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Thin Film Mini-MELF Resistors



SMM 0204 thin film MELF resistors are the perfect choice for most fields of modern professional electronics where reliability and stability are of major concern. The typical applications in the fields of automotive, industrial and medical equipment reflect the outstanding level of proven reliability.

FEATURES

- Advanced metal film technology
- AEC-Q200 gualified
- · Approval acc. EN 140401-803 available on request
- · Excellent stability in different environmental conditions
- Best in class pulse load capability
- Sulfur resistance verified according to **ASTM B 809**
- Material categorization: for definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- Automotive
- Telecommunication
- Industrial
- Medical equipment

TECHNICAL SPECIFICATIONS						
DESCRIPTION	SMM0204					
DIN size	0204					
Metric CECC size	RC 3715M					
Resistance range	0.22 Ω to 10 MΩ					
Resistance tolerance	± 5 %; ± 1 %; ± 0.5 %; ± 0.25 %; ± 0.1 %					
Temperature coefficient	± 100 ppm/K; ± 50 ppm/K; ± 25 ppm/K; ± 15 ppm/K					
Rated dissipation P ₇₀ ⁽¹⁾	0.4 W					
Operating voltage, Umax. AC/DC	200 V					
Operating temperature range	-55 °C to 155 °C					
Permissible voltage against ambient (insulation):						
1 min; U _{ins}	300 V					
Failure rate: FIT _{observed}	≤ 0.1 x 10 ⁻⁹ /h					
Zero-Ohm-Resistor: OMM0204	R _{max.} = 10 mΩ; I _{max.} = 3 A					

Notes

The IECQ-CECC approved product versions SMM0204 EN803 E0 and OMM0204 EN803 E0 respectively feature a quality factor π_{Ω} = 3 for the purpose of system MTBF calculations, compared with π_{Ω} = 10 for the standard versions.

⁽¹⁾ Please refer to APPLICATION INFORMATION below.

APPLICATION INFORMATION

The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature is not exceeded. Furthermore, a high level of ambient temperature or of power dissipation may raise the temperature of the solder joint, hence special solder alloys or board materials may be required to maintain the reliability of the assembly.

These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime. At the maximum permissible film temperature of 155 °C the useful lifetime is specified for 8000 h. The designer may estimate the performance of the particular resistor application or set certain load and temperature limits in order to maintain a desired stability.

1 For technical questions, contact: melf@vishay.com



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SMM0204

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MAXIMUM RESISTANCE CHANGE AT RATED DISSIPATION							
OPERATION MODE		PRECISION	STANDARD	POWER			
Rated dissipation, P ₇₀ SMM0204		0.07 W	0.25 W	0.4 W			
Operating temperature range		-10 °C to 85 °C	-55 °C to 125 °C	-55 °C to 155 °C			
Permissible film temperature, $g_{F max.}$		85 °C	125 °C	155 °C			
	SMM0204	10 Ω to 1 $M\Omega$	0.22 Ω to 1 $M\Omega$	0.22 Ω to 10 $M\Omega$			
Max. resistance change at P_{70} for	1000 h	\leq 0.05 %	≤ 0.15 %	≤ 0.25 %			
resistance range, $\Delta R/R$ after:	8000 h	$\leq 0.1~\%$	≤ 0.3 %	≤ 0.5 %			
	225 000 h	\leq 0.25 %	≤ 0.75 %	-			

TEMPERATURE COEFFICIENT AND RESISTANCE RANGE								
TYPE / SIZE	TCR	TOLERANCE RESISTANCE E-SERIES						
	± 100 ppm/K	± 5 %	0.22 Ω to 10 $M\Omega$	E24				
	± 50 ppm/K	±1%	0.82 Ω to 10 M Ω	E24; E96				
	± 50 ppm/K	± 0.5 %	10 Ω to 1 M Ω	E24; E96; E192				
	± 25 ppm/K	± 0.5 %	10 Ω to 1 M Ω					
SMM0204		± 0.25 %	22 Ω to 511 k Ω	E24; E96; E192				
5111110204		± 0.1 %	43 Ω to 511 k Ω					
		± 0.5 %	10 Ω to 221 k Ω					
	± 15 ppm/K	± 0.25 %	22 Ω to 221 k Ω	E24; E96; E192				
		± 0.1 %						
	Jumper		≤ 10 mΩ; <i>I</i> _{max.} = 3 A					

Notes

The color of the body coating is light green for jumpers and for a temperature coefficient of ± 50 ppm/K or of ± 100 ppm/K, pink for ± 25 ppm/K, or violet for ± 15 ppm/K.

