

# TJF1051

## High-speed CAN transceiver

Rev. 5 — 13 July 2016

Product data sheet

## 1. General description

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The TJF1051 is a high-speed CAN transceiver that provides an interface between a Controller Area Network (CAN) protocol controller and the physical two-wire CAN bus. The transceiver is designed for high-speed CAN industrial applications, providing differential transmit and receive capability to (a microcontroller with) a CAN protocol controller.

The TJF1051 belongs to the third generation of high-speed CAN transceivers from NXP Semiconductors, offering significant improvements over first- and second-generation devices such as the TJA1050. It offers improved ElectroMagnetic Compatibility (EMC) and ElectroStatic Discharge (ESD) performance, and also features ideal passive behavior to the CAN bus when the supply voltage is off. The TJF1051T/3 can be interfaced directly to microcontrollers with supply voltages from 3 V to 5 V.

The TJF1051 implements the CAN physical layer as defined in the current ISO11898 standard (ISO11898-2:2003, ISO11898-5:2007) and the pending updated version of ISO 11898-2:2016. Pending the release of the updated version of ISO11898-2:2016 including CAN FD and SAE J2284-4/5, additional timing parameters defining loop delay symmetry are specified. This implementation enables reliable communication in the CAN FD fast phase at data rates up to 5 Mbit/s.

These features make the TJF1051 an excellent choice for all types of HS-CAN networks, in nodes that do not require a standby mode with wake-up capability via the bus.

## 2. Features and benefits

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### 2.1 General

- Fully ISO 11898-2:2003 compliant
- Timing guaranteed for data rates up to 5 Mbit/s in the CAN FD fast phase
- Low ElectroMagnetic Emission (EME) and high ElectroMagnetic Immunity (EMI)
- $V_{IO}$  input on the TJF1051T/3 allows for direct interfacing with 3 V to 5 V microcontrollers
- Dark green product (halogen free and Restriction of Hazardous Substances (RoHS) compliant)

### 2.2 Low-power management

- Functional behavior predictable under all supply conditions
- Transceiver disengages from the bus when not powered up (zero load)



## 2.3 Protection

- High ESD handling capability on the bus pins
- Transmit Data (TXD) dominant time-out function
- Undervoltage detection on pins  $V_{CC}$  and  $V_{IO}$
- Thermally protected

## 3. Quick reference data

Table 1. Quick reference data

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
$V_{CC}$	supply voltage		4.5	-	5.5	V
$V_{IO}$	supply voltage on pin $V_{IO}$		2.8	-	5.5	V
$V_{uvd(VCC)}$	undervoltage detection voltage on pin $V_{CC}$		3.5	-	4.5	V
$V_{uvd(VIO)}$	undervoltage detection voltage on pin $V_{IO}$		1.3	2.0	2.7	V
$I_{CC}$	supply current	Silent mode	0.1	1	2.5	mA
		Normal mode; bus recessive	2.5	5	10	mA
		Normal mode; bus dominant	20	50	70	mA
$I_{IO}$	supply current on pin $V_{IO}$	Normal and Silent modes				
		recessive; $V_{TXD} = V_{IO}$	10	80	250	$\mu$ A
		dominant; $V_{TXD} = 0$ V	50	350	500	$\mu$ A
$V_{ESD}$	electrostatic discharge voltage	HBM on pins CANH and CANL	-8	-	+8	kV
$V_{CANH}$	voltage on pin CANH		-58	-	+58	V
$V_{CANL}$	voltage on pin CANL		-58	-	+58	V

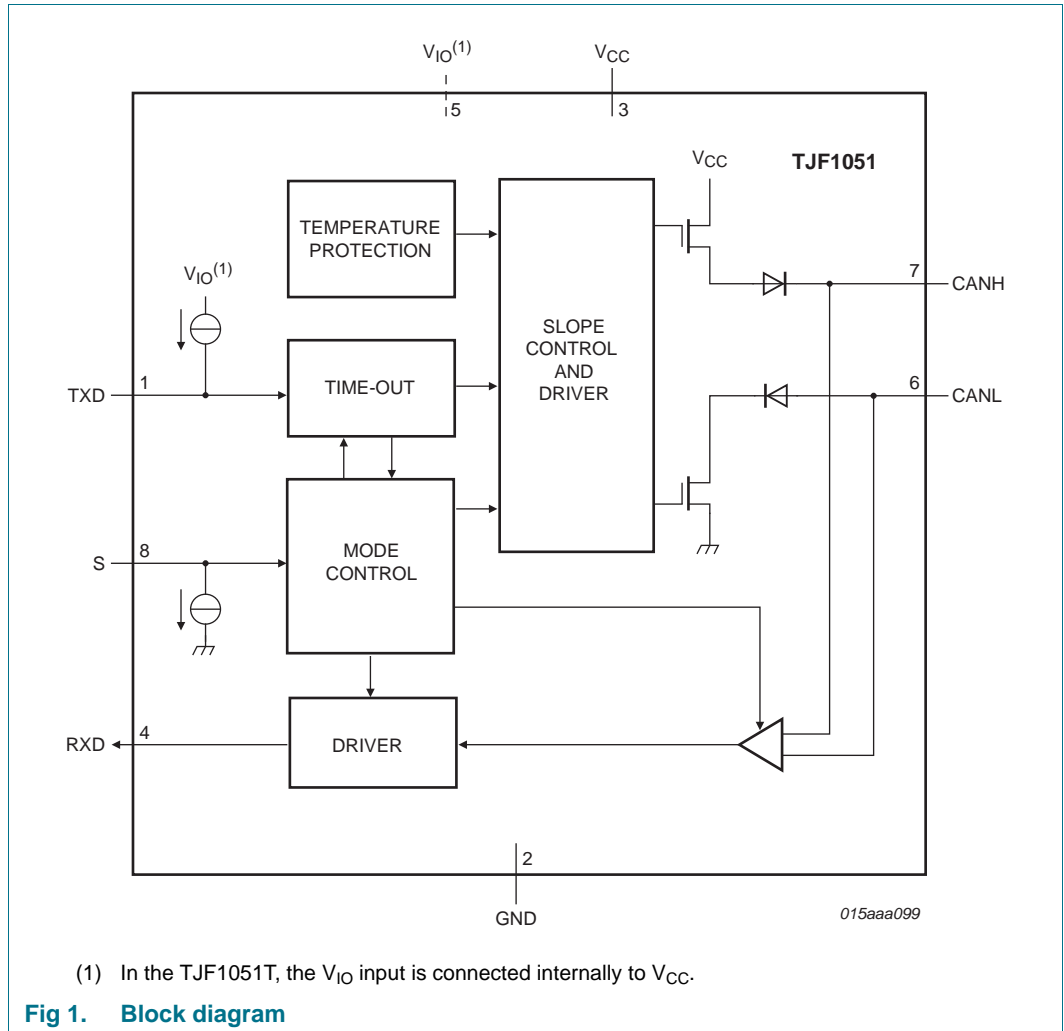
## 4. Ordering information

Table 2. Ordering information

Type number	Package		
	Name	Description	Version
TJF1051T	SO8	plastic small outline package; 8 leads; body width 3.9 mm	SOT96-1
TJF1051T/3 <sup>[1]</sup>	SO8	plastic small outline package; 8 leads; body width 3.9 mm	SOT96-1

