

## Aluminum Capacitors Axial Miniature, Long-Life



Fig. 1

QUICK REFERENCE DATA		
DESCRIPTION	VALUE	
Nominal case sizes ( $\varnothing$ D x L in mm)	6.3 x 12.7 to 10 x 25	10 x 30 to 21 x 38
Rated capacitance range, $C_R$	1.0 $\mu$ F to 15 000 $\mu$ F	
Tolerance on $C_R$	$\pm$ 20 %	
Rated voltage range, $U_R$	6.3 V to 100 V	
Category temperature range	- 40 °C to + 105 °C	
Endurance test at 105 °C	1000 h	5000 h
Useful life at 105 °C	2000 h	10 000 h
Useful life at 40 °C, $I_R$ applied	1.3 x $I_R$ applied: 200 000 h	1.8 x $I_R$ applied: 500 000 h
Shelf life at 0 V, 105 °C	500 h	
Based on sectional specification	IEC 60384-4/EN130 300	
Climatic category IEC 60068	40/105/56	

### FEATURES

- Polarized aluminum electrolytic capacitors, non-solid electrolyte
- Axial leads, cylindrical aluminum case, insulated with a blue sleeve (case  $\varnothing$  6.3 mm x 12.7 mm and 7.7 mm x 12.7 mm are molded with flame retardant plastic material)
- Mounting ring version not available in insulated form
- Taped versions up to case  $\varnothing$  15 mm x 30 mm available for automatic insertion
- Charge and discharge proof
- Long useful life: 2000 h to 10 000 h at 105 °C, high reliability
- High ripple current capability
- Miniaturized, high CV-product per unit volume
- Material categorization: For definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)


**RoHS  
COMPLIANT**

### APPLICATIONS

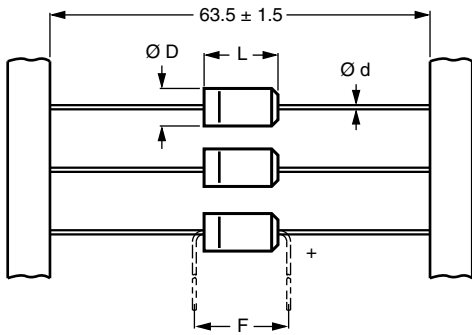
- Industrial, automotive, EDP and telecommunication
- Smoothing, filtering, buffering in SMPS; coupling, decoupling, timing
- Portable and mobile equipment (small size, low mass)
- Stand-by applications
- Low mounting height boards, vibration and shock resistant

### MARKING

The capacitors are marked (where possible) with the following information:

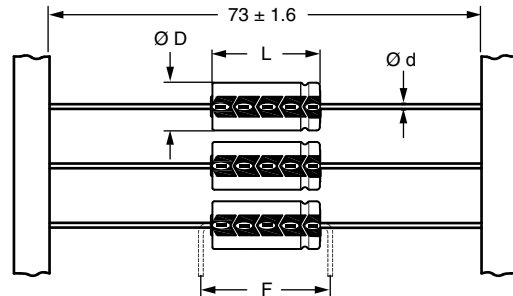
- Rated capacitance (in  $\mu$ F)
- Tolerance on rated capacitance, code letter in accordance with IEC 60062 (M for  $\pm$  20 %)
- Rated voltage (in V)
- Upper category temperature (105 °C)
- Date code, in accordance with IEC 60062
- Code for factory of origin
- Name of manufacturer
- Negative terminal identification
- Series number (138)

