

EAO – Your Expert Partner for  
Human Machine Interfaces



## EAO Product Information

Series 51





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## Product Information

### General notes

The illuminated pushbuttons of series 51 with hoseproof front (IP 65) can be supplied with snap-action or low-level switching elements. The equipment (switches) for raised mounting are protected against accidental operation by the extended sides of the bezel. Flush mounting equipment excels with best available ergonomics and low down height. To supplement the range of illuminated pushbuttons, we can offer a hoseproof safety keylock switch with various lock numbers.

### Mounting

All switch actuators are mounted from the front by pushing them through the mounting hole in the front panel. They are then fixed from the back with a fixing nut and the mounting tool Typ-Nr. 01-907. Max. tightening torque 50 Ncm.

For switching elements we offer plug-in bases, which when soldered to a PCB enable a plug-in connection to the button. The rectangular actuators for raised are provided with an anti-twisting device.

### Lenses

The flat or concave lenses are available in various colours, as well as translucent or transparent. Round lenses for flush mounting equipment are available in aluminium also.

Because of production related reasons, the colours of anodized aluminium parts can vary slightly.

### Marking

For further information about engraving, hot stamping and film inserts see part Marking.

### Illumination

The T1 <sup>3</sup>/<sub>4</sub> Midget Groove incandescent (filament) lamp (6 ... 48 V) ensures perfect illumination of the lenses, which are supplied in various colours.

T1 <sup>3</sup>/<sub>4</sub> Midget Groove Single-LED (6, 12, 24, 28, 48 V) are also available in blue, green, red, white or yellow.

Luminosity and wave length scattering caused by technology used in the LED manufacturing processes may lead to visual differences in our products.

For supply voltages above 48 V, it is necessary to use a voltage reduction element (external series resistor or transformer).

### Position indication

The status of a maintained action switch can be determined by the position of the lens.

### Keylock switch

Standard lock (Index D). Standard lock number is 311. If the lock number is not specified, we will supply standard number 311.

An additional 134 special locks (Index X) are available on request. Master keys for lock numbers 311 ... 445 may be ordered by quoting Typ-Nr. 31-989.300. Two keys are supplied with each keylock switch. Spare keys (Index D) for standard locks may be ordered by quoting Typ-Nr. 31-989.xxx (please state the lock number).

## Specimen order

### Indicator :

- Indicator actuator, 18 x 24 mm, soldering terminal 31-040.005

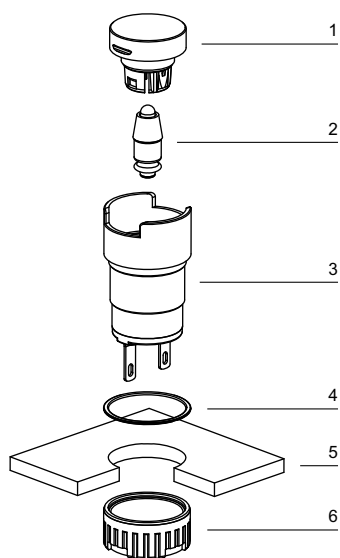
### Essential accessories :

- Lens plastic blue, transparent, flush, 18 x 24 mm 31-903.6
- Single-LED, T1 <sup>3</sup>/<sub>4</sub> MG, 24 VAC/DC, blau 10-2J12.1066

*We reserve the right to modify technical data*

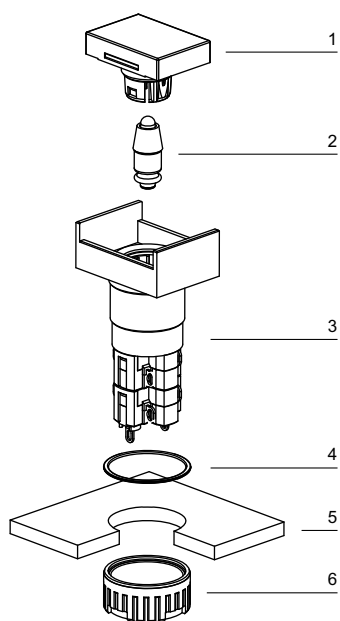
*All dimensions in mm*

## Indicator round, raised mounting



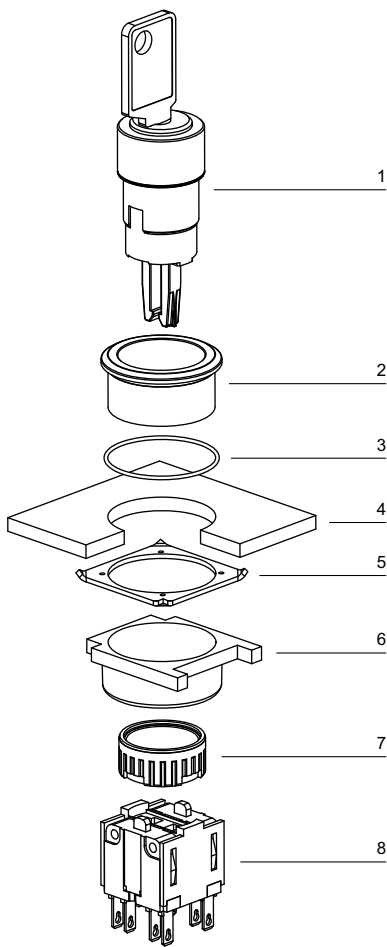
- 1 Lens
- 2 LED
- 3 Indicator housing
- 4 Sealing
- 5 Front plate
- 6 Fixing nut

## Illuminated pushbutton, raised mounting



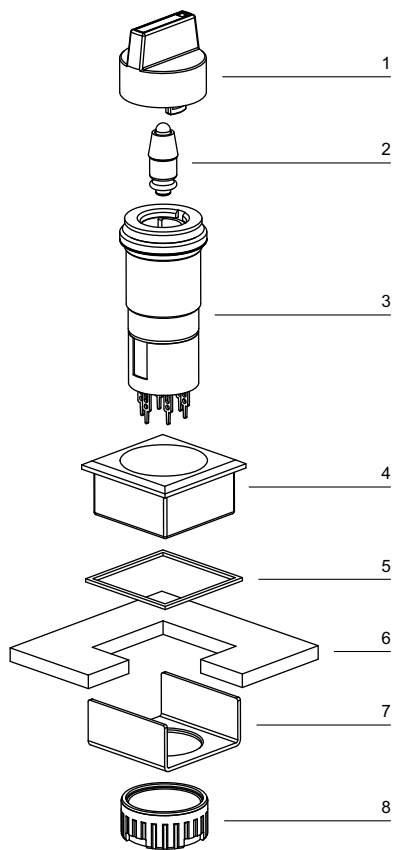
- 1 Lens
- 2 LED
- 3 Switch housing
- 4 Sealing
- 5 Front plate
- 6 Fixing nut

## Keylock switch round, flush mounting



- 1 Actuator housing
- 2 Front bezel
- 3 Sealing
- 4 Front plate
- 5 Anti-twist ring
- 6 Thrust piece
- 7 Fixing nut
- 8 Switching element

## Selector switch square, flush mounting





- 1 Actuator housing
- 2 LED
- 3 Actuator housing
- 4 Front bezel
- 5 Sealing
- 6 Front plate
- 7 Fixing bracket
- 8 Fixing nut




## Indicator actuator



### Essential Accessories:

-  Lens plastic, raised mounting page 21
-  Single-LED page 30

	Front protection	Diode (1N 4007)	Terminals	⌀ 18 x 18 mm Typ-Nr.	⌀ 18 x 24 mm Typ-Nr.	Ø 18 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Indicator actuator</b>	IP 65	1 D	UT	<b>51-703.006</b>	<b>51-701.006</b>	<b>51-741.006</b>	4	1	12	78	0.006
		2 D	UT	<b>51-704.006</b>	<b>51-702.006</b>	<b>51-742.006</b>	4	1	12	79	0.006
	-	S		<b>51-050.005</b>	<b>51-040.005</b>	<b>51-030.005</b>		1	12	1	0.004
		S1		<b>51-050.002</b>	<b>51-040.002</b>	<b>51-030.002</b>		1	12	1	0.004
		UT		<b>51-051.006</b>	<b>51-041.006</b>	<b>51-031.006</b>	4	1	12	1	0.005

Indicators fit also in mounting hole no. 2

Diode (1N 4007): D = Diode, - = without



Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)


Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Illuminated pushbutton actuator



### Essential Accessories:

-  Lens plastic, raised mounting page 21
-  Single-LED page 30

	Front protection	Switching system	Contacts	Diode (1N 4007)	Switching action	Terminals	Mounting hole			Component layout	Mounting dimensions	Technical drawing	Circuit drawing		
							Ø 18 x 18 mm Typ-Nr.	Ø 18 x 24 mm Typ-Nr.	Ø 18 mm Typ-Nr.						
<b>Illuminated pushbutton actuator</b>	IP 65	LL	1 NC	-	MA	UT	51-486.036	51-466.036	51-476.036	4	1	13	11	0.007	
					M	UT	51-456.036	51-426.036	51-436.036	4	1	13	57	0.007	
			1 NC + 1 NO	-	MA	UT	51-483.036	51-463.036	51-473.036	4	1	13	14	0.007	
					M	UT	51-453.036	51-423.036	51-433.036	4	1	13	60	0.007	
			1 NO	-	MA	UT	51-485.036	51-465.036	51-475.036	4	1	13	13	0.007	
					M	UT	51-455.036	51-425.036	51-435.036	4	1	13	59	0.007	
			2 NC	-	MA	UT	51-482.036	51-462.036	51-472.036	4	1	13	12	0.007	
					M	UT	51-452.036	51-422.036	51-432.036	4	1	13	58	0.007	
			2 NO	-	MA	UT	51-481.036	51-461.036	51-471.036	4	1	13	15	0.007	
					M	UT	51-451.036	51-421.036	51-431.036	4	1	13	61	0.007	
			SA	1 NC + 1 NO	1 D	MA	H	51-717.0292	51-713.0292	51-747.0292		1	13	8	0.008
						M	H	51-709.0292	51-705.0292	51-743.0292		1	13	54	0.008
					2 D	MA	H	51-718.0292	51-714.0292	51-748.0292		1	13	9	0.008
						M	H	51-710.0292	51-706.0292	51-744.0292		1	13	55	0.008
		-			MA	S	51-281.0252	51-261.0252	51-271.0252		1	13	10	0.006	
						S1	51-281.022	51-261.022	51-271.022		1	13	7	0.006	
					M	S	51-151.0252	51-121.0252	51-131.0252		1	13	56	0.006	
						S1	51-151.022	51-121.022	51-131.022		1	13	53	0.006	
		2 NC + 2 NO			1 D	MA	H	51-719.0292	51-715.0292	51-749.0292		1	13	4	0.010
						M	H	51-711.0292	51-707.0292	51-745.0292		1	13	50	0.010
					2 D	MA	H	51-720.0292	51-716.0292	51-750.0292		1	13	5	0.010
						M	H	51-712.0292	51-708.0292	51-746.0292		1	13	51	0.010
					-	MA	S	51-282.0252	51-262.0252	51-272.0252		1	13	6	0.008
						M	S	51-152.0252	51-122.0252	51-132.0252		1	13	52	0.008
		3 NC + 3 NO	-	MA	S	51-283.0252	51-263.0252	51-273.0252		1	13	3	0.010		
				M	S	51-153.0252	51-123.0252	51-133.0252		1	13	49	0.010		
		4 NC + 4 NO	-	MA	S	51-284.0252	51-264.0252	51-274.0252		1	13	2	0.012		
				M	S	51-154.0252	51-124.0252	51-134.0252		1	13	48	0.012		

Illuminated pushbutton fit also in mounting hole no. 2

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Diode (1N 4007): - = without, D = Diode

Switching action: MA = Maintained action, M = Momentary action

Terminals: UT = Universal terminal, H = Combined terminal: Solder-/ Universal (at contact/ at diode), S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Keylock switch 2 positions



