

DC Film Capacitors MKT Radial Potted Type


FEATURES

- AEC-Q200 qualified (rev. D) for PCM 10.0 mm up to and including 22.5 mm (further customized components on request)
- High temperature capabilities, up to 150 °C
- Capacitance up to 560 µF
- 4-pin version available under request for pitch ≥ 37.5 mm, under request
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

 AUTOMOTIVE
GRADE
Available

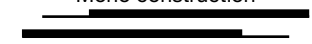
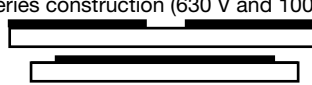
RoHS
COMPLIANT

 HALOGEN
FREE
GREEN
(5-2008)

APPLICATIONS

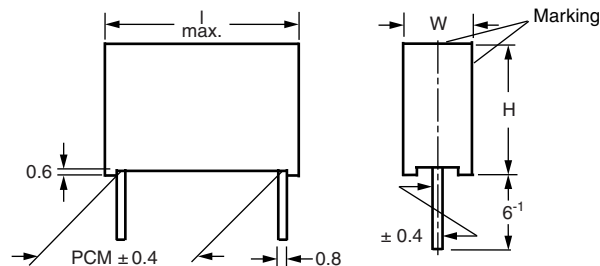
- Automotive
- DC filtering
- Low voltage DC link (48 V bus)
- General purpose

QUICK REFERENCE DATA

| | |
|---|---|
| Capacitance range | 1000 pF to 560 µF |
| Capacitance tolerance | $\pm 20\%$, $\pm 10\%$, $\pm 5\%$ |
| Climatic testing class according to IEC 60068-1 | 55/125/56 |
| Maximum application temperature | 125 °C |
| Reference standards | IEC 60384-2 |
| Dielectric | Polyester film |
| Electrodes | Metallized |
| Construction | Mono construction  Series construction (630 V and 1000 V)  |
| Encapsulation | Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0 |
| Leads | Tinned wire |
| Marking | C-value; tolerance; rated voltage; code for dielectric material; code for manufacturing origin; manufacturer's type designation; manufacturer's logo or name; year and week of manufacture |
| Rated (DC) voltage | 63 V _{DC} , 100 V _{DC} , 160 V _{DC} , 250 V _{DC} , 400 V _{DC} , 630 V _{DC} , 1000 V _{DC} |
| Rated (AC) voltage | 40 V _{AC} , 63 V _{AC} , 160 V _{AC} , 200 V _{AC} , 220 V _{AC} |
| Maximum operating temperature for limited time | 150 °C at 0.3 U _R for maximum 200 h (not applicable for pitch ≥ 37.5 mm) |

Note

- For more detailed data and test requirements, contact dc-film@vishay.com

DIMENSIONS in millimeters


COMPOSITION OF CATALOG NUMBER

Notes

- For detailed tape specifications refer to packaging information www.vishay.com/docs?28139 or end of catalog
- For PCM ≥ 37.5 mm, 4 pin versions are available under customer request

| SPECIFIC REFERENCE DATA | | | | | | | |
|---|---|--------------------------|---------------------------|---------------------------|--------------------------------|---------------------|----------------------|
| DESCRIPTION | | VALUE | | | | | |
| Tangent of loss angle: $C \leq 0.1 \mu\text{F}$ $0.1 \mu\text{F} < C \leq 1.0 \mu\text{F}$ $1.0 \mu\text{F} < C \leq 10.0 \mu\text{F}$ $10.0 \mu\text{F} < C \leq 100 \mu\text{F}$ $C > 100 \mu\text{F}$ | | at 100 Hz | at 1 kHz | at 10 kHz | at 100 kHz | | |
| | | - | $\leq 80 \times 10^{-4}$ | $\leq 150 \times 10^{-4}$ | $\leq 250 \times 10^{-4}$ | | |
| | | - | $\leq 80 \times 10^{-4}$ | $\leq 150 \times 10^{-4}$ | - | | |
| | | $\leq 35 \times 10^{-4}$ | $\leq 150 \times 10^{-4}$ | - | - | | |
| | | $\leq 50 \times 10^{-4}$ | $\leq 300 \times 10^{-4}$ | - | - | | |
| $\leq 70 \times 10^{-4}$ | - | - | - | | | | |
| PITCH (mm) | MAXIMUM PULSE RISE TIME (dU/dt) _R [V/ μ s] | | | | | | |
| | 63 V _{DC} | 100 V _{DC} | 160 V _{DC} | 250 V _{DC} | 400 V _{DC} | 630 V _{DC} | 1000 V _{DC} |
| 10 | 12 | 18 | - | 36 | 52 | 70 | 260 |
| 15 | 8 | 10 | - | 20 | 32 | 66 | 130 |
| 22.5 | 5 | 6 | - | 12 | 18 | 38 | 68 |
| 27.5 | 3 | 5 | 6 | 8 | 14 | 28 | 50 |
| 37.5 | 0.8 | 1 | 2 | 3 | - | - | - |
| 52.5 | 0.2 | 0.3 | 0.4 | 1 | - | - | - |
| If the maximum pulse voltage is less than the rated voltage higher dU/dt values can be permitted. | | | | | | | |
| R between leads, for $C \leq 0.33 \mu\text{F}$ and $U_R \leq 100 \text{ V}$ | | | | | > 15 000 M Ω | | |
| R between leads, for $C \leq 0.33 \mu\text{F}$ and $U_R > 100 \text{ V}$ | | | | | > 30 000 M Ω | | |
| RC between leads, for $C > 0.33 \mu\text{F}$ and $U_R \leq 100 \text{ V}$ | | | | | > 5000 s | | |
| RC between leads, for $C > 0.33 \mu\text{F}$ and $U_R > 100 \text{ V}$ | | | | | > 10 000 s | | |
| R between leads and case, 100 V; (foil method) | | | | | > 30 000 M Ω | | |
| Withstanding (DC) voltage (cut off current 10 mA) ⁽¹⁾ ; rise time < 1000 V/s | | | | | 1.6 x U _{RDC} , 1 min | | |
| Withstanding (DC) leads and case | | | | | 2 x U _{RDC} , 1 min | | |
| Maximum application temperature | | | | | 125 °C | | |

Note

- ⁽¹⁾ See "Voltage Proof Test for Metalized Film Capacitors": www.vishay.com/doc?28169