SELECTION CHART FOR $C_R$ , $U_R$ , AND RELEVANT NOMINAL CASE SIZES ( $\varnothing D \times L$ in mm)								
$C_R$ ( $\mu F$ )	$U_R$ (V)							
	6.3	10	16	25	40	50	63	100
1.0	-	-	-	-	-	-	-	6.3 x 12.7
2.2	-	-	-	-	-	-	-	6.3 x 12.7
4.7	-	-	-	-	-	-	6.3 x 12.7	7.7 x 12.7
10	-	-	-	6.3 x 12.7	-	6.3 x 12.7	7.7 x 12.7	6.5 x 18
22	-	-	6.3 x 12.7	6.3 x 12.7	-	7.7 x 12.7	6.5 x 18	8 x 18
33	-	-	-	6.3 x 12.7	7.7 x 12.7	-	-	-
47	-	-	6.3 x 12.7	7.7 x 12.7	6.5 x 18	-	8 x 18	10 x 25
68	-	-	-	-	-	-	-	10 x 30
100	6.3 x 12.7	-	7.7 x 12.7	6.5 x 18	8 x 18	10 x 18	10 x 25	12.5 x 30
150	-	7.7 x 12.7	-	-	-	-	10 x 30	15 x 30
220	7.7 x 12.7	6.5 x 18	8 x 18	10 x 18	10 x 25	-	12.5 x 30	15 x 30
330	-	-	-	-	10 x 30	-	12.5 x 30	18 x 30
470	6.5 x 18	8 x 18	10 x 18	10 x 25	12.5 x 30	-	15 x 30	18 x 38
680	-	-	-	10 x 30	12.5 x 30	-	18 x 30	21 x 38
1000	10 x 18	10 x 25	10 x 30	12.5 x 30	15 x 30	-	18 x 38	-
1500	-	10 x 30	12.5 x 30	15 x 30	18 x 30	-	21 x 38	-
2200	10 x 25	12.5 x 30	15 x 30	18 x 30	18 x 38	-	-	-
3300	-	15 x 30	18 x 30	18 x 38	21 x 38	-	-	-
4700	-	18 x 30	18 x 30	18 x 38	-	-	-	-
6800	-	18 x 38	18 x 38	21 x 38	-	-	-	-
10 000	-	18 x 38	21 x 38	-	-	-	-	-
15 000	-	21 x 38	-	-	-	-	-	-

**DIMENSIONS in millimeters AND AVAILABLE FORMS**


**Form BR:** Taped on reel  
**Form BA:** Taped in box (ammopack)  
 Case  $\varnothing D \times L = 6.3 \text{ mm} \times 12.7 \text{ mm}$  to  $7.7 \text{ mm} \times 12.7 \text{ mm}$

Fig. 2 - Forms BA and BR



**Form BR:** Taped on reel  
 Case  $\varnothing D \times L = 6.5 \text{ mm} \times 18 \text{ mm}$  to  $15 \text{ mm} \times 30 \text{ mm}$   
**Form BA:** Taped in box (ammopack)  
 Case  $\varnothing D \times L = 6.5 \text{ mm} \times 18 \text{ mm}$  to  $10 \text{ mm} \times 25 \text{ mm}$

Fig. 3 - Forms BA and BR



**Form AA:** Axial in box  
 Case  $\varnothing D \times L = 10 \text{ mm} \times 30 \text{ mm}$  to  $21 \text{ mm} \times 38 \text{ mm}$

Fig. 4 - Form AA

**Table 1**

<b>AXIAL; DIMENSIONS</b> in millimeters, <b>MASS AND PACKAGING QUANTITIES</b>										
NOMINAL CASE SIZE Ø D x L (mm)	CASE CODE	AXIAL: FORM AA, BA, AND BR					MASS (g)	PACKAGING QUANTITIES		
		Ø d	l	Ø D <sub>max.</sub>	L <sub>max.</sub>	F <sub>min.</sub>		FORM AA	FORM BA	FORM BR
6.3 x 12.7	(2)	0.6	-	6.5	12.9	17.5	≈ 1.1	-	1000	1000
7.7 x 12.7	(3)	0.6	-	7.9	12.9	17.5	≈ 1.3	-	500	500
6.5 x 18	4	0.8	-	6.9	18.5	25	≈ 1.3	-	1000	1000
8 x 18	5	0.8	-	8.5	18.5	25	≈ 1.7	-	500	500
10 x 18	6	0.8	-	10.5	18.5	25	≈ 2.5	-	500	500
10 x 25	7	0.8	-	10.5	25.5	30	≈ 3.3	-	500	500
10 x 30	00	0.8	55 ± 1	10.5	30.5	35	≈ 4.8	340	-	500
12.5 x 30	01	0.8	55 ± 1	13.0	30.5	35	≈ 7.4	260	-	400
15 x 30	02	0.8	55 ± 1	15.5	30.5	35	≈ 11.7	200	-	250
18 x 30	03	0.8	55 ± 1	18.5	30.5	35	≈ 12.9	120	-	-
18 x 38	04	0.8	34 ± 1	18.5	39.5	44	≈ 19.0	125	-	-
21 x 38	05	0.8	34 ± 1	21.5	39.5	44	≈ 24.0	100	-	-