	Front protection	Switching system	Contacts	Switching action	Terminals	Key remove	Key remove			Component layout	Mounting dimensions	Technical drawing	Circuit drawing	IP
							Ø 18 x 18 mm Typ-Nr.	Ø 18 x 24 mm Typ-Nr.	Ø 18 mm Typ-Nr.					
<b>Keylock switch 2 positions</b> Position A : Basic position Position C : Maintained action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	MA	UT	A	51-445.036D	51-405.036D	51-415.036D	4	2	14	76	0.017
						C	51-448.036D	51-408.036D	51-418.036D	4	2	14	76	0.017
						C + A	51-442.036D	51-402.036D	51-412.036D	4	2	14	76	0.017
			2 NO	MA	UT	A	51-444.036D	51-404.036D	51-414.036D	4	2	14	77	0.017
						C	51-447.036D	51-407.036D	51-417.036D	4	2	14	77	0.017
						C + A	51-441.036D	51-401.036D	51-411.036D	4	2	14	77	0.017
		SA	1 NC + 1 NO	MA	S	A	51-255.025D2	51-295.025D2	51-235.025D2	2	14	72	0.016	
						C	51-355.025D2	51-395.025D2	51-335.025D2	2	14	72	0.016	
						C + A	51-155.025D2	51-195.025D2	51-135.025D2	2	14	72	0.016	
					S1	A	51-255.022D	51-295.022D	51-235.022D	2	14	72	0.016	
						C	51-355.022D	51-395.022D	51-335.022D	2	14	72	0.016	
						C + A	51-155.022D	51-195.022D	51-135.022D	2	14	72	0.016	
			2 NC + 2 NO	MA	S	A	51-256.025D2	51-296.025D2	51-236.025D2	2	14	73	0.016	
						C	51-356.025D2	51-396.025D2	51-336.025D2	2	14	73	0.016	
						C + A	51-156.025D2	51-196.025D2	51-136.025D2	2	14	73	0.016	
			3 NC + 3 NO	MA	S	A	51-257.025D2	51-297.025D2	51-237.025D2	2	14	74	0.016	
						C	51-357.025D2	51-397.025D2	51-337.025D2	2	14	74	0.016	
						C + A	51-157.025D2	51-197.025D2	51-137.025D2	2	14	74	0.016	
4 NC + 4 NO	MA	S	A	51-258.025D2	51-298.025D2	51-238.025D2	2	14	75	0.016				
			C	51-358.025D2	51-398.025D2	51-338.025D2	2	14	75	0.016				
			C + A	51-158.025D2	51-198.025D2	51-138.025D2	2	14	75	0.016				
Position A : Basic position Position C : Momentary action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	M	UT	A	51-458.036D	51-428.036D	51-438.036D	4	2	14	70	0.017
						C	51-457.036D	51-427.036D	51-437.036D	4	2	14	71	0.017
		SA	1 NC + 1 NO	M	S	A	51-145.025D2	51-495.025D2	51-141.025D2	2	14	66	0.016	
						S1	A	51-145.022D	51-495.022D	51-141.022D	2	14	66	0.016
			2 NC + 2 NO	M	S	A	51-146.025D2	51-496.025D2	51-142.025D2	2	14	67	0.016	
						A	51-147.025D2	51-497.025D2	51-143.025D2	2	14	68	0.016	
4 NC + 4 NO	M	S	A	51-148.025D2	51-498.025D2	51-144.025D2	2	14	69	0.016				

Other lock numbers on request

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Keylock switch 3 positions



	Front protection	Switching system	Contacts	Switching action	Terminals	Key remove	∅ 18 x 18 mm Typ-Nr.	∅ 18 x 24 mm Typ-Nr.	∅ 18 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Keylock switch 3 positions</b> Position C : Maintained action Position A : Basic position Position B : Maintained action Standard lock 311	IP 65	SA	2 NC + 2 NO	MA-0-MA	S1	A	<b>51-381.022D</b>	<b>51-361.022D</b>	<b>51-371.022D</b>	2	1	65	0.025
						C + B	<b>51-383.022D</b>	<b>51-363.022D</b>	<b>51-373.022D</b>	2	1	65	0.025
						C+A+B	<b>51-382.022D</b>	<b>51-362.022D</b>	<b>51-372.022D</b>	2	1	65	0.025
Position C : Maintained action Position A : Basic position Position B : Momentary action Standard lock 311	IP 65	SA	2 NC + 2 NO	MA-0-M	S1	A	<b>51-385.022D</b>	<b>51-365.022D</b>	<b>51-375.022D</b>	2	1	64	0.025
						C + A	<b>51-386.022D</b>	<b>51-366.022D</b>	<b>51-376.022D</b>	2	1	64	0.025
Position C : Momentary action Position A : Basic position Position B : Momentary action Standard lock 311	IP 65	SA	2 NC + 2 NO	M-0-M	S1	A	<b>51-384.022D</b>	<b>51-364.022D</b>	<b>51-374.022D</b>	2	1	63	0.025
Position C : Momentary action Position A : Basic position Position B : Maintained action standard lock 311	IP 65	SA	2 NC + 2 NO	M-0-MA	S1	A	<b>51-387.022D</b>	<b>51-367.022D</b>	<b>51-377.022D</b>	2	1	62	0.025
						A + B	<b>51-388.022D</b>	<b>51-368.022D</b>	<b>51-378.022D</b>	2	1	62	0.025

Other lock numbers on request

Switching system: SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Selector switch 2 positions

illuminative



### Essential Accessories:

- Lever, raised mounting page 24
- Single-LED page 30



	Front protection	Switching system	Contacts	Diode (1N 4007)	Switching action	Terminals	Ø 18 mm Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Selector switch 2 positions</b> Position A : Basic position Position C : Maintained action	IP 65	LL	1 NC	-	MA	UT	<b>52-476.036</b>	4	2	19	43	0.007
			1 NC + 1 NO	-	MA	UT	<b>52-473.036</b>	4	2	19	46	0.007
			1 NO	-	MA	UT	<b>52-475.036</b>	4	2	19	45	0.007
			2 NC	-	MA	UT	<b>52-472.036</b>	4	2	19	44	0.007
			2 NO	-	MA	UT	<b>52-471.036</b>	4	2	19	47	0.007
			1 NC + 1 NO	1 D	MA	H	<b>52-747.0292</b>		2	19	40	0.008
		SA		2 D	MA	H	<b>52-748.0292</b>		2	19	41	0.008
				-	MA	S	<b>52-271.0252</b>		2	19	42	0.006
				S1	<b>52-271.022</b>		2	19	39	0.006		
			2 NC + 2 NO	1 D	MA	H	<b>52-749.0292</b>		2	19	36	0.010
				2 D	MA	H	<b>52-750.0292</b>		2	19	37	0.010
				-	MA	S	<b>52-272.0252</b>		2	19	38	0.006
			3 NC + 3 NO	-	MA	S	<b>52-273.0252</b>		2	19	35	0.006
			4 NC + 4 NO	-	MA	S	<b>52-274.0252</b>		2	19	34	0.006
Position A : Basic position Position C : Momentary action	IP 65	LL	1 NC	-	M	UT	<b>52-436.036</b>	4	2	19	29	0.007
			1 NC + 1 NO	-	M	UT	<b>52-433.036</b>	4	2	19	32	0.007
			1 NO	-	M	UT	<b>52-435.036</b>	4	2	19	31	0.007
			2 NC	-	M	UT	<b>52-432.036</b>	4	2	19	30	0.007
			2 NO	-	M	UT	<b>52-431.036</b>	4	2	19	33	0.007
			1 NC + 1 NO	1 D	M	H	<b>52-743.0292</b>		2	19	26	0.008
		SA		2 D	M	H	<b>52-744.0292</b>		2	19	27	0.008
				-	M	S	<b>52-131.0252</b>		2	19	28	0.006
				S1	<b>52-131.022</b>		2	19	25	0.006		
			2 NC + 2 NO	1 D	M	H	<b>52-745.0292</b>		2	19	22	0.010
				2 D	M	H	<b>52-746.0292</b>		2	19	23	0.010
				-	M	S	<b>52-132.0252</b>		2	19	24	0.006
			3 NC + 3 NO	-	M	S	<b>52-133.0252</b>		2	19	21	0.006
			4 NC + 4 NO	-	M	S	<b>52-134.0252</b>		2	19	20	0.006

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Diode (1N 4007): - = without, D = Diode

Switching action: MA = Maintained action, M = Momentary action

Terminals: UT = Universal terminal, H = Combined terminal: Solder-/ Universal (at contact/ at diode), S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)



Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Selector switch 3 positions

illuminative



### Essential Accessories:

-  Lever, raised mounting page 24
-  Single-LED page 30



	Front protection	Switching system	Contacts	Switching action	Terminals	Ø 18 mm Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Selector switch 3 positions</b> Position C : Maintained action Position A : Basic position Position B : Maintained action	IP 40	SA	2 NC + 2 NO	MA-0-MA	S1	<b>52-571.022A</b>	2	6	19	0.015
				M-0-MA	S1	<b>52-574.022A</b>	2	6	17	0.015
Position C : Momentary action Position A : Basic position Position B : Momentary action	IP 40	SA	2 NC + 2 NO	MA-0-M	S1	<b>52-573.022A</b>	2	6	18	0.015
				M-0-M	S1	<b>52-572.022A</b>	2	6	16	0.015

Switching system: SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)




Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Indicator actuator, flush mounting

Actuators usable for front dimensions:  $\square$  24 x 24 mm |  $\square$  24 x 30 mm | 25 mm dia.



### Essential Accessories:

-  Front bezel set for Indicators and Illuminated pushbutton, flush mounting page 25
-  Lens plastic, flush mounting page 21
-  Single-LED page 30

	Front protection	Terminals	Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Indicator actuator, flush mounting</b>	IP 65	S	<b>51-050.005F</b>	3	15	1	0.004	
		S1	<b>51-050.002F</b>	3	15	1	0.004	
		UT	<b>51-051.006F</b>	4	3	15	1	0.005

Terminals: S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm), UT = Universal terminal




Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47


## Illuminated pushbutton actuator, flush mounting

Actuators usable for front dimensions:  $\square$  24 x 24 mm |  $\square$  24 x 30 mm | 25 mm dia.



### Essential Accessories:

-  Front bezel set for Indicators and Illuminated pushbutton, flush mounting page 25
-  Lens plastic, flush mounting page 21
-  Single-LED page 30

	Front protection	Switching system	Contacts	Switching action	Terminals	Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing		
<b>Illuminated pushbutton actuator, flush mounting</b>	IP 65	LL	1 NC	MA	UT	<b>51-486.036F</b>	4	3	16	11	0.006	
				M	UT	<b>51-456.036F</b>	4	3	16	57	0.006	
			1 NC + 1 NO	MA	UT	<b>51-483.036F</b>	4	3	16	14	0.006	
				M	UT	<b>51-453.036F</b>	4	3	16	60	0.006	
			1 NO	MA	UT	<b>51-485.036F</b>	4	3	16	13	0.006	
				M	UT	<b>51-455.036F</b>	4	3	16	59	0.006	
			2 NC	MA	UT	<b>51-482.036F</b>	4	3	16	12	0.006	
				M	UT	<b>51-452.036F</b>	4	3	16	58	0.006	
			2 NO	MA	UT	<b>51-481.036F</b>	4	3	16	15	0.006	
				M	UT	<b>51-451.036F</b>	4	3	16	61	0.006	
			SA	1 NC + 1 NO	MA	S	<b>51-281.0252F</b>		3	16	10	0.005
						S1	<b>51-281.022F</b>		3	16	7	0.007
		M			S	<b>51-151.0252F</b>		3	16	56	0.005	
					S1	<b>51-151.022F</b>		3	16	53	0.007	
		2 NC + 2 NO		MA	S	<b>51-282.0252F</b>		3	16	6	0.008	
					S	<b>51-152.0252F</b>		3	16	52	0.008	
		3 NC + 3 NO		MA	S	<b>51-283.0252F</b>		3	16	3	0.010	
					S	<b>51-153.0252F</b>		3	16	49	0.010	
		4 NC + 4 NO	MA	S	<b>51-284.0252F</b>		3	16	2	0.012		
				S	<b>51-154.0252F</b>		3	16	48	0.012		

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47



## Keylock switch actuator 2 positions, flush mounting



### Essential Accessories:

Front bezel set for Keylock switch, flush mounting page 26

	Front protection	Switching system	Contacts	Switching action	Terminals	Key remove	□ 24 x 24 mm Typ-Nr.	□ 24 x 30 mm Typ-Nr.	∅ 25 mm Typ-Nr.	Component layout				kg				
										Mounting dimensions	Technical drawing	Circuit drawing						
<b>Keylock switch actuator 2 positions, flush mounting</b> Position A : Basic position Position C : Maintained action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	MA	UT	A	51-445.036DF			4	3	17	76	0.027				
						C	51-448.036DF			4	3	17	76	0.027				
						C + A	51-442.036DF			4	3	17	76	0.027				
						2 NO	MA	UT	A	51-444.036DF			4	3	17	77	0.027	
									C	51-447.036DF			4	3	17	77	0.027	
									C + A	51-441.036DF			4	3	17	77	0.027	
					SA	1 NC + 1 NO	MA	S	A	51-255.025D2F				3	17	72	0.027	
										C	51-355.025D2F				3	17	72	0.027
										C + A	51-155.025D2F				3	17	72	0.027
									S1	A	51-255.022DF				3	17	72	0.027
										C	51-355.022DF				3	17	72	0.027
										C + A	51-155.022DF				3	17	72	0.027
						2 NC + 2 NO	MA	S	A	51-256.025D2F				3	17	73	0.027	
									C	51-356.025D2F				3	17	73	0.027	
									C + A	51-156.025D2F				3	17	73	0.027	
					3 NC + 3 NO	MA	S	A	51-257.025D2F				3	17	74	0.027		
								C	51-357.025D2F				3	17	74	0.027		
								C + A	51-157.025D2F				3	17	74	0.027		
					4 NC + 4 NO	MA	S	A	51-258.025D2F				3	17	75	0.027		
								C	51-358.025D2F				3	17	75	0.027		
			C + A	51-158.025D2F							3	17	75	0.027				
Position A : Basic position Position C : Momentary action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	M	UT	A	51-458.036DF			4	3	17	70	0.027				
			2 NO	M	UT	A	51-457.036DF			4	3	17	71	0.027				
			SA	1 NC + 1 NO	M	S	A	51-145.025D2F				3	17	66	0.027			
								S1	A	51-145.022DF				3	17	66	0.027	
					2 NC + 2 NO	M	S	A	51-146.025D2F				3	17	67	0.027		
								3 NC + 3 NO	M	S	A	51-147.025D2F				3	17	68
					4 NC + 4 NO	M	S	A	51-148.025D2F				3	17	69	0.027		

