

## Power Contacts

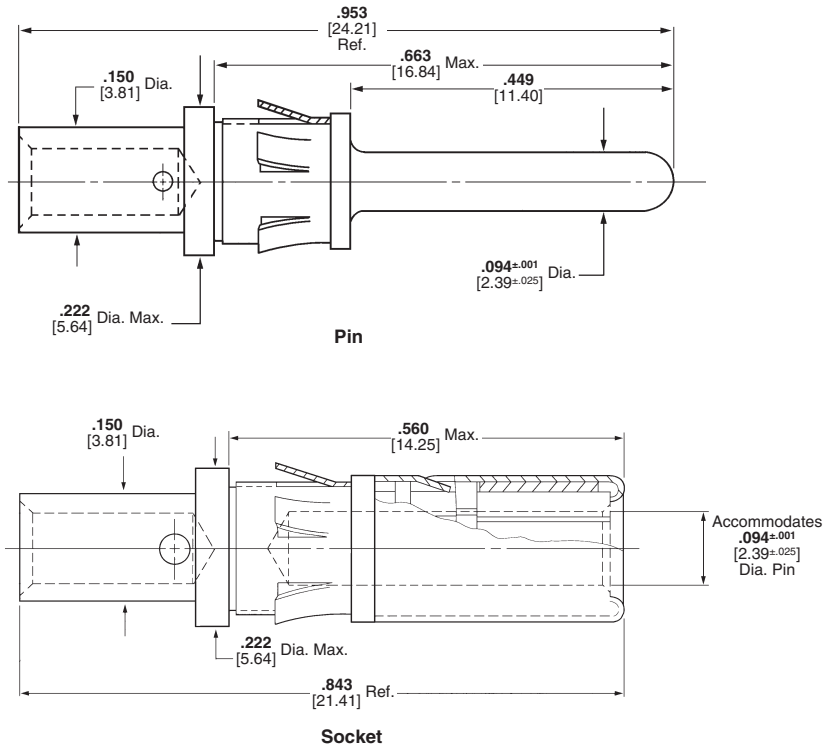
### Type I, Crimp, Snap-In



Pin



Socket



### Material

**Contact Body**—Bronze

**Retention Spring**—Beryllium copper

### Finish

**Contact Body**—.000030 [0.00076] gold over .000050 [0.00127] nickel.  
Gold thickness controlled on socket O.D.

**Retention Spring**—Nickel plated

### Related Product Data

**Application Tooling**—Pages 29, 30

### Technical Documents

108-10108 Product Specification  
114-10037 Application Specification

### Size 12—Pin Diameter .094 [2.39] (Test Current, 23 Ampere)†

| Wire Size Range |                    | Loose Piece Contact No. |          | Tooling Part No.         |           |
|-----------------|--------------------|-------------------------|----------|--------------------------|-----------|
| AWG             | [mm <sup>2</sup> ] | Pin                     | Socket   | Dies for Pneumatic Tool* | Hand Tool |
| 18-16           | 0.8-1.4            | 202421-1                | 202418-1 | 90122                    | 90121     |
| 14-12           | 2-3                | 202422-1                | 202417-1 | 90122                    | 90121     |

\* Use hand actuated Power Unit **Part No. 189721-2** or foot actuated Power Unit **Part No. 189722-2**. Both units require "C" Head Die Set Adapter **Part No. 318161-1** and an Adapter Holder **Part No. 356304-1** (with ratchet) or **Part No. 189928-1** (without ratchet). Request Catalog 124208 for more information on the 626 Pneumatic Tool System.

†Single contact, free-air test current; not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information, page 3.

Extraction Tool **Part No. 305183-8** (Instruction Sheet 408-1216)

**Note:** All part numbers are RoHS compliant.

## Power Contacts—High Current Upgrade (Continued)

### Type II and Type III+, Size 16

The features of the High Current Size 16 contact have been designed to fit into the existing AMP Multimate Connectors such as CPC (Circular Plastic Connector), CMC (Circular Metal Connector), G Series, M Series, Econoseal Metrimate Square Grid and Drawer Connector housings. An initial T-Rise test in free air has shown a 23 amp capability with a 30°C T-Rise. The contact may be crimped onto 14 AWG wire with a Tyco Electronics hand tool P/N 601967-1. Use turret TH502 (1-601967-6) for the pin and turret TH501 (1-601967-5) for the socket.

