



## **Data and signal line chokes**

ACT1210 common-mode chokes, EIA 1210

**Series/Type:**           **ACT1210**

**Date:**                    October 2019

**SMD**

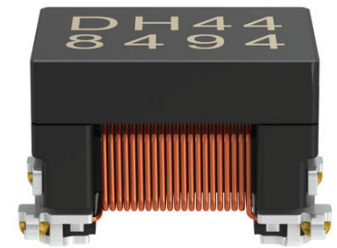
**Rated voltage 80 V DC**

**Rated inductance 11 ... 100  $\mu$ H**

**Rated current 150 ... 300 mA**

**Construction**

- Current-compensated double choke
- Ferrite I core
- Winding: enamel copper wire
- Winding welded to terminals


**Features**

- Operating temperature range:  $-55 \dots +150 \text{ }^\circ\text{C}$
- Qualified to AEC-Q200
- Suitable for lead-free reflow soldering as referenced in JEDEC J-STD 020D
- RoHS-compatible

**Function**

- Suppression of asymmetrical interference coupled in on lines, whereas data signals up to some MHz can pass unaffectedly

**Applications**

- CAN bus and FlexRay systems

**Terminals**

One-sided tinned terminals:

- Base material CuSn8
- Electro-plating Sn with Ni underlayer
- Lead-free tinned

**Marking**

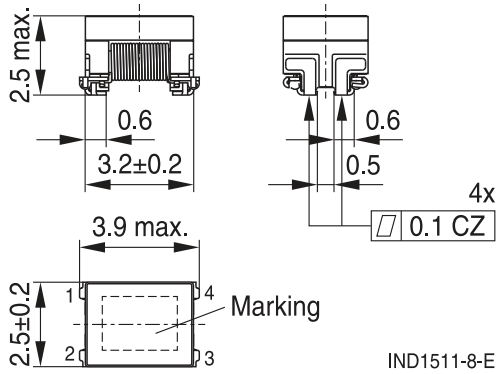
- Marking on component: L value ("A" = 11  $\mu$ H, "B" = 22  $\mu$ H, "C" = 51  $\mu$ H, "D" = 100  $\mu$ H), production location "H" = Heidenheim, two last digits of production order, date of manufacture (YWWD)

**Delivery mode and packing unit**

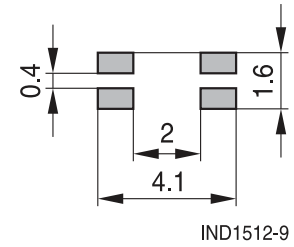
- 12-mm blister tape, wound on 330-mm  $\varnothing$  reel
- Packing unit: 6000 pcs./reel

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**Dimensional drawing and pin configuration**