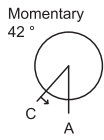
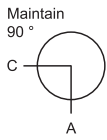
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	Front protection	Switching system	Contacts	Switching action	Terminals	Key remove	Ø 24 x 24 mm Typ-Nr.	□ 24 x 30 mm Typ-Nr.	Ø 25 mm Typ-Nr.	Component layout		Mounting dimensions		Technical drawing		Circuit drawing	
Position A : Basic position Position C : Maintained action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	MA	UT	A		<b>51-405.036DF</b>		4	3	17	76	0.029			
						C		<b>51-408.036DF</b>		4	3	17	76	0.029			
						C + A		<b>51-402.036DF</b>		4	3	17	76	0.029			
			2 NO	MA	UT	A		<b>51-404.036DF</b>		4	3	17	77	0.029			
						C		<b>51-407.036DF</b>		4	3	17	77	0.029			
						C + A		<b>51-401.036DF</b>		4	3	17	77	0.029			
			SA	1 NC + 1 NO	MA	S	A		<b>51-295.025D2F</b>		3	17	72	0.029			
							C		<b>51-395.025D2F</b>		3	17	72	0.029			
							C + A		<b>51-195.025D2F</b>		3	17	72	0.029			
						S1	A		<b>51-295.022DF</b>		3	17	72	0.029			
							C		<b>51-395.022DF</b>		3	17	72	0.029			
							C + A		<b>51-195.022DF</b>		3	17	72	0.029			
		2 NC + 2 NO		MA	S	A		<b>51-296.025D2F</b>		3	17	73	0.029				
						C		<b>51-396.025D2F</b>		3	17	73	0.029				
						C + A		<b>51-196.025D2F</b>		3	17	73	0.029				
		3 NC + 3 NO		MA	S	A		<b>51-297.025D2F</b>		3	17	74	0.029				
						C		<b>51-397.025D2F</b>		3	17	74	0.029				
						C + A		<b>51-197.025D2F</b>		3	17	74	0.029				
		4 NC + 4 NO	MA	S	A		<b>51-298.025D2F</b>		3	17	75	0.029					
					C		<b>51-398.025D2F</b>		3	17	75	0.029					
					C + A		<b>51-198.025D2F</b>		3	17	75	0.029					
		Position A : Basic position Position C : Momentary action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	M	UT	A		<b>51-428.036DF</b>		4	3	17	70	0.029	
								A		<b>51-427.036DF</b>		4	3	17	71	0.029	
					2 NO	M	UT	A		<b>51-427.036DF</b>		4	3	17	71	0.029	
A								<b>51-427.036DF</b>		4	3	17	71	0.029			
SA	1 NC + 1 NO			M	S	A		<b>51-495.025D2F</b>		3	17	66	0.029				
						A		<b>51-495.022DF</b>		3	17	66	0.029				
	2 NC + 2 NO			M	S	A		<b>51-496.025D2F</b>		3	17	67	0.029				
						A		<b>51-496.025D2F</b>		3	17	67	0.029				
3 NC + 3 NO	M	S	A		<b>51-497.025D2F</b>		3	17	68	0.029							
			A		<b>51-497.025D2F</b>		3	17	68	0.029							
4 NC + 4 NO	M	S	A		<b>51-498.025D2F</b>		3	17	69	0.029							
			A		<b>51-498.025D2F</b>		3	17	69	0.029							
Position A : Basic position Position C : Maintained action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	MA	UT	A		<b>51-415.036DF</b>		4	3	17	76	0.026			
						C		<b>51-418.036DF</b>		4	3	17	76	0.026			
						C + A		<b>51-412.036DF</b>		4	3	17	76	0.026			
			2 NO	MA	UT	A		<b>51-414.036DF</b>		4	3	17	77	0.026			
						C		<b>51-417.036DF</b>		4	3	17	77	0.026			
						C + A		<b>51-411.036DF</b>		4	3	17	77	0.026			
			SA	1 NC + 1 NO	MA	S	A		<b>51-235.025D2F</b>		3	17	72	0.026			
							C		<b>51-335.025D2F</b>		3	17	72	0.026			
							C + A		<b>51-135.025D2F</b>		3	17	72	0.026			
				S1	A		<b>51-235.022DF</b>		3	17	72	0.026					
					C		<b>51-335.022DF</b>		3	17	72	0.026					
					C + A		<b>51-135.022DF</b>		3	17	72	0.026					
		2 NC + 2 NO	MA	S	A		<b>51-236.025D2F</b>		3	17	73	0.026					
					C		<b>51-336.025D2F</b>		3	17	73	0.026					
					C + A		<b>51-136.025D2F</b>		3	17	73	0.026					
		3 NC + 3 NO	MA	S	A		<b>51-237.025D2F</b>		3	17	74	0.026					
					C		<b>51-337.025D2F</b>		3	17	74	0.026					
					C + A		<b>51-137.025D2F</b>		3	17	74	0.026					
		4 NC + 4 NO	MA	S	A		<b>51-238.025D2F</b>		3	17	75	0.026					
					C		<b>51-338.025D2F</b>		3	17	75	0.026					
					C + A		<b>51-138.025D2F</b>		3	17	75	0.026					

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	Front protection	Switching system	Contacts	Switching action	Terminals	Key remove	□ 24 x 24 mm Typ-Nr.	□ 24 x 30 mm Typ-Nr.	∅ 25 mm Typ-Nr.	Component layout				Circuit drawing
										Mounting dimensions	Technical drawing	Mounting dimensions	Technical drawing	
Position A : Basic position Position C : Momentary action Standard lock 311 Front : Plastic black	IP 65	LL	1 NC + 1 NO	M	UT	A			<b>51-438.036DF</b>	4	3	17	70	0.026
			2 NO	M	UT	A			<b>51-437.036DF</b>	4	3	17	71	0.026
		SA	1 NC + 1 NO	M	S	A			<b>51-141.025D2F</b>	3	17	66	0.026	
					S1	A			<b>51-141.022DF</b>	3	17	66	0.026	
			2 NC + 2 NO	M	S	A			<b>51-142.025D2F</b>	3	17	67	0.026	
			3 NC + 3 NO	M	S	A			<b>51-143.025D2F</b>	3	17	68	0.026	
			4 NC + 4 NO	M	S	A			<b>51-144.025D2F</b>	3	17	69	0.026	

Other lock numbers on request

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Keylock switch actuator 3 positions, flush mounting



### Essential Accessories:

Front bezel set for Keylock switch, flush mounting page 26

Maintain 90°  Momentary 42° 	Front protection	Switching system	Contacts	Switching action	Terminals	Key remove	$\varnothing$ 24 x 24 mm Typ-Nr.	$\square$ 24 x 30 mm Typ-Nr.	$\varnothing$ 25 mm Typ-Nr.	Mounting dimensions				
										Technical drawing	Circuit drawing			
<b>Keylock switch actuator 3 positions, flush mounting</b> Position C : Maintained action Position A : Basic position Position B : Maintained action Standard lock 311	IP 65	SA	2 NC + 2 NO	MA-0-MA	S1	A	<b>51-381.022DF</b>	<b>51-361.022DF</b>	<b>51-371.022DF</b>	3	4	65	0.027	
							C + B	<b>51-383.022DF</b>	<b>51-363.022DF</b>	<b>51-373.022DF</b>	3	4	65	0.027
							C+A+B	<b>51-382.022DF</b>	<b>51-362.022DF</b>	<b>51-372.022DF</b>	3	4	65	0.027
Position C : Maintained action Position A : Basic position Position B : Momentary action Standard lock 311	IP 65	SA	2 NC + 2 NO	MA-0-M	S1	A	<b>51-385.022DF</b>	<b>51-365.022DF</b>	<b>51-375.022DF</b>	3	4	64	0.027	
							C + A	<b>51-386.022DF</b>	<b>51-366.022DF</b>	<b>51-376.022DF</b>	3	4	64	0.027
Position C : Momentary action Position A : Basic position Position B : Maintained action Standard lock 311	IP 65	SA	2 NC + 2 NO	M-0-MA	S1	A	<b>51-387.022DF</b>	<b>51-367.022DF</b>	<b>51-377.022DF</b>	3	4	62	0.027	
							A + B	<b>51-388.022DF</b>	<b>51-368.022DF</b>	<b>51-378.022DF</b>	3	4	62	0.027
Position C : Momentary action Position A : Basic position Position B : Momentary action Standard lock 311	IP 65	SA	2 NC + 2 NO	M-0-M	S1	A	<b>51-384.022DF</b>	<b>51-364.022DF</b>	<b>51-374.022DF</b>	3	4	63	0.027	

Other lock numbers on request

Switching system: SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47




## Selector switch actuator 2 positions, flush mounting

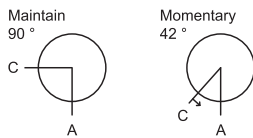
illuminative

Actuators usable for front dimensions:  $\square$  24 x 24 mm | 25 mm dia.



### Essential Accessories:

-  Front bezel set for Selector switch, flush mounting page 26
-  Lever, flush mounting page 24
-  Single-LED page 30



	Front protection	Switching system	Contacts	Switching action	Terminals	Typ-Nr.	Component layout	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Selector switch actuator 2 positions, flush mounting</b> Position A : Basic position Position C : Maintained action	IP 65	LL	1 NC	MA	UT	<b>52-476.036</b>	4	3	18	43	0.007
			1 NC + 1 NO	MA	UT	<b>52-473.036</b>	4	3	18	46	0.007
			1 NO	MA	UT	<b>52-475.036</b>	4	3	18	45	0.007
			2 NC	MA	UT	<b>52-472.036</b>	4	3	18	44	0.007
			2 NO	MA	UT	<b>52-471.036</b>	4	3	18	47	0.007
		SA	1 NC + 1 NO	MA	S	<b>52-271.0252</b>		3	18	42	0.006
				S1	<b>52-271.022</b>		3	18	39	0.006	
			2 NC + 2 NO	MA	S	<b>52-272.0252</b>		3	18	38	0.006
			3 NC + 3 NO	MA	S	<b>52-273.0252</b>		3	18	35	0.006
			4 NC + 4 NO	MA	S	<b>52-274.0252</b>		3	18	34	0.006
Position A : Basic position Position C : Momentary action	IP 65	LL	1 NC	M	UT	<b>52-436.036</b>	4	3	18	29	0.007
			1 NC + 1 NO	M	UT	<b>52-433.036</b>	4	3	18	32	0.007
			1 NO	M	UT	<b>52-435.036</b>	4	3	18	31	0.007
			2 NC	M	UT	<b>52-432.036</b>	4	3	18	30	0.007
			2 NO	M	UT	<b>52-431.036</b>	4	3	18	33	0.007
		SA	1 NC + 1 NO	M	S	<b>52-131.0252</b>		3	18	28	0.006
				S1	<b>52-131.022</b>		3	18	25	0.006	
			2 NC + 2 NO	M	S	<b>52-132.0252</b>		3	18	24	0.006
			3 NC + 3 NO	M	S	<b>52-133.0252</b>		3	18	21	0.006
			4 NC + 4 NO	M	S	<b>52-134.0252</b>		3	18	20	0.006

Switching system: LL = Low level switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

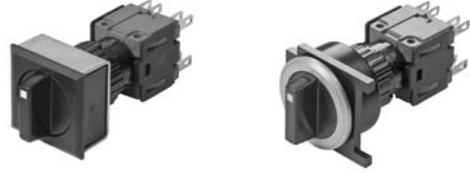
Terminals: UT = Universal terminal, S = Soldering terminal, S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Component layout from page 40, Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47




## Selector switch actuator 3 positions, flush mounting

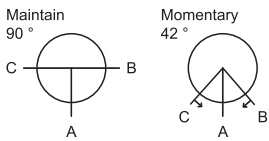
illuminative

Actuators usable for front dimensions:  $\square$  24 x 24 mm | 25 mm dia.



