

# 3M™ HDC Socket

.100" Right Angle, PCB, 3 or 4-Row, Solder Tail or Press-Fit

HDC Series



- High density 3-row version, up to 240 contacts single bay
- Mates with 3-row single plugs and headers
- High density 4-row version, up to 320 contacts single bay
- Mates with 4-row single plugs and headers
- Low 2 oz. insertion force
- RoHS\* compliant. See the Regulatory Information Appendix (RIA) in the "RoHS compliance" section of [www.3Mconnector.com](http://www.3Mconnector.com) for compliance information (RIA E1 & C1 apply)

Date Modified: April 14, 2010

TS-1137-C  
Sheet 1 of 5

---

## Physical

### Insulation:

Material: Glass Filled Thermoplastic (LCP)

Flammability: UL 94V-0

Color: Black

### Contact:

Material: Copper Alloy

### Plating:

Underplating: 50  $\mu$ " [ 1.27  $\mu$ m ] min. Nickel

Wiping Area: See Ordering Information

Termination Area: See Ordering Information

**Marking:** Part Number and Date Code

---

## Electrical

**Current Rating:** 3.0 A per contact

**Insulation Resistance:** 1 x 10<sup>3</sup> M $\Omega$  min. at 500 V<sub>DC</sub>

**Withstanding Voltage:** 900 V<sub>AC</sub> for 1 minute

---

## Environmental

**Temperature Rating:** -55°C to +125°C

**Process Rating:** Maximum 260°C (per J-STD-020C)

**Moisture Sensitivity Level:** 1 (per J-STD-020C)

UL File No.: E68080

# 3M™ HDC Socket

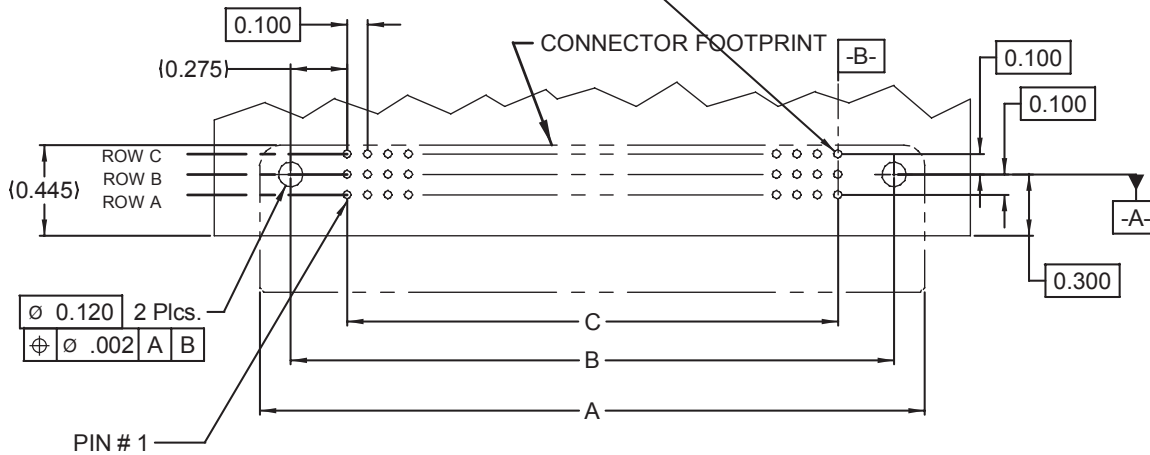
.100" Right Angle, PCB, 3 or 4-Row, Solder Tail or Press-Fit

HDC Series

## 3-Row Single Bay



$\varnothing$  0.041-0.049 PLATED-THRU HOLE, SOLDER TAIL  
 $\varnothing$  0.037-0.043 PLATED-THRU HOLE, PRESS-FIT TAIL  
 $\varnothing$  .004 M A B



### RECOMMENDED P.C.B. HOLE PATTERN

Inch  
[mm]

