# Cree® XLamp® XB-D LEDs



### **PRODUCT DESCRIPTION**

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The XLamp<sup>®</sup> XB-D LED brings next-generation performance, price and size to all LED lighting applications. The XB-D's footprint enables smaller designs with densely packed arrays for better light mixing and concentration.

The XB-D shares common footprint and uniform package design across all white and color configurations, simplifying board and optical designs for many LED systems. The XB-D is optimized to dramatically lower system cost in any illumination application, from indoor and outdoor lighting to architectural and transportation lighting.



#### FEATURES

- XB-D white binned @ 85 °C; XB-D color binned @ 25 °C
- Up to 136 lm/W in cool white (@ 85 °C, 350 mA)
- Available in white, 80-minimum CRI white, and 70-minimum CRI cool white, royal blue, blue, green, PC amber, amber, red-orange & red
- 1 A maximum drive current
- Wide viewing angle: from 110° (PC amber) to 140° (red)
- Reflow solderable JEDEC J-STD-020C compatible
- Unlimited floor life at ≤ 30 °C/85% RH
- Electrically neutral thermal path
- RoHS and REACh compliant
- UL<sup>®</sup> recognized component (E349212)



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### **CHARACTERISTICS**

Characteristics	Unit	Minimum	Typical	Maximum
		Minimum		waximum
Thermal resistance, junction to solder point - white, royal blue, blue	°C/W		6.5	
Thermal resistance, junction to solder point - green	°C/W		11	
Thermal resistance, junction to solder point - PC amber	°C/W		8.5	
Thermal resistance, junction to solder point - amber	°C/W		7	
Thermal resistance, junction to solder point - red-orange, red	°C/W		5	
Viewing angle (FWHM) - white	degrees		115	
Viewing angle (FWHM) - royal blue	degrees		120	
Viewing angle (FWHM) - blue, green	degrees		135	
Viewing angle (FWHM) - PC amber,	degrees		110	
Viewing angle (FWHM) - amber, red-orange, red	degrees		140	
Temperature coefficient of voltage - white	mV/°C		-2.5	
Temperature coefficient of voltage - royal blue	mV/°C		-2.0	
Temperature coefficient of voltage - blue, green	mV/°C		-3.3	
Temperature coefficient of voltage - PC amber	mV/°C		-2.4	
Temperature coefficient of voltage - amber, red-orange, red	mV/°C		-2	
ESD withstand voltage (HBM per Mil-Std-883D) - white, royal blue, blue, green	V			8000
ESD classification (HBM per Mil-Std-883D) - PC amber			Class 3A	
ESD classification (HBM per Mil-Std-883D) - amber, red-orange, red			Class 2	
DC forward current	mA			1000
Reverse voltage	V			-5
Forward voltage (@ 350 mA, 85 °C) - white	V		2.9	3.5
Forward voltage (@ 350 mA, 25 °C) - royal blue	V		2.95	3.5
Forward voltage (@ 350 mA, 25 °C) - blue	V		3.1	3.7
Forward voltage (@ 350 mA, 25 °C) - green	V		3.3	3.9
Forward voltage (@ 350 mA, 25 °C) - PC amber	V		3.1	3.4
Forward voltage (@ 350 mA, 25 °C) - amber, red-orange, red	V		2.25	2.6
LED junction temperature	°C			150

# FLUX CHARACTERISTICS - WHITE (T<sub>1</sub> = 85 °C)

The following table provides several base order codes for XLamp XB-D LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XB-D LED Binning and Labeling document.

Color	CCT Range		CCT Range Minimum Luminous Flux @ 350 mA				d Minimum Flux (lm)**	Order Code	
Color	Minimum	Maximum	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	700 mA	1000 mA	Order Code	
Cool White	5000 K	8300 K	R4	130	148	224	289	XBDAWT-00-0000-000000G51	
Cool white	2000 K	8300 K	R3	122	139	210	271	XBDAWT-00-0000-000000F51	
70 CRI Minimum	5000 K	8300 K	R3	122	139	210	271	XBDAWT-00-0000-00000BF51	
Cool White	3000 K	0300 K	R2	114	130	196	253	XBDAWT-00-0000-00000BE51	
			R2	114	130	196	253	XBDAWT-00-0000-00000LEE4	
Neutral White	3700 K	5000 K	Q5	107	122	184	237	XBDAWT-00-0000-00000LDE4	
			Q4	100	114	172	222	XBDAWT-00-0000-00000LCE4	
			Q4	100	114	172	222	XBDAWT-00-0000-00000HCE7	
80 CRI Minimum White	2600 K	2600 K	6200 K	Q3	93.9	107	162	208	XBDAWT-00-0000-00000HBE7
			Q2	87.4	100	150	194	XBDAWT-00-0000-00000HAE7	
			Q4	100	114	172	222	XBDAWT-00-0000-00000LCE7	
Warm White	2600 K	00 K 3700 K	Q3	93.9	107	162	208	XBDAWT-00-0000-00000LBE7	
			Q2	87.4	100	150	194	XBDAWT-00-0000-00000LAE7	