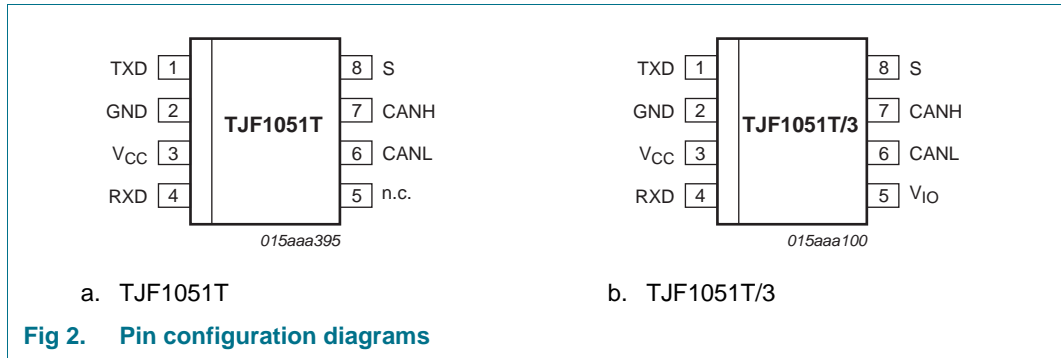
[1] TJF1051T/3 with  $V_{IO}$  pin.

5. Block diagram



## 6. Pinning information

### 6.1 Pinning



### 6.2 Pin description

**Table 3. Pin description**

Symbol	Pin	Description
TXD	1	transmit data input
GND	2	ground
V <sub>CC</sub>	3	supply voltage
RXD	4	receive data output; reads out data from the bus lines
n.c.	5	not connected; in TJF1051T
V <sub>IO</sub>	5	supply voltage for I/O level adapter; TJF1051T/3 only
CANL	6	LOW-level CAN bus line
CANH	7	HIGH-level CAN bus line
S	8	Silent mode control input

## 7. Functional description

The TJF1051 is a stand-alone high-speed CAN transceiver with Silent mode. It combines the functionality of the TJA1050 transceiver with improved EMC and ESD handling capability. Improved slope control and high DC handling capability on the bus pins provides additional application flexibility. The TJF1051T/3 allows for direct interfacing to microcontrollers with supply voltages down to 3 V.

### 7.1 Operating modes

The TJF1051 supports two operating modes, Normal and Silent. The operating mode is selected via pin S. See [Table 4](#) for a description of the operating modes under normal supply conditions.

**Table 4. Operating modes**

Mode	Inputs		Outputs	
	Pin S	Pin TXD	CAN driver	Pin RXD
Normal	LOW	LOW	dominant	active <sup>[1]</sup>
	LOW	HIGH	recessive	active <sup>[1]</sup>
Silent	HIGH	X <sup>[2]</sup>	recessive	active <sup>[1]</sup>

[1] LOW if the CAN bus is dominant, HIGH if the CAN bus is recessive.

[2] X = don't care.

#### 7.1.1 Normal mode

A LOW level on pin S selects Normal mode. In this mode, the transceiver is able to transmit and receive data via bus lines CANH and CANL (see [Figure 1](#) for the block diagram). The differential receiver converts the analog data on the bus lines into digital data which is output to pin RXD. The slopes of the output signals on the bus lines are controlled internally and are optimized in a way that guarantees the lowest possible EME levels.

#### 7.1.2 Silent mode

A HIGH level on pin S selects Silent mode. In Silent mode the transmitter is disabled, releasing the bus pins to recessive state. All other IC functions, including the receiver, continue to operate as in Normal mode. Silent mode can be used to prevent a faulty CAN controller from disrupting all network communications.

## 7.2 Fail-safe features

### 7.2.1 TXD dominant time-out function

A 'TXD dominant time-out' timer is started when pin TXD is set LOW. If the LOW state on pin TXD persists for longer than  $t_{to(dom)TXD}$ , the transmitter is disabled, releasing the bus lines to recessive state. This function prevents a hardware and/or software application failure from driving the bus lines to a permanent dominant state (blocking all network communications). The TXD dominant time-out timer is reset when pin TXD is set HIGH. The TXD dominant time-out time also defines the minimum possible bit rate of 20 kbit/s.

**7.2.2 Internal biasing of TXD and S input pins**

Pin TXD has an internal pull-up to  $V_{IO}$  and pin S has an internal pull-down to GND. This ensures a safe, defined state in case one (or both) of these pins is left floating.

**7.2.3 Undervoltage detection on pins  $V_{CC}$  and  $V_{IO}$**

Should  $V_{CC}$  or  $V_{IO}$  drop below their respective undervoltage detection levels ( $V_{uvd(VCC)}$  and  $V_{uvd(VIO)}$ ); see [Table 7](#), the transceiver will switch off and disengage from the bus (zero load) until  $V_{CC}$  and  $V_{IO}$  have recovered.

**7.2.4 Overtemperature protection**

The output drivers are protected against overtemperature conditions. If the virtual junction temperature exceeds the shutdown junction temperature,  $T_{j(sd)}$ , the output drivers will be disabled until the virtual junction temperature falls below  $T_{j(sd)}$  and TXD becomes recessive again. Including the TXD condition ensures that output driver oscillations due to temperature drift are avoided.

**7.3  $V_{IO}$  supply pin (TJF1051T/3)**

Pin  $V_{IO}$  on the TJF1051T/3 should be connected to the microcontroller supply voltage (see [Figure 5](#)). This adjusts the signal levels on pins TXD, RXD and S to the I/O levels of the microcontroller. In the TJF1051T, the  $V_{IO}$  input is internally connected to  $V_{CC}$ . This sets the signal levels of pins TXD, RXD and S to levels compatible with 5 V microcontrollers.

**8. Limiting values**

**Table 5. Limiting values**

In accordance with the Absolute Maximum Rating System (IEC 60134). All voltages are referenced to GND.

Symbol	Parameter	Conditions	Min	Max	Unit
$V_x$	voltage on pin x <sup>[1]</sup>	on pins CANH, CANL	-58	+58	V
		on any other pin	-0.3	+7	V
$V_{(CANH-CANL)}$	voltage between pin CANH and pin CANL		-27	+27	V
$V_{ESD}$	electrostatic discharge voltage	Human Body Model (HBM); 100 pF, 1.5 k $\Omega$	<sup>[2]</sup>		
		pins CANH and CANL	-8	+8	kV
		any other pin	-4	+4	kV
		Machine Model (MM); 200 pF, 0.75 $\mu$ H, 10 $\Omega$	<sup>[3]</sup>		
		any pin	-300	+300	V
$T_{vj}$	virtual junction temperature	<sup>[4]</sup>	-40	+125	$^{\circ}$ C
$T_{stg}$	storage temperature		-55	+150	$^{\circ}$ C

- [1] The device can sustain voltages up to the specified values over the product lifetime, provided applied voltages (including transients) never exceed these values.
- [2] According to AEC-Q100-002.
- [3] According to AEC-Q100-003.
- [4] In accordance with IEC 60747-1. An alternative definition of virtual junction temperature is:  $T_{vj} = T_{amb} + P \times R_{th(vj-a)}$ , where  $R_{th(vj-a)}$  is a fixed value to be used for the calculation of  $T_{vj}$ . The rating for  $T_{vj}$  limits the allowable combinations of power dissipation (P) and ambient temperature ( $T_{amb}$ ).