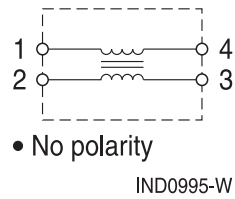


**Layout recommendation**



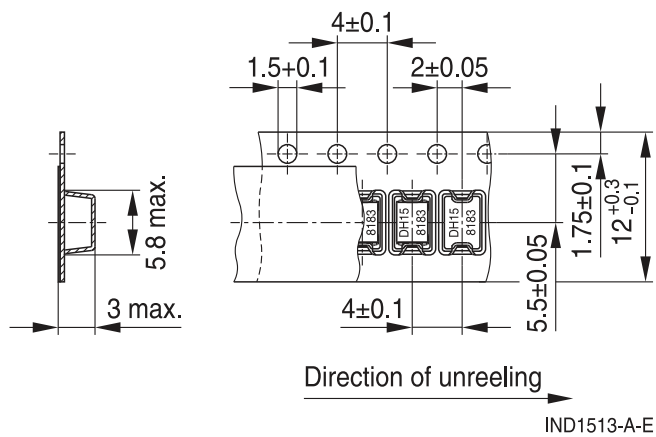
Dimensions in mm

**Circuit diagram**

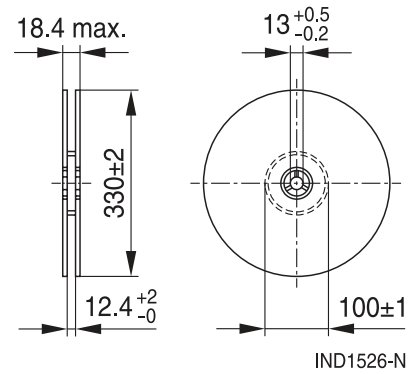


**Taping and packing**

**Blister tape**



**Reel**



Dimensions in mm

**SMD**
**Technical data and measuring conditions**

Rated voltage $V_R$	80 V DC
Max. component temperature	+150 °C
Rated current $I_R$	Referred to 50 Hz and +20 °C
Rated inductance $L_R$	Measured with Keysight E4990A at 100 kHz, 100 mV, +20 °C, inductance is specified in common-mode
Inductance tolerance	-30/+50% at +20 °C
Stray inductance $L_{\text{stray,typ}}$	Measured with Keysight E4990A at 100 kHz, 100 mV, +20 °C, typical values
DC resistance $R_{\text{max}}$	Measured at +20 °C, specified per winding
Insulation resistance $R_{\text{iso,min}}$	10 M $\Omega$ , measured at 50 V DC
Rated impedance $Z_{\text{min}}$	Measured at +20 °C, 10 MHz, 100 mV in common-mode
Rated impedance $Z_{\text{typ}}$	Measured at +20 °C, 10 MHz, 100 mV in common-mode
Solderability	Dip and look method Sn95.5Ag3.8Cu0.7: +(245 $\pm$ 5) °C, (3 $\pm$ 0.3) s  Wetting of soldering area $\geq$ 90% (based on IEC 60068-2-58)
Resistance to soldering heat	+260 °C, 40 s as referenced in JEDEC J-STD 020D
Climatic category	55/150/56 (to IEC 60068-1)
Storage conditions (packaged)	-25 °C ... +40 °C, $\leq$ 75% RH
Weight	Approx. 0.075 g

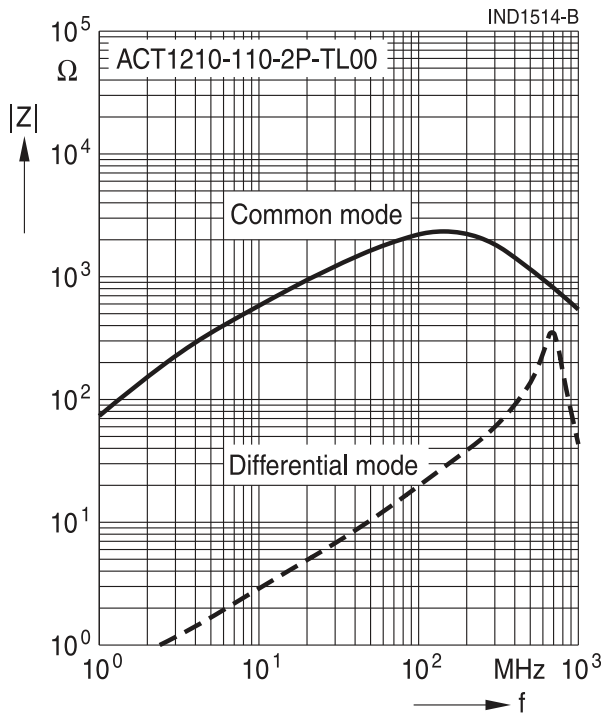
**Characteristics and ordering codes**

$L_R$ $\mu\text{H}$	$L_{\text{stray,typ}}$ $\mu\text{H}$	$I_R$ mA	$R_{\text{max}}$ $\Omega$	$Z_{\text{min}}$ $\Omega$	$Z_{\text{typ}}$ $\Omega$	Internal code	Ordering code
11	0.05	300	0.4	300	550	B82786C0113H002	ACT1210-110-2P-TL00
22	0.06	250	0.5	500	1100	B82786C0223H002	ACT1210-220-2P-TL00
51	0.09	200	0.7	1000	2600	B82786C0513H002	ACT1210-510-2P-TL00
100	0.13	150	1.5	2200	5100	B82786C0104H002	ACT1210-101-2P-TL00