• Zero ohm jumper are marked with one centered black band.

PACKAGING								
TYPE / SIZE	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER		
	B1 ⁽¹⁾	1000 (1)	Antistatic blister tape			180 mm/7"		
SMM0204 OMM0204	B3	3000	acc. IEC 60286-3	8 mm	4 mm			
	B0	10 000	Type 2a			330 mm/13"		
	B1	1000	Antistatic blister tape	8 mm	4 mm	180 mm/7"		
SMM0204 EN803 E0 OMM0204 EN803 E0	B3	3000	acc. IEC 60286-3			100 1111/7		
	B0	10 000	Type 2a			330 mm/13"		

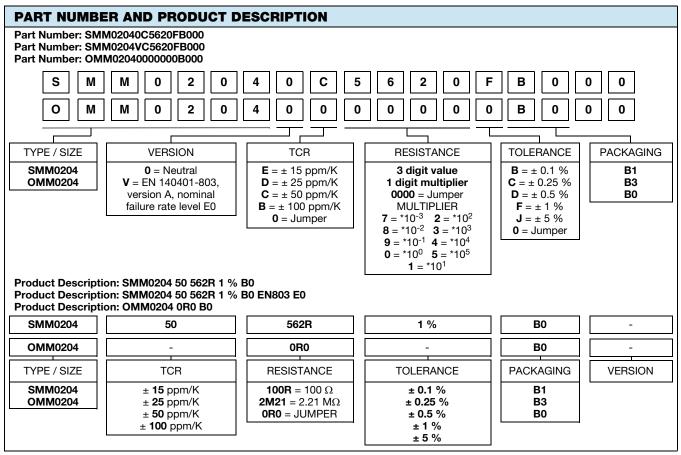
Note

(1) Package of 1000 pieces, code B1, is available only for products with TCR ± 25 ppm/K or ± 15 ppm/K, and with tolerance ± 0.25 % or ± 0.1 %. Bulk case acc. IEC 60286-6 available on request.

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Notes

• Products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION.

Products according to EN 140401-803 can be ordered by using the related ordering code "SMM0204V...".





DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body (Al₂O₃) and conditioned to achieve the desired temperature coefficient. Nickel plated steel termination caps are firmly pressed on the metallized rods. A special laser is used to achieve the target value by smoothly cutting a helical groove in the resistive layer without damaging the ceramic. The resistor elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel and copper plating for enhanced temperature cycling stability. Four or five color code rings designate the resistance value and tolerance in accordance with IEC 60062 (1).

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual resistors. This includes full screening for the elimination of products with a potential risk of early field failures (feasible for $R \ge 10 \Omega$) according to EN 140401-803, 2.1.2.2. Only accepted products are laid directly into the blister tape in accordance with **IEC 60286-3**, **Type 2a** ⁽¹⁾.

ASSEMBLY

The resistors are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapor phase as shown in **IEC 61760-1** ⁽¹⁾. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The suitability of conformal coatings, potting compounds and their processes, if applied, shall be qualified by appropriate means to ensure the long-term stability of the whole system.

The resistors are completely lead (Pb)-free, the pure tin plating provides compatibility with lead (Pb)-free and lead containing soldering processes. Solderability is specified for 2 years after production or requalification, however, excellent solderability is proven after extended storage in excess of 10 years. The permitted storage time is 20 years. The immunity of the plating against tin whisker growth has been proven under extensive testing. All products comply with the **IEC 62474**, Material Declaration for Products of and for the Electrotechnical Industry.