Tolerance Unless Noted			
	.0	.00	.000
Inch	±.1	±.01	±.005

[ ] Dimensions for Reference only

TS-1137-C  
Sheet 2 of 5



# 3M™ HDC Socket

.100" Right Angle, PCB, 3 or 4-Row, Solder Tail or Press-Fit

HDC Series

Product Table/Dimensions for 3- Row, Single Bay

Description	Contact Quantity	A	B	C	D
HDC-S045-31XX-XXXX	45	2.250 [57.15]	1.950 [49.53]	1.400 [35.56]	1.524 [38.71]
HDC-S075-31XX-XXXX	75	3.250 [82.55]	2.950 [74.93]	2.400 [60.96]	2.524 [64.11]
HDC-S090-31XX-XXXX	90	3.750 [95.25]	3.450 [87.63]	2.900 [73.66]	3.024 [76.81]
HDC-S096-31XX-XXXX	96	3.950 [100.33]	3.650 [92.71]	3.100 [78.74]	3.224 [81.89]
HDC-S102-31XX-XXXX	102	4.150 [105.41]	3.850 [97.79]	3.300 [83.82]	3.424 [86.97]
HDC-S120-31XX-XXXX	120	4.750 [120.65]	4.450 [113.03]	3.900 [99.06]	4.024 [102.21]
HDC-S135-31XX-XXXX	135	5.250 [133.35]	4.950 [125.73]	4.400 [111.76]	4.524 [114.91]
HDC-S150-31XX-XXXX	150	5.750 [146.05]	5.450 [138.43]	4.900 [124.46]	5.024 [127.61]
HDC-S165-31XX-XXXX	165	6.250 [158.75]	5.950 [151.13]	5.400 [137.16]	5.524 [140.31]
HDC-S180-31XX-XXXX	180	6.750 [171.45]	6.450 [163.83]	5.900 [149.86]	6.024 [153.01]
HDC-S195-31XX-XXXX	195	7.250 [184.15]	6.950 [176.53]	6.400 [162.56]	6.524 [165.71]
HDC-S210-31XX-XXXX	210	7.750 [196.85]	7.450 [189.23]	6.900 [175.26]	7.024 [178.41]
HDC-S225-31XX-XXXX	225	8.250 [209.55]	7.950 [201.93]	7.400 [187.96]	7.524 [191.11]
HDC-S228-31XX-XXXX	228	8.350 [212.09]	8.050 [204.47]	7.500 [190.50]	7.624 [193.65]
HDC-S240-31XX-XXXX	240	8.750 [222.25]	8.450 [214.63]	7.900 [200.66]	8.024 [203.81]

## Ordering Information

### HDC - SXXX - X1XX - XXXX

Contact Quantity  
See Contact Quantities  
on Product Table/  
Dimensions Charts

Row Quantity  
3 = Three Row  
4 = Four Row

Insulator Options  
1 = Single bay insulator

Termination Style / Lead length - Dim. F  
P1 - Press-fit Right Angle / 0.157 (4.00)  
S1 - Solder Right Angle / 0.110 (2.79)  
S2 - Solder Tail / 0.160 (4.06)

Plating  
Options:  
(See Plating  
Chart)

Plating Chart			
Plating Suffix	Press-Fit Terminations	Solder Tail Terminations	Plating composition
TG30	(RIA E2 & C2 apply)	(RIA E3 & C2 apply)	30 μ" [0.76 μm] Min. Au Area 1 100 μ" [2.54 μm] Min. Tin Lead Tail Area 4 50 μ" [1.27 μm] Min. Ni all over
KR	(RIA E1 & C1 apply)	(RIA E1 & C1 apply)	30 μ" [0.76 μm] Min. Au on Area 1 100 μ" [2.54 μm] Min. Whisker Mitigating Matte Tin on Area 4 50 μ" [1.27 μm] Min. Ni all over