| ELECTRICAL DATA | | | | | | | | |
|-------------------------|--------------|---------------------|-----------------|-----------------|---------------------------------|-------------|----------------------------------|--|
| U _{RDC} (V) | CAP. (µF) | CAPACITANCE CODE | VOLTAGE CODE | V _{AC} | DIMENSIONS w x h x l (mm) | PCM (mm) | d _t ± 0.08 mm (mm) | ORDERING CODE FOR 10 % TOL./BULK PACKING ⁽¹⁾ |
| 63 | 0.22 | 422 | 06 | 40 | 3.5 x 8.0 x 13.0 | 10.0 | 0.80 | MKT1820422065 |
| | 0.33 | 433 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820433065 |
| | 0.47 | 447 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820447065 |
| | 0.68 | 468 | | | 4.0 x 9.0 x 13.0 | 10.0 | | MKT1820468065 |
| | 1.0 | 510 | | | 4.5 x 9.5 x 13.0 | 10.0 | | MKT1820510065 |
| | 1.5 | 515 | | | 5.5 x 10.5 x 13.0 | 10.0 | | MKT1820515065 |
| | 2.2 | 522 | | | 6.5 x 11.5 x 13.0 | 10.0 | | MKT1820522065 |
| | 3.3 | 533 | | | 9.0 x 15.5 x 13.0 | 10.0 | | MKT1820533065M |
| | 3.3 | 533 | | | 6.5 x 12.5 x 18.0 | 15.0 | | MKT1820533065 |
| | 4.7 | 547 | | | 9.0 x 15.5 x 13.0 | 10.0 | | MKT1820547065M |
| | 4.7 | 547 | | | 7.5 x 13.5 x 18.0 | 15.0 | | MKT1820547065 |
| | 6.8 | 568 | | | 8.5 x 14.5 x 18.0 | 15.0 | | MKT1820568065 |
| | 10.0 | 610 | | | 8.5 x 17.5 x 18.0 | 15.0 | | MKT1820610065 |
| | 15.0 | 615 | | | 8.5 x 16.5 x 26.5 | 22.5 | | MKT1820615065 |
| | 22.0 | 622 | | | 10.5 x 18.5 x 26.5 | 22.5 | | MKT1820622065M |
| | 18.0 | 618 | | | 9.0 x 19.0 x 32.0 | 27.5 | | MKT1820618065 |
| | 22.0 | 622 | | | 11.0 x 21.0 x 32.0 | 27.5 | | MKT1820622065 |
| | 27.0 | 627 | | | 11.0 x 21.0 x 32.0 | 27.5 | | MKT1820627065 |
| | 33.0 | 633 | | | 13.0 x 23.0 x 32.0 | 27.5 | | MKT1820633065 |
| | 39.0 | 639 | | | 13.0 x 23.0 x 32.0 | 27.5 | | MKT1820639065 |
| | 47.0 | 647 | | | 15.0 x 25.0 x 32.0 | 27.5 | MKT1820647065 | |
| | 56.0 | 656 | | | 18.0 x 28.0 x 32.0 | 27.5 | MKT1820656065 | |
| | 68.0 | 668 | | | 18.0 x 28.0 x 32.0 | 27.5 | MKT1820668065 | |
| | 82.0 | 682 | | | 21.0 x 31.0 x 32.0 | 27.5 | MKT1820682065 | |
| | 100.0 | 710 | | | 21.0 x 31.0 x 32.0 | 27.5 | MKT1820710065M | |
| | 100.0 | 710 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820710065 | |
| | 120.0 | 712 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820712065 | |
| | 150.0 | 715 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820715065 | |
| | 180.0 | 718 | | | 21.5 x 38.5 x 43.0 | 37.5 | MKT1820718065 | |
| | 220.0 | 722 | | | 24.0 x 44.0 x 42.0 | 37.5 | MKT1820722065M | |
| | 270.0 | 727 | | | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820727065M | |
| | 330.0 | 733 | | | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820733065M | |
| | 220.0 | 722 | | | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820722065 | |
| 270.0 | 727 | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820727065 | | | | |
| 330.0 | 733 | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820733065 | | | | |
| 390.0 | 739 | 30.0 x 45.0 x 57.5 | 52.5 | MKT1820739065 | | | | |
| 470.0 | 747 | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820747065 | | | | |
| 560.0 | 756 | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820756065 | | | | |
| 63 | 0.22 | 422 | 06 | 40 | 3.5 x 8.0 x 13.0 | 10.0 | 1.0 | MKT1820710065M |
| | 0.33 | 433 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820710065 |
| | 0.47 | 447 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820712065 |
| | 0.68 | 468 | | | 4.0 x 9.0 x 13.0 | 10.0 | | MKT1820715065 |
| | 1.0 | 510 | | | 4.5 x 9.5 x 13.0 | 10.0 | | MKT1820718065 |
| | 1.5 | 515 | | | 5.5 x 10.5 x 13.0 | 10.0 | | MKT1820722065M |
| | 2.2 | 522 | | | 6.5 x 11.5 x 13.0 | 10.0 | | MKT1820727065M |
| | 3.3 | 533 | | | 9.0 x 15.5 x 13.0 | 10.0 | | MKT1820733065M |
| | 3.3 | 533 | | | 6.5 x 12.5 x 18.0 | 15.0 | | MKT1820722065 |
| | 4.7 | 547 | | | 9.0 x 15.5 x 13.0 | 10.0 | | MKT1820727065 |
| | 4.7 | 547 | | | 7.5 x 13.5 x 18.0 | 15.0 | | MKT1820733065 |
| | 6.8 | 568 | | | 8.5 x 14.5 x 18.0 | 15.0 | | MKT1820739065 |
| 10.0 | 610 | 8.5 x 17.5 x 18.0 | 15.0 | MKT1820747065 | | | | |
| 15.0 | 615 | 8.5 x 16.5 x 26.5 | 22.5 | MKT1820756065 | | | | |
| 22.0 | 622 | 10.5 x 18.5 x 26.5 | 22.5 | MKT1820756065 | | | | |
| 18.0 | 618 | 9.0 x 19.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 22.0 | 622 | 11.0 x 21.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 27.0 | 627 | 11.0 x 21.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 33.0 | 633 | 13.0 x 23.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 39.0 | 639 | 13.0 x 23.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 47.0 | 647 | 15.0 x 25.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 56.0 | 656 | 18.0 x 28.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 68.0 | 668 | 18.0 x 28.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 82.0 | 682 | 21.0 x 31.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 100.0 | 710 | 21.0 x 31.0 x 32.0 | 27.5 | MKT1820756065 | | | | |
| 100.0 | 710 | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820756065 | | | | |
| 120.0 | 712 | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820756065 | | | | |
| 150.0 | 715 | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820756065 | | | | |
| 180.0 | 718 | 21.5 x 38.5 x 43.0 | 37.5 | MKT1820756065 | | | | |
| 220.0 | 722 | 24.0 x 44.0 x 42.0 | 37.5 | MKT1820756065 | | | | |
| 270.0 | 727 | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820756065 | | | | |
| 330.0 | 733 | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820756065 | | | | |
| 220.0 | 722 | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820756065 | | | | |
| 270.0 | 727 | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820756065 | | | | |
| 330.0 | 733 | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820756065 | | | | |
| 390.0 | 739 | 30.0 x 45.0 x 57.5 | 52.5 | MKT1820756065 | | | | |
| 470.0 | 747 | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820756065 | | | | |
| 560.0 | 756 | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820756065 | | | | |