**Note**

- For detailed tape dimensions refer to packaging information: [www.vishay.com/doc?28361](http://www.vishay.com/doc?28361)


 Fig. 5 - Mounting hole diagram and outline; **Form MR:** With mounting ring and pins

**Table 2**

<b>MOUNTING RING; DIMENSIONS</b> in millimeters, <b>MASS AND PACKAGING QUANTITIES</b>									
NOMINAL CASE SIZE Ø D x L	CASE CODE	MOUNTING RING: FORM MR						MASS (g)	PACKAGING QUANTITIES
		Ø d1	Ø d2	D <sub>max.</sub>	Ø D <sub>2max.</sub>	D3	L <sub>max.</sub>		
15 x 30	02	0.8	1.0 + 0.4	15.5	17.5	16.5 ± 0.2	33	≈ 11.7	200
18 x 30	03	0.8	1.0 + 0.4	18.5	19.5	18.5 ± 0.2	33	≈ 12.9	240
18 x 38	04	0.8	1.0 + 0.4	18.5	19.5	18.5 ± 0.2	42	≈ 19.0	100
21 x 38	05	0.8	1.0 + 0.4	21.5	22.5	21.5 ± 0.2	42	≈ 24.0	100



ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C <sub>R</sub>	Rated capacitance at 100 Hz, tolerance ± 20 %
I <sub>R</sub>	Rated RMS ripple current at 100 Hz, 105 °C
I <sub>L5</sub>	Max. leakage current after 5 min at U <sub>R</sub>
tan δ	Max. dissipation factor at 100 Hz
ESR	Equivalent series resistance at 100 Hz (calculated from tan δ <sub>max.</sub> and C <sub>R</sub> )
Z	Max. impedance at 10 kHz or 100 kHz

**ORDERING EXAMPLE**

Electrolytic capacitor 138 series  
 470 µF/10 V; ± 20 %  
 Nominal case size: Ø 8 mm x 18 mm; Form BA  
 Ordering code: MAL213834471E3  
 Former 12 NC: 2222 138 34471

**Note**

- Unless otherwise specified, all electrical values in Table 3 apply at T<sub>amb</sub> = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %.