### Essential Accessories:

-  Front bezel set for Selector switch, flush mounting page 26
-  Lever, raised mounting page 24
-  Single-LED page 30



	Front protection	Switching system	Contacts	Switching action	Terminals	Typ-Nr.	Mounting dimensions	Technical drawing	Circuit drawing	
<b>Selector switch actuator 3 positions, flush mounting</b> Position C : Maintained action Position A : Basic position Position B : Maintained action	IP 40	SA	2 NC + 2 NO	MA-0-MA	S1	<b>52-571.022A</b>	3	5	19	0.015
				M-0-MA	S1	<b>52-574.022A</b>	3	5	17	0.015
Position C : Momentary action Position A : Basic position Position B : Momentary action	IP 40	SA	2 NC + 2 NO	MA-0-M	S1	<b>52-573.022A</b>	3	5	18	0.015
				M-0-M	S1	<b>52-572.022A</b>	3	5	16	0.015

Switching system: SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Switching action: MA = Maintained action, M = Momentary action

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Mounting dimensions from page 41, Technical drawing from page 42, Circuit drawing from page 47

## Front

### Lens plastic, raised mounting

	Lens	∅ 18 x 18 mm Typ-Nr.	∅ 18 x 24 mm Typ-Nr.	∅ 18 mm Typ-Nr.	
<b>Lens plastic, raised mounting</b> concave, illuminative	blue transparent	<b>51-954.6</b>	<b>51-904.6</b>		0.001
	colourless transparent	<b>51-954.7</b>	<b>51-904.7</b>		0.001
	green transparent	<b>51-954.5</b>	<b>51-904.5</b>		0.001
	orange transparent	<b>51-954.3</b>	<b>51-904.3</b>		0.001
	red transparent	<b>51-954.2</b>	<b>51-904.2</b>		0.001
	yellow transparent	<b>51-954.4</b>	<b>51-904.4</b>		0.001
flush, illuminative	blue transparent	<b>51-953.6</b>	<b>51-903.6</b>	<b>51-933.6</b>	0.001
	colourless transparent	<b>51-953.7</b>	<b>51-903.7</b>	<b>51-933.7</b>	0.001
	green transparent	<b>51-953.5</b>	<b>51-903.5</b>	<b>51-933.5</b>	0.001
	orange transparent	<b>51-953.3</b>	<b>51-903.3</b>	<b>51-933.3</b>	0.001
	red transparent	<b>51-953.2</b>	<b>51-903.2</b>	<b>51-933.2</b>	0.001
	smoked transparent	<b>51-953.1</b>	<b>51-903.1</b>	<b>51-933.1</b>	0.001
	yellow transparent	<b>51-953.4</b>	<b>51-903.4</b>	<b>51-933.4</b>	0.001
flush, illuminative (not recommended for film insert)	blue translucent	<b>51-951.6</b>	<b>51-901.6</b>	<b>51-931.6</b>	0.001
	colourless transparent	<b>51-955.7</b>	<b>51-905.7</b>	<b>51-935.7</b>	0.001
	green translucent	<b>51-951.5</b>	<b>51-901.5</b>	<b>51-931.5</b>	0.001
	green transparent	<b>51-955.5</b>	<b>51-905.5</b>	<b>51-935.5</b>	0.001
	orange translucent	<b>51-951.3</b>	<b>51-901.3</b>	<b>51-931.3</b>	0.001
	red translucent	<b>51-951.2</b>	<b>51-901.2</b>	<b>51-931.2</b>	0.001
	red transparent	<b>51-955.2</b>	<b>51-905.2</b>	<b>51-935.2</b>	0.001
	white translucent	<b>51-951.9</b>	<b>51-901.9</b>	<b>51-931.9</b>	0.001
	yellow translucent	<b>51-951.4</b>	<b>51-901.4</b>	<b>51-931.4</b>	0.001
	yellow transparent	<b>51-955.4</b>	<b>51-905.4</b>	<b>51-935.4</b>	0.001
flush, non-illuminative	black opaque	<b>51-951.0</b>	<b>51-901.0</b>	<b>51-931.0</b>	0.001
	grey opaque	<b>51-951.8</b>	<b>51-901.8</b>	<b>51-931.8</b>	0.001
concave, illuminative (not recommended for film insert)	colourless transparent		<b>51-906.7</b>		0.001
	green transparent		<b>51-906.5</b>		0.001
	red transparent		<b>51-906.2</b>		0.001
	yellow transparent		<b>51-906.4</b>		0.001




### Lens plastic, flush mounting

mat

	Lens	∅ 24 x 24 mm Typ-Nr.	∅ 24 x 30 mm Typ-Nr.	∅ 25 mm Typ-Nr.	
<b>Lens plastic, flush mounting</b> illuminative	blue transparent flush	<b>61-9671.6</b>	<b>61-9681.6</b>	<b>61-9642.6</b>	0.002
	colourless transparent flush	<b>61-9671.7</b>	<b>61-9681.7</b>	<b>61-9642.7</b>	0.002
	green transparent flush	<b>61-9671.5</b>	<b>61-9681.5</b>	<b>61-9642.5</b>	0.002
	orange transparent flush	<b>61-9671.3</b>	<b>61-9681.3</b>	<b>61-9642.3</b>	0.002
	red transparent flush	<b>61-9671.2</b>	<b>61-9681.2</b>	<b>61-9642.2</b>	0.002
	smoked transparent flush	<b>61-9671.1</b>	<b>61-9681.1</b>	<b>61-9642.1</b>	0.002
	yellow transparent flush	<b>61-9671.4</b>	<b>61-9681.4</b>	<b>61-9642.4</b>	0.002
non-illuminative	black opaque flush	<b>61-9771.0</b>	<b>61-9781.0</b>		0.002
	grey opaque flush	<b>61-9771.8</b>	<b>61-9781.8</b>		0.002
	white translucent flush	<b>61-9771.9</b>	<b>61-9781.9</b>		0.002



## Lens plastic with symbol, flush mounting


	Symbol	Lens	Ø 25 mm Typ-Nr.	
<b>Lens plastic with symbol, flush mounting</b> flush - level, illuminative	ON/OFF	blue transparent	<b>61-9643.602</b>	0.002
		colourless transparent	<b>61-9643.702</b>	0.002
		green transparent	<b>61-9643.502</b>	0.002
		red transparent	<b>61-9643.202</b>	0.002
	Ring	blue transparent	<b>61-9643.601</b>	0.002
		colourless transparent	<b>61-9643.701</b>	0.002
		green transparent	<b>61-9643.501</b>	0.002
		orange transparent	<b>61-9643.301</b>	0.002
		red transparent	<b>61-9643.201</b>	0.002
		yellow transparent	<b>61-9643.401</b>	0.002
	Stand by	blue transparent	<b>61-9643.603</b>	0.002
		colourless transparent	<b>61-9643.703</b>	0.002
		green transparent	<b>61-9643.503</b>	0.002
red transparent		<b>61-9643.203</b>	0.002	



The silvery coat is being applied on the lens (screen print) with an additional protective lacquer.

## Marking plate for lens round plastic, flush mounting


can be hot stamped

	Marking plate	Typ-Nr.	
<b>Marking plate for lens round plastic, flush mounting</b> only applicable with Lens round Typ-Nr. 61-9642.X	Plastic colourless transparent	<b>61-9707.7</b>	0.001



## Lens metal with spot, flush mounting

mat

	Lens	Ø 25 mm Typ-Nr.	
<b>Lens metal with spot, flush mounting</b>	Aluminium black flush	<b>61-9841.0A</b>	0.002
	Aluminium blue flush	<b>61-9841.6A</b>	0.002
	Aluminium gold flush	<b>61-9841.4A</b>	0.002
	Aluminium natural flush	<b>61-9841.8A</b>	0.002
	Aluminium olive-green flush	<b>61-9841.5A</b>	0.002
	Aluminium red flush	<b>61-9841.2A</b>	0.002





## Lens metal, flush mounting

mat

	Lens	Ø 25 mm Typ-Nr.	
<b>Lens metal, flush mounting</b> convex	Aluminium black	<b>61-9842.0</b>	0.003
	Aluminium blue	<b>61-9842.6</b>	0.003
	Aluminium gold	<b>61-9842.4</b>	0.003
	Aluminium natural	<b>61-9842.8</b>	0.003
	Aluminium olive-green	<b>61-9842.5</b>	0.003
	Aluminium red	<b>61-9842.2</b>	0.003
flush	Aluminium black	<b>61-9841.0</b>	0.002
	Aluminium blue	<b>61-9841.6</b>	0.002
	Aluminium gold	<b>61-9841.4</b>	0.002
	Aluminium natural	<b>61-9841.8</b>	0.002
	Aluminium olive-green	<b>61-9841.5</b>	0.002
	Aluminium red	<b>61-9841.2</b>	0.002




## Mushroom-head cap, flush mounting

	Mushroom had cap	Ø 32 mm Typ-Nr.	
<b>Mushroom-head cap, flush mounting</b>	Plastic black opaque	<b>61-9593.0</b>	0.004
	Plastic green opaque	<b>61-9593.5</b>	0.004
	Plastic red opaque	<b>61-9593.2</b>	0.004
	Plastic yellow opaque	<b>61-9593.4</b>	0.004



## Front bezel square for selector switch, raised mounting

	Front bezel	Typ-Nr.	
<b>Front bezel square for selector switch, raised mounting</b> 24 x 24 mm	Plastic black	<b>52-950.0</b>	0.001
26 x 26 mm	Plastic black	<b>52-952.0</b>	0.001



## Lever, raised mounting

with bar and marking dot

	Lever	Bar colour	Typ-Nr.	 kg
<b>Lever, raised mounting</b> illuminative	Plastic black	blue	<b>52-928.60</b>	0.001
		green	<b>52-928.50</b>	0.001
		orange	<b>52-928.30</b>	0.001
		red	<b>52-928.20</b>	0.001
		yellow	<b>52-928.40</b>	0.001
	Plastic grey	blue	<b>52-929.60</b>	0.001
		green	<b>52-929.50</b>	0.001
		orange	<b>52-929.30</b>	0.001
		red	<b>52-929.20</b>	0.001
		yellow	<b>52-929.40</b>	0.001
non-illuminative	Plastic black	black	<b>52-928.0</b>	0.001
	Plastic grey	grey	<b>52-929.8</b>	0.001
		white	<b>52-929.9</b>	0.001



## Lever, flush mounting

with bar and marking dot

	Lever	Bar colour	Typ-Nr.	 kg
<b>Lever, flush mounting</b> illuminative	Plastic black	blue	<b>61-9028.60</b>	0.001
		green	<b>61-9028.50</b>	0.001
		orange	<b>61-9028.30</b>	0.001
		red	<b>61-9028.20</b>	0.001
		yellow	<b>61-9028.40</b>	0.001
	Plastic grey	blue	<b>61-9029.60</b>	0.001
		green	<b>61-9029.50</b>	0.001
		orange	<b>61-9029.30</b>	0.001
		red	<b>61-9029.20</b>	0.001
		yellow	<b>61-9029.40</b>	0.001
non-illuminative	Plastic black	black	<b>61-9028.0</b>	0.001
		white	<b>61-9028.9</b>	0.001
	Plastic grey	grey	<b>61-9029.8</b>	0.001
		white	<b>61-9029.9</b>	0.001



## Legend frame

for devices 25 mm dia., flush mounting

	Typ-Nr.	Technical drawing	 kg
<b>Legend frame</b> 30 x 50 mm, adhesive, Aluminium black	<b>61-9980.0</b>	10	0.001



Technical drawing from page 42

## Legend plate insert

for Legend frame 61-9980.0

	Typ-Nr.	
<b>Legend plate insert</b> 14.5 x 23.5 mm, adhesive, Aluminium black	<b>704.968.1</b>	0.001
14.5 x 23.5 mm, adhesive, Aluminium natural	<b>704.968.0</b>	0.001



## Front bezel set for Indicators and Illuminated pushbutton, flush mounting

	Front bezel	∅ 24 x 24 mm Typ-Nr.	∅ 24 x 30 mm Typ-Nr.	∅ 25 mm Typ-Nr.	Mounting dimensions	
<b>Front bezel set for Indicators and Illuminated pushbutton, flush mounting</b>	Plastic black	<b>61-9930.0</b>	<b>61-9931.0</b>	<b>61-9933.10</b>	3	0.008
	Plastic silver	<b>61-9930.4</b>	<b>61-9931.4</b>		3	0.008
	Aluminium black			<b>61-9933.1</b>	3	0.006
	Aluminium blue			<b>61-9933.6</b>	3	0.006
	Aluminium gold			<b>61-9933.4</b>	3	0.006
	Aluminium natural			<b>61-9933.0</b>	3	0.006
	Aluminium olive-green			<b>61-9933.5</b>	3	0.006
	Aluminium red			<b>61-9933.2</b>	3	0.006



Mounting dimensions from page 41

## Front bezel set for Mushroom-head pushbutton, flush mounting

	Front bezel	∅ 40 mm Typ-Nr.	∅ 25 mm Typ-Nr.	Mounting dimensions	
<b>Front bezel set for Mushroom-head pushbutton, flush mounting</b>	Aluminium natural	<b>61-9934.8</b>		4	0.013
	Aluminium black		<b>61-9933.1</b>	4	0.006
	Aluminium blue		<b>61-9933.6</b>	4	0.006
	Aluminium gold		<b>61-9933.4</b>	4	0.006
	Aluminium natural		<b>61-9933.0</b>	4	0.006
	Aluminium olive-green		<b>61-9933.5</b>	4	0.006
	Aluminium red		<b>61-9933.2</b>	4	0.006
	Plastic black		<b>61-9933.10</b>	4	0.008



Mounting dimensions from page 41

## Front bezel set for Keylock switch, flush mounting

	Front bezel	∅ 24 x 24 mm Typ-Nr.	∅ 24 x 30 mm Typ-Nr.	∅ 25 mm Typ-Nr.	Mounting dimensions	
<b>Front bezel set for Keylock switch, flush mounting</b>	Plastic black	<b>61-9930.0</b>	<b>61-9931.0</b>	<b>61-9932.10</b>	3	0.008
	Plastic silver	<b>61-9930.4</b>	<b>61-9931.4</b>		3	0.008
	Aluminium black			<b>61-9932.1</b>	3	0.006
	Aluminium blue			<b>61-9932.6</b>	3	0.006
	Aluminium gold			<b>61-9932.4</b>	3	0.006
	Aluminium natural			<b>61-9932.0</b>	3	0.006
	Aluminium olive-green			<b>61-9932.5</b>	3	0.006
	Aluminium red			<b>61-9932.2</b>	3	0.006



With the round front bezel sets ∅25 mm the anti-twist ring is part of the sales-package.  
Mounting dimensions from page 41

## Front bezel set for Selector switch, flush mounting

	Front bezel	∅ 24 x 24 mm Typ-Nr.	∅ 25 mm Typ-Nr.	Mounting dimensions	
<b>Front bezel set for Selector switch, flush mounting</b>	Plastic black	<b>61-9936.0</b>		3	0.007
	Aluminium black		<b>61-9932.1</b>	3	0.006
	Aluminium blue		<b>61-9932.6</b>	3	0.006
	Aluminium gold		<b>61-9932.4</b>	3	0.006
	Aluminium natural		<b>61-9932.0</b>	3	0.006
	Aluminium olive-green		<b>61-9932.5</b>	3	0.006
	Aluminium red		<b>61-9932.2</b>	3	0.006
	Plastic black		<b>61-9932.10</b>	3	0.008



With the round front bezel sets ∅25 mm the anti-twist ring is part of the sales-package.  
Mounting dimensions from page 41

## Front protective cap

for flush - level lenses only for protection IP 68

	Front protective cap	Typ-Nr.	
<b>Front protective cap</b> for front bezel set 24 x 30 mm, flush mounting	Silicone natural transparent	<b>61-9927.2</b>	0.001
for front bezel set 25 mm dia., flush mounting	Silicone natural transparent	<b>84-9103.7</b>	0.001



### ATTENTION

when using the front protection cover for push buttons the external sealing in the front bezel set and the silicone bellows in the actuator are to be removed !