#### Notes:

- Typical CRI for Neutral White, 3700 K 5000 K CCT is 75.
- Typical CRI for Warm White, 2600 K 3700 K CCT is 80.
- Minimum CRI for 70 CRI Minimum Cool White is 70.
- Minimum CRI for 80 CRI Minimum White is 80.
- \* Flux values @ 25 °C are calculated and are for reference only.
- \*\* Calculated flux values at 700 mA and 1000 mA are for 85 °C and are for reference only.

Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and ±2 on CRI measurements. See the Measurements section (page 15).

# **FLUX CHARACTERISTICS - COLOR (T<sub>J</sub> = 25 °C)**

The following tables provide several base order codes for XLamp XB-D LEDs. It is important to note that the base order codes listed here are a subset of the total available order codes for the product family. For more order codes, as well as a complete description of the order-code nomenclature, please consult the XLamp XB-D LED Binning and Labeling document.

	Do	Dominant Wavelength Range			Dominant Wavelength Range Minimum Radiant Flux		n Radiant Flux					
Color	Mini	Minimum		Maximum		@ 350 mA	Order Code					
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (mW)						
						38 (S)	650	XBDROY-00-0000-000000S01				
							37 (R)	625	XBDROY-00-0000-000000R01			
Royal Blue	D36	450	D57	D57	D57	D57	D57	D57	D57 465	36 (Q)	600	XBDROY-00-0000-000000Q01
						35 (P)	575	XBDROY-00-0000-000000P01				
					34 (N)	550	XBDROY-00-0000-000000N01					

	Do	minant Wav	elength Rar	nge	Minimum	Luminous Flux						
Color	Mini	mum	Maximum		(lm) @ 350 mA		(lm) @ 350 mA		(lm) @ 350 mA		Order Code	
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)						
										M2	39.8	XBDBLU-00-0000-000000201
Blue	B3	465	B6	485	K3	35.2	XBDBLU-00-0000-000000Z01					
					K2	30.6	XBDBLU-00-0000-000000Y01					

	Do	Dominant Wavelength Range M			Minimum	Luminous Flux								
Color	Mini	Minimum		Maximum		@ 350 mA	Order Code							
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)								
										R2	114	XBDGRN-00-0000-000000E01		
										Q5	107	XBDGRN-00-0000-000000D01		
Green	G2	520	G4	G4	G4	G4	G4	G4	G4	G4	G4 535	Q4	100	XBDGRN-00-0000-000000C01
					Q3	93.9	XBDGRN-00-0000-000000B01							
					Q2	87.4	XBDGRN-00-0000-000000A01							

Color Color Bin		Minimum Luı (Im) @ 3		Order Codes
		Group	Flux (lm)	
		Q4	100	XBDBPA-00-0000-000000C01
PC Amber	Y2	Q3	93.9	XBDBPA-00-0000-000000B01
		Q2	87.4	XBDBPA-00-0000-000000A01

# FLUX CHARACTERISTICS - COLOR (T<sub>j</sub> = 25 °C) - CONTINUED

	Do	minant Wav	elength Rar	ıge	Minimum	Luminous Flux				
Color	Mini	mum	Maxi	mum	(lm) @ 350 mA		Order Code			
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)				
								P4	80.6	XBDAMB-00-0000-00000901
			A3	A3	595	595	P3	73.9	XBDAMB-00-0000-000000801	
Amber	A2	585					595	P2	67.2	XBDAMB-00-0000-000000701
					N4	62	XBDAMB-00-0000-000000601			
					N3	56.8	XBDAMB-00-0000-000000501			

	Do	Dominant Wavelength Range			Minimum	Luminous Flux					
Color	Mini	mum	Maxi	Maximum		@ 350 mA	Order Code				
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)					
			04 620	04	04 620			Q5	107	XBDRDO-00-0000-000000001	
							Q4	100	XBDRDO-00-0000-000000C01		
Red-	03	610				04	04 620	04 600	Q3	93.9	XBDRDO-00-0000-000000B01
Orange	03	010						04	620	020	Q2
									P4	80.6	XBDRDO-00-0000-000000901
					P3	73.9	XBDRDO-00-0000-00000801				

	Do	minant Wav	elength Rar	nge	Minimum	Luminous Flux					
Color	Mini	mum	Maximum		(lm) @ 350 mA		(lm) @ 350 mA		Order Code		
	Group	DWL (nm)	Group	DWL (nm)	Group	Flux (lm)					
									P2	67.2	XBDRED-00-0000-000000701
Red	R2	620	R3	630	N4	62	XBDRED-00-0000-000000601				
					N3	56.8	XBDRED-00-0000-000000501				

Note: Cree maintains a tolerance of  $\pm 7\%$  on flux and power measurements and  $\pm 1$  nm on dominant wavelength measurements. See the Measurements section (page 15).