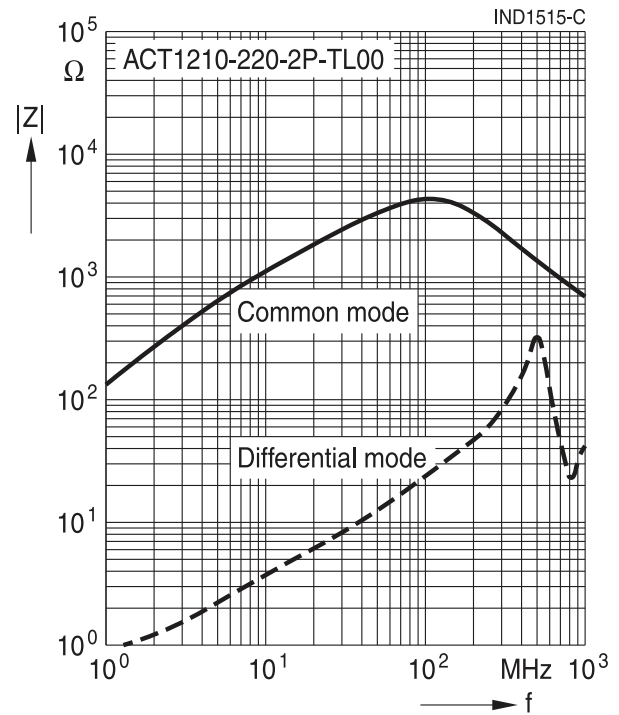
**SMD**

**Impedance versus frequency (typical values)**

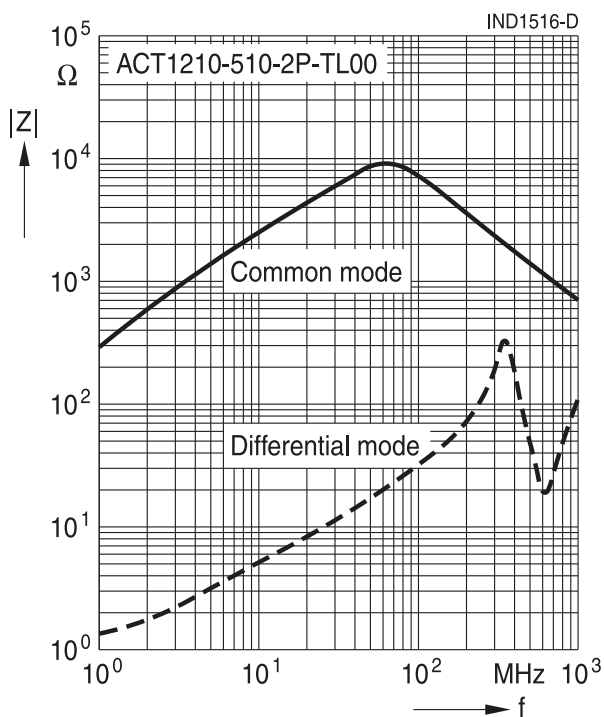
ACT1210-110-2P-TL00



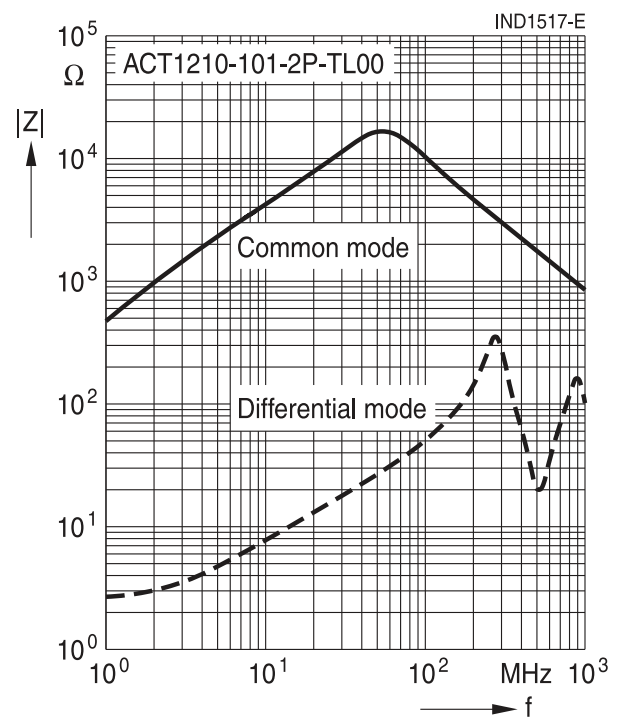
ACT1210-220-2P-TL00



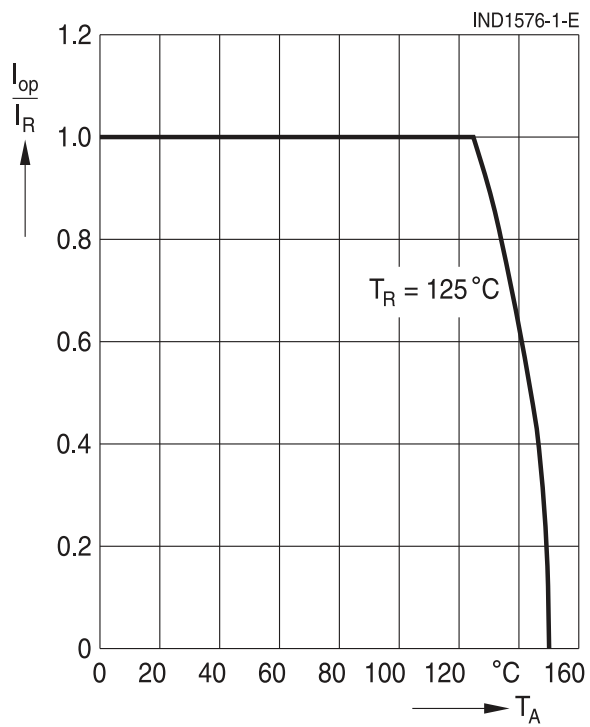
ACT1210-510-2P-TL00



ACT1210-101-2P-TL00



**Current derating  $I_{op}/I_R$  versus ambient temperature**



## Cautions and warnings

- Please note the recommendations in our Inductors data book (latest edition) and in the data sheets.
  - Particular attention should be paid to the derating curves given there.
  - The soldering conditions should also be observed. Temperatures quoted in relation to wave soldering refer to the pin, not the housing.
- If the components are to be washed varnished it is necessary to check whether the washing varnish agent that is used has a negative effect on the wire insulation, any plastics that are used, or on glued joints. In particular, it is possible for washing varnish agent residues to have a negative effect in the long-term on wire insulation.  
Washing processes may damage the product due to the possible static or cyclic mechanical loads (e.g. ultrasonic cleaning). They may cause cracks to develop on the product and its parts, which might lead to reduced reliability or lifetime.
- The following points must be observed if the components are potted in customer applications:
  - Many potting materials shrink as they harden. They therefore exert a pressure on the plastic housing or core. This pressure can have a deleterious effect on electrical properties, and in extreme cases can damage the core or plastic housing mechanically.
  - It is necessary to check whether the potting material used attacks or destroys the wire, wire insulation, plastics or glue.
  - The effect of the potting material can change the high-frequency behaviour of the components.
  - Many coating materials have a negative effect (chemically and mechanically) on the winding wires, insulation materials and connecting points. Customers are always obligated to determine whether and to what extent their coating materials influence the component.  
Customers are responsible and bear all risk for the use of the coating material. TDK Electronics does not assume any liability for failures of our components that are caused by the coating material.