#### Material

**Pin Body** — Leaded Brass;  
Copper Alloy (Board Mount)

**Socket Body** — Copper Alloy

**Louvertac Band** — Beryllium Copper

**Retention Spring** — Stainless Steel

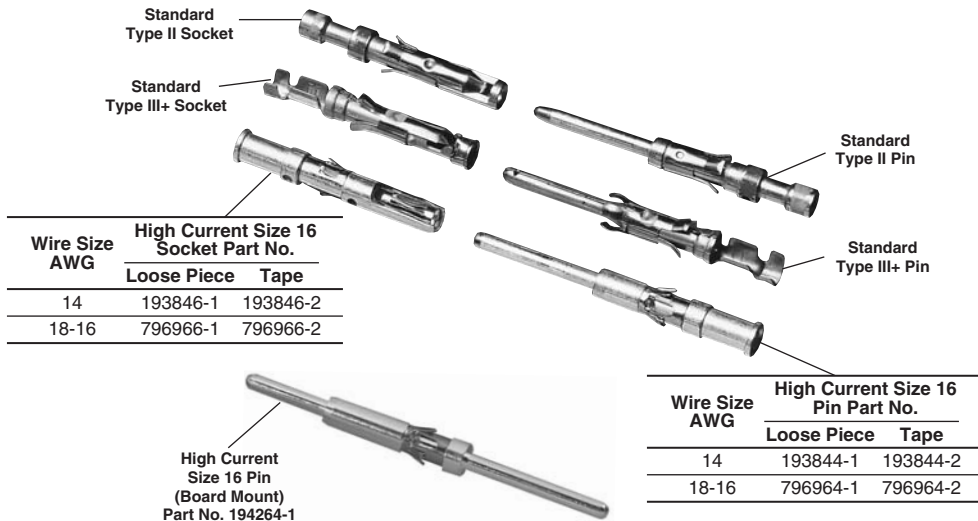
#### Finish

**Body** — Silver

**Louvertac Band** — Gold



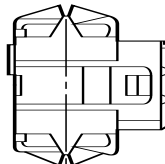
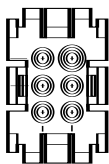
Extraction Tool Part No. 305183



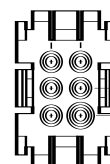
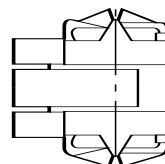
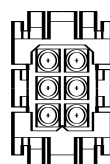
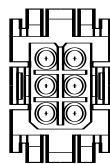
4 Pos. CPC Posted Square Flange Receptacle  
Part No. 796764-1  
Mates with CPC Plug (Part No. 206060-1) with either  
Type II or High Current Socket contact

**Current-Carrying Capacity.** The graph shows current-carrying capacity versus temperature rise for a fully energized 6 position Metrimate Square Grid plug P/N 207152-1 and receptacle P/N 207153-1. These initial representative ampere ratings were conducted with 14 AWG wires that were 2 feet long.

■ **Recognized under the Component Program of Underwriters Laboratories Inc.,** File No. E28476

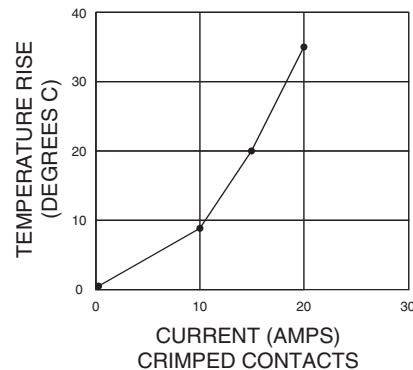


Plug (for Sockets)



Receptacle (for Pins)

### TEMPERATURE RISE VS. CURRENT



**Current Rating for  
30°C Temperature Rise  
100% Energized**

**6 Circuit Metrimate  
Connector (Wire-to-Wire)**

**Notes: 1. High Current contacts with Louvertac bands are NOT intermateable with any other contact.**

- Additional information on CPC and CMC connectors is available in Catalog 82021.
- Additional information on G Series connectors is available in Catalog 82046.
- Additional information on M Series connectors is available in Catalog 82003.
- Additional information on Metrimate connectors is available in Catalog 82045.
- Additional information on Econoseal connectors is available in Catalog 82057.
- Additional information on LGH connectors is available in Catalog 82024.