Note

⁽¹⁾ Please replace "5" by: "4" for 5 % tolerance or "6" for 20 % tolerance



| ELECTRICAL DATA | | | | | | | | |
|-------------------------|--------------|---------------------|-----------------|-----------------|---------------------------------|-------------|----------------------------------|--|
| U _{RDC} (V) | CAP. (μF) | CAPACITANCE CODE | VOLTAGE CODE | V _{AC} | DIMENSIONS w x h x l (mm) | PCM (mm) | d _t ± 0.08 mm (mm) | ORDERING CODE FOR 10 % TOL./BULK PACKING ⁽¹⁾ |
| 100 | 0.068 | 368 | 01 | 63 | 3.5 x 8.0 x 13.0 | 10.0 | 0.8 | MKT1820368015 |
| | 0.10 | 410 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820410015 |
| | 0.15 | 415 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820415015 |
| | 0.22 | 422 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820422015 |
| | 0.33 | 433 | | | 4.0 x 9.0 x 13.0 | 10.0 | | MKT1820433015 |
| | 0.47 | 447 | | | 4.5 x 9.5 x 13.0 | 10.0 | | MKT1820447015 |
| | 0.68 | 468 | | | 5.5 x 10.5 x 13.0 | 10.0 | | MKT1820468015 |
| | 1.0 | 510 | | | 5.5 x 10.5 x 13.0 | 10.0 | | MKT1820510015M |
| | 1.0 | 510 | | | 5.5 x 10.5 x 18.0 | 15.0 | | MKT1820510015 |
| | 1.5 | 515 | | | 6.5 x 12.5 x 18.0 | 15.0 | | MKT1820515015 |
| | 2.2 | 522 | | | 6.5 x 12.5 x 18.0 | 15.0 | | MKT1820522015 |
| | 3.3 | 533 | | | 8.5 x 14.5 x 18.0 | 15.0 | | MKT1820533015 |
| | 4.7 | 547 | | | 8.5 x 14.5 x 18.0 | 15.0 | | MKT1820547015M |
| | 4.7 | 547 | | | 7.5 x 15.5 x 26.5 | 22.5 | | MKT1820547015 |
| | 6.8 | 568 | | | 8.5 x 16.5 x 26.5 | 22.5 | | MKT1820568015 |
| | 10.0 | 610 | | | 10.5 x 18.5 x 26.5 | 22.5 | | MKT1820610015 |
| | 15.0 | 615 | | | 10.5 x 18.5 x 26.5 | 22.5 | | MKT1820615015M |
| | 15.0 | 615 | | | 11.0 x 21.0 x 32.0 | 27.5 | | MKT1820615015 |
| | 18.0 | 618 | | | 13.0 x 23.0 x 32.0 | 27.5 | MKT1820618015 | |
| | 22.0 | 622 | | | 13.0 x 23.0 x 32.0 | 27.5 | MKT1820622015 | |
| | 27.0 | 627 | | | 15.0 x 25.0 x 32.0 | 27.5 | MKT1820627015 | |
| | 33.0 | 633 | | | 18.0 x 28.0 x 32.0 | 27.5 | MKT1820633015 | |
| | 39.0 | 639 | | | 18.0 x 28.0 x 32.0 | 27.5 | MKT1820639015 | |
| | 47.0 | 647 | | | 21.0 x 31.0 x 32.0 | 27.5 | MKT1820647015 | |
| | 56.0 | 656 | | | 21.0 x 31.0 x 32.0 | 27.5 | MKT1820656015M | |
| | 56.0 | 656 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820656015 | |
| | 68.0 | 668 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820668015 | |
| | 82.0 | 682 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820682015 | |
| | 100.0 | 710 | | | 21.5 x 38.5 x 43.0 | 37.5 | MKT1820710015 | |
| | 120.0 | 712 | | | 24.0 x 44.0 x 42.0 | 37.5 | MKT1820712015M | |
| | 150.0 | 715 | | | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820715015M | |
| | 180.0 | 718 | | | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820718015M | |
| | 120.0 | 712 | | | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820712015 | |
| 150.0 | 715 | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820715015 | | | | |
| 180.0 | 718 | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820718015 | | | | |
| 220.0 | 722 | 30.0 x 45.0 x 57.5 | 52.5 | MKT1820722015 | | | | |
| 270.0 | 727 | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820727015 | | | | |
| 330.0 | 733 | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820733015 | | | | |

Note

(1) Please replace "5" by: "4" for 5 % tolerance or "6" for 20 % tolerance



| ELECTRICAL DATA | | | | | | | | | |
|-------------------------|--------------|---------------------|-----------------|-----------------|---------------------------------|-------------|----------------------------------|--|---------------|
| U _{RDC} (V) | CAP. (µF) | CAPACITANCE CODE | VOLTAGE CODE | V _{AC} | DIMENSIONS w x h x l (mm) | PCM (mm) | d _t ± 0.08 mm (mm) | ORDERING CODE FOR 10 % TOL./BULK PACKING ⁽¹⁾ | |
| 160 | 4.7 | 547 | 16 | 63 | 9.0 x 19.0 x 32.0 | 27.5 | 0.8 | MKT1820547165 | |
| | 6.8 | 568 | | | 11.0 x 21.0 x 32.0 | 27.5 | | MKT1820568165 | |
| | 10.0 | 610 | | | 11.0 x 21.0 x 32.0 | 27.5 | | MKT1820610165 | |
| | 15.0 | 615 | | | 13.0 x 23.0 x 32.0 | 27.5 | | MKT1820615165 | |
| | 18.0 | 618 | | | 15.0 x 25.0 x 32.0 | 27.5 | | MKT1820618165 | |
| | 22.0 | 622 | | | 18.0 x 28.0 x 32.0 | 27.5 | | MKT1820622165 | |
| | 27.0 | 627 | | | 18.0 x 28.0 x 32.0 | 27.5 | | MKT1820627165 | |
| | 33.0 | 633 | | | 31.0 x 31.0 x 32.0 | 27.5 | | MKT1820633165M | |
| | 33.0 | 633 | | | 18.5 x 35.5 x 43.0 | 37.5 | 1.0 | MKT1820633165 | |
| | 39.0 | 639 | | | 18.5 x 35.5 x 43.0 | 37.5 | | MKT1820639165 | |
| | 47.0 | 647 | | | 18.5 x 35.5 x 43.0 | 37.5 | | MKT1820647165 | |
| | 56.0 | 656 | | | 21.5 x 38.5 x 43.0 | 37.5 | | MKT1820656165 | |
| | 68.0 | 668 | | | 21.5 x 38.5 x 43.0 | 37.5 | | MKT1820668165 | |
| | 82.0 | 682 | | | 24.0 x 44.0 x 42.0 | 37.5 | | MKT1820682165M | |
| | 100.0 | 710 | | | 30.0 x 45.0 x 42.0 | 37.5 | | MKT1820710165M | |
| | 120.0 | 712 | | | 30.0 x 45.0 x 42.0 | 37.5 | | MKT1820712165M | |
| | 82.0 | 682 | | | 25.0 x 45.0 x 57.5 | 52.5 | | 1.2 | MKT1820682165 |
| | 100.0 | 710 | | | 25.0 x 45.0 x 57.5 | 52.5 | | | MKT1820710165 |
| | 120.0 | 712 | | | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820712165 | | |
| | 150.0 | 715 | | | 30.0 x 45.0 x 57.5 | 52.5 | MKT1820715165 | | |
| | 180.0 | 718 | | | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820718165 | | |
| | 220.0 | 722 | | | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820722165 | | |
| 250 | 0.022 | 322 | 25 | 160 | 3.5 x 8.0 x 13.0 | 10.0 | 0.8 | MKT1820322255 | |
| | 0.033 | 333 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820333255 | |
| | 0.047 | 347 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820347255 | |
| | 0.068 | 368 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820368255 | |
| | 0.10 | 410 | | | 4.5 x 9.5 x 13.0 | 10.0 | | MKT1820410255 | |
| | 0.15 | 415 | | | 5.5 x 10.5 x 13.0 | 10.0 | | MKT1820415255 | |
| | 0.22 | 422 | | | 6.5 x 11.5 x 13.0 | 10.0 | | MKT1820422255 | |
| | 0.33 | 433 | | | 6.5 x 11.5 x 13.0 | 10.0 | | MKT1820433255M | |
| | 0.33 | 433 | | | 5.5 x 10.5 x 18.0 | 15.0 | | MKT1820433255 | |
| | 0.47 | 447 | | | 9.0 x 15.5 x 13.0 | 10.0 | | MKT1820447255M | |
| | 0.47 | 447 | | | 6.5 x 12.5 x 18.0 | 15.0 | | MKT1820447255 | |
| | 0.68 | 468 | | | 7.5 x 13.5 x 18.0 | 15.0 | | MKT1820468255 | |
| | 1.0 | 510 | | | 8.5 x 14.5 x 18.0 | 15.0 | | MKT1820510255 | |
| | 1.5 | 515 | | | 10.5 x 17.5 x 18.0 | 15.0 | | MKT1820515255M | |
| | 1.5 | 515 | | | 8.5 x 16.5 x 26.5 | 22.5 | | MKT1820515255 | |
| | 2.2 | 522 | | | 10.5 x 18.5 x 26.5 | 22.5 | | MKT1820522255 | |
| | 3.3 | 533 | | | 12.5 x 20.0 x 26.5 | 22.5 | | MKT1820533255 | |

