

USER MANUAL

Integration Kit

- f BKIT MCINT
- f BKIT MCIHT

Integration Kit for:

f Maxwell Technologies[®] Ultracapacitor Cells

1. Introduction

This integration kit is intended to provide all the necessary hardware and instructions to interconnect 2, 4 or 6 series connected ultracapacitors. This kit includes printed circuit boards (PCBs) with voltage management circuitry, buss bars, washers, rivets and retaining nuts. For optimal implementation, we recommend to use an even number of cells with this kit.

Each individual cell voltage is monitored by the voltage management circuitry, which protects each cell from entering an over voltage condition. If any cell does experience an over voltage condition, an LED will illuminate and the active circuitry will begin to discharge that cell. Once the cell is back within nominal operating voltage limits, the LED will extinguish.

This manual is current at time of printing. Please visit <u>www.maxwell.com</u> for the latest product updates and information.

For illustrative purposes the integration kit with active PCBA is shown throughout this document.

2. Unpacking

The integration kit contains the following items.

BKIT-MCINT (P/N 106927)			
Integration Kit with active PCBA			
Part No.	Description	Qty	
129363	Active PCBA	3	
107414	Buss bar	5	
108541	Washers	12	
103996	M12-1.75 nuts	12	
105003	Rivets	3	



BKIT-MCIHT (P/N 108320)			
Integration Kit with passive PCBA			
Part No.	Description	Qty	
106826	Passive PCBA	3	
107414	Buss bar	5	
108541	Washers	12	
103996	M12-1.75 nuts	12	
105003	Rivets	3	

Note: Cables, cable lugs, and aluminum washers are not included in this kit.

3. Installation

3.1 Preparing buss bar connection

- 3.1.1 Apply joint compound (not included) to capacitor surfaces that will come in contact with the buss bar. Use a highly conductive aluminum-aluminum antioxidant. For example, Noalox® Anti-Oxidant Compound available from IDEAL is a viable choice. There are many other vendors that supply equivalent compounds.
- 3.1.2 Apply joint compound to the buss bar **only** on the side that will come in contact with the capacitor.

3.1.3 Ensure any excess joint compound does not contact the top of the buss bar or come in contact with the voltage management circuitry as this may affect the circuitry performance.

3.2 Assembling connections

Notes: For optimal implementation, we only support and recommend the use of an even number of cells with this kit. These instructions show the assembly of six cells connected in series.







Figure 3



Figure 4

- 3.2.1 Place a buss bar over the threaded terminal at one end of the first pair of cells (Figure 2) with antioxidant facing towards capacitor. Note the polarity of the terminals of each cell, e.g. in Figure 2, A: positive terminal, B: negative terminal.
- 3.2.2 Place a washer over each threaded terminal on top of buss bar. (Figure 3) **Note:** For optimal electrical connection, it is critical to use the provided washer on every single cell, per the explanation in step 3.2.6, below.
- 3.2.3 Thread a nut onto each threaded terminal and hand tighten. (Figure 4)

3.2.4 Repeat steps 3.2.1 to 3.2.3 on one side of each of the remaining pairs of cells. (Figure 5)



3.2.5 Turn the cells around so that the threaded terminals opposite to terminals A - F are facing you. Place buss bars over the middle pairs of threaded terminals (marked H, I, J and K in Figure 6), with antioxidant facing towards capacitor.



- 3.2.6 Place lugs attached to power cables (1/0 AWG cables shown in Figure 7) over the remaining two threaded terminals of the cells at the ends of the series and an aluminum washer(s) over each lug. (Figure 7, G and L). It is important to use a
 - lug plus an aluminum washer that together have a combined thickness of 3.2 ± 1.0 mm. This prevents the voltage management boards (which are attached in the following step) from being stressed due to uneven stack up of the elements bolted to the cell.



3.2.7 Place a voltage management board over each pair of threaded terminals as shown in Figure 8, with the printed circuit board components facing away from the capacitor. Make sure that the buss bar and power cable connections are **below** the voltage management board.



3.2.8 **Note:** The voltage management board is polarized. **J1 on the board is positive**; **J3 is negative**. Ensure correct polarities of capacitor terminal and voltage management board are connected. (Figure 9)



Figure 9

3.2.9 Place a washer over each threaded terminal on top of the voltage management boards. (G –L, Figure 10)



3.2.10 Thread a nut onto each threaded terminals and hand tighten. (G – L, Figure 11)



Figure 11

3.2.11 The 22 AWG wire attached to the voltage management board must be riveted in place with the provided rivet to the buss bar that spans **the same two cells as the printed circuit board** (M, N and O, Figure 12). Those two cells are protected by that one board. E.g.: the wire on the voltage management board spanning terminals K and L in Figure 11 is connected to the rivet on the buss bar spanning terminals A and B.



3.2.12 Trim the rivets as per standard riveting procedure.

- 3.2.13 Torque each connection to 12 ± 2 Nm.
- 3.2.14 Wipe off any excess joint compound.
- 3.2.15 Repeat the steps above, until every cell is serially connected.

4. Accessories

Additional items not included in the integration kit but necessary for installation are:

- 1) Antioxidant high conductivity joint compound specified for aluminum-aluminum connections and lead free solder
- 2) Torque wrench capable of applying 14 Nm torque to the nut
- 3) Pop rivet tool

5. Operation

No additional requirements for operation.

6. Safety

Voltage management circuitry does not prevent an individual capacitor or series of capacitors from over voltage conditions if prolonged charging to a higher than specified voltage persists (2.7V/cell). Provisions should be made with the system integration to prevent prolonged over voltage conditions.

7. Maintenance

No maintenance required.

8. Storage

Integration kits should be stored in a non-condensing environment.

9. Disposal

Buss bars and printed circuit boards should be recycled. The capacitors should be disposed of in accordance with local regulations.

Contact Information:



Maxwell Technologies, Inc. Global Headquarters 3888 Calle Fortunada San Diego, CA 92123 USA Phone: +1 858 503 3300 Fax: +1 858 503 3301



Maxwell Technologies SA Route de Montena 65 CH-1728 Rossens Switzerland Phone: +41 (0)26 411 85 00 Fax: +41 (0)26 411 85 05



Germany Phone: +49 (0)89/ 4161403 0 Fax: +49 (0)89/4161403 99

www.maxwell.com



Maxwell Technologies **Shanghai Trading Co. Ltd.** Unit A2BC, 12th Floor Huarun Times Square 500 Zhangyang Road, Pudong Shanghai 200122, P.R. China Phone: +86 21 3852 4000 Fax: +86 21 3852 4099

TECHNOLOGIES **Enabling Energy's Future**[™]

Refer to our website <u>www.maxwell.com</u> for full terms and conditions.



Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;

- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);

- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;

- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком):

- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



Телефон: 8 (812) 309-75-97 (многоканальный) Факс: 8 (812) 320-03-32 Электронная почта: ocean@oceanchips.ru Web: http://oceanchips.ru/ Адрес: 198099, г. Санкт-Петербург, ул. Калинина, д. 2, корп. 4, лит. А