**Note:** All part numbers are RoHS compliant.

## Power Contacts (Continued)

### .125 POWERBAND Contacts

**Pin Diameter**—.125 [3.175]

**Test Current**—50 Amperes†

#### Material and Finish

**Contact** —Copper

**Spring** —Beryllium copper

#### Plating Code

**A.** 0.00508 [.000200] min. silver on contact area, 0.00127 [.000050] min. on remainder, all over 0.00127 [.000050] min. nickel underplate

**B.** 0.00076 [.000030] min. gold on contact area, gold flash on remainder, all over 0.00127 [.000050] min. nickel underplate

#### Related Product Data

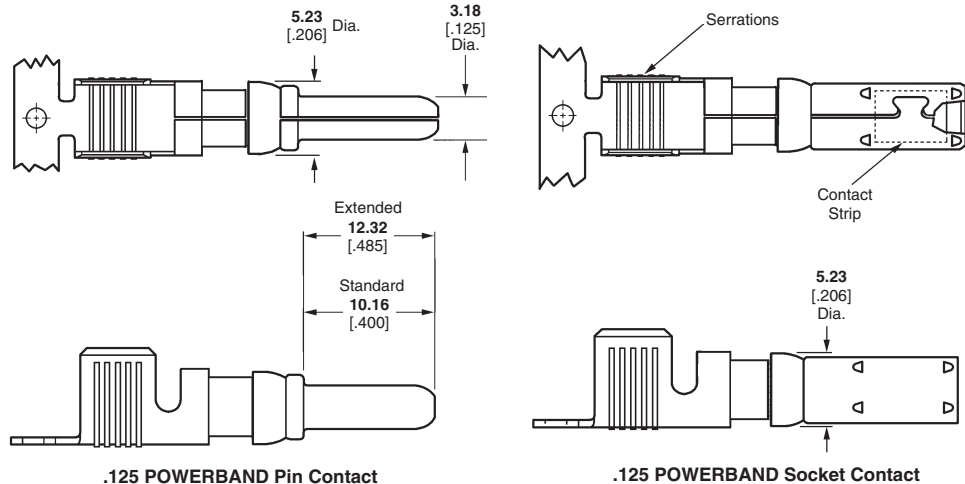
**Application Tooling**—Pages 29, 30

**Technical Document**—Page 4

#### Extraction Tool

**Part No. 318813-1**

(Instruction Sheet 408-4374)



.125 POWERBAND Pin Contact

.125 POWERBAND Socket Contact

| Wire Size<br>AWG/mm <sup>2</sup> | Contact<br>Finish | Pin<br>Length         | Contact Part No. |          |             |          | Tooling Part No.**                                                                                         |                                                                       |
|----------------------------------|-------------------|-----------------------|------------------|----------|-------------|----------|------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|
|                                  |                   |                       | Strip            |          | Loose Piece |          | Heavy Duty Miniature (HDM)<br>Applicators (for AMP-O-ELECTRIC<br>Model G Machine,<br>Base Part No. 354500) | Die Sets for<br>Hand Tool 69710-1<br>or 626 Pneumatic Tool<br>System* |
|                                  |                   |                       | Pin              | Socket   | Pin         | Socket   |                                                                                                            |                                                                       |
| <b>14-12</b><br>2-3              | A                 | Standard              | 213845-1         | 213847-1 | 213845-3    | 213847-3 | 680195-3                                                                                                   | 356612-1                                                              |
|                                  | B                 | Standard              | 213845-2         | 213847-2 | 213845-4    | 213847-4 |                                                                                                            |                                                                       |
|                                  | A                 | Extended <sup>1</sup> | 213845-5         | —        | 213845-7    | —        |                                                                                                            |                                                                       |
|                                  | B                 | Extended <sup>1</sup> | 213845-6         | —        | 213845-8    | —        |                                                                                                            |                                                                       |
| <b>10-8</b><br>5-8               | A                 | Standard              | 213841-1         | 213843-1 | 213841-3    | 213843-3 | 680197-3                                                                                                   | 356611-1 (8 AWG)                                                      |
|                                  | B                 | Standard              | 213841-2         | 213843-2 | 213841-4    | 213843-4 |                                                                                                            |                                                                       |
|                                  | A                 | Extended <sup>1</sup> | 213841-5         | —        | 213841-7    | —        |                                                                                                            | 356611-2 (10 AWG)                                                     |
|                                  | B                 | Extended <sup>1</sup> | 213841-6         | —        | 213841-8    | —        |                                                                                                            |                                                                       |

<sup>1</sup>For use in Metrimate Drawer Connectors listed in chart below and Two-Piece Sealed Circular Plastic Connectors (CPC), Series 5 and 6.