Note

⁽¹⁾ Please replace "5" by: "4" for 5 % tolerance or "6" for 20 % tolerance



| ELECTRICAL DATA | | | | | | | | | | | |
|-------------------------|--------------|---------------------|--------------------|-----------------|---------------------------------|-------------|----------------------------------|--|------|-----|---------------|
| U _{RDC} (V) | CAP. (µF) | CAPACITANCE CODE | VOLTAGE CODE | V _{AC} | DIMENSIONS w x h x l (mm) | PCM (mm) | d _t ± 0.08 mm (mm) | ORDERING CODE FOR 10 % TOL./BULK PACKING ⁽¹⁾ | | | |
| 250 | 4.7 | 547 | 25 | 100 | 11.0 x 21.0 x 32.0 | 27.5 | 0.8 | MKT1820547255 | | | |
| | 6.8 | 568 | | | 13.0 x 23.0 x 32.0 | 27.5 | | MKT1820568255 | | | |
| | 10.0 | 610 | | | 15.0 x 25.0 x 32.0 | 27.5 | | MKT1820610255 | | | |
| | 15.0 | 615 | | | 18.0 x 28.0 x 32.0 | 27.5 | | MKT1820615255 | | | |
| | 18.0 | 618 | | | 21.0 x 31.0 x 32.0 | 27.5 | | MKT1820618255M | | | |
| | 18.0 | 618 | | | 18.5 x 35.5 x 43.0 | 37.5 | | MKT1820618255 | | | |
| | 22.0 | 622 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820622255 | | | | |
| | 27.0 | 627 | | | 18.5 x 35.5 x 43.0 | 37.5 | MKT1820627255 | | | | |
| | 33.0 | 633 | | | 21.5 x 38.5 x 43.0 | 37.5 | MKT1820633255 | | | | |
| | 39.0 | 639 | | | 21.5 x 38.5 x 43.0 | 37.5 | MKT1820639255 | | | | |
| | 47.0 | 647 | | | 24.0 x 44.0 x 42.0 | 37.5 | MKT1820647255 | | | | |
| | 56.0 | 656 | | | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820656255 | | | | |
| | 68.0 | 668 | | | 30.0 x 45.0 x 42.0 | 37.5 | MKT1820668255 | | | | |
| | 56.0 | 656 | | | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820656255M | | | | |
| | 68.0 | 668 | | | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820668255M | | | | |
| | 82.0 | 682 | | | 25.0 x 45.0 x 57.5 | 52.5 | MKT1820682255 | | | | |
| | 100.0 | 710 | | | 30.0 x 45.0 x 57.5 | 52.5 | MKT1820710255 | | | | |
| | 120.0 | 712 | | | 35.0 x 50.0 x 57.5 | 52.5 | MKT1820712255 | | | | |
| | 400 | 0.010 | | | 310 | 40 | 200 | 3.5 x 8.0 x 13.0 | 10.0 | 0.8 | MKT1820310405 |
| | | 0.015 | | | 315 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820315405 |
| 0.022 | | 322 | 3.5 x 8.0 x 13.0 | 10.0 | MKT1820322405 | | | | | | |
| 0.033 | | 333 | 4.0 x 9.0 x 13.0 | 10.0 | MKT1820333405 | | | | | | |
| 0.047 | | 347 | 4.5 x 9.5 x 13.0 | 10.0 | MKT1820347405 | | | | | | |
| 0.068 | | 368 | 5.5 x 10.5 x 13.0 | 10.0 | MKT1820368405 | | | | | | |
| 0.10 | | 410 | 6.5 x 11.5 x 13.0 | 10.0 | MKT1820410405 | | | | | | |
| 0.15 | | 415 | 9.0 x 15.5 x 13.0 | 10.0 | MKT1820415405M | | | | | | |
| 0.15 | | 415 | 6.5 x 12.5 x 18.0 | 15.0 | MKT1820415405 | | | | | | |
| 0.22 | | 422 | 9.0 x 15.5 x 13.0 | 10.0 | MKT1820422405M | | | | | | |
| 0.22 | | 422 | 6.5 x 12.5 x 18.0 | 15.0 | MKT1820422405 | | | | | | |
| 0.33 | | 433 | 7.5 x 13.5 x 18.0 | 15.0 | MKT1820433405 | | | | | | |
| 0.47 | | 447 | 8.5 x 17.5 x 18.0 | 15.0 | MKT1820447405 | | | | | | |
| 0.68 | | 468 | 8.5 x 16.5 x 26.5 | 22.5 | MKT1820468405 | | | | | | |
| 1.0 | | 510 | 10.5 x 18.5 x 26.5 | 22.5 | MKT1820510405 | | | | | | |
| 1.5 | | 515 | 11.0 x 21.0 x 26.5 | 22.5 | MKT1820515405M | | | | | | |
| 1.5 | | 515 | 11.0 x 21.0 x 31.0 | 27.5 | MKT1820515405 | | | | | | |
| 2.2 | | 522 | 13.5 x 23.5 x 31.5 | 27.5 | MKT1820522405 | | | | | | |
| 3.3 | | 533 | 15 x 24.5 x 31.5 | 27.5 | MKT1820533405 | | | | | | |
| 4.7 | | 547 | 18.0 x 28.0 x 31.5 | 27.5 | MKT1820547405 | | | | | | |