## Protective cover, raised mounting

	Ø 18 x 18 mm Typ-Nr.	Ø 18 x 24 mm Typ-Nr.	Technical drawing	
<b>Protective cover, raised mounting</b> hinged, transparent, with means for sealing	<b>51-920</b>		2	0.002
		<b>51-925</b>	3	0.002



Technical drawing from page 42

## Protective cover, flush mounting

	Ø 24 x 24 mm Typ-Nr.	Ø 24 x 30 mm Typ-Nr.	Ø 25 mm Typ-Nr.	Mounting dimensions	Technical drawing	
<b>Protective cover, flush mounting</b> hinged, transparent, with means for sealing	<b>61-9921.0</b>			3	7	0.006
		<b>61-9922.0</b>		3	8	0.006
slide by side, with means not for sealing			<b>61-9924.0</b>	3	9	0.006



Mounting dimensions from page 41, Technical drawing from page 42

## Blind plug, raised mounting

	Blind plug	Ø 18 x 18 mm Typ-Nr.	Ø 18 x 24 mm Typ-Nr.	Ø 18 mm Typ-Nr.	Mounting dimensions	
<b>Blind plug, raised mounting</b>	Plastic black	<b>51-948.0</b>	<b>51-947.0</b>	<b>51-949.0</b>	1	0.003

Blind plugs fit also in mounting holes no. 2  
Mounting dimensions from page 41




## Blind plug, flush mounting

	Blind plug	Ø 24 x 24 mm Typ-Nr.	Ø 24 x 30 mm Typ-Nr.	Ø 25 mm Typ-Nr.	Mounting dimensions	Technical drawing	
<b>Blind plug, flush mounting</b>	Plastic black	<b>61-9451.0</b>	<b>61-9452.0</b>		3		0.006
				<b>61-9453.0</b>	3	11	0.006

Mounting dimensions from page 41, Technical drawing from page 42



## Master key

	Typ-Nr.	
<b>Master key</b> Lock numbers 311 ... 445 (DOM)	<b>31-989.300</b>	0.006



## Spare key

	Typ-Nr.	
<b>Spare key</b> Key lock switch, standard lock 311 (DOM)	<b>31-989.311</b>	0.006



Other lock numbers on request

## EMC Key protection cap

	Typ-Nr.	
<b>EMC Key protection cap</b> Plastic black, for lock type DOM	<b>31-985.0</b>	0.005



## Backside

### PCB plug-in base

	Terminals	Typ-Nr.	Component layout	
<b>PCB plug-in base</b> 16.4 mm dia. x 9.8 mm for Low level switching element, Pins axial	P	<b>31-940</b>	2	0.002
17.8 x 12.9 mm x 9.8 mm for Snap-action switching element 2.8 mm, Pins axial	P	<b>31-942</b>	3	0.002
17.9 x 17.9 x 8.4 mm for Low level switching element, Pins bent at right-angle	P	<b>31-941</b>	1	0.004




PCB plug-in base Pins right-angle : With the extendable mounting the distance between plug-in base and PCB can be varied up to 3 mm.

Terminals: P = PCB terminal


Component layout from page 40

### Multi-plug housing

	Typ-Nr.	
<b>Multi-plug housing</b> for Switching block	<b>51-943.0</b>	0.005




## Flat receptacle

	Typ-Nr.	
<b>Flat receptacle</b> 2.0 x 0.5 mm for Universal terminal	<b>31-945</b>	0.001
2.8 x 0.5 mm for Multi-plug housing	<b>51-943.1</b>	0.001
2.8 x 0.5 mm for Plug-in terminal	<b>31-946</b>	0.001



## Insulation sleeve

	Typ-Nr.	
<b>Insulation sleeve</b> Cover Plug-in terminals for snap-action switching element 2.8 mm	<b>01-928</b>	0.001
for Flat receptacle 31-945	<b>31-928</b>	0.001
for Flat receptacle 31-946	<b>31-929</b>	0.001




## Terminal cover

	Typ-Nr.	
<b>Terminal cover</b>	<b>01-929</b>	0.010



## Illumination

### Filament lamp

	Socket	Operating voltage/-current	Typ-Nr.	
<b>Filament lamp</b>	T1 3/4 MG	12 VAC/DC, 75 mA	<b>10-1309.1309</b>	0.001
		14 VAC/DC, 80 mA	<b>10-1310.1319</b>	0.001
		18 VAC/DC, 40 mA	<b>10-1311.1249</b>	0.001
		24 VAC/DC, 35 mA	<b>10-1312.1229</b>	0.001
		28 VAC/DC, 30 mA	<b>10-1313.1209</b>	0.001
		28 VAC/DC, 40 mA	<b>10-1313.1249</b>	0.001
		36 VAC/DC, 20 mA	<b>10-1316.1179</b>	0.001
		36 VAC/DC, 30 mA	<b>10-1316.1209</b>	0.001
		48 VAC/DC, 20 mA	<b>10-1319.1179</b>	0.001
		48 VAC/DC, 25 mA	<b>10-1319.1199</b>	0.001
		6 VAC/DC, 120 mA	<b>10-1306.1349</b>	0.001
		6.3 VAC/DC, 200 mA	<b>10-1307.1369</b>	0.001



## Single-LED

Single-LED	Socket	Light colour	Operating voltage/-current	Typ-Nr.		
Single-LED	T1 3/4 MG	blue	12 VAC/DC, 7/14 mA	10-2J09.1066	0.002	
			24 VAC/DC, 7/14 mA	10-2J12.1066	0.002	
			28 VAC/DC, 7/14 mA	10-2J13.1066	0.002	
			48 VAC/DC, 4/8 mA	10-2J19.1046	0.002	
			6 VDC, 15 mA	10-2J06.3146	0.002	
			12 VAC/DC, 4/7 mA	10-2J09.1065	0.002	
		green	24 VAC/DC, 4/7 mA	10-2J12.1065	0.002	
			28 VAC/DC, 4/7 mA	10-2J13.1065	0.002	
			48 VAC/DC, 2/4 mA	10-2J19.1045	0.002	
			6 VDC, 7 mA	10-2J06.3145	0.002	
			red	12 VAC/DC, 7/14 mA	10-2J09.1062	0.002
				24 VAC/DC, 7/14 mA	10-2J12.1062	0.002
		28 VAC/DC, 7/14 mA		10-2J13.1062	0.002	
		48 VAC/DC, 4/8 mA		10-2J19.1042	0.002	
		6 VDC, 15 mA		10-2J06.3142	0.002	
		12 VAC/DC, 7/14 mA		10-2J09.1069	0.002	
		white diffuse	24 VAC/DC, 7/14 mA	10-2J12.1069	0.002	
			28 VAC/DC, 7/14 mA	10-2J13.1069	0.002	
			48 VAC/DC, 4/8 mA	10-2J19.1049	0.002	
			6 VDC, 15 mA	10-2J06.3149	0.002	
			yellow	12 VAC/DC, 7/14 mA	10-2J09.1064	0.002
				24 VAC/DC, 7/14 mA	10-2J12.1064	0.002
		28 VAC/DC, 7/14 mA		10-2J13.1064	0.002	
		48 VAC/DC, 4/8 mA		10-2J19.1044	0.002	
6 VDC, 15 mA	10-2J06.3144	0.002				



Note:  
AC operation through half-wave rectifier possible, slight flickering can occur.

## Series resistor

for lamp voltage reduction

Series resistor	Operating voltage	Typ-Nr.	
10 kΩ, for filament lamp 48 VAC, 25 mA	230/240 V	02-904.7	0.003
2.7 kΩ, for filament lamp 48 VAC, 25 mA	110 V	02-904.0	0.003
3.3 kΩ, for filament lamp 48 VAC, 25 mA	125 V	02-904.1	0.003
4.7 kΩ, for filament lamp 48 VAC, 25 mA	145 V	02-904.3	0.003



Please keep to the country specific security rules.

## Terminal plate empty

for fitting with series resistors

Terminal plate empty	Typ-Nr.	
10 spaces 125 x 60 x 15 mm	02-912.2	0.045
15 spaces 187.5 x 60 x 15 mm	02-912.3	0.090
20 spaces 250 x 60 x 15 mm	02-912.4	0.095
5 spaces 62.5 x 60 x 15 mm	02-912.1	0.025





## Assembling

### Fixing nut

	Typ-Nr.	
<b>Fixing nut</b> Metal, specifically for keylock switches	<b>31-991</b>	0.005



### Anti-twist ring

for Key lock- and Selector switch

	Typ-Nr.	
<b>Anti-twist ring</b>	<b>51-910</b>	0.001



### Lens remover

	Typ-Nr.	
<b>Lens remover</b> for flush mounting	<b>61-9730.0</b>	0.011
for raised mounting	<b>02-905</b>	0.011



### Lamp remover


	Typ-Nr.	
<b>Lamp remover</b>	<b>61-9740.0</b>	0.003



#### CAUTION


A switching process might be released when replacing the lamp/LED !

### Mounting tool

	Typ-Nr.	
<b>Mounting tool</b>	<b>01-907</b>	0.020




### Dismantling tool

	Typ-Nr.	
<b>Dismantling tool</b> for dismantling of Lens, Lens holder and Switching element block	<b>51-938</b>	0.027



## Flat receptacle remover

	Typ-Nr.	 kg
<b>Flat receptacle remover</b> for removing the Flat receptacle of the Multi-plug in housing	<b>51-943.9</b>	0.001



## Actuator with snap-action switching element

### Switching system

Self-cleaning, double-break, snap action switching system (with contact gap 2 x 0.5 mm).  
 1 normally closed or 1 normally open contact per element.  
 Snap-action switching elements with soldering terminals at the sides: up to 4 switching element can be on a pushbutton (max. 4 normally closed and 4 normally open contacts).  
 Snap-action switching element with axial plug-in terminals 2.8 mm stachable, only 1 switching element can be on a pushbutton.

### Material

**Material of contact**  
 Gold plated silver

**Switch housing**  
 Axial soldering-/plug-in terminal 2.8 mm:  
 Diallylphthalate DAP, Polyamide 66, Polysulfone, heat-resistant and self-extinguishing.  
 Soldering terminal: PA 6.6 Ultramid

**Actuator housing**  
 Polyetherimide, self-extinguishing

### Mechanical characteristics

**Terminals**  
 Snap-action switching element with tinned soldering terminals at the sides:  
 Max. wire diameter 2 wires à 1.2 mm  
 Max. wire cross-section of stranded cable 1 x 1 mm<sup>2</sup>

Snap-action switching element with axial soldering terminals, which can also be used as plug-in terminals 2.8 x 0.5 mm:  
 Max. wire diameter 2 wires of 1 mm  
 Max. wire cross-section of stranded cable 2 of 0.75 mm<sup>2</sup> or 1 x 1.0 mm<sup>2</sup>

**Actuating torque**  
 2.5 Ncm ... 5.5 Ncm, depending on the number of switching elements. Measured at the key or lever of the keylock- or selector switch.

**Actuating force**  
 4 N ... 6 N, depending on the number of switching elements

**Actuating travel**  
 Illuminated pushbutton 3 mm

Keylock-/selector switch actuator 2 positions:  
 1x ca. 42° deflection momentary action  
 1x ca. 90° deflection maintained action

**Rebound time**  
 ≤5ms

**Mechanical lifetime**

Momentary action	2 million cycles of operation
Maintained action	1 million cycles of operation
Keylock switch	50 000 cycles of operation

### Electrical characteristics

**Standards**  
 IEC 61058, EN 61058

**Rated voltage**  
 250 VAC/VDC

**Rated current**  
 5 A

**Contact resistance**  
 Starting value (initial) ≤50 mΩ

**Electrostatic discharge (ESD)**  
 ≤15 KV (Keylock switch)

**Conventional free air thermal current**  
 5 A  
 The maximum current in continuous operation and at ambient temperature not exceeding the quoted maximum values.