## 9. Thermal characteristics

**Table 6. Thermal characteristics**

According to IEC 60747-1.

Symbol	Parameter	Conditions	Value	Unit
$R_{th(vj-a)}$	thermal resistance from virtual junction to ambient	in free air	120	K/W

## 10. Static characteristics

**Table 7. Static characteristics**

$T_{amb} = -40\text{ }^{\circ}\text{C}$  to  $+105\text{ }^{\circ}\text{C}$ ;  $V_{CC} = 4.5\text{ V}$  to  $5.5\text{ V}$ ;  $V_{IO} = 2.8\text{ V}$  to  $5.5\text{ V}$  [2];  $R_L = 60\text{ }\Omega$ ; unless otherwise specified; all voltages are defined with respect to ground; positive currents flow into the device [1].

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
<b>Supply; pin V<sub>CC</sub></b>						
$V_{CC}$	supply voltage		4.5	-	5.5	V
$I_{CC}$	supply current	Silent mode	0.1	1	2.5	mA
		Normal mode				
		recessive	2.5	5	10	mA
		dominant; $V_{TXD} = 0\text{ V}$	20	50	70	mA
$V_{uvd(VCC)}$	undervoltage detection voltage on pin $V_{CC}$		3.5	-	4.5	V
<b>I/O level adapter supply; pin V<sub>IO</sub> [2]</b>						
$V_{IO}$	supply voltage on pin $V_{IO}$		2.8	-	5.5	V
$I_{IO}$	supply current on pin $V_{IO}$	Normal and Silent modes				
		recessive; $V_{TXD} = V_{IO}$ [3]	10	80	250	$\mu\text{A}$
		dominant; $V_{TXD} = 0\text{ V}$	50	350	500	$\mu\text{A}$
$V_{uvd(VIO)}$	undervoltage detection voltage on pin $V_{IO}$		1.3	2.0	2.7	V
<b>Mode control input; pin S</b>						
$V_{IH}$	HIGH-level input voltage		[4] $0.7V_{IO}$ [3]	-	$V_{IO} + 0.3$ [3]	V
$V_{IL}$	LOW-level input voltage		-0.3	-	$+0.3V_{IO}$ [3]	V
$I_{IH}$	HIGH-level input current		1	4	10	$\mu\text{A}$
$I_{IL}$	LOW-level input current	$V_S = 0\text{ V}$	-1	0	+1	$\mu\text{A}$
<b>CAN transmit data input; pin TXD</b>						
$V_{IH}$	HIGH-level input voltage		[4] $0.7V_{IO}$ [3]	-	$V_{IO} + 0.3$ [3]	V
$V_{IL}$	LOW-level input voltage		-0.3	-	$+0.3V_{IO}$ [3]	V
$I_{IH}$	HIGH-level input current	$V_{TXD} = V_{IO}$ [3]	-5	0	+5	$\mu\text{A}$
$I_{IL}$	LOW-level input current	Normal mode; $V_{TXD} = 0\text{ V}$	-260	-150	-30	$\mu\text{A}$
$C_i$	input capacitance		-	5	10	pF
<b>CAN receive data output; pin RXD</b>						
$I_{OH}$	HIGH-level output current	$V_{RXD} = V_{IO} - 0.4\text{ V}$ [3]	-8	-3	-1	mA
$I_{OL}$	LOW-level output current	$V_{RXD} = 0.4\text{ V}$ ; bus dominant	2	5	12	mA

**Table 7. Static characteristics ...continued**

$T_{amb} = -40\text{ }^{\circ}\text{C}$  to  $+105\text{ }^{\circ}\text{C}$ ;  $V_{CC} = 4.5\text{ V}$  to  $5.5\text{ V}$ ;  $V_{IO} = 2.8\text{ V}$  to  $5.5\text{ V}$  [2];  $R_L = 60\text{ }\Omega$ ; unless otherwise specified; all voltages are defined with respect to ground; positive currents flow into the device [1].

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
<b>Bus lines; pins CANH and CANL</b>						
$V_{O(dom)}$	dominant output voltage	$V_{TXD} = 0\text{ V}$ ; $t < t_{to(dom)TXD}$				
		pin CANH; $R_L = 50\text{ }\Omega$ to $65\text{ }\Omega$	2.75	3.5	4.5	V
		pin CANL; $R_L = 50\text{ }\Omega$ to $65\text{ }\Omega$	0.5	1.5	2.25	V
$V_{dom(TX)sym}$	transmitter dominant voltage symmetry	$V_{dom(TX)sym} = V_{CC} - V_{CANH} - V_{CANL}$	-400	0	+400	mV
$V_{TXsym}$	transmitter voltage symmetry	$V_{TXsym} = V_{CANH} + V_{CANL}$ ; $f_{TXD} = 250\text{ kHz}$ ; $C_{SPLIT} = 4.7\text{ nF}$	[5] [6] 0.9 $V_{CC}$	-	1.1 $V_{CC}$	V
$V_{O(dif)}$	differential output voltage	dominant; Normal mode				
		$V_{TXD} = 0\text{ V}$ ; $t < t_{to(dom)TXD}$ ; $V_{CC} = 4.75\text{ V}$ to $5.25\text{ V}$ ; $R_L = 50\text{ }\Omega$ to $65\text{ }\Omega$	1.5	-	3	V
		$V_{TXD} = 0\text{ V}$ ; $t < t_{to(dom)TXD}$ ; $V_{CC} = 4.75\text{ V}$ to $5.25\text{ V}$ ; $R_L = 45\text{ }\Omega$ to $70\text{ }\Omega$	1.4	-	3.3	V
		$V_{TXD} = 0\text{ V}$ ; $t < t_{to(dom)TXD}$ ; $V_{CC} = 4.75\text{ V}$ to $5.25\text{ V}$ ; $R_L = 2240\text{ }\Omega$	1.5	-	5	V
		recessive				
		Normal mode: $V_{TXD} = V_{IO}$ [3]; no load	-50	-	+50	mV
$V_{O(rec)}$	recessive output voltage	Normal and Silent modes; $V_{TXD} = V_{IO}$ [3]; no load	2	0.5 $V_{CC}$	3	V
$V_{th(RX)dif}$	differential receiver threshold voltage	Normal and Silent modes $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$ ; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$	0.5	0.7	0.9	V
$V_{rec(RX)}$	receiver recessive voltage	Normal/Silent mode; $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$ ; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$	-3	-	+0.5	V
$V_{dom(RX)}$	receiver dominant voltage	Normal/Silent mode; $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$ ; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$	0.9	-	8.0	V
$V_{hys(RX)dif}$	differential receiver hysteresis voltage	Normal and Silent modes $-12\text{ V} \leq V_{CANL} \leq +12\text{ V}$ ; $-12\text{ V} \leq V_{CANH} \leq +12\text{ V}$	50	120	400	mV
$I_{O(sc)dom}$	dominant short-circuit output current	$V_{TXD} = 0\text{ V}$ ; $t < t_{to(dom)TXD}$ ; $V_{CC} = 5\text{ V}$				
		pin CANH; $V_{CANH} = -3\text{ V}$ to $+40\text{ V}$	-120	-70	-40	mA
		pin CANL; $V_{CANL} = -3\text{ V}$ to $+40\text{ V}$	40	70	120	mA
$I_{O(sc)rec}$	recessive short-circuit output current	Normal and Silent modes; $V_{TXD} = V_{CC}$ ; $V_{CANH} = V_{CANL} = -27\text{ V}$ to $+32\text{ V}$	-5	-	+5	mA
$I_L$	leakage current	$V_{CC} = V_{IO} = 0\text{ V}$ or $V_{CC} = V_{IO} =$ shorted to ground via $47\text{ k}\Omega$ ; $V_{CANH} = V_{CANL} = 5\text{ V}$	-5	0	+5	$\mu\text{A}$
$R_i$	input resistance		9	15	28	$\text{k}\Omega$