**Table 3**

ELECTRICAL DATA AND ORDERING INFORMATION												
U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (µF)	NOMINAL CASE SIZE Ø D x L (mm)	I <sub>R</sub> 100 Hz 105 °C (mA)	I <sub>L5</sub> 5 min (µA)	tan δ 100 Hz	ESR 100 Hz (Ω)	Z 10 kHz (Ω)	Z 100 kHz (Ω)	ORDERING CODE MAL2138.....			
									IN BOX FORM AA	TAPED ON REEL FORM BR	TAPED IN BOX FORM BA	MOUNTING RING FORM MR
6.3	100	6.3 x 12.7	99	5.3	0.24	3.800	3.000	1.800	-	23101E3	33101E3	-
	220	7.7 x 12.7	160	6.8	0.24	1.700	1.400	0.950	-	23221E3	33221E3	-
	470	6.5 x 18	250	9.9	0.24	0.810	0.640	0.500	-	23471E3	33471E3	-
	1000	10 x 18	430	17	0.24	0.380	0.300	0.240	-	23102E3	33102E3	-
	2200	10 x 25	640	32	0.29	0.210	0.180	0.150	-	23222E3	33222E3	-
10	150	7.7 x 12.7	140	7.0	0.2	2.100	1.300	0.950	-	24151E3	34151E3	-
	220	6.5 x 18	190	8.4	0.2	1.400	0.910	0.500	-	24221E3	34221E3	-
	470	8 x 18	300	13	0.2	0.680	0.430	0.350	-	24471E3	34471E3	-
	1000	10 x 25	520	24	0.2	0.320	0.200	0.160	-	24102E3	34102E3	-
	1500	10 x 30	670	34	0.28	0.320	0.260	0.260	14152E3	24152E3	-	-
	2200	12.5 x 30	890	48	0.29	0.220	0.190	0.190	14222E3	24222E3	-	-
	3300	15 x 30	1140	70	0.30	0.160	0.130	0.150	14332E3	24332E3	-	44332E3
	4700	18 x 30	1450	98	0.33	0.120	0.110	0.130	14472E3	-	-	44472E3
	6800	18 x 38	1880	140	0.34	0.085	0.074	0.110	14682E3	-	-	44682E3
	10 000	18 x 38	1980	200	0.41	0.070	0.062	0.100	14103E3	-	-	44103E3
15 000	21 x 38	2200	300	0.55	0.063	0.058	0.099	14153E3	-	-	44153E3	
16	22	6.3 x 12.7	58	4.7	0.12	8.700	7.300	2.700	-	25229E3	35229E3	-
	47	6.3 x 12.7	83	5.5	0.16	5.400	3.400	1.900	-	25479E3	35479E3	-
	100	7.7 x 12.7	130	7.2	0.16	2.500	1.600	1.000	-	25101E3	35101E3	-
	220	8 x 18	230	11	0.16	1.200	0.730	0.350	-	25221E3	35221E3	-
	470	10 x 18	360	19	0.16	0.540	0.340	0.250	-	25471E3	35471E3	-
	1000	10 x 30	630	36	0.20	0.340	0.270	0.260	15102E3	25102E3	-	-
	1500	12.5 x 30	860	52	0.20	0.230	0.190	0.190	15152E3	25152E3	-	-
	2200	15 x 30	1090	74	0.21	0.170	0.140	0.150	15222E3	25222E3	-	45222E3
	3300	18 x 30	1420	110	0.24	0.120	0.100	0.130	15332E3	-	-	45332E3
	4700	18 x 30	1480	150	0.28	0.100	0.090	0.120	15472E3	-	-	45472E3
6800	18 x 38	1930	220	0.28	0.072	0.062	0.100	15682E3	-	-	45682E3	
10 000	21 x 38	2100	320	0.38	0.065	0.057	0.098	15103E3	-	-	45103E3	
25	10	6.3 x 12.7	46	4.5	0.09	14.000	12.000	2.800	-	26109E3	36109E3	-
	22	6.3 x 12.7	61	5.1	0.14	10.000	5.500	2.500	-	26229E3	36229E3	-
	33	6.3 x 12.7	74	5.7	0.14	6.800	3.600	1.900	-	26339E3	36339E3	-
	47	7.7 x 12.7	96	6.4	0.14	4.700	2.600	1.000	-	26479E3	36479E3	-