**Switch rating**  
 250 VAC, 5 A (cosφ 1)  
 250 VAC, 3 A (cosφ 0,3)

Switch rating AC (cosφ 0,7)

Voltage	125 VAC	250 VAC
Current	3 A	2 A

Switch rating DC (inductive) L:R = 30 ms

Voltage	24 VDC	60 VDC	110 VDC	220 VDC
Current	2 A	0.7 A	0.2 A	0.1 A

**Electric strength**  
 2500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

**Protection class**  
 II

### Environmental conditions

**Storage temperature**  
 -40 °C ... +85 °C

**Service temperature**  
 -25 °C ... +55 °C  
 For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

**Protection degree**  
 IP 65 front side, as per IEC 60529

**Shock resistance**  
 (Single impacts, semi-sinusoidal)  
 15 g for 11 ms, as per IEC 60512-4-3, IEC 60068-2-27

**Vibration resistance**  
 (Sinusoidal)  
 10 g at 10 Hz ... 1500 Hz, amplitude 1.5 mm, as per IEC 60512-4-4, IEC 60068-2-6

**Climate resistance**  
 Standard condition, as per IEC 60068-2-3 and 2-30  
 Changing condition, as per IEC 60068-2-14 and 2-33

### Approvals

**Approbations**  
 CB (IEC 61058)  
 CSA  
 ENEC (EN 61058)  
 Germanischer Lloyd  
 UL

Declaration of conformity  
CE

## Actuator with snap-action switching element block (Keylock- and Selector switch 3 positions)

### Switching system

Self-cleaning, double-break, snap action switching system  
1 normally closed or 1 normally open contact per element.

### Material

**Material of contact**  
Gold plated hardsilver

**Switch housing**  
Diallylphthalate (DAP), heat-resistant and self-extinguishing

**Actuator housing**  
Polyetherimide, self-extinguishing

### Mechanical characteristics

**Terminals**  
Soldering terminal which can also be used as plug-in terminal  
2.8 x 0.5 mm:  
Max. wire diameter 2 wires of 1 mm  
Max. wire cross-section of stranded cable 2 x 0.75 mm<sup>2</sup>

**Actuating torque**  
2.5 Ncm ... 5.5 Ncm, depending on the number of switching elements. Measured at the key or lever of the keylock- or selector switch.

**Actuating travel**  
Keylock-/selector switch actuator with 3 positions  
2x ca. 42° deflection momentary action  
2x ca. 90° deflection maintained action

**Rebound time**  
≤5ms

**Mechanical lifetime**  
Keylock switch 50 000 cycles of operation  
Selector switch 100 000 cycles of operation

### Electrical characteristics

**Electrostatic discharge (ESD)**  
≤15 KV (Keylock switch)

**Conventional free air thermal current**  
5 A  
The maximum current in continuous operation and at ambient temperature not exceeding the quoted maximum values.

**Switch rating**  
250 VAC, 5 A (cosφ 0,75)

**Electric strength**  
2500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

**Protection class**  
II

### Environmental conditions

**Storage temperature**  
-40 °C ... +85 °C

**Service temperature**  
-25 °C ... +55 °C  
for selector switches mounted as a block, make sure the heat can escape freely

**Protection degree**  
Front side, as per IEC 60529  
IP 65 keylock switch  
IP 40 selector switch

### Approvals

**Approbations**  
CB (IEC 61058)  
CSA  
ENEC (EN 61058)  
Germanischer Lloyd  
UL

**Declaration of conformity**  
CE

## Actuator with low level switching element

### Switching system

This low level switching element was designed for switching low powers in electronic circuits. The mechanism assures reliable switching of loads ranging from a few μA / μV up to 100 mA / 42 VAC/ DC.

Single-break momentary contact, as normally open or normally closed with 4 independent points of contact. 2 momentary contacts per switching element; combination of normally open and normally closed is possible.

Special features are the long life, extremely short rebound time and stable contact resistance.

### Material

**Material of contact**  
Gold plated

**Switch housing**  
Polysulfone, heat-resistant and self-extinguishing

**Actuator housing**  
Polyetherimide, self-extinguishing

### Mechanical characteristics

**Terminals**  
The universal terminals permit these units to be mounted on printed circuit boards (PCB). These terminals can also be used as soldering or plug-in terminals.

For these terminals we can also supply a plug-in base which, when soldered on to the board, enables the switch to be plugged in.

Soldering terminal:  
Max. wire diameter 2 wires à 0.8 mm  
Max. wire cross-section of stranded cable 1x 0.75 mm<sup>2</sup>

Plug-in terminal 2.0 x 0.5 mm

**Actuating torque**  
2.5 Ncm ... 5.5 Ncm, measured at the key or lever of the keylock- or selector switch

**Actuating force**

3 N ... 3,5 N

**Actuating travel**

Illuminated pushbutton 3 mm

Keylock-/selector switch actuator 2 positions:

1x ca. 42° deflection momentary action

1x ca. 90° deflection maintained action

**Rebound time**

Typ. <100 µs

**Mechanical lifetime**

Momentary action 5 million cycles of operation

Maintained action 1 million cycles of operation

Keylock switch 50 000 cycles of operation

**Electrical characteristics****Contact resistance**

Starting value (initial) ≤50 mΩ

**Electrostatic breakdown value**

≤15 KV (Keylock switch)

**Switch rating**

10 µA, 100 µV to 100 mA at 42 VAC/VDC

**Electric strength**

2500 VAC, 50 Hz, 1 min. between all terminals and earth, as per IEC 60512-2-11

**Environmental conditions****Storage temperature**

-40 °C ... +85 °C

**Service temperature**

-25 °C ... +55 °C

For indicators and illuminated pushbuttons mounted as a block, make sure the heat can escape freely.

**Protection degree**

IP 65 front side, as per IEC 60529

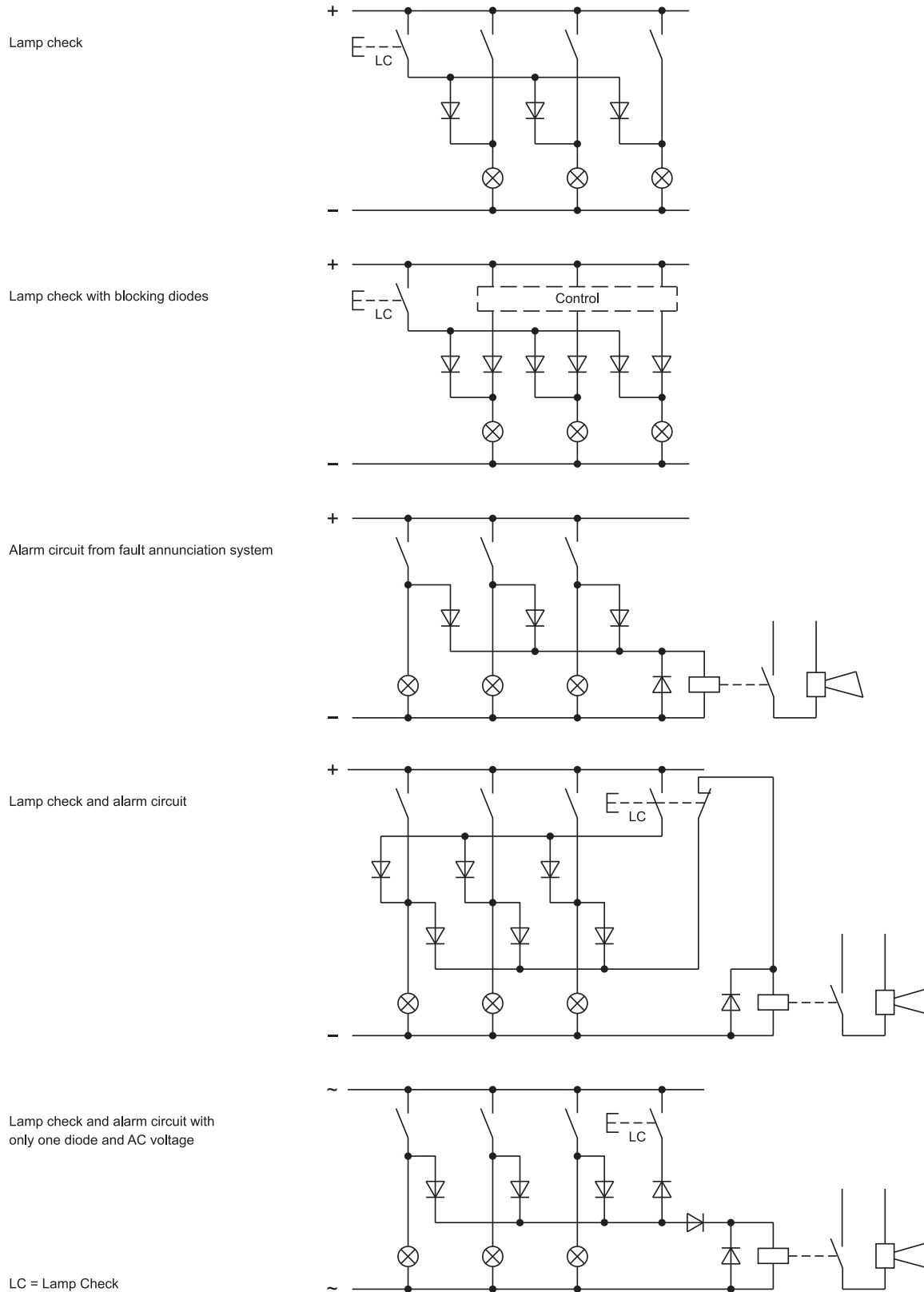
**Shock resistance**

(Single impacts, semi-sinusoidal)

15 g for 11 ms, as per IEC 60512-4-3, IEC 60068-2-27

## Diode element

When indicators and illuminated pushbuttons equipped with diodes, the user is able to perform a lamp check or wire an alarm circuit simply with a considerable saving of space.



## Suppressor circuits

When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12 VDC) see Fig. 2.

The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage ( $V_R$ ) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

**To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!**

Switching with inductive load  
Fig. 1



Counter emf  
over load without free-wheeling diode  
Fig. 2



## General notes

### 1. Engraving

In addition to the most commonly used world languages, in DIN 1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish.

Red, blue and black lenses are filled with white colour. Other colour lenses are filled in black. Standard height of letters is 2 mm. If the height is not specified, we will supply 2 mm engraved letters.

### 2. Hot stamping

For larger series it is worth considering markings by means of hot stamping. We will be pleased to advise you.

For letters and figures, typefaces with 2.5 mm, 3 mm and 4 mm are available.

### 3. Film inserts

Instead of using engraving the lenses can be fitted with transparent film inserts, as an alternative. For this purpose, though, it is advisable to use transparent lenses.

In the case of use of a smoke-black lens the fitted film becomes readable only if the lamp is on.

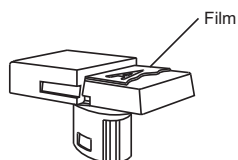
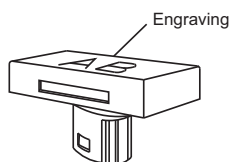
The film thickness is 0.2 mm.

**Important :** Consider pushbutton mounting orientation before specifying engraving characters !

## Lenses for indicators and illuminated pushbuttons, raised mounting

All dimensions in mm

Front size (Lens)	Film insert max. size	Height of letters h	Number of lines	Number of (target value) capital letters per line	Number of (target value) small letters per line	Image
18 dia. (15.8 dia.)	12.8 dia.	2	3	6	6	B4
		3	2	5	6	B4
		4	2	3	4	B4
		5	1	2	3	B4
		6	1	2	3	B4
		8	1	2	2	B4
18 x 18 (15.3 x 15.3)	12.7 x 12.7	2	4	7 - 8	8	B3
		3	3	6 - 7	7	B3
		4	2	4 - 5	5	B3
		5	2	3 - 4	4	B3
		6	1	3	3 - 4	B3
		8	1	2 - 3	2 - 3	B3
18 x 24 (15.3 x 21.5)	12.7 x 18.7	2	4	11	12	B1
			5	7 - 8	8	B2
		3	3	9 - 10	10 - 11	B1
			4	6 - 7	7	B2
		4	2	7	7 - 8	B1
			3	4 - 5	5	B2
		5	2	5 - 6	6	B1
				3 - 4	4	B2
		6	1	4 - 5	5	B1
			2	3	3 - 4	B2
		8	1	3 - 4	3 - 4	B1
				2 - 3	2 - 3	B2



B1



B2



B3



B4





## Lenses for indicators and illuminated pushbuttons, flush mounting

All dimensions in mm

Front size (Lens)	Film insert max. size	Height of letters h	Number of lines	Number of (target value) capital letters per line	Number of (target value) small letters per line	Image
24 x 24 (18 x 18)	15.1 x 15.1	2	4	8 - 9	9	B3
		3	3	7 - 8	8	B3
		4	2	4 - 5	5	B3
		5	2	4	4 - 5	B3
		6	1	4	4	B3
		8	1	2 - 3	2 - 3	B3
24 x 30 (18 x 24)	15.1 x 21	2	4	12	13	B1
			5	8 - 9	9	B2
		3	3	10 - 11	11 - 12	B1
			4	7 - 8	8	B2
		4	2	7	8	B1
			3	4 - 5	5	B2
		5	2	5 - 6	6	B1
				4	4 - 5	B2
		6	1	4 - 5	5	B1
			2	3	3 - 4	B2
		8	1	3 - 4	3 - 4	B1
				2 - 3	2 - 3	B2
25 dia. (19.7 dia.)	Marking plate	2	3	6	6	B4
		3	2	5	6	B4
		4	2	3	4	B4
		5	1	2	3	B4
		6	1	2	3	B4
		8	1	2	2	B4