**Table 7. Static characteristics ...continued**

$T_{amb} = -40\text{ }^{\circ}\text{C}$  to  $+105\text{ }^{\circ}\text{C}$ ;  $V_{CC} = 4.5\text{ V}$  to  $5.5\text{ V}$ ;  $V_{IO} = 2.8\text{ V}$  to  $5.5\text{ V}$ <sup>[2]</sup>;  $R_L = 60\ \Omega$ ; unless otherwise specified; all voltages are defined with respect to ground; positive currents flow into the device<sup>[1]</sup>.

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
$\Delta R_i$	input resistance deviation	between $V_{CANH}$ and $V_{CANL}$	-3	0	+3	%
$R_{i(dif)}$	differential input resistance		19	30	52	k $\Omega$
$C_{i(cm)}$	common-mode input capacitance		-	-	20	pF
$C_{i(dif)}$	differential input capacitance		-	-	10	pF
<b>Temperature protection</b>						
$T_{j(sd)}$	shutdown junction temperature		-	190	-	$^{\circ}\text{C}$

- [1] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.
- [2] Only the TJF1051T/3 has a  $V_{IO}$  pin; in the TJF1051T, the  $V_{IO}$  input is internally connected to  $V_{CC}$ .
- [3]  $V_{IO} = V_{CC}$  for the non- $V_{IO}$  product variants TJF1051T
- [4] Maximum value assumes  $V_{CC} < V_{IO}$ ; if  $V_{CC} > V_{IO}$ , the maximum value will be  $V_{CC} + 0.3\text{ V}$ .
- [5] Not tested in production; guaranteed by design.
- [6] The test circuit used to measure the bus output voltage symmetry (which includes  $C_{SPLIT}$ ) is shown in [Figure 7](#).

## 11. Dynamic characteristics

**Table 8. Dynamic characteristics**

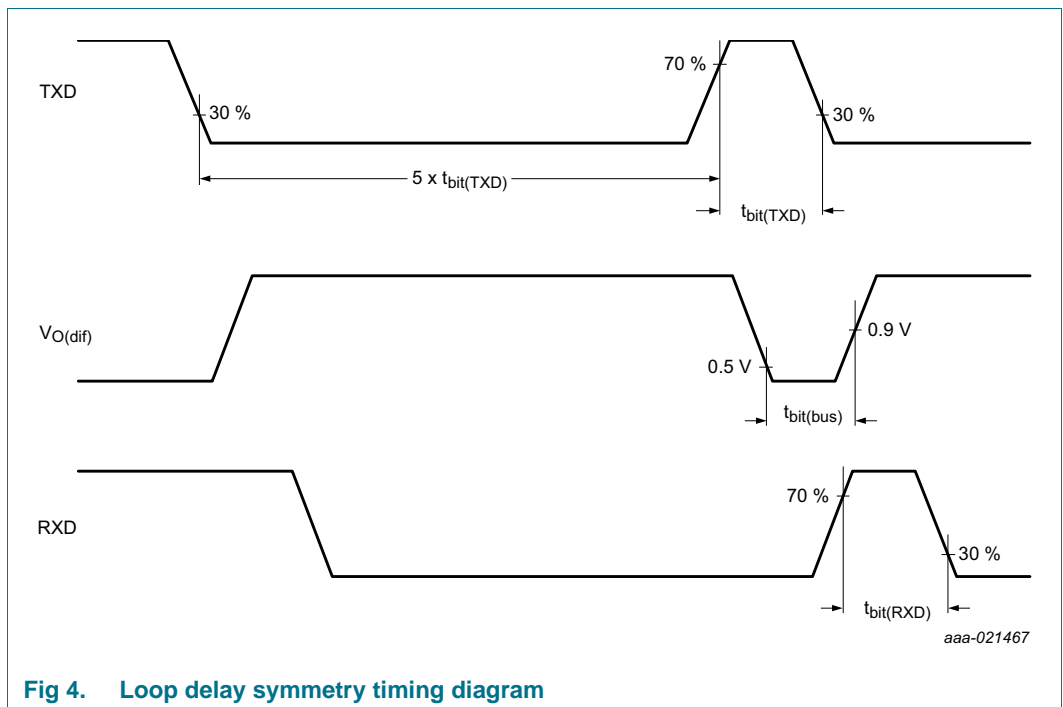
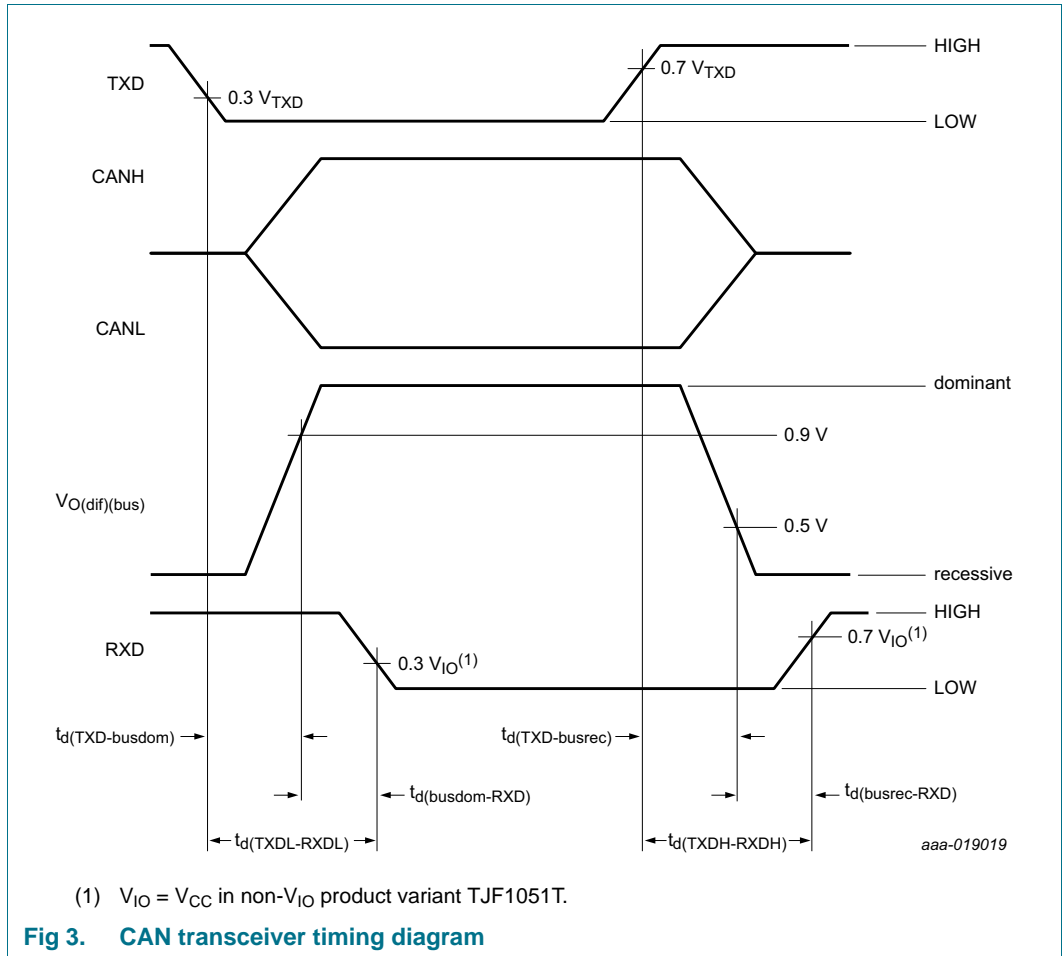
$T_{vj} = -40\text{ }^{\circ}\text{C}$  to  $+150\text{ }^{\circ}\text{C}$ ;  $V_{CC} = 4.5\text{ V}$  to  $5.5\text{ V}$ ;  $V_{IO} = 2.8\text{ V}$  to  $5.5\text{ V}$ <sup>[1]</sup>;  $R_L = 60\ \Omega$  unless specified otherwise. All voltages are defined with respect to ground. Positive currents flow into the IC.<sup>[2]</sup>