ELECTRICAL DATA AND ORDERING INFORMATION												
U <sub>R</sub> (V)	C <sub>R</sub> 100 Hz (μF)	NOMINAL CASE SIZE Ø D x L (mm)	I <sub>R</sub> 100 Hz 105 °C (mA)	I <sub>L5</sub> 5 min (μA)	tan δ 100 Hz	ESR 100 Hz (Ω)	Z 10 kHz (Ω)	Z 100 kHz (Ω)	ORDERING CODE MAL2138.....			
									IN BOX FORM AA	TAPED ON REEL FORM BR	TAPED IN BOX FORM BA	MOUNTING RING FORM MR
25	100	6.5 x 18	160	9.0	0.13	2.100	1.200	0.550	-	26101E3	36101E3	-
	220	10 x 18	270	15	0.13	0.940	0.550	0.270	-	26221E3	36221E3	-
	470	10 x 25	440	28	0.13	0.440	0.260	0.170	-	26471E3	36471E3	-
	680	10 x 30	580	38	0.14	0.360	0.260	0.250	16681E3	26681E3	-	-
	1000	12.5 x 30	790	54	0.15	0.250	0.180	0.190	16102E3	26102E3	-	-
	1500	15 x 30	1020	79	0.15	0.170	0.130	0.150	16152E3	26152E3	-	46152E3
	2200	18 x 30	1320	110	0.17	0.130	0.100	0.130	16222E3	-	-	46222E3
	3300	18 x 38	1720	170	0.17	0.090	0.071	0.110	16332E3	-	-	46332E3
	4700	18 x 38	1840	240	0.21	0.076	0.063	0.100	16472E3	-	-	46472E3
	6800	21 x 38	2100	340	0.27	0.068	0.058	0.099	16682E3	-	-	46682E3
40	33	7.7 x 12.7	91	6.6	0.11	5.300	2.700	1.000	-	27339E3	37339E3	-
	47	6.5 x 18	120	7.8	0.10	3.400	1.900	0.650	-	27479E3	37479E3	-
	100	8 x 18	180	12	0.10	1.600	0.900	0.400	-	27101E3	37101E3	-
	220	10 x 25	350	22	0.10	0.720	0.410	0.200	-	27221E3	37221E3	-
	330	10 x 30	490	30	0.09	0.470	0.320	0.300	17331E3	27331E3	-	-
	470	12.5 x 30	650	42	0.09	0.340	0.230	0.220	17471E3	27471E3	-	-
	680	12.5 x 30	750	58	0.10	0.250	0.180	0.180	17681E3	27681E3	-	-
	1000	15 x 30	970	84	0.10	0.170	0.120	0.140	17102E3	27102E3	-	47102E3
	1500	18 x 30	1250	120	0.12	0.130	0.098	0.120	17152E3	-	-	47152E3
	2200	18 x 38	1640	180	0.12	0.093	0.069	0.100	17222E3	-	-	47222E3
3300	21 x 38	1810	270	0.15	0.079	0.061	0.100	17332E3	-	-	47332E3	
50	10	6.3 x 12.7	51	5.0	0.09	14.00	7.000	2.700	-	21109E3	31109E3	-
	22	7.7 x 12.7	82	6.2	0.09	6.500	3.002	1.100	-	21229E3	31229E3	-
	100	10 x 18	230	14	0.08	1.300	0.700	0.300	-	21101E3	31101E3	-
63	4.7	6.3 x 12.7	35	4.6	0.09	30.00	17.000	5.000	-	28478E3	38478E3	-
	10	7.7 x 12.7	59	5.3	0.08	13.00	8.000	1.800	-	28109E3	38109E3	-
	22	6.5 x 18	100	6.8	0.07	5.100	3.600	0.850	-	28229E3	38229E3	-
	47	8 x 18	150	9.9	0.07	2.400	1.700	0.500	-	28479E3	38479E3	-
	100	10 x 25	280	17	0.07	1.100	0.800	0.270	-	28101E3	38101E3	-
	150	10 x 30	410	23	0.11	0.730	0.440	0.400	18151E3	28151E3	-	-
	220	12.5 x 30	560	32	0.11	0.500	0.310	0.290	18221E3	28221E3	-	-
	330	12.5 x 30	660	46	0.12	0.370	0.230	0.220	18331E3	28331E3	-	-
	470	15 x 30	860	63	0.12	0.260	0.160	0.160	18471E3	28471E3	-	48471E3
	680	18 x 30	1130	90	0.12	0.190	0.120	0.140	18681E3	-	-	48681E3
1000	18 x 38	1460	130	0.12	0.130	0.086	0.110	18102E3	-	-	48102E3	
1500	21 x 38	1680	190	0.13	0.100	0.072	0.110	18152E3	-	-	48152E3	
100	1.0	6.3 x 12.7	16	4.2	0.09	140.0	55.000	10.00	-	29108E3	39108E3	-
	2.2	6.3 x 12.7	24	4.4	0.09	65.00	25.000	8.000	-	29228E3	39228E3	-
	4.7	7.7 x 12.7	40	4.9	0.08	27.00	17.000	5.000	-	29478E3	39478E3	-
	10	6.5 x 18	67	6.0	0.07	11.00	8.000	2.400	-	29109E3	39109E3	-
	22	8 x 18	100	8.4	0.07	5.100	3.600	1.400	-	29229E3	39229E3	-
	47	10 x 25	190	13	0.07	2.400	1.700	0.670	-	29479E3	39479E3	-
	68	10 x 30	300	18	0.07	1.700	1.100	0.970	19689E3	29689E3	-	-
	100	12.5 x 30	410	24	0.07	1.100	0.770	0.670	19101E3	29101E3	-	-
	150	15 x 30	550	34	0.07	0.780	0.520	0.460	19151E3	29151E3	-	49151E3
	220	15 x 30	650	48	0.07	0.540	0.370	0.330	19221E3	29221E3	-	49221E3
	330	18 x 30	880	70	0.08	0.380	0.270	0.240	19331E3	-	-	49331E3
	470	18 x 38	1130	98	0.08	0.270	0.190	0.170	19471E3	-	-	49471E3
	680	21 x 38	1330	140	0.09	0.210	0.140	0.140	19681E3	-	-	49681E3