The dedicated database ⁽²⁾, that list declarable substances, ensures full compliance with the following directives:

- 2000/53/EC End of Life Vehicle Directive (ELV) and Annex II (ELV II)
- 2011/65/EU Restriction of the use of Hazardous Substances Directive (RoHS)
- 2012/19/EU Waste Electrical and Electronic Equipment Directive (WEEE)

APPROVALS

The resistors are qualified according to AEC-Q200. Resistors approved according to EN 140401-803 are available by using the related ordering code.

RELATED PRODUCTS

MELF resistors of other sizes are available:

Thin Fim Micro-MELF Resistors SMM0102 (www.vishay.com/doc?20003)

Thin Fim MELF Resistors SMM0207 (www.vishay.com/doc?20005)

Resistors are available with established reliability in accordance with **EN 140401-803 Version E**. Please refer to datasheet "MELF Resistors with Established Reliability" (<u>www.vishay.com/doc?28707</u>).

MS1 ESCC high-reliability thin film MINI-MELF resistors are the premium choice for design and manufacture of equipment, where matured technology and proven reliability are of utmost importance. They are regularly used in communication and research satellites and fit equally well into aircraft and military electronic systems.

Approval of the MS1 ESCC products is granted by the European Space Components Coordination and registered in the ESCC Qualified Parts List, REP005. (www.vishay.com/doc?28790).

Notes

⁽¹⁾ The quoted IEC standards are also released as EN standards with the same number and identical contents.

⁽²⁾ IEC 62474 database can be found at: <u>http://std.iec.ch/iec62474</u>.

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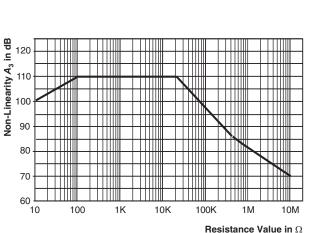
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Temperature Rise

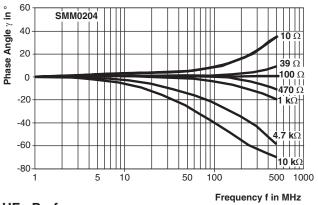
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Power in W

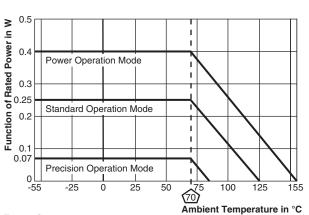




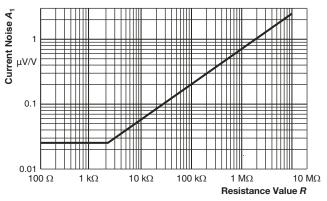




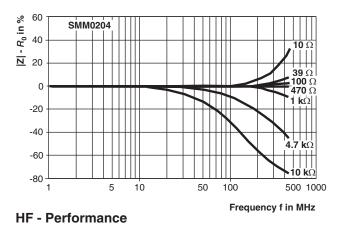




Derating







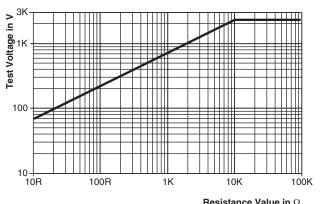
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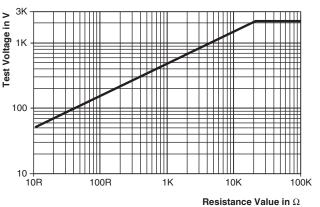


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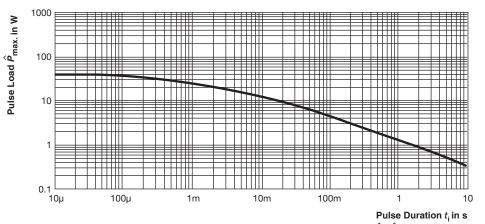
FUNCTIONAL PERFORMANCE



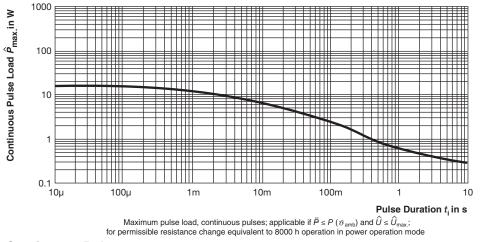
Resistance Value in Ω Single pulse high voltage overload capability 1.2/50 acc. EN 60115-1, 4.27