TS-1137-C  
Sheet 3 of 5

# 3M™ HDC Socket

.100" Right Angle, PCB, 3 or 4-Row, Solder Tail or Press-Fit

HDC Series

## 4-Row Single Bay



RECOMMENDED P.C.B. HOLE PATTERN



# 3M™ HDC Socket

.100" Right Angle, PCB, 3 or 4-Row, Solder Tail or Press-Fit

HDC Series

Product Table/Dimensions for 4-Row Socket Single Bay					
Description	Pin Quantity	A	B	C	D
HDC-S060-41XX-XXXX	60	2.250 [57.15]	1.950 [49.53]	1.400 [49.53]	1.524 [38.71]
HDC-S076-41XX-XXXX	76	2.650 [67.31]	2.350 [59.69]	1.800 [45.72]	1.924 [48.87]
HDC-S080-41XX-XXXX	80	2.750 [69.85]	2.450 [62.23]	1.900 [48.26]	2.024 [51.41]
HDC-S100-41XX-XXXX	100	3.250 [82.55]	2.950 [74.93]	2.400 [60.96]	2.524 [64.11]
HDC-S120-41XX-XXXX	120	3.750 [95.25]	3.450 [87.63]	2.900 [73.66]	3.024 [76.81]
HDC-S128-41XX-XXXX	128	3.950 [100.33]	3.650 [92.71]	3.100 [78.74]	3.224 [81.89]
HDC-S140-41XX-XXXX	140	4.250 [107.95]	3.950 [100.33]	3.400 [86.36]	3.524 [89.51]
HDC-S160-41XX-XXXX	160	4.750 [120.65]	4.450 [113.03]	3.900 [99.06]	4.024 [102.21]
HDC-S168-41XX-XXXX	168	4.950 [125.73]	4.650 [118.11]	4.100 [104.14]	4.224 [107.29]
HDC-S180-41XX-XXXX	180	5.250 [133.35]	4.950 [125.73]	4.400 [111.76]	4.524 [114.91]
HDC-S200-41XX-XXXX	200	5.750 [146.05]	5.450 [138.43]	4.900 [124.46]	5.024 [127.61]
HDC-S216-41XX-XXXX	216	6.150 [156.21]	5.850 [148.59]	5.300 [134.62]	5.424 [137.77]
HDC-S220-41XX-XXXX	220	6.250 [158.75]	5.950 [151.13]	5.400 [137.16]	5.524 [140.31]
HDC-S240-41XX-XXXX	240	6.750 [171.45]	6.450 [163.83]	5.900 [149.86]	6.024 [153.01]
HDC-S260-41XX-XXXX	260	7.250 [184.15]	6.950 [176.53]	6.400 [162.56]	6.524 [165.71]
HDC-S280-41XX-XXXX	280	7.750 [196.85]	7.450 [189.23]	6.900 [175.26]	7.024 [178.41]
HDC-S300-41XX-XXXX	300	8.250 [209.55]	7.950 [209.55]	7.400 [187.96]	7.524 [191.11]
HDC-S320-41XX-XXXX	320	8.750 [222.25]	8.450 [214.63]	7.900 [200.66]	8.024 [203.81]

TS-1137-C  
Sheet 5 of 5

**Important Notice**

All statements, technical information, and recommendations related to 3M's products are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product which are not contained in 3M's current publications, or any contrary statements contained on your purchase order shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer of 3M.

**Warranty; Limited Remedy; Limited Liability.**

This product will be free from defects in material and manufacture for a period of ninety (90) days from the time of purchase. **3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** If this product is defective within the warranty period stated above, your exclusive remedy shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product. **Except where prohibited by law, 3M will not be liable for any indirect, special, incidental or consequential loss or damage arising from this 3M product, regardless of the legal theory asserted.**

**3M Electronics Solutions Division**

6801 River Place Blvd.  
Austin, TX 78726-9000  
U.S.A.  
1-800-225-5373  
[www.3Mconnector.com](http://www.3Mconnector.com)

Please recycle. Printed in USA.  
© 3M 2010. All rights reserved.  
RIA-2217B-E

3M is a trademark of 3M Company.

Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;
- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «**JONHON**», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «**FORSTAR**».



## JONHON

«**JONHON**» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«**FORSTAR**» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



Телефон: 8 (812) 309-75-97 (многоканальный)

Факс: 8 (812) 320-03-32

Электронная почта: [ocean@oceanchips.ru](mailto:ocean@oceanchips.ru)

Web: <http://oceanchips.ru/>

Адрес: 198099, г. Санкт-Петербург, ул. Калинина, д. 2, корп. 4, лит. А