. ≤ 600 μF: Within ± 10 % of initial value<br>Cap. > 600 μF: Within ± 20 % of initial value<br>Dissipation factor: Initial specified limit<br>Leakage current: Initial specified limit<br>There shall be no mechanical or visual damage to capacitors post-conditioning. |
| Resistance to solder heat | MIL-STD-202, method 210, condition J (SnPb terminations) and K (lead (Pb)-free terminations), one heat cycle | Capacitance change: Within ± 10 % of initial value<br>Dissipation factor: Initial specified limit<br>Leakage current: Initial specified limit |
| Solderability | EIA / IPC / JEDEC J-STD-002<br>Test B (SnPb) and B1 (lead (Pb)-free).<br>Preconditioning per category C.<br>Capacitors with SnPb and lead (Pb)-free terminations are backward and forward compatible.<br>Does not apply to gold terminations. | Solder coating of all capacitors shall meet specified requirements.<br>There shall be no mechanical or visual damage to capacitors post-conditioning. |
| Flammability | Encapsulation materials meet UL 94 V-0 with an oxygen index of 32 % | |


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Телефон: 8 (812) 309-75-97 (многоканальный)
Факс: 8 (812) 320-03-32
Электронная почта: ocean@oceanchips.ru
Web: http://oceanchips.ru/
Адрес: 198099, г. Санкт-Петербург, ул. Калинина, д. 2, корп. 4, лит. А