# **RELATIVE SPECTRAL POWER DISTRIBUTION**





# **RELATIVE FLUX VS. JUNCTION TEMPERATURE** ( $I_F = 350 \text{ mA}$ )



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# **ELECTRICAL CHARACTERISTICS** ( $T_{J} = 85 \degree$ C)



# **ELECTRICAL CHARACTERISTICS** ( $T_{J} = 25 \text{ °C}$ )



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# **RELATIVE FLUX VS. CURRENT** ( $T_J$ = 85 °C)



# **RELATIVE FLUX VS. CURRENT** ( $T_{J}$ = 25 °C)



# **RELATIVE FLUX VS. CURRENT** ( $T_J$ = 25 °C) - CONTINUED



# **RELATIVE CHROMATICITY VS. CURRENT (WARM WHITE)**







# **TYPICAL SPATIAL DISTRIBUTION**

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XLAMP<sup>®</sup> XB-D LED

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# **THERMAL DESIGN**

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.



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### **THERMAL DESIGN - CONTINUED**



# **REFLOW SOLDERING CHARACTERISTICS**

In testing, Cree has found XLamp XB-D LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



Profile Feature	Lead-Free Solder
Average Ramp-Up Rate (Ts <sub>max</sub> to Tp)	1.2 °C/second
Preheat: Temperature Min (Ts <sub>min</sub> )	120 °C
Preheat: Temperature Max (Ts <sub>max</sub> )	170 °C
Preheat: Time (ts <sub>min</sub> to ts <sub>max</sub> )	65-150 seconds
Time Maintained Above: Temperature $({\rm T_{\rm L}})$	217 °C
Time Maintained Above: Time $(t_L)$	45-90 seconds
Peak/Classification Temperature (Tp)	235 - 245 °C
Time Within 5 °C of Actual Peak Temperature (tp)	20-40 seconds
Ramp-Down Rate	1 - 6 °C/second
Time 25 °C to Peak Temperature	4 minutes max.

Note: All temperatures refer to topside of the package, measured on the package body surface.

#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

#### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

#### Lumen Maintenance

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

#### **Moisture Sensitivity**

Cree recommends keeping XLamp LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp XB-D LEDs may be stored as MSL 1 per JEDEC J-STD-033, meaning they have unlimited floor life in conditions of  $\leq$  30 °C/85% relative humidity (RH). Regardless of storage condition, Cree recommends sealing any unsoldered LEDs in the original MBP.

#### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

#### **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

## **NOTES - CONTINUED**

#### **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.

# **MECHANICAL DIMENSIONS**

Thermal vias, if present, are not shown on these drawings.



**Top View** 



All measurements are ±.13 mm unless otherwise indicated.

\* The height of XB-D white LEDs is 1.97±0.16 mm for LEDs in the E6-E8, F6-F8, and Z6-Z8 chromaticity regions.



# **MECHANICAL DIMENSIONS - CONTINUED**



**Recommended PCB Solder Pad** 

2.29 0.85 0.85 0.85 0.85 0.25 0.17

Recommended Stencil Pattern (Hatched Area is Opening)

2.29



Except as noted, all dimensions in mm

#### **TAPE AND REEL**

В

All Cree carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

Ø1.50 +.10/-.00 - 4.00 ±.10 1.75 ±.10 - 2.00 ±.10 CATHODE SIDE В 2.60+/-0.1mm Ο Ο Ο Ο Ο Q Q Ο Ο Ο Ο Ο Ο Ο Ο Ο О 12.00 Nominal 12.30 Max Ð Q Ð Θ Θ θ ŀФ 0 ₽0 10.25 ±.10 ANODE SIDE .30 ± .10 - 8.00 ±.10 └─ 5.50 ±.10 Ø1.00 ±.10 2.05+/-0.1 SECTION B-B 2.60 +/-0.1 -User Feed Direction-END START 00000000 þ 00000 0 000 ۲ø' 0 Ο Ο Ο 0 0 0 0 0 0 0 'o Ο X 0 0 Loaded Pockets Trailer Leader (1,000 Lamps) 400mm (min) of 160mm (min) of empty pockets with empty pockets sealed with tape at least 100mm (20 pockets min.) sealed by tape (50 empty pockets min.) User Feed Direction-Cover Tape Pocket Tape CREE Ø13mm Ø7"



### PACKAGING





Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;

- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);

- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;

- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком):

- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



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