ADDITIONAL ELECTRICAL DATA			
PARAMETER	CONDITIONS	VALUE	
		AXIAL	MOUNTING RING
<b>Voltage</b>			
Surge voltage		$U_s \leq 1.15 \times U_R$	
Reverse voltage		$U_{rev} \leq 1 \text{ V}$	
<b>Current</b>			
Leakage current	After 1 min at $U_R$ :		
	Case $\varnothing D \times L = 6.3 \text{ mm} \times 12.7 \text{ mm}$ and $7.7 \text{ mm} \times 12.7 \text{ mm}$	$I_{L1} \leq 0.02 C_R \times U_R + 3 \mu\text{A}$	
	Case $\varnothing D \times L = 6.5 \text{ mm} \times 18 \text{ mm}$ to $21 \text{ mm} \times 38 \text{ mm}$	$I_{L1} \leq 0.006 C_R \times U_R + 4 \mu\text{A}$	
	After 5 min at $U_R$	$I_{L5} \leq 0.002 C_R \times U_R + 4 \mu\text{A}$	
<b>Inductance</b>			
Equivalent series inductance (ESL)	Case $\varnothing D \times L$ mm:		
	6.3 x 12.7	Typ. 20 nH	-
	7.7 x 12.7	Typ. 30 nH	-
	6.5 x 18	Typ. 15 nH	-
	8 x 18	Typ. 35 nH	-
	10 x 18	Typ. 69 nH	-
	10 x 25	Typ. 38 nH	-
	10 x 30	Typ. 38 nH	-
	12.5 x 30	Typ. 46 nH	-
	15 x 30	Typ. 48 nH	Typ. 39 nH
	18 x 30	Typ. 50 nH	Typ. 39 nH
	18 x 38	Typ. 54 nH	Typ. 39 nH
21 x 38	Typ. 59 nH	Typ. 39 nH	