Single pulse high voltage overload capability 10/700 acc. EN 60115-1, 4.27

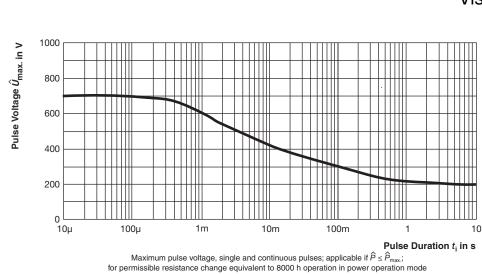


Maximum pulse load, single pulse; applicable if $\bar{P} \rightarrow 0$ and $n \le 1000$ and $\hat{U} \le \hat{U}_{max}$; **Single Pulse**



Continuous Pulse

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Pulse Voltage

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TESTS AND REQUIREMENTS

All tests are carried out in accordance with the following specifications:

EN 60115-1, generic specification

EN 60115-8 (successor of EN 140400), sectional specification

EN 140401-803, detail specification

IEC 60068-2-xx, test methods

The parameters stated in the Test Procedures and Requirements table are based on the required tests and permitted limits of EN 140401-803. The table presents only the most important tests, for the full test schedule refer to the documents listed above. However, some additional tests and a number of improvements against those minimum requirements have been included. The testing also covers most of the requirements specified by EIA/ECA-703 and JIS-C-5201-1.

The tests are carried out under standard atmospheric conditions in accordance with IEC 60068-1, 4.3, whereupon the following values are applied:

Temperature: 15 °C to 35 °C

Relative humidity: 45 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

A climatic category LCT / UCT / 56 is applied, defined by the lower category temperature (LCT), the upper category temperature (UCT), and the duration of exposure in the damp heat, steady state test (56 days).

The components are mounted for testing on printed circuit boards in accordance with EN 60115-8, 2.4.2, unless otherwise specified.

TEST	TEST PROCEDURES AND REQUIREMENTS									
EN 60115-1	IEC 60068-2 ⁽¹⁾	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (∆ <i>R</i>)						
CLAUSE METHOD	-		SMM0204	< 1 Ω	1 Ω to < 10 Ω	10 Ω to \leq 1 $M\Omega$	> 1 MΩ			
4.8.4.2	-	Temperature coefficient ⁽¹⁾	At (20 / -55 / 20) °C and (20 / 125 / 20) °C	± 100 ppm/K, ± 50 ppm/K, ± 25 ppm/K, ± 15 ppm/K						
	Endurance at 70 °C: precision operation mode	$U = \sqrt{P_{70} \times R}$ $\leq U_{max};$ 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h			± (0.05 % <i>R</i> + 0.005 Ω) ± (0.1 % <i>R</i> + 0.005 Ω)					
4.25.1		Endurance at 70 °C: standard operation mode	$U = \sqrt{P_{70} \times R} \le U_{max};$ 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h	± (0.15 % F ± (0.3 % F	,	± (0.1 % <i>R</i> + 0.005 Ω) ± (0.2 % <i>R</i> + 0.005 Ω)	± (0.25 % <i>R</i>) ± (0.5 % <i>R</i>)			