Note

(1) Please replace "5" by: "4" for 5 % tolerance or "6" for 20 % tolerance



| ELECTRICAL DATA | | | | | | | | |
|-------------------------|--------------|---------------------|-----------------|-----------------|---------------------------------|-------------|----------------------------------|--|
| U _{RDC} (V) | CAP. (μF) | CAPACITANCE CODE | VOLTAGE CODE | V _{AC} | DIMENSIONS w x h x l (mm) | PCM (mm) | d _t ± 0.08 mm (mm) | ORDERING CODE FOR 10 % TOL./BULK PACKING ⁽¹⁾ |
| 630 | 0.0010 | 210 | 63 | 220 | 3.5 x 8.0 x 13.0 | 10.0 | 0.80 | MKT1820210635 |
| | 0.0015 | 215 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820215635 |
| | 0.0022 | 222 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820222635 |
| | 0.0033 | 233 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820233635 |
| | 0.0047 | 247 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820247635 |
| | 0.0068 | 268 | | | 3.5 x 8.0 x 13.0 | 10.0 | | MKT1820268635 |
| | 0.010 | 310 | | | 4.0 x 9.0 x 13.0 | 10.0 | | MKT1820310635 |
| | 0.015 | 315 | | | 4.5 x 9.5 x 13.0 | 10.0 | | MKT1820315635 |
| | 0.022 | 322 | | | 5.5 x 10.5 x 13.0 | 10.0 | | MKT1820322635 |
| | 0.033 | 333 | | | 6.5 x 11.5 x 13.0 | 10.0 | | MKT1820333635M |
| | 0.033 | 333 | | | 5.5 x 10.5 x 18.0 | 15.0 | | MKT1820333635 |
| | 0.047 | 347 | | | 6.5 x 11.5 x 13.0 | 10.0 | | MKT1820347635M |
| | 0.047 | 347 | | | 6.5 x 12.5 x 18.0 | 15.0 | | MKT1820347635 |
| | 0.068 | 368 | | | 7.5 x 13.5 x 18.0 | 15.0 | | MKT1820368635 |
| | 0.10 | 410 | | | 7.5 x 13.5 x 18.0 | 15.0 | | MKT1820410635M |
| | 0.10 | 410 | | | 6.5 x 14.5 x 26.5 | 22.5 | | MKT1820410635 |
| | 0.15 | 415 | | | 7.5 x 15.5 x 26.5 | 22.5 | | MKT1820415635 |
| | 0.22 | 422 | | | 8.5 x 16.5 x 26.5 | 22.5 | | MKT1820422635 |
| | 0.33 | 433 | | | 11.0 x 21.0 x 31.0 | 27.5 | | MKT1820433635 |
| | 0.47 | 447 | | | 11.0 x 21.0 x 31.0 | 27.5 | | MKT1820447635 |
| 0.68 | 468 | 13.5 x 23.5 x 31.5 | 27.5 | MKT1820468635 | | | | |
| 1.0 | 510 | 15.0 x 24.5 x 31.5 | 27.5 | MKT1820510635 | | | | |
| 1.5 | 515 | 18.0 x 28.0 x 31.5 | 27.5 | MKT1820515635 | | | | |
| 1000 | 0.0010 | 210 | 10 | 220 | 4.0 x 9.0 x 13.0 | 10.0 | 0.80 | MKT1820210105 |
| | 0.0015 | 215 | | | 4.0 x 9.0 x 13.0 | 10.0 | | MKT1820215105 |
| | 0.0022 | 222 | | | 4.0 x 9.0 x 13.0 | 10.0 | | MKT1820222105 |
| | 0.0033 | 233 | | | 4.0 x 9.0 x 13.0 | 10.0 | | MKT1820233105 |
| | 0.0047 | 247 | | | 5.5 x 10.5 x 13.0 | 10.0 | | MKT1820247105 |
| | 0.0068 | 268 | | | 6.5 x 11.5 x 13.0 | 10.0 | | MKT1820268105 |
| | 0.010 | 310 | | | 5.5 x 10.5 x 18.0 | 15.0 | | MKT1820310105 |
| | 0.015 | 315 | | | 6.5 x 12.5 x 18.0 | 15.0 | | MKT1820315105 |
| | 0.022 | 322 | | | 7.5 x 13.5 x 18.0 | 15.0 | | MKT1820322105 |
| | 0.033 | 333 | | | 8.5 x 14.5 x 18.0 | 15.0 | | MKT1820333105M |
| | 0.033 | 333 | | | 6.5 x 14.5 x 26.5 | 22.5 | | MKT1820333105 |
| | 0.047 | 347 | | | 7.5 x 15.5 x 26.5 | 22.5 | | MKT1820347105 |
| | 0.068 | 368 | | | 8.5 x 16.5 x 26.5 | 22.5 | | MKT1820368105 |
| | 0.10 | 410 | | | 10.5 x 18.5 x 26.5 | 22.5 | | MKT1820410105 |
| | 0.15 | 415 | | | 11.0 x 21.0 x 31.0 | 27.5 | | MKT1820415105 |
| | 0.22 | 422 | | | 13.5 x 23.5 x 31.5 | 27.5 | | MKT1820422105 |
| | 0.33 | 433 | | | 16.5 x 29.5 x 31.5 | 27.5 | | MKT1820433105 |
| 0.47 | 447 | 20.0 x 35.0 x 31.5 | 27.5 | MKT1820447105 | | | | |

Note

⁽¹⁾ Please replace "5" by: "4" for 5 % tolerance or "6" for 20 % tolerance

| RECOMMENDED PACKAGING | | | | | | | | |
|-----------------------|-------------------|-----------------|------------------------------|------------------------|----------|----------|--------------------|--------------------|
| PACKAGING CODE | TYPE OF PACKAGING | HEIGHT (H) (mm) | REEL DIAMETER/ BOX SIZE (mm) | ORDERING CODE EXAMPLES | PITCH 10 | PITCH 15 | PITCH 22.5 TO 27.5 | PITCH 37.5 TO 52.5 |
| G | Ammo | 18.5 | 55 x 210 x 340 | MKT1820410405G | x | x | - | - |
| W | Reel | 18.5 | 350 | MKT1820410405W | x | x | - | - |
| V | Reel | 18.5 | 500 | MKT1820422635V | - | x | x | - |
| G | Ammo | 18.5 | 60 x 360 x 510 | MKT1820422635G | - | - | x | - |
| - | Bulk | - | - | MKT1820515405 | x | x | x | x |

| EXAMPLE OF ORDERING CODE | | | | |
|--------------------------|------------------|--------------|--------------------|----------------|
| TYPE | CAPACITANCE CODE | VOLTAGE CODE | TOLERANCE CODE (1) | PACKAGING CODE |
| MKT1820 | 410 | 06 | 5 | G |

MOUNTING

Normal Use

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting on printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information www.vishay.com/docs?28139

Specific Method of Mounting to Withstand Vibration and Shock

In order to withstand vibration and shock tests, it must be ensured that the stand-off pips are in good contact with the printed-circuit board.

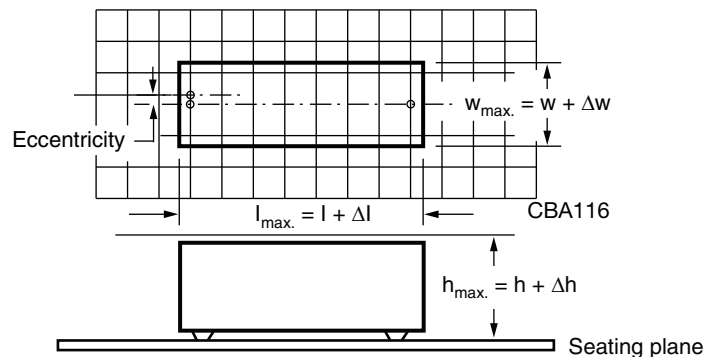
- For pitches ≤ 15 mm the capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

Space Requirements on Printed-Circuit Board

The maximum space for length ($l_{max.}$), width ($w_{max.}$) and height ($h_{max.}$) of film capacitors to take in account on the printed-circuit board is shown in the drawings.