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
<b>Transceiver timing; pins CANH, CANL, TXD and RXD; see Figure 6 and Figure 3</b>						
$t_{d(\text{TXD-busdom})}$	delay time from TXD to bus dominant	Normal mode	-	65	-	ns
$t_{d(\text{TXD-busrec})}$	delay time from TXD to bus recessive	Normal mode	-	90	-	ns
$t_{d(\text{busdom-RXD})}$	delay time from bus dominant to RXD	Normal and Silent modes	-	60	-	ns
$t_{d(\text{busrec-RXD})}$	delay time from bus recessive to RXD	Normal and Silent modes	-	65	-	ns
$t_{d(\text{TXDL-RXDL})}$	delay time from TXD LOW to RXD LOW	Normal mode: versions with $V_{IO}$ pin	40	-	250	ns
		Normal mode: other versions	40	-	220	ns
$t_{d(\text{TXDH-RXDH})}$	delay time from TXD HIGH to RXD HIGH	Normal mode: versions with $V_{IO}$ pin	40	-	250	ns
		Normal mode: other versions	40	-	220	ns
$t_{\text{bit}(\text{bus})}$	transmitted recessive bit width	$t_{\text{bit}(\text{TXD})} = 500\text{ ns}$ <sup>[3]</sup>	435	-	530	ns
		$t_{\text{bit}(\text{TXD})} = 200\text{ ns}$ <sup>[3]</sup>	155	-	210	ns
$t_{\text{bit}(\text{RXD})}$	bit time on pin RXD	$t_{\text{bit}(\text{TXD})} = 500\text{ ns}$ <sup>[3]</sup>	400	-	550	ns
		$t_{\text{bit}(\text{TXD})} = 200\text{ ns}$ <sup>[3]</sup>	120	-	220	ns
$\Delta t_{\text{rec}}$	receiver timing symmetry	$t_{\text{bit}(\text{TXD})} = 500\text{ ns}$	-65	-	+40	ns
		$t_{\text{bit}(\text{TXD})} = 200\text{ ns}$	-45	-	+15	ns
$t_{\text{to}(\text{dom})\text{TXD}}$	TXD dominant time-out time	$V_{\text{TXD}} = 0\text{ V}$ ; Normal mode	0.3	1	5	ms

[1] Only TJF1051T/3 and TJF1051TK/3 have a  $V_{IO}$  pin. In transceivers without a  $V_{IO}$  pin, the  $V_{IO}$  input is internally connected to  $V_{CC}$ .

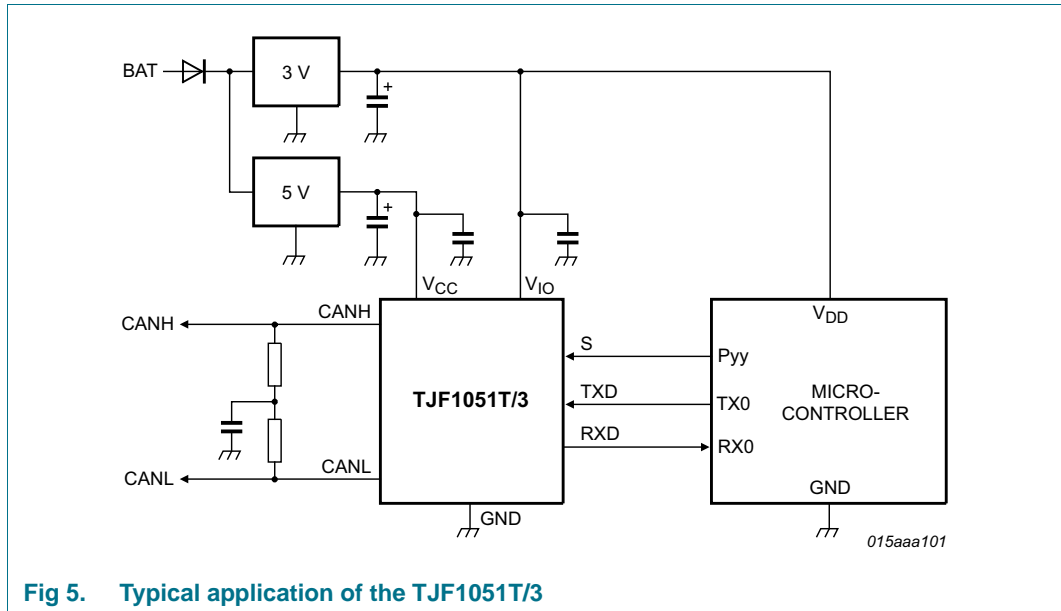
[2] All parameters are guaranteed over the virtual junction temperature range by design. Factory testing uses correlated test conditions to cover the specified temperature and power supply voltage range.