Revision: 17-Apr-15

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TEST PROCEDURES AND REQUIREMENTS								
EN 60115-1	IEC 60068-2 ⁽¹⁾	TEST	PROCEDURE	PROCEDURE REQUIREMENTS PERMISSIBLE CHANGE (ΔR)				
CLAUSE	TEST METHOD		SMM0204	< 1 Ω	1 Ω to < 10 Ω	10 Ω to \leq 1 $M\Omega$	> 1 MΩ	
4.25.1	-	Endurance at 70 °C: power operation mode	$U = \sqrt{P_{70} \times R} \le U_{\text{max}};$ 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h		\pm (0.25 % R + 0.01 Ω) \pm (0.5 % R + 0.01 Ω)			
4.25.3		Endurance at	125 °C; 1000 h	± (0.15 % ł		± (0.1 % <i>R</i> + 0.005 Ω)	± (0.25 % <i>R</i>)	
4.25.3	-	upper category temperature	155 °C; 1000 h	± (0.3 % F	? + 0.01 Ω)	± (0.2 % <i>R</i> + 0.005 Ω)	± (0.5 % <i>R</i>)	
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; 56 days; (93 ± 3) % RH	±	(0.15 % <i>R</i> + 0.01 G	2)	± (0.25 % <i>R</i>)	
4.39	67 (Cy)	Damp heat, steady state, accelerated	$\begin{array}{c} (85 \pm 2) \ ^\circ C \\ (85 \pm 5) \ ^\circ S H \\ U = \sqrt{0.3 \ x \ P_{70} \ x \ R} \\ \leq 100 \ V \ and \\ U = 0.3 \ x \ U_{max.}; \\ (the smaller \\ value \ is valid) \\ 1000 \ h \end{array}$	± (0.25 % <i>R</i> + 0.01 Ω)		± (2 % R)		
-	-	Cold	-55 °C; 2000 h		± (0.1 % F	? + 0.01 Ω)		
4.19	14 (Na)	Rapid change of temperature	30 min at LCT and 30 min at UCT; LCT = -55 °C; UCT = 125 °C; 1000 cycles	± (0.15 % <i>R</i> + 0.01 Ω)		± (0.25 % <i>R</i>)		
		temperature	LCT = -55 °C; UCT = 155 °C; 1000 cycles		± (0.5 % <i>R</i> + 0.01 Ω)			
4.13		Short time overload: standard operation mode	$U = 2.5 \times \sqrt{P_{70} \times R} \le 2 \times U_{max};$	±	(0.03 % <i>R</i> + 0.01 s	2)	± (0.1 % <i>R</i>)	
4.10		Short time overload: power operation mode	5 s	±	± (0.05 % <i>R</i> + 0.01 Ω)		± (0.1 % <i>R</i>)	
4.27		Single pulse high voltage overload: standard operation mode	Severity no. 4: $U = 10 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{max};$		± (0.15 % /	R + 0.01 Ω)		
4.21		Single pulse high voltage overload: power peration mode	≤ 2 x 0 max.; 10 pulses 10 μs/700 μs		± (0.15 %)	R + 0.01 Ω)		



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TEST PROCEDURES AND REQUIREMENTS								
EN 60115-1	IEC 60068-2 ⁽¹⁾	TEST	PROCEDURE			REMENTS E CHANGE (∆ <i>R</i>)		
CLAUSE	TEST METHOD		SMM0204	< 1 Ω	1 Ω to < 10 Ω	10 Ω to \leq 1 $M\Omega$	> 1 MΩ	
4.37	Periodic electric overload: standard operation mode		$U = \sqrt{15 \times P_{70} \times R} \le 2 \times U_{\text{max}};$	± (0.15 % <i>R</i> + 0.01 Ω)				
		Periodic electric overload: power operation mode	0.1 s on; 2.5 s off; 1000 cycles	± (0.3 % <i>R</i> + 0.01 Ω)				
4.22	6 (Fc)	Vibration	Endurance by sweeping; 10 Hz to 2000 Hz; no resonance; amplitude \leq 1.5 mm or \leq 200 m/s ² ; 7.5 h	\pm (0.05 % R + 0.01 Ω) \pm (0.1			± (0.1 % <i>R</i>)	
4.38	-	Electrostatic discharge (Human Body Model)	IEC 61340-3-1 ⁽¹⁾ ; 3 pos. + 3 neg. discharges SMM 0204: 2 kV		\pm (0.5 % R + 0.05 Ω)			
			Solder bath method; SnPb40; non-activated flux (215 ± 3) °C; (3 ± 0.3) s	Good tinning (≥ 95% covered); no visible damage				
4.17.2	58 (Td)	Solderability	Solder bath method; SnAg3Cu0.5 or SnAg3.5; non-activated flux; (235 ± 3) °C; (2 ± 0.2) s	Good tinning (≥ 95% covered); no visible damage				
			Solder bath method; (260 \pm 5) °C; (10 \pm 1) s	± (0.1 % F	? + 0.01 Ω)	± (0.05 % H	R + 0.01 Ω)	
4.18.2	58 (Td)	Resistance to soldering heat	Reflow method 2 (IR/forced gas convection); (260 ± 5) °C; (10 ± 1) s	± (0.05 % H	R + 0.01 Ω)	± (0.02 % ł	R + 0.01 Ω)	
4.29	45 (XA)	Component solvent resistance	lsopropyl alcohol; 50 °C; method 2	No visible damage				
4.30	45 (XA)	Solvent resistance of marking	lsopropyl alcohol; 50 °C; method 1, toothbrush	Marking visible, no visible damage				
4.32	21 (Ue ₃)	Shear (adhesion)	45 N		No visible	e damage		
4.33	21 (Ue ₁)	Substrate bending	Depth 2 mm, 3 times	No vis		pen circuit in bent po + 0.005 Ω)	osition	
4.7	-	Voltage proof	$U_{\rm RMS} = U_{\rm ins}; 60 \rm s$			or breakdown		
4.35	-	Flammability	IEC 60695-11-5 ⁽¹⁾ ; needle flame test; 10 s		No burnin	g after 30s		