- For products with pitch ≤ 15 mm, $\Delta w = \Delta l = 0.3$ mm; $\Delta h = 0.1$ mm
- For products with 15 mm $<$ pitch ≤ 27.5 mm, $\Delta w = \Delta l = 0.5$ mm; $\Delta h = 0.1$ mm
- For products with 27.5 mm $<$ pitch ≤ 52.5 mm, $\Delta w = \Delta l = 0.5$ mm; $\Delta h = 0.5$ mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



SOLDERING CONDITIONS

For general soldering conditions and wave soldering profile, we refer to the application note: "Soldering Guidelines for Film Capacitors": www.vishay.com/doc?28171

Storage Temperature

$T_{stg} = -25$ °C to $+35$ °C with RH maximum 75 % without condensation

Ratings and Characteristics Reference Conditions

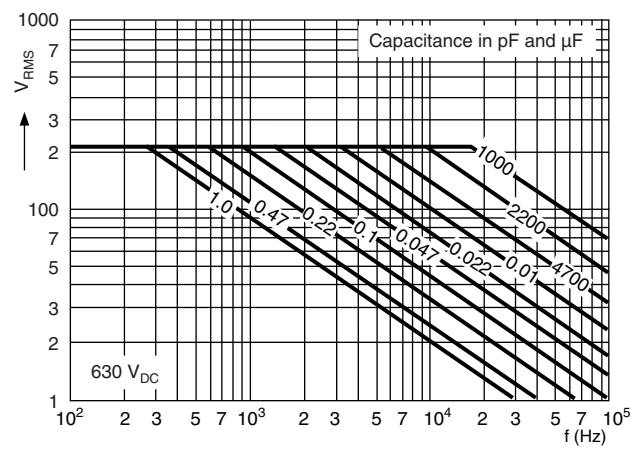
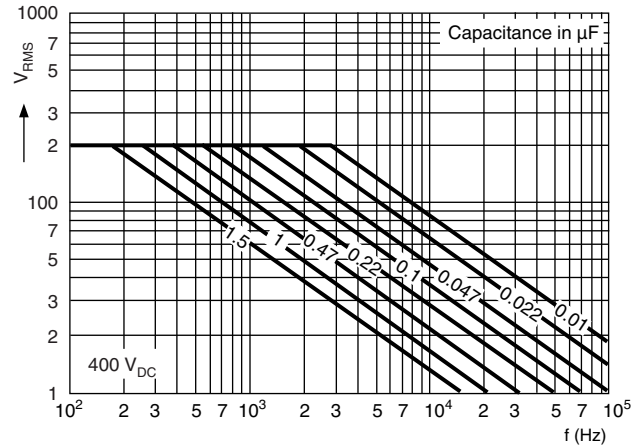
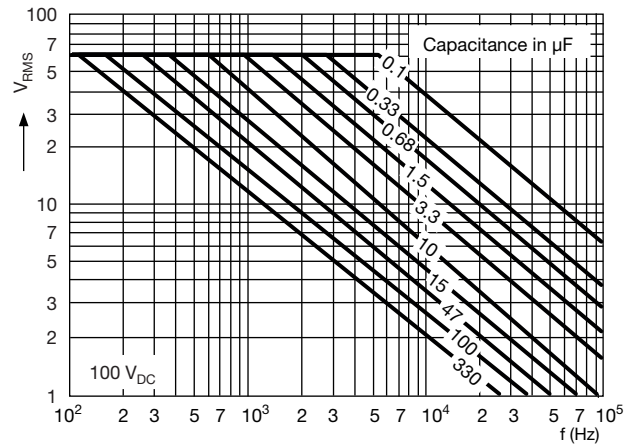
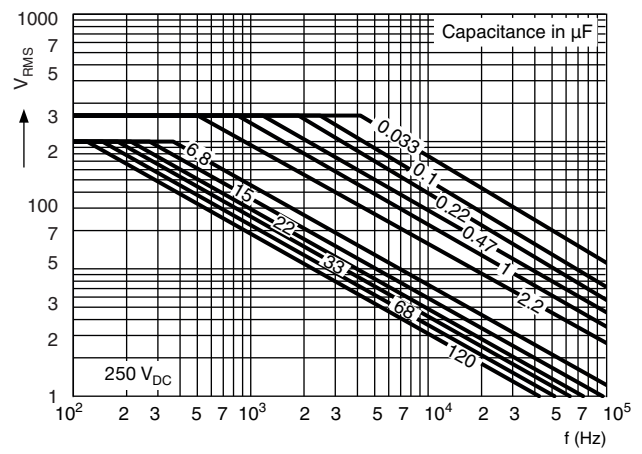
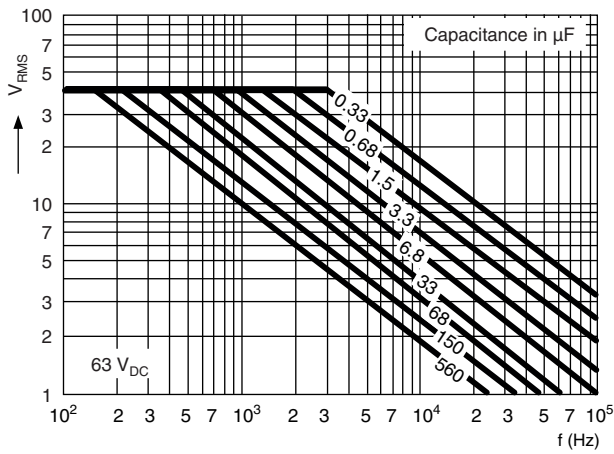
Unless otherwise specified, all electrical values apply to an ambient free temperature of 23 °C ± 1 °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of 50 % ± 2 %.

For reference testing, a conditioning period shall be applied over 96 h ± 4 h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



CHARACTERISTICS

PERMISSIBLE AC VOLTAGE VS. FREQUENCY AT $T_{amb} \leq 85\text{ }^\circ\text{C}$





CHARACTERISTICS

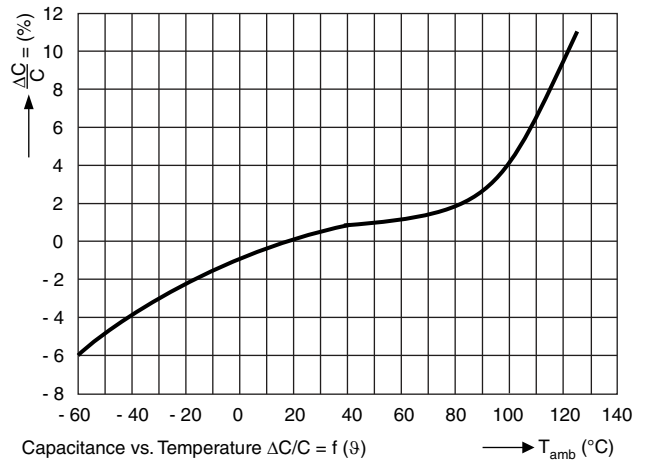
PERMISSIBLE AC VOLTAGE VS. FREQUENCY AT $T_{amb} \leq 85^\circ\text{C}$



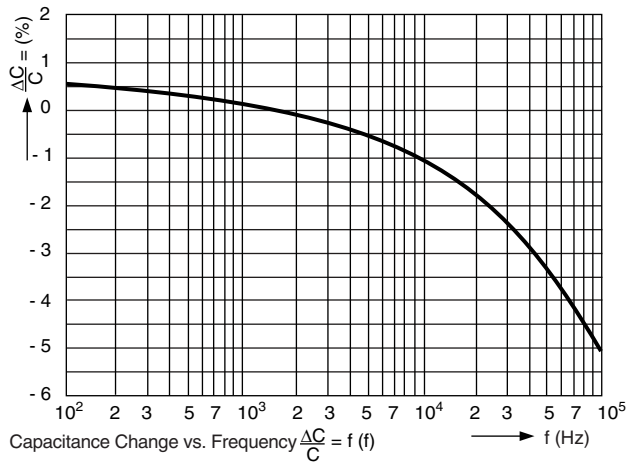
CHARACTERISTICS



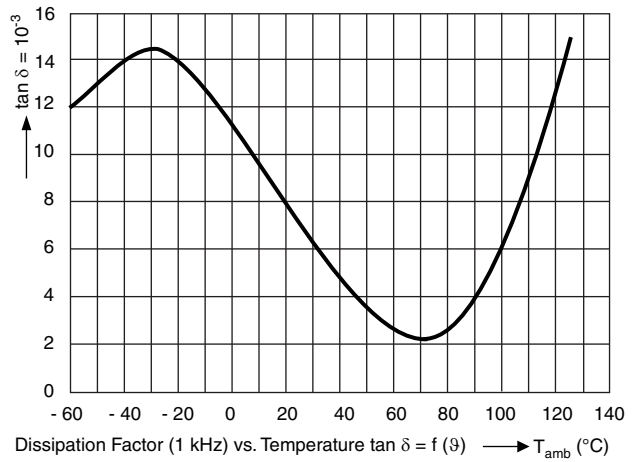
Nominal voltage (AC and DC) as a function of temperature