[3] See Figure 4.



## 12. Application information

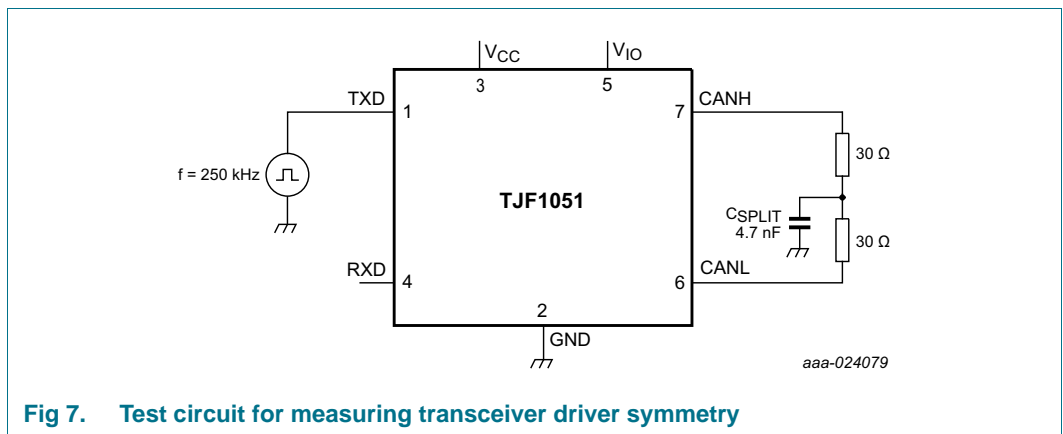
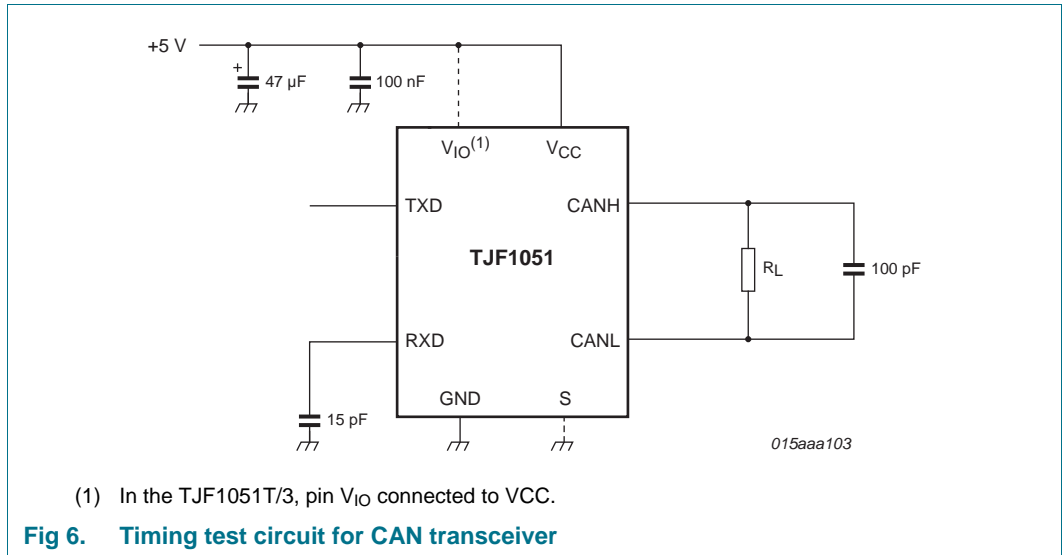
### 12.1 Application diagram



### 12.2 Application hints

Further information on the application of the TJF1051 can be found in NXP application hints *AH1014 Application Hints - Standalone high speed CAN transceiver TJA1042/TJA1043/TJA1048/TJA1051*.