## Component layout

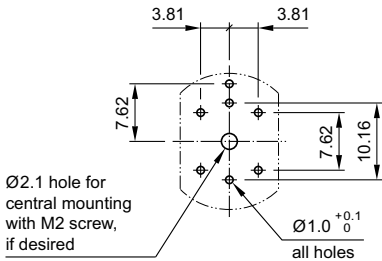
### 1 PCB plug-in base page 28



### 2 PCB plug-in base page 28



### 3 PCB plug-in base page 28



4 Indicator actuator page 7 | Illuminated pushbutton actuator page 8 | Keylock switch 2 positions page 9 | Selector switch 2 positions page 11 | Indicator actuator, flush mounting page 13 | Illuminated pushbutton actuator, flush mounting page 14 | Keylock switch actuator 2 positions, flush mounting page 15 | Selector switch actuator 2 positions, flush mounting page 19

Terminal (rearside)

PCB layout (conductor side)



## Mounting dimensions

1 Indicator actuator page 7 | Illuminated pushbutton actuator page 8 | Blind plug, raised mounting page 27

18 x 18 mm

18 x 24 mm

Ø18 mm



2 Keylock switch 2 positions page 9 | Keylock switch 3 positions page 10 | Selector switch 2 positions page 11 | Selector switch 3 positions page 12

18 x 18 mm

18 x 24 mm

Ø18 mm



3 Indicator actuator, flush mounting page 13 | Illuminated pushbutton actuator, flush mounting page 14 | Keylock switch actuator 2 positions, flush mounting page 15 | Keylock switch actuator 3 positions, flush mounting page 18 | Selector switch actuator 2 positions, flush mounting page 19 | Selector switch actuator 3 positions, flush mounting page 20 | Front bezel set for Indicators and Illuminated pushbutton, flush mounting page 25 | Front bezel set for Keylock switch, flush mounting page 26 | Front bezel set for Selector switch, flush mounting page 26 | Protective cover, flush mounting page 27 | Blind plug, flush mounting page 27

Ø25 mm

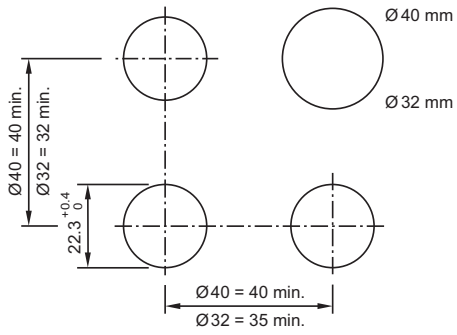
24 x 30 mm

24 x 24 mm



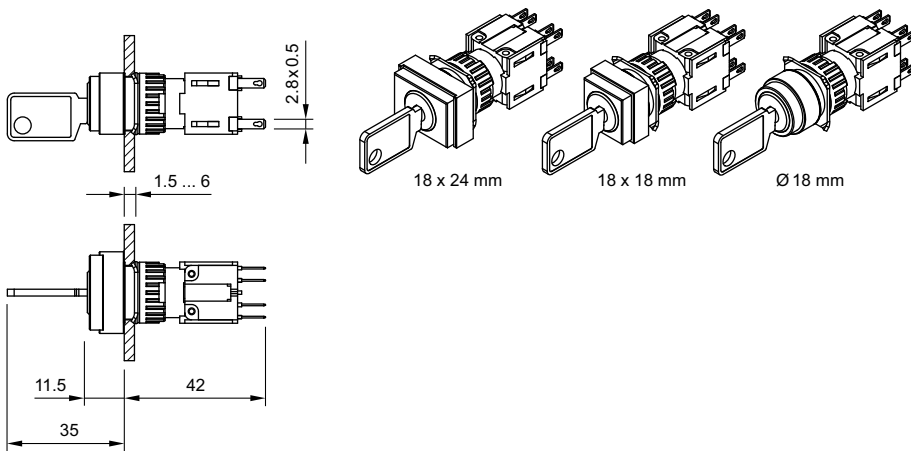
- Hole spacing min. 26 mm / min. 26 mm by using of the round front protective cap 84-9103.7
- Hole spacing min. 31 mm / min. 25 mm by using of the rectangular front protectice cap 61-9927.2

## 4 Front bezel set for Mushroom-head pushbutton, flush mounting page 25

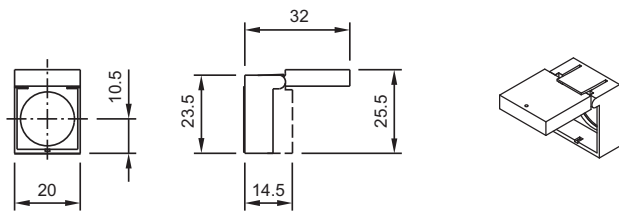


## Technical drawing

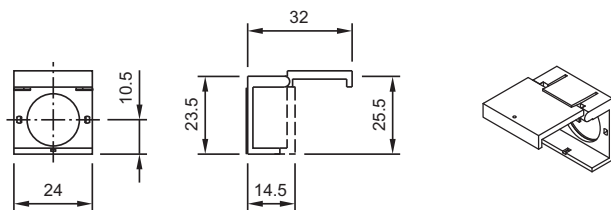
### 1 Keylock switch 3 positions page 10



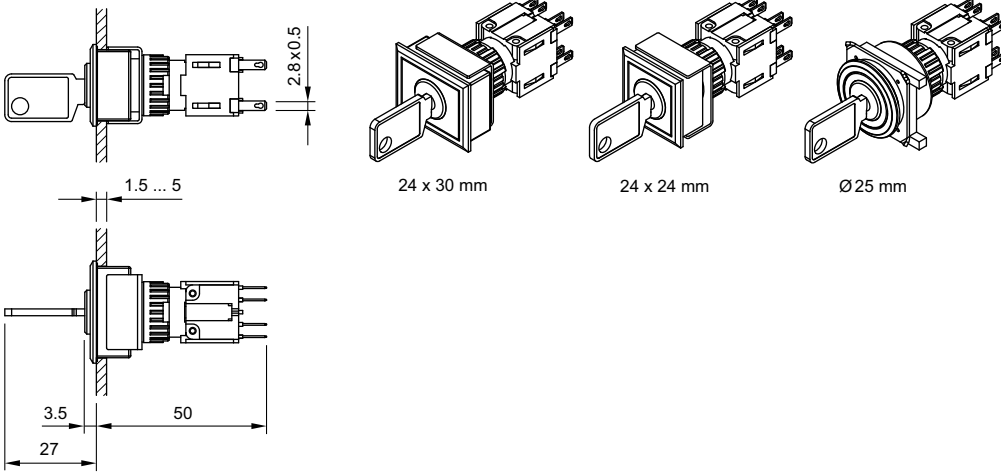
### 2 Protective cover, raised mounting page 27



### 3 Protective cover, raised mounting page 27



**4 Keylock switch actuator 3 positions, flush mounting** page 18



**5 Selector switch actuator 3 positions, flush mounting** page 20



**6 Selector switch 3 positions** page 12



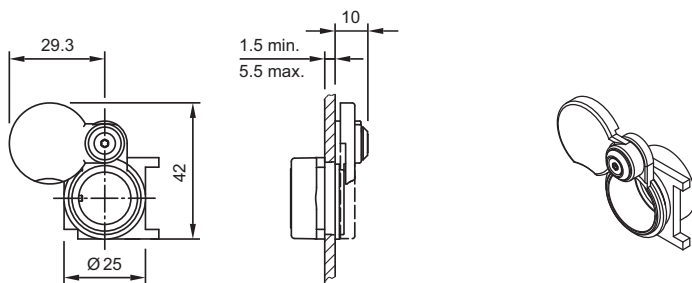
**7 Protective cover, flush mounting** page 27



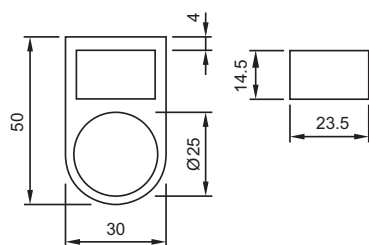
**8 Protective cover, flush mounting** page 27



**9 Protective cover, flush mounting** page 27



**10 Legend frame** page 24



**11 Blind plug, flush mounting** page 27



## 12 Indicator actuator page 7

Soldering terminal	Soldering terminal (also pluggable)	Universal terminal	Universal terminal + diodes
L	L1	U	U+D
23	26	35	-
1D, 2D			35

## 13 Illuminated pushbutton actuator page 8

	Soldering terminal	Soldering terminal (also pluggable)	Universal terminal	Combined terminal + diodes
	L	L1	U	H+D
1NC+1NO	28	36	-	-
2NC+2NO	35.5	-	-	-
3NC+3NO	43	-	-	-
4NC+4NO	50.5	-	-	-
1NC+1NO+D	-	-	-	43.5
2NO+2NC+D	-	-	-	51
1NC, 1NO, 1NC+1NO, 2NC, 2NO	35			-

## 14 Keylock switch 2 positions page 9

	Soldering terminal	Soldering terminal (also pluggable)	Universal terminal
	L	L1	U
1NC+1NO	26.5	36	-
2NC+2NO	34	-	-
3NC+3NO	41.5	-	-
4NC+4NO	49	-	-
1NC, 1NO, 1NC+1NO, 2NC, 2NO	35.5		

## 15 Indicator actuator, flush mounting page 13

Soldering terminal		Soldering terminal (also pluggable)		Universal terminal	
L	L1	U			
31	34	44			

## 16 Illuminated pushbutton actuator, flush mounting page 14

	Soldering terminal		Soldering terminal (also pluggable)		Universal terminal	
	L	L1	U			
1NC+1NO	36.5	44	-	-	-	
2NC+2NO	44	-	-	-	-	
3NC+3NO	51.5	-	-	-	-	
4NC+4NO	59	-	-	-	-	
1NC, 1NO, 1NC+1NO, 2NC, 2NO			44			

## 17 Keylock switch actuator 2 positions, flush mounting page 15

	Soldering terminal		Soldering terminal (also pluggable)		Universal terminal	
	L	L1	U			
1NC+1NO	35	44.5	-	-	-	
2NC+2NO	42.5	-	-	-	-	
3NC+3NO	50	-	-	-	-	
4NC+4NO	57.5	-	-	-	-	
1NC, 1NO, 1NC+1NO, 2NC, 2NO			44.5			



## 18 Selector switch actuator 2 positions, flush mounting page 19

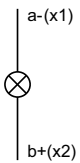
	Soldering terminal	Soldering terminal (also pluggable)	Universal terminal
	L	L1	U
1NC+1NO	41	48	-
2NC+2NO	48.5	-	-
3NC+3NO	56	-	-
4NC+4NO	63.5	-	-
1NC, 1NO, 1NC+1NO, 2NC, 2NO	48		

## 19 Selector switch 2 positions page 11

	Soldering terminal	Soldering terminal (also pluggable)	Universal terminal	Combined terminal + diodes
	L	L1	U	H+D
1NC+1NO	32	36	-	-
2NC+2NO	39.5	-	-	-
3NC+3NO	47	-	-	-
4NC+4NO	54.5	-	-	-
1NC+1NO+D	-	-	-	43.5
2NC+2NO+D	-	-	-	51
1NC, 1NO, 1NC+1NO, 2NC, 2NO	39			

## Circuit drawing

### 1 Indicator actuator page 7 | Indicator actuator, flush mounting page 13



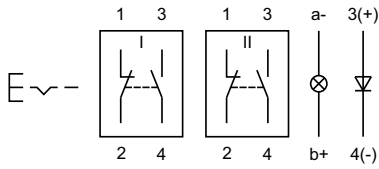
### 2 Illuminated pushbutton actuator page 8 | Illuminated pushbutton actuator, flush mounting page 14



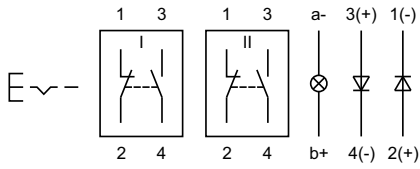
### 3 Illuminated pushbutton actuator page 8 | Illuminated pushbutton actuator, flush mounting page 14



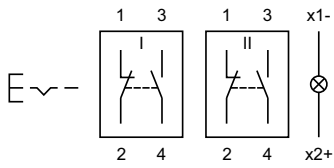
4 Illuminated pushbutton actuator page 8



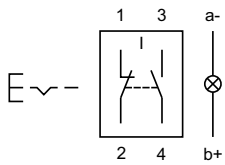
5 Illuminated pushbutton actuator page 8



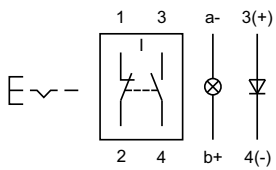
6 Illuminated pushbutton actuator page 8 | Illuminated pushbutton actuator, flush mounting page 14