†Single contact, free-air test current; not to be construed as contact rating current. Use only for testing.

Refer to contact current carrying capability information, page 3.

**Note:** Standard Size 8, High Current Size 8 upgrade, and .125 POWERBAND contacts are **not** interchangeable.

\*A typical 626 Pneumatic Tool System requires: a power unit (**Part No. 189721-2**, hand actuated or **189722-2**, foot actuated), an adapter holder (**Part No. 356304-1**, with ratchet), and "C" Head adapter **Part No. 318161-1**.

\*\*There are power options available for these tools/dies. See Battery Powered Crimp tool Kit and SDE Electric Terminator on page 30.

**Note:** All part numbers are RoHS compliant.

### .125 POWERBAND Metrimate Drawer Connectors

| No. of<br>Pos. | Housing Part No. |            |
|----------------|------------------|------------|
|                | Plug             | Receptacle |
| 8              | 213886-1**       | 213500-3** |

Color: blue

\*\*For use with .125 POWERBAND contacts (Extended Pin Length), listed above.

**Note:** All part numbers are RoHS compliant.

## Power Contacts (Continued)

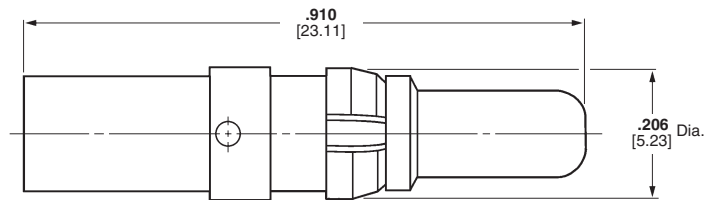
### Standard, Size 8, 4/8 Indent Crimp



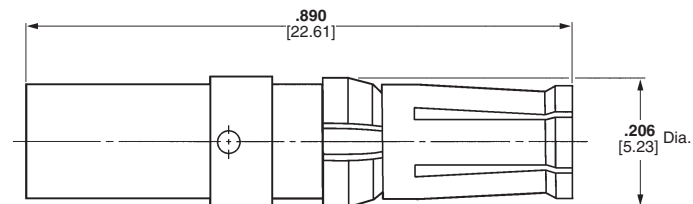
Pin



Socket



Pin



Socket

**Note:** Standard Size 8, High Current Upgrade Size 8 and .125 POWERBAND contacts are **not** intermateable.

### Material

**Contact Body**—Copper alloy

**Retention Clip**—Phosphor bronze

### Finish

**Contact Body**—.000050 [0.00127] gold over .000050 [0.00127] nickel

**Retention Spring**—Nickel plated

### Related Product Data

#### Technical Documents

108-10045 Product Specification  
114-10014 Application Specification

### Power Contacts, Standard, Size 8 (Test Current 50 Amperes)‡

| Wire Range |                    | Contacts |          | Crimping Tools |                              |
|------------|--------------------|----------|----------|----------------|------------------------------|
| AWG        | [mm <sup>2</sup> ] | Pin      | Socket   | Tool No.       | Positioner                   |
| 18-16      | 0.8-1.4            | 213567-1 | 212014-1 | 608668-1       | (P) SP867<br>(S) 608668-2    |
| 14-12      | 2-3                | 213662-1 | 212008-1 | 608651-1       | (P) SP867<br>(S) 608651-2    |
| 10         | 5                  | 213740-1 | 213737-1 | 608651-1       | (P) 608651-3<br>(S) 608651-2 |
| 8          | 8                  | 213552-2 | 213750-1 | 608651-1       | (P) 608651-3<br>(S) 608651-2 |

‡Single contact, free-air test current; not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information, page 3.

**Note:** All part numbers are RoHS compliant.

## Power Contacts—High Current Upgrade (Continued)

### Metrimate Drawer Connector, Size 8

The Louvertac bands have the versatility of being designed into contact dimensions used in existing Tyco Electronics connectors.

Metrimate High Current contacts have been designed to fit into the existing Drawer Connector housings. A fully energized 8 position connector with 8 gage wires can handle 30 amps per line with a 30°C T-rise on either the cable-to-cable or cable-to-board.

#### Cable-to-Cable

##### Material

**Contact Body** — Copper Alloys

**Louvertac Band** — Beryllium