13. Test information



### 14. Package outline

SO8: plastic small outline package; 8 leads; body width 3.9 mm

SOT96-1

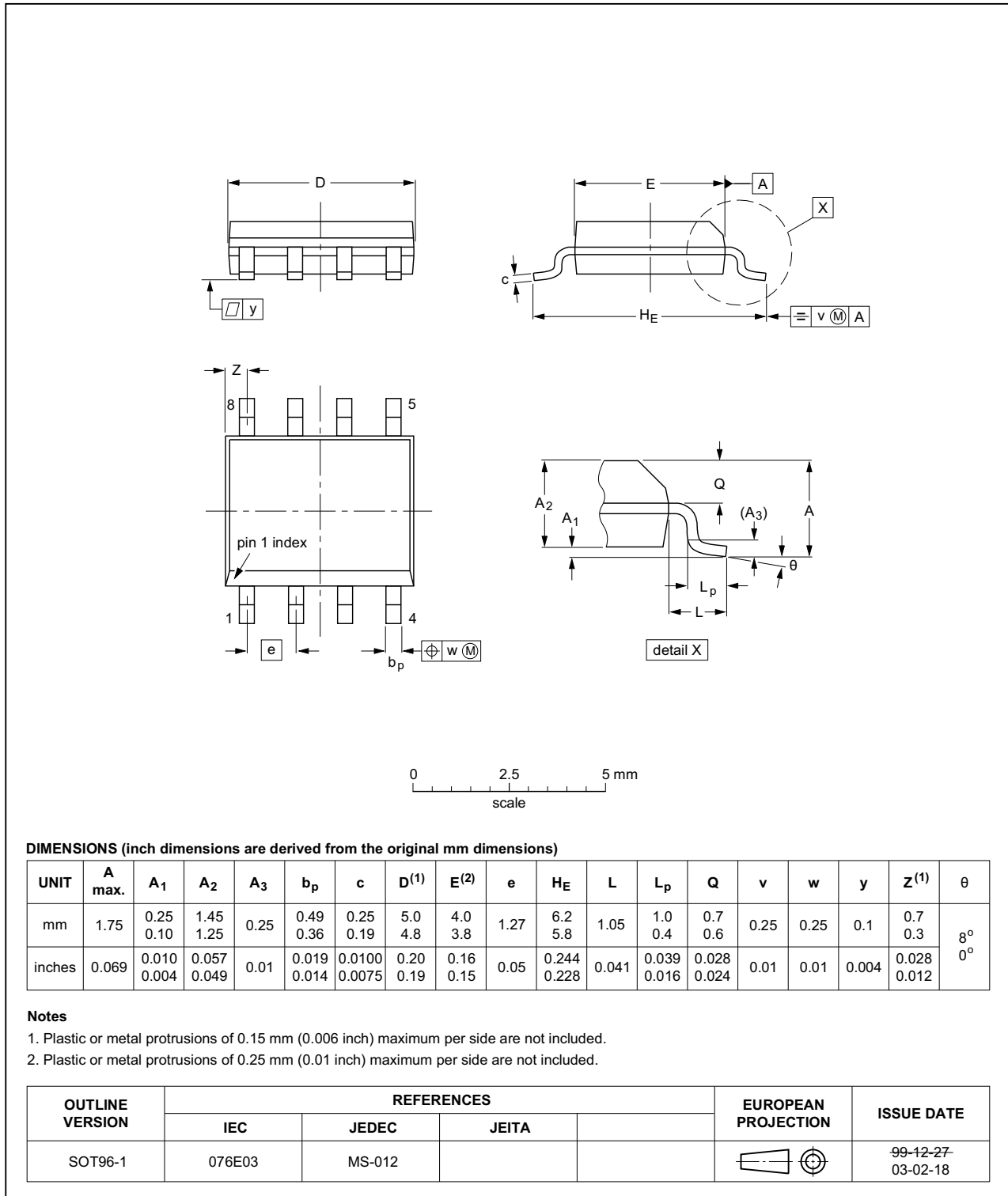


Fig 8. Package outline SOT96-1 (SO8)

## 15. Handling information

All input and output pins are protected against ElectroStatic Discharge (ESD) under normal handling. When handling ensure that the appropriate precautions are taken as described in *JESD625-A* or equivalent standards.

## 16. Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

### 16.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

### 16.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- Board specifications, including the board finish, solder masks and vias
- Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- Inspection and repair
- Lead-free soldering versus SnPb soldering

### 16.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

### 16.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see [Figure 9](#)) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board is heated to the peak temperature) and cooling down. It is imperative that the peak temperature is high enough for the solder to make reliable solder joints (a solder paste characteristic). In addition, the peak temperature must be low enough that the packages and/or boards are not damaged. The peak temperature of the package depends on package thickness and volume and is classified in accordance with [Table 9](#) and [10](#)

**Table 9. SnPb eutectic process (from J-STD-020D)**

Package thickness (mm)	Package reflow temperature (°C)	
	Volume (mm <sup>3</sup> )	
	< 350	≥ 350
< 2.5	235	220
≥ 2.5	220	220

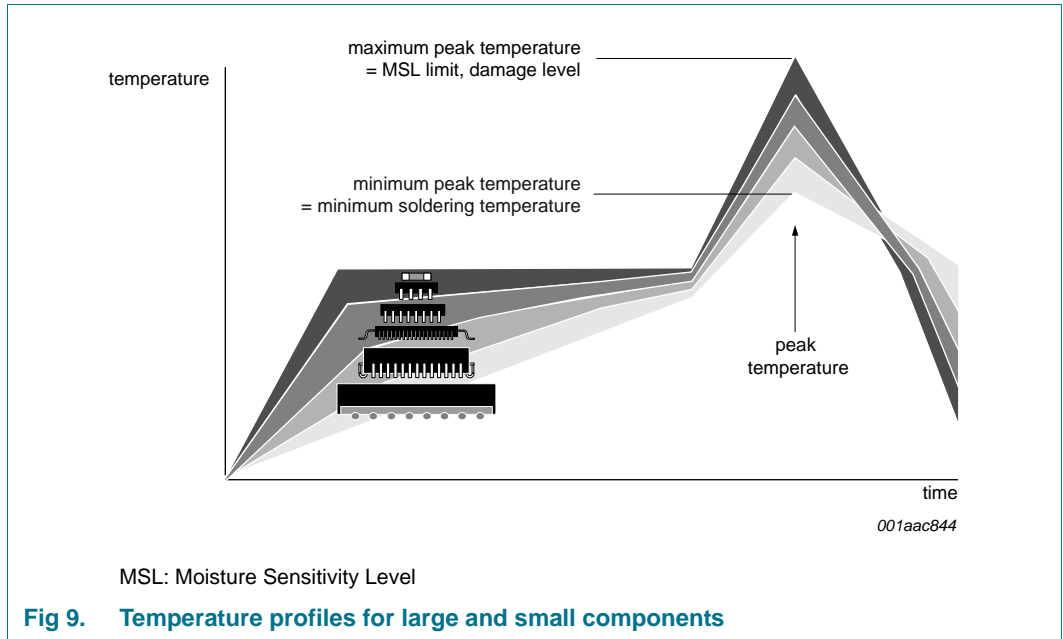
**Table 10. Lead-free process (from J-STD-020D)**

Package thickness (mm)	Package reflow temperature (°C)		
	Volume (mm <sup>3</sup> )		
	< 350	350 to 2000	> 2000
< 1.6	260	260	260
1.6 to 2.5	260	250	245
> 2.5	250	245	245

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see [Figure 9](#).





For further information on temperature profiles, refer to Application Note AN10365 “Surface mount reflow soldering description”.

## 17. Appendix: ISO 11898-2:2016 parameter cross-reference list

Table 11. ISO 11898-2:2016 to NXP data sheet parameter conversion

ISO 11898-2:2016		NXP data sheet	
Parameter	Notation	Symbol	Parameter
<b>HS-PMA dominant output characteristics</b>			
Single ended voltage on CAN_H	$V_{CAN\_H}$	$V_{O(dom)}$	dominant output voltage
Single ended voltage on CAN_L	$V_{CAN\_L}$		
Differential voltage on normal bus load	$V_{Diff}$	$V_{O(dif)}$	differential output voltage
Differential voltage on effective resistance during arbitration			
Optional: Differential voltage on extended bus load range			
<b>HS-PMA driver symmetry</b>			
Driver symmetry	$V_{SYM}$	$V_{TXsym}$	transmitter voltage symmetry
<b>Maximum HS-PMA driver output current</b>			
Absolute current on CAN_H	$I_{CAN\_H}$	$I_{O(sc)dom}$	dominant short-circuit output current
Absolute current on CAN_L	$I_{CAN\_L}$		
<b>HS-PMA recessive output characteristics, bus biasing active/inactive</b>			
Single ended output voltage on CAN_H	$V_{CAN\_H}$	$V_{O(rec)}$	recessive output voltage
Single ended output voltage on CAN_L	$V_{CAN\_L}$		
Differential output voltage	$V_{Diff}$	$V_{O(dif)}$	differential output voltage
<b>Optional HS-PMA transmit dominant timeout</b>			
Transmit dominant timeout, long	$t_{dom}$	$t_{to(dom)TXD}$	TXD dominant time-out time
Transmit dominant timeout, short			
<b>HS-PMA static receiver input characteristics, bus biasing active/inactive</b>			
Recessive state differential input voltage range	$V_{Diff}$	$V_{th(RX)dif}$	differential receiver threshold voltage
Dominant state differential input voltage range		$V_{rec(RX)}$	receiver recessive voltage
		$V_{dom(RX)}$	receiver dominant voltage
<b>HS-PMA receiver input resistance (matching)</b>			
Differential internal resistance	$R_{Diff}$	$R_{i(dif)}$	differential input resistance
Single ended internal resistance	$R_{CAN\_H}$ $R_{CAN\_L}$	$R_i$	input resistance
Matching of internal resistance	MR	$\Delta R_i$	input resistance deviation
<b>HS-PMA implementation loop delay requirement</b>			
Loop delay	$t_{Loop}$	$t_{d(TXDH-RXDH)}$	delay time from TXD HIGH to RXD HIGH
		$t_{d(TXDL-RXDL)}$	delay time from TXD LOW to RXD LOW
<b>Optional HS-PMA implementation data signal timing requirements for use with bit rates above 1 Mbit/s up to 2 Mbit/s and above 2 Mbit/s up to 5 Mbit/s</b>			
Transmitted recessive bit width @ 2 Mbit/s / @ 5 Mbit/s, intended	$t_{Bit(Bus)}$	$t_{bit(bus)}$	transmitted recessive bit width
Received recessive bit width @ 2 Mbit/s / @ 5 Mbit/s	$t_{Bit(RXD)}$	$t_{bit(RXD)}$	bit time on pin RXD
Receiver timing symmetry @ 2 Mbit/s / @ 5 Mbit/s	$\Delta t_{Rec}$	$\Delta t_{rec}$	receiver timing symmetry