Capacitance vs. Temperature $\Delta C/C = f(\vartheta)$
Capacitance as a function of temperature (typical curve)



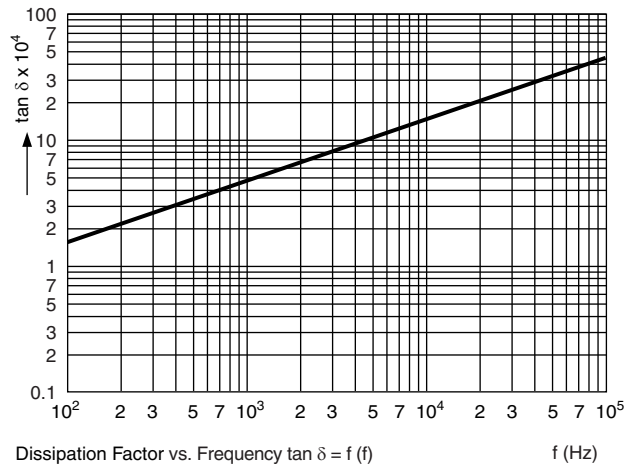
Capacitance as a function of frequency (typical curve)



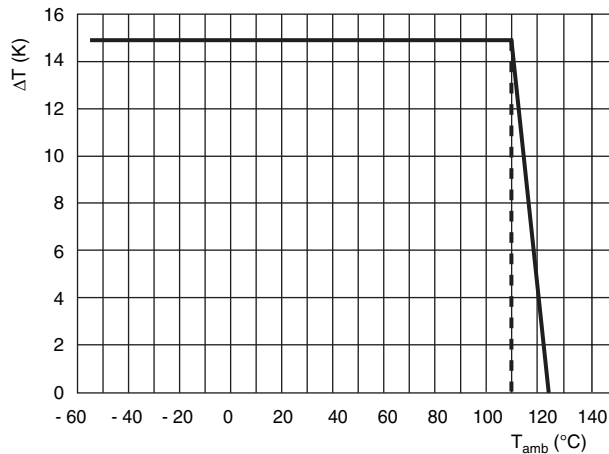
Dissipation factor as a function of temperature (typical curve)



Insulation resistance as a function of temperature (typical curve)



Dissipation Factor vs. Frequency tan δ = f (f) Dissipation factor as a function of frequency (typical curve)



Maximum allowed component temperature rise (ΔT) as function of ambient temperature (T_{amb})

| HEAT CONDUCTIVITY (G) AS A FUNCTION OF CAPACITOR BODY THICKNESS IN mW/°C | | | | | | |
|---|----------------------------------|----------------------|----------------------|----------------------|----------------------|----------------------|
| W_{max.} (mm) | HEAT CONDUCTIVITY (mW/°C) | | | | | |
| | PITCH 10.0 mm | PITCH 15.0 mm | PITCH 22.5 mm | PITCH 27.5 mm | PITCH 37.5 mm | PITCH 52.5 mm |
| 3.5 | 5.0 | - | - | - | - | - |
| 4.0 | 6.0 | - | - | - | - | - |
| 4.5 | 7.0 | - | - | - | - | - |
| 5.5 | 8.0 | 10.0 | - | - | - | - |
| 6.5 | 10.0 | 13.0 | 20.0 | - | - | - |
| 7.5 | - | 15.0 | 22.0 | - | - | - |
| 8.5 | - | 16.0 | 24.0 | - | - | - |
| 9.0 | - | - | - | 32.0 | - | - |
| 10.5 | - | - | 30.0 | - | - | - |
| 11.0 | - | - | - | 38.0 | - | - |
| 11.5 | - | - | - | 38.0 | - | - |
| 12.5 | - | - | 34.0 | - | - | - |
| 13.0 | - | - | - | 45.0 | - | - |
| 13.5 | - | - | - | 45.0 | - | - |
| 15.0 | - | - | - | 50.0 | - | - |
| 16.5 | - | - | - | 58.0 | - | - |
| 18.0 | - | - | - | 60.0 | - | - |
| 18.5 | - | - | - | - | 90.0 | - |
| 20.0 | - | - | - | 73.0 | - | - |
| 21.0 | - | - | - | 70.0 | - | - |
| 21.5 | - | - | - | - | 102.0 | - |
| 24.0 | - | - | - | - | 118.0 | - |
| 25.0 | - | - | - | - | - | 155.0 |
| 30.0 | - | - | - | - | 135.0 | 170.0 |
| 35.0 | - | - | - | - | - | 200.0 |

POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

The component temperature rise (ΔT) can be measured or calculated by $\Delta T = P/G$:

- ΔT = component temperature rise (°C) with a maximum of 15 °C
- P = power dissipation of the component (mW)
- G = heat conductivity of the component (mW/°C)

MEASURING THE COMPONENT TEMPERATURE

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T_{amb}) and maximum loaded condition (T_C).

The temperature rise is given by $\Delta T = T_C - T_{amb}$.

To avoid thermal radiation or convection, the capacitor must be tested in a closed area from air circulation.



APPLICATION NOTE AND LIMITING CONDITIONS

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage (U_P) shall not be greater than the rated DC voltage (U_{RDC})
2. The peak-to-peak voltage (U_{P-P}) shall not be greater than the maximum (U_{P-P}) to avoid the ionization inception level
3. The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U_{RDC} and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left(\frac{dU}{dt}\right)^2 \times dt < U_{NDC} \times \left(\frac{dU}{dt}\right)_{rated}$$

T is the pulse duration.

4. The maximum component surface temperature rise must be lower than the limits (see graph "Max. allowed component temperature rise").
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: "Heat conductivity"
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).
7. For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact dc-film@vishay.com.

| VOLTAGE CONDITIONS FOR 6 ABOVE | | | |
|--|--|--|---|
| ALLOWED VOLTAGES | $T_{amb} \leq 85 \text{ }^\circ\text{C}$ | $85 \text{ }^\circ\text{C} < T_{amb} \leq 100 \text{ }^\circ\text{C}$ | $100 \text{ }^\circ\text{C} < T_{amb} \leq 125 \text{ }^\circ\text{C}$ |
| Maximum continuous RMS voltage | U_{RAC} | $0.8 \times U_{RAC}$ | $0.5 \times U_{RAC}$ |
| Maximum temperature RMS-overvoltage (< 24 h) | $1.25 \times U_{RAC}$ | U_{RAC} | $0.6 \times U_{RAC}$ |
| Maximum peak voltage (V_{O-P}) (< 2 s) | $1.6 \times U_{RDC}$ | $1.3 \times U_{RDC}$ | $0.5 \times U_{RDC}$ |



INSPECTION REQUIREMENTS

General Notes

Sub-clause numbers of tests and performance requirements refer to the "Sectional Specification, Publication IEC 60384-2 and Specific Reference Data".