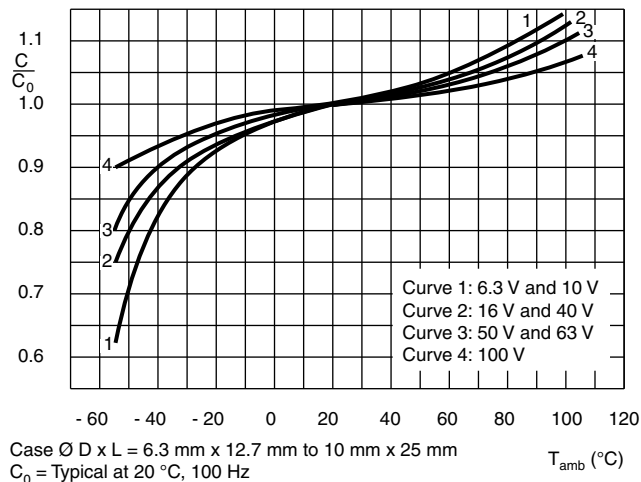
**CAPACITANCE (C)**


Fig. 6 - Typical multiplier of capacitance as a function of ambient temperature

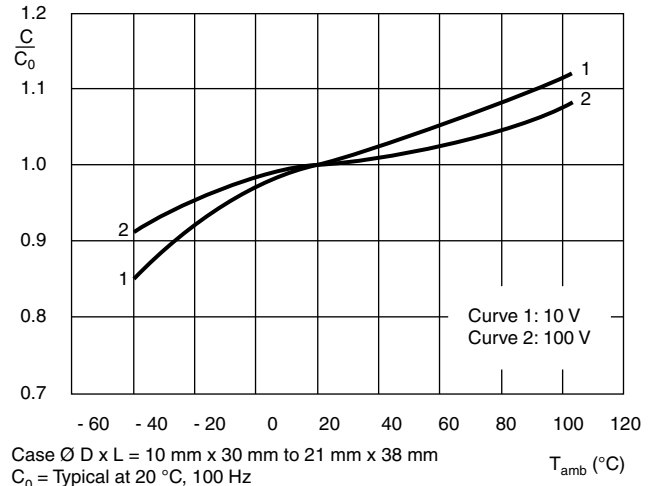


Fig. 7 - Typical multiplier of capacitance as a function of ambient temperature

**EQUIVALENT SERIES RESISTANCE (ESR)**

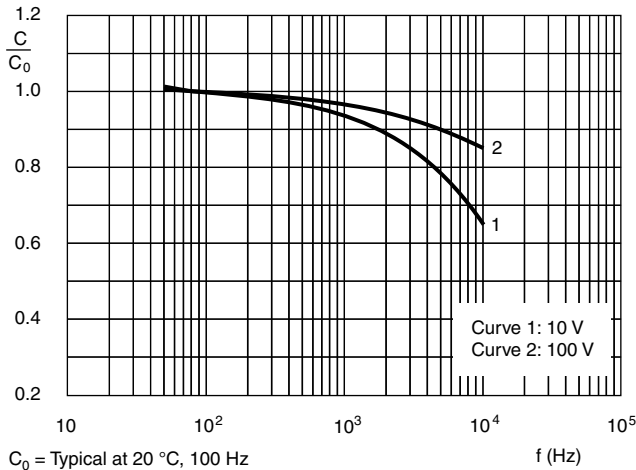


Fig. 8 - Typical multiplier of capacitance as a function of frequency

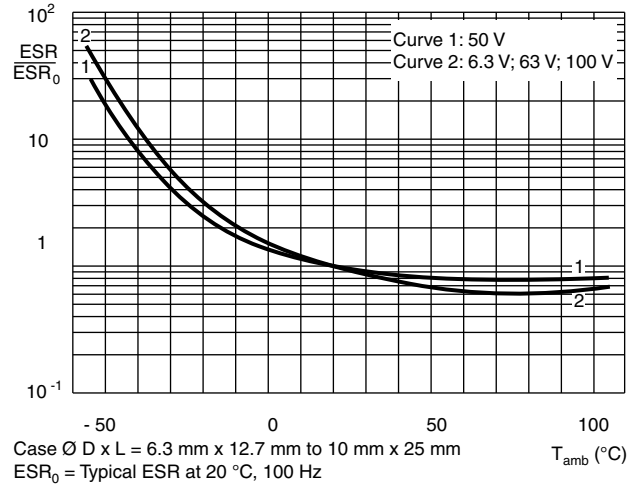


Fig. 9 - Typical multiplier of ESR as a function of ambient temperature

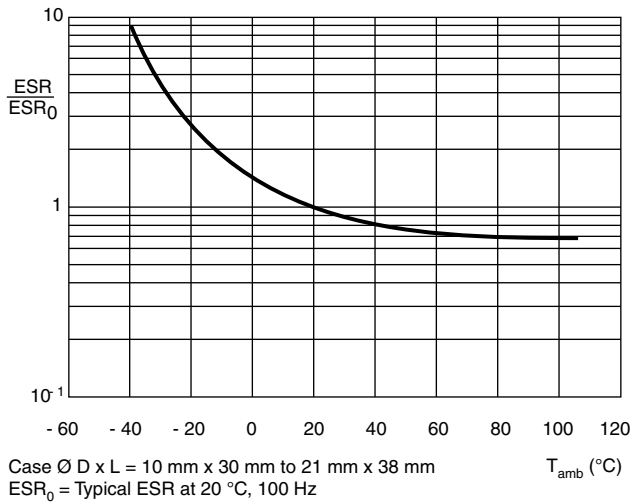


Fig. 10 - Typical multiplier of ESR as a function of ambient temperature



Fig. 11 - Typical multiplier ESR as a function of frequency

**EQUIVALENT SERIES RESISTANCE (ESR)**



Fig. 12 - Typical multiplier ESR as a function of frequency

**IMPEDANCE (Z)**

Table 4

<b>IMPEDANCE VS. CAPACITANCE VALUES</b> (Case $\varnothing$ D x L = 6.3 mm x 12.7 mm to 10 mm x 25 mm)								
$T_{amb}$	<b>Z x C<sub>R</sub> (<math>\Omega</math> x <math>\mu</math>F) AT 10 kHz</b>							
	6.3 V	10 V	16 V	25 V	40 V	50 V	63 V	100 V
+ 20 °C	≤ 300	≤ 200	≤ 160	≤ 120	≤ 90	≤ 70	≤ 80	≤ 80
- 25 °C	≤ 2000	≤ 1200	≤ 750	≤ 560	≤ 450	≤ 300	≤ 550	≤ 550
- 40 °C	≤ 5500	≤ 3200	≤ 2000	≤ 1500	≤ 1200	≤ 900	≤ 1500	≤ 1500