- Ceramics / ferrites are sensitive to direct impact. This can cause the core material to flake, or lead to breakage of the core.
- Even for customer-specific products, conclusive validation of the component in the circuit can only be carried out by the customer.

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1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule, we are either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether a product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
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7. **Our manufacturing sites serving the automotive business apply the IATF 16949 standard.**  
The IATF certifications confirm our compliance with requirements regarding the quality management system in the automotive industry. Referring to customer requirements and customer specific requirements (“CSR”) TDK always has and will continue to have the policy of respecting individual agreements. Even if IATF 16949 may appear to support the acceptance of unilateral requirements, we hereby like to emphasize that **only requirements mutually agreed upon can and will be implemented in our Quality Management System.** For clarification purposes we like to point out that obligations from IATF 16949 shall only become legally binding if individually agreed upon.
8. The trade names EPCOS, CeraCharge, CeraDiode, CeraLink, CeraPad, CeraPlas, CSMP, CTVS, DeltaCap, DigiSiMic, ExoCore, FilterCap, FormFit, LeaXield, MiniBlue, MiniCell, MKD, MKK, MotorCap, PCC, PhaseCap, PhaseCube, PhaseMod, PhiCap, PowerHap, PQSine, PQvar, SIFERRIT, SIFI, SIKOREL, SilverCap, SIMDAD, SiMic, SIMID, SineFormer, SIOV, ThermoFuse, WindCap are **trademarks registered or pending** in Europe and in other countries. Further information will be found on the Internet at [www.tdk-electronics.tdk.com/trademarks](http://www.tdk-electronics.tdk.com/trademarks).

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- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
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ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

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