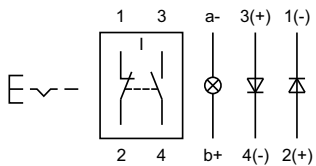
7 Illuminated pushbutton actuator page 8 | Illuminated pushbutton actuator, flush mounting page 14



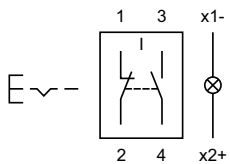
8 Illuminated pushbutton actuator page 8



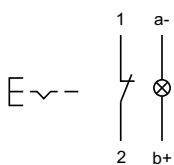
9 Illuminated pushbutton actuator page 8



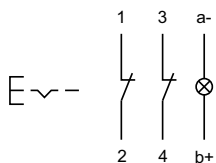
10 Illuminated pushbutton actuator page 8 | Illuminated pushbutton actuator, flush mounting page 14



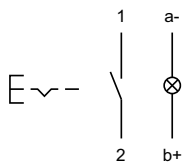
11 Illuminated pushbutton actuator page 8 | Illuminated pushbutton actuator, flush mounting page 14



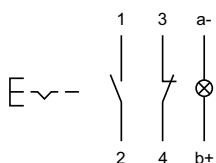
**12 Illuminated pushbutton actuator** page 8 | **Illuminated pushbutton actuator, flush mounting** page 14



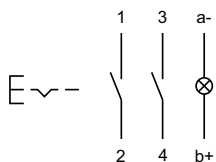
**13 Illuminated pushbutton actuator** page 8 | **Illuminated pushbutton actuator, flush mounting** page 14



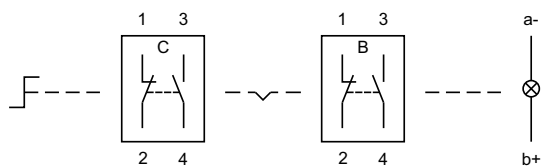
**14 Illuminated pushbutton actuator** page 8 | **Illuminated pushbutton actuator, flush mounting** page 14



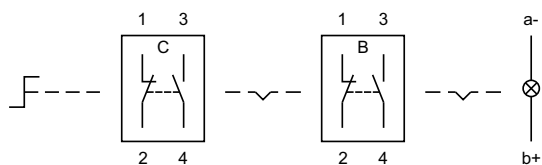
**15 Illuminated pushbutton actuator** page 8 | **Illuminated pushbutton actuator, flush mounting** page 14



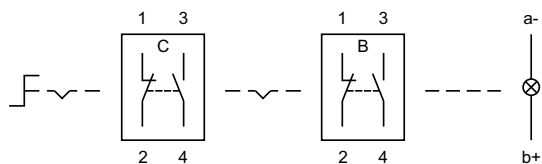
**16 Selector switch 3 positions** page 12 | **Selector switch actuator 3 positions, flush mounting** page 20



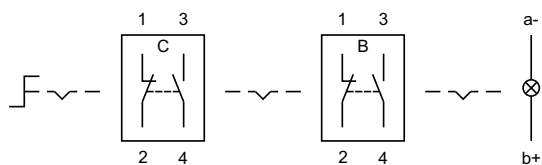
**17 Selector switch 3 positions** page 12 | **Selector switch actuator 3 positions, flush mounting** page 20



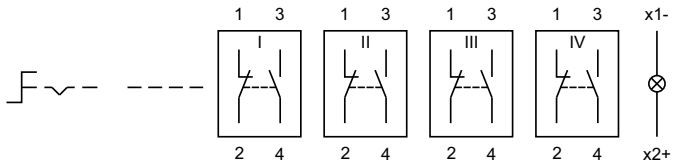
**18 Selector switch 3 positions** page 12 | **Selector switch actuator 3 positions, flush mounting** page 20



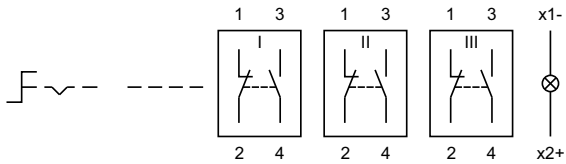
**19 Selector switch 3 positions** page 12 | **Selector switch actuator 3 positions, flush mounting** page 20



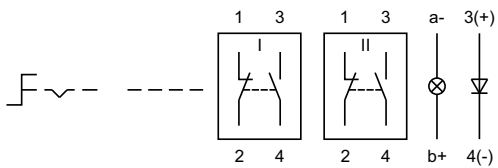
20 Selector switch 2 positions page 11 | Selector switch actuator 2 positions, flush mounting page 19



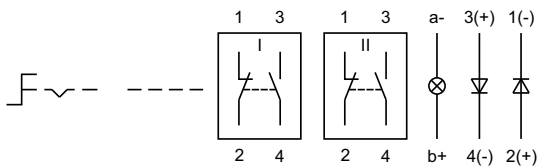
21 Selector switch 2 positions page 11 | Selector switch actuator 2 positions, flush mounting page 19



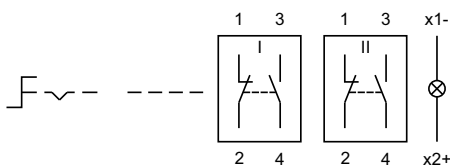
22 Selector switch 2 positions page 11



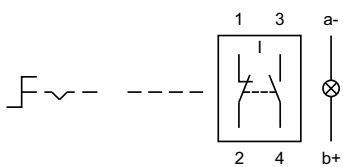
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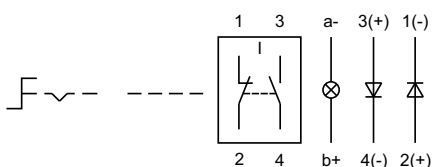
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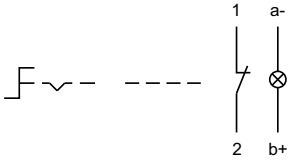
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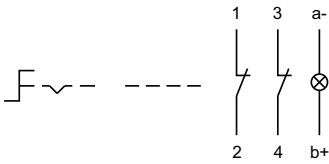
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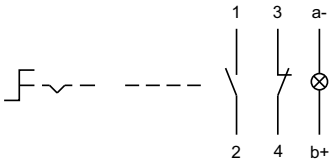
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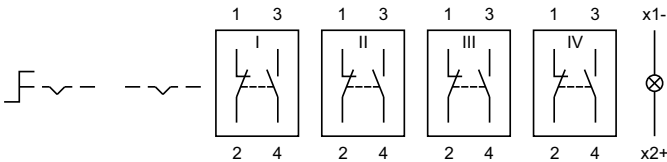
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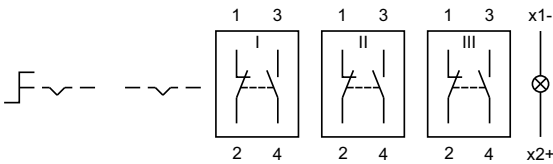
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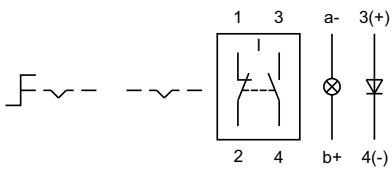
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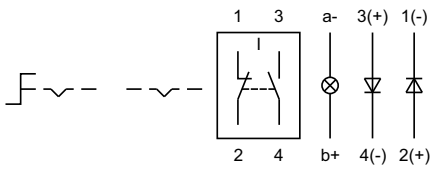
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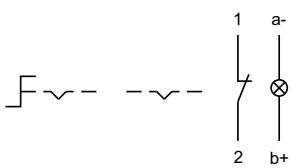
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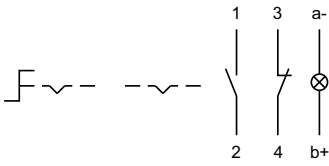
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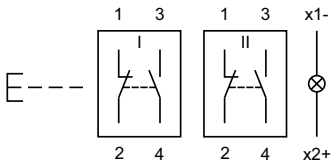
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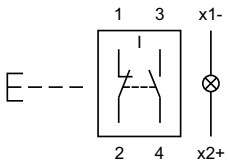
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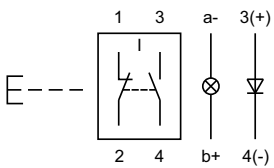
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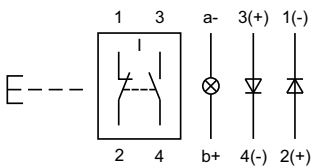
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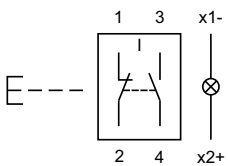
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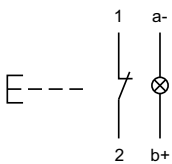
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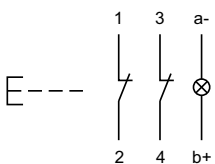
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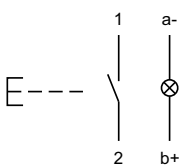
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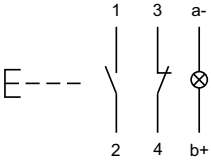


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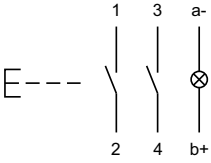




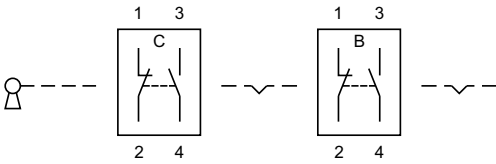
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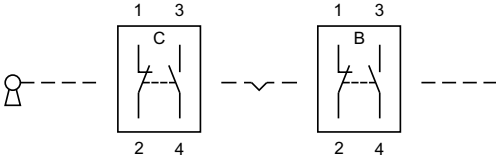
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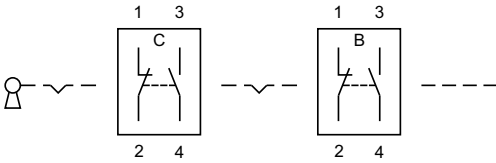
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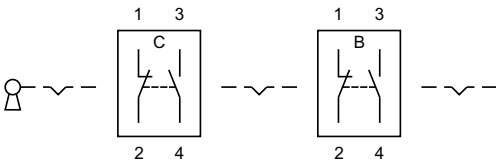
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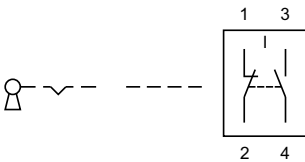
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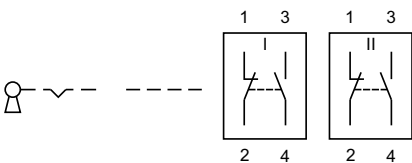
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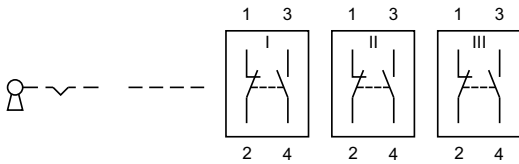
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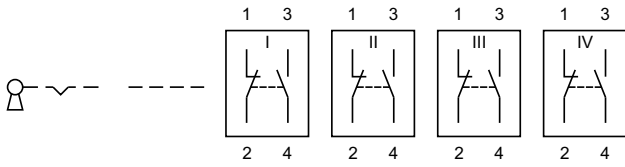
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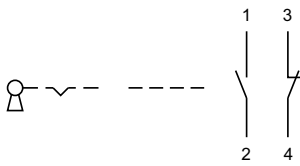
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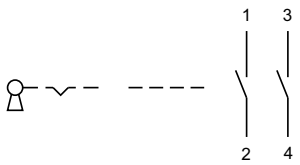
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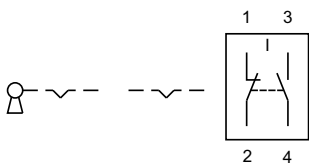
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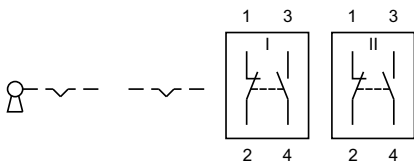
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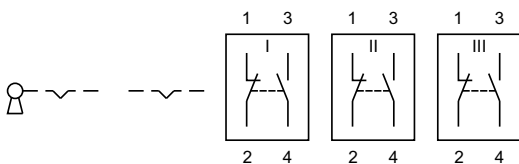
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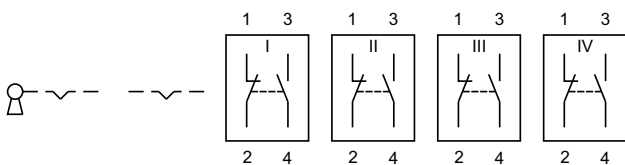
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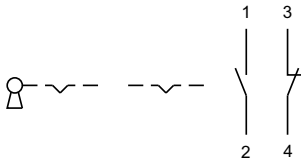
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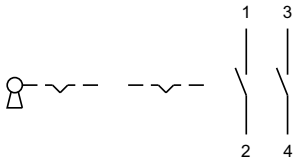
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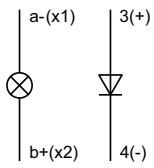
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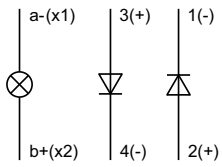
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