Table 11. ISO 11898-2:2016 to NXP data sheet parameter conversion ...continued

ISO 11898-2:2016		NXP data sheet	
Parameter	Notation	Symbol	Parameter
<b>HS-PMA maximum ratings of V<sub>CAN_H</sub>, V<sub>CAN_L</sub> and V<sub>Diff</sub></b>			
Maximum rating V <sub>Diff</sub>	V <sub>Diff</sub>	V <sub>(CANH-CANL)</sub>	voltage between pin CANH and pin CANL
General maximum rating V <sub>CAN_H</sub> and V <sub>CAN_L</sub>	V <sub>CAN_H</sub>	V <sub>x</sub>	voltage on pin x
Optional: Extended maximum rating V <sub>CAN_H</sub> and V <sub>CAN_L</sub>	V <sub>CAN_L</sub>		
<b>HS-PMA maximum leakage currents on CAN_H and CAN_L, unpowered</b>			
Leakage current on CAN_H, CAN_L	I <sub>CAN_H</sub> I <sub>CAN_L</sub>	I <sub>L</sub>	leakage current
<b>HS-PMA bus biasing control timings</b>			
CAN activity filter time, long	t <sub>Filter</sub>	t <sub>wake(busdom)</sub> <sup>[1]</sup>	bus dominant wake-up time
CAN activity filter time, short		t <sub>wake(busrec)</sub> <sup>[1]</sup>	bus recessive wake-up time
Wake-up timeout, short	t <sub>Wake</sub>	t <sub>to(wake)bus</sub>	bus wake-up time-out time
Wake-up timeout, long			
Timeout for bus inactivity	t <sub>Silence</sub>	t <sub>to(silence)</sub>	bus silence time-out time
Bus Bias reaction time	t <sub>Bias</sub>	t <sub>d(busact-bias)</sub>	delay time from bus active to bias

[1] t<sub>filtr(wake)bus</sub> - bus wake-up filter time, in devices with basic wake-up functionality

## 18. Revision history

Table 12. Revision history

Document ID	Release date	Data sheet status	Change notice	Supersedes
TJF1051 v.5.1	20160713	Product data sheet	-	TJF1051 v.4
Modifications:	<ul style="list-style-type: none"> <li>• <a href="#">Table 5</a> <ul style="list-style-type: none"> <li>– <a href="#">Table note 1</a>: added for parameter <math>V_x</math></li> <li>– new parameter added: (<math>V_{CANH-CANL}</math>)</li> <li>– text in Conditions column of parameter <math>V_x</math> corrected</li> <li>– parameter <math>V_{trt}</math> reformatted</li> </ul> </li> <li>• <a href="#">Section 7.2.1</a>: Last sentence: bit rate changed from 40 kbit/s to 20 kbit/s</li> <li>• <a href="#">Section 12.1</a>: <a href="#">Figure 5</a> modified</li> <li>• ISO 11898-2:2016 compliance           <ul style="list-style-type: none"> <li>– <a href="#">Section 1</a>: text revised (3rd paragraph)</li> <li>– <a href="#">Section 2.1</a>: second list item revised</li> <li>– <a href="#">Table 7</a>: New table note added for the non-<math>V_{IO}</math> product variant TJF1051T (<a href="#">Table note 3</a>)</li> <li>– <a href="#">Table 7</a>: Parameter for <math>V_{O(dom)}</math> modified</li> <li>– <a href="#">Table 7</a>: Parameter <math>V_{TXsym}</math> added</li> <li>– <a href="#">Table 7</a>: Parameter <math>V_{O(dif)bus}</math> changed to <math>V_{O(dif)}</math>; Conditions revised</li> <li>– <a href="#">Table 7</a>: Parameter <math>V_{th(RX)dif}</math>: Conditions revised; previous Table note 3 deleted</li> <li>– <a href="#">Table 7</a>: Parameter <math>V_{rec(RX)}</math> added</li> <li>– <a href="#">Table 7</a>: Parameter <math>V_{dom(RX)}</math> added</li> <li>– <a href="#">Table 7</a>: Parameter <math>V_{hys(RX)dif}</math>: Conditions revised</li> <li>– <a href="#">Table 7</a>: Parameter <math>I_{O(sc)dom}</math>: Conditions revised</li> <li>– <a href="#">Table 7</a>: Parameter <math>I_L</math>: Conditions revised</li> <li>– <a href="#">Table 7</a>: previous note 3 deleted</li> <li>– <a href="#">Section 11</a>: <a href="#">Figure 3</a> and <a href="#">Figure 4</a> replaced</li> <li>– <a href="#">Table 8</a>: parameters <math>t_{bit(bus)}</math> and <math>\Delta_{trec}</math> added</li> <li>– <a href="#">Table 8</a>: parameter <math>t_{PD(RXD-RXD)}</math> replaced by <math>t_d(TXDL-RXDL)</math> and <math>t_d(TXDH-RXDH)</math></li> <li>– <a href="#">Table 8</a>: additional condition and specification values added to parameter <math>t_{bit(RXD)}</math></li> <li>– <a href="#">Section 13</a>: <a href="#">Figure 7</a> added</li> <li>– <a href="#">Section 17</a> “Appendix: ISO 11898-2:2016 parameter cross-reference list” added</li> </ul> </li> </ul>			
TJF1051 v.4	20150115	Product data sheet	-	TJF1051 v.3
TJF1051 v.3	20130208	Product data sheet	-	TJF1051 v.2
TJF1051 v.2	20110512	Product data sheet	-	TJF1051 v.1
TJF1051 v.1	20100810	Product data sheet	-	-

## 19. Legal information

## 20. Data sheet status

Document status <sup>[1][2]</sup>	Product status <sup>[3]</sup>	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
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