Fig. 13 - Typical multiplier of ESR as a function of ambient temperature at 10 kHz



Fig. 14 - Typical impedance as a function of frequency





Fig. 15 - Typical impedance as a function of frequency



Fig. 16 - Typical impedance as a function of frequency



Fig. 17 - Typical impedance as a function of frequency



Fig. 18 - Typical impedance as a function of frequency

**RIPPLE CURRENT AND USEFUL LIFE**

CCC206



$I_A$  = Actual ripple current at 100 Hz  
 $I_R$  = Rated ripple current at 100 Hz, 105 °C

(1) Useful life at 105 °C and  $I_R$  applied:  
 Case  $\varnothing D \times L = 6.3 \text{ mm} \times 12.7 \text{ mm}$  to  $10 \text{ mm} \times 25 \text{ mm}$ : 2000 h  
 Case  $\varnothing D \times L = 10 \text{ mm} \times 30 \text{ mm}$  to  $21 \text{ mm} \times 38 \text{ mm}$ : 10 000 h

Fig. 19 - Multiplier of useful life as a function of ambient temperature and ripple current load

Table 5

MULTIPLIER OF RIPPLE CURRENT ( $I_R$ ) AS A FUNCTION OF FREQUENCY			
FREQUENCY (Hz)	$I_R$ MULTIPLIER		
	$U_R = 6.3 \text{ V TO } 10 \text{ V}$	$U_R = 16 \text{ V TO } 25 \text{ V}$	$U_R = 40 \text{ V TO } 100 \text{ V}$
50	0.95	0.90	0.85
100	1.00	1.00	1.00
300	1.07	1.12	1.20
1000	1.12	1.20	1.30
3000	1.15	1.25	1.35
$\geq 10\ 000$	1.20	1.30	1.40

Table 6

<b>TEST PROCEDURES AND REQUIREMENTS</b>			
<b>TEST</b>		<b>PROCEDURE (quick reference)</b>	<b>REQUIREMENTS</b>
<b>NAME OF TEST</b>	<b>REFERENCE</b>		
Endurance	IEC 60384-4/ EN130300 subclause 4.13	$T_{amb} = 105\text{ }^{\circ}\text{C}$ ; $U_R$ applied; Case $\emptyset D \times L$ : 6.3 mm x 12.7 mm to 10 mm x 25 mm: 1000 h; 10 mm x 30 mm to 21 mm x 38 mm: 5000 h	$U_R \leq 6.3\text{ V}$ ; $\Delta C/C$ : + 15 %/- 30 % $U_R > 6.3\text{ V}$ ; $\Delta C/C$ : $\pm 15\%$ $\tan \delta \leq 1.3 \times \text{spec. limit}$ $Z \leq 2 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$
Useful life	CECC 30301 subclause 1.8.1	$T_{amb} = 105\text{ }^{\circ}\text{C}$ ; $U_R$ and $I_R$ applied; Case $\emptyset D \times L$ : 6.3 mm x 12.7 mm to 10 mm x 25 mm: 2000 h; 10 mm x 30 mm to 21 mm x 38 mm: 10 000 h	$U_R \leq 6.3\text{ V}$ ; $\Delta C/C$ : + 45 %/- 50 % $U_R > 6.3\text{ V}$ ; $\Delta C/C$ : $\pm 45\%$ $\tan \delta \leq 3 \times \text{spec. limit}$ $Z \leq 3 \times \text{spec. limit}$ $I_{L5} \leq \text{spec. limit}$ no short open circuit total failure percentage: $\leq 1\%$
Shelf life (storage at high temperature)	IEC 60384-4/ EN130300, subclause 4.17	$T_{amb} = 105\text{ }^{\circ}\text{C}$ ; no voltage applied; 500 h After test: $U_R$ to be applied for 30 min, 24 h to 48 h before measurement	$\Delta C/C$ , $\tan \delta$ , $Z$ : For requirements see "Endurance test" above $I_{L5} \leq 2 \times \text{spec. limit}$



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