| GROUP C INSPECTION REQUIREMENTS | | |
|---|---|---|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.1 Dimensions (detail) | | As specified in chapter "General Data" of this specification |
| 4.3.1 Initial measurements | Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz for 1 µF < C < 100 µF at 1 kHz for C ≥ 100 µF at 100 Hz | |
| 4.3 Robustness of terminations | Tensile and bending | No visible damage |
| 4.4 Resistance to soldering heat | Method: 1A Solder bath: 280 °C ± 5 °C Duration: 10 s | |
| 4.14 Component solvent resistance | Isopropylalcohol at room temperature Method: 2 Immersion time: 5 min ± 0.5 min Recovery time: min. 1 h, max. 2 h | |
| 4.4.2 Final measurements | Visual examination | No visible damage Legible marking |
| | Capacitance | ΔC/C ≤ 2 % of the value measured initially |
| | Tangent of loss angle | Increase of tan δ: ≤ 0.003 for C ≤ 1 µF or ≤ 0.002 for C > 1 µF ≤ 0.004 for C ≥ 100 µF Compared to values measured in 4.3.1 |
| SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.6.1 Initial measurements | Capacitance Tangent of loss angle: for C ≤ 1 µF at 10 kHz for 1 µF < C < 100 µF at 1 kHz for C ≥ 100 µF at 100 Hz | |
| 4.6 Rapid change of temperature | θA = -55 °C θB = +125 °C 5 cycles Duration t = 30 min Visual examination | No visible damage Legible marking |
| 4.7 Vibration | Mounting: see section "Mounting" of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration 98 m/s ² (whichever is less severe) Total duration 6 h | |
| 4.7.2 Final inspection | Visual examination | No visible damage |
| 4.9 Shock | Mounting: see section "Mounting" for more information Pulse shape: half sine Acceleration: 490 m/s ² Duration of pulse: 11 ms | |



| GROUP C INSPECTION REQUIREMENTS | | |
|--|---|---|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1 | | |
| 4.9.3 Final measurements | Visual examination Capacitance Tangent of loss angle For $C \leq 1 \mu\text{F}$ at 10 kHz For $1 \mu\text{F} < C < 100 \mu\text{F}$ at 1 kHz For $C \geq 100 \mu\text{F}$ at 100 Hz Insulation resistance | No visible damage $ \Delta C/C \leq 5\%$ of the value measured in 4.6.1 Increase of $\tan \delta$: ≤ 0.003 for $C \leq 1 \mu\text{F}$ or ≤ 0.002 for $C > 1 \mu\text{F}$ ≤ 0.004 for $C \geq 100 \mu\text{F}$ Compared to values measured in 4.6.1 As specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B | | |
| 4.10 Climatic sequence 4.10.2 Dry heat 4.10.3 Damp heat cyclic Test Db, first cycle 4.10.4 Cold 4.10.6 Damp heat cyclic Test Db, remaining cycles 4.10.6.2 Final measurements | Temperature: +125 °C Duration: 16 h Temperature: -55 °C Duration: 2 h Voltage proof = U_{RDC} for 1 min within 15 min after removal from testchamber Visual examination Capacitance Tangent of loss angle For $C \leq 1 \mu\text{F}$ at 10 kHz For $1 \mu\text{F} < C < 100 \mu\text{F}$ at 1 kHz For $C \geq 100 \mu\text{F}$ at 100 Hz Insulation resistance | No breakdown or flashover No visible damage Legible marking $ \Delta C/C \leq 5\%$ of the value measured in 4.4.2 or 4.9.3 Increase of $\tan \delta$: ≤ 0.005 for $C \leq 1 \mu\text{F}$ or ≤ 0.003 for $C > 1 \mu\text{F}$ ≤ 0.004 for $C \geq 100 \mu\text{F}$ Compared to values measured in 4.3.1 or 4.6.1 $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C2 | | |
| 4.11 Damp heat steady state 4.11.1 Initial measurements 4.11.3 Final measurements | 56 days; 40 °C; 90 % to 95 % RH Capacitance Tangent of loss angle For $C \leq 1 \mu\text{F}$ at 10 kHz For $1 \mu\text{F} < C < 100 \mu\text{F}$ at 1 kHz For $C \geq 100 \mu\text{F}$ at 100 Hz Voltage proof = U_{RDC} for 1 min within 15 min after removal from testchamber Visual examination | No breakdown or flashover No visible damage Legible marking |



| GROUP C INSPECTION REQUIREMENTS | | |
|---------------------------------|--|--|
| SUB-CLAUSE NUMBER AND TEST | CONDITIONS | PERFORMANCE REQUIREMENTS |
| SUB-GROUP C2 | | |
| 4.11.3 Final measurements | Capacitance Tangent of loss angle For $C \leq 1 \mu\text{F}$ at 10 kHz For $1 \mu\text{F} < C < 100 \mu\text{F}$ at 1 kHz For $C \geq 100 \mu\text{F}$ at 100 Hz Insulation resistance | $ \Delta C/C \leq 5\%$ of the value measured in 4.11.1. Increase of $\tan \delta$ ≤ 0.005 for $C \leq 1 \mu\text{F}$ or ≤ 0.003 for $C > 1 \mu\text{F}$ ≤ 0.004 for $C \geq 100 \mu\text{F}$ Compared to values measured in 4.11.1 $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C3 | | |
| 4.12 Endurance | Duration: 2000 h $1.25 \times U_{\text{RDC}}$ at 85 °C $1.0 \times U_{\text{RDC}}$ at 100 °C $0.6 \times U_{\text{RDC}}$ at 125 °C Duration: 200 h $0.3 \times U_{\text{RDC}}$ at 150 °C (not applicable for pitch ≥ 37.5 mm) | |
| 4.12.1 Initial measurements | Capacitance Tangent of loss angle: for $C \leq 1 \mu\text{F}$ at 10 kHz for $1 \mu\text{F} < C < 100 \mu\text{F}$ at 1 kHz for $C \geq 100 \mu\text{F}$ at 100 Hz | |
| 4.12.5 Final measurements | Visual examination Capacitance Tangent of loss angle For $C \leq 1 \mu\text{F}$ at 10 kHz For $1 \mu\text{F} < C < 100 \mu\text{F}$ at 1 kHz For $C \geq 100 \mu\text{F}$ at 100 Hz Insulation resistance | No visible damage Legible marking $ \Delta C/C \leq 5\%$ compared to values measured in 4.12.1 Increase of $\tan \delta$: ≤ 0.003 for $C \leq 1 \mu\text{F}$ or ≤ 0.002 for $1 \mu\text{F} < C < 100 \mu\text{F}$ ≤ 0.004 for $C \geq 100 \mu\text{F}$ Compared to values measured in 4.12.1 $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |
| SUB-GROUP C4 | | |
| 4.13 Charge and discharge | 10 000 cycles Charged to U_{RDC} Discharge resistance: $R = \frac{U_R}{C \times K \times \mu(dU/dt)_R}$ K = 5 for pitch ≤ 27.5 mm K = 1.5 for pitch 37.5 mm/52.5 mm | |
| 4.13.1 Initial measurements | Capacitance Tangent of loss angle: for $C \leq 1 \mu\text{F}$ at 10 kHz for $1 \mu\text{F} < C < 100 \mu\text{F}$ at 1 kHz for $C \geq 100 \mu\text{F}$ at 100 Hz | |
| 4.13.3 Final measurements | Capacitance Tangent of loss angle: Insulation resistance | $ \Delta C/C \leq 3\%$ compared to values measured in 4.13.1 Increase of $\tan \delta$: ≤ 0.003 for $C \leq 1 \mu\text{F}$ or ≤ 0.002 for $C > 1 \mu\text{F}$ ≤ 0.004 for $C \geq 100 \mu\text{F}$ Compared to values measured in 4.13.1 $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification |



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