Note

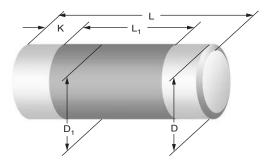
⁽¹⁾ The quoted IEC standards are also released as EN standards with the same number and identical contents.

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DIMENSIONS

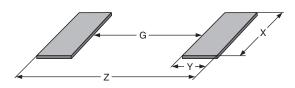


DIMENSIONS AND MASS							
TYPE / SIZE	L (mm)	D (mm)	L _{1 min.} (mm)	D ₁ (mm)	K (mm)	MASS (mg)	
SMM0204 OMM0204	3.6 + 0/- 0.2	1.4 + 0/- 0.1	1.8	D + 0/- 0.15	0.8 ± 0.1	22	

Notes

Color code marking is applied according to IEC 60062 ⁽¹⁾ in four bands (E24 series) for 5 % tolerance, or in five bands (E96 or E192 series).
Each color band appears as a single solid line, voids are permissible if at least ²/₃ of the band is visible from each radial angle of view. The last color band for tolerance is approximately 50 % wider than the other bands.

PATTERN STYLES FOR MELF RESISTORS



RECOMMENDED SOLDER PAD DIMENSIONS								
TYPE / SIZE	WAVE SOLDERING				REFLOW SOLDERING			
	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)
SMM0204 OMM0204	1.5	1.5	1.8	4.5	1.7	1.2	1.6	4.1

Notes

The rated dissipation applies only if the permitted film temperature is not exceeded. Furthermore, a high level of ambient temperature or of power dissipation may raise the temperature of the solder joint, hence special solder alloys or board materials may be required to maintain the reliability of the assembly. Specified power rating above standard operation mode requires dedicated heat-sink pads, which to a great extend depend on board materials and design. The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x ⁽¹⁾, or in publication IPC-7351. They do not guarantee any supposed thermal properties, particularly as these are also strongly influenced by many other parameters.

Please note however that applications for "power operation mode" require special considerations for the design of solder pads and adjacent conductor areas.

⁽¹⁾ The quoted IEC standards are also released as EN standards with the same number and identical contents.



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Material Category Policy

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as RoHS-Compliant fulfill the definitions and restrictions defined under Directive 2011/65/EU of The European Parliament and of the Council of June 8, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (EEE) - recast, unless otherwise specified as non-compliant.

Please note that some Vishay documentation may still make reference to RoHS Directive 2002/95/EC. We confirm that all the products identified as being compliant to Directive 2002/95/EC conform to Directive 2011/65/EU.

Vishay Intertechnology, Inc. hereby certifies that all its products that are identified as Halogen-Free follow Halogen-Free requirements as per JEDEC JS709A standards. Please note that some Vishay documentation may still make reference to the IEC 61249-2-21 definition. We confirm that all the products identified as being compliant to IEC 61249-2-21 conform to JEDEC JS709A standards.



Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;

- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);

- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;

- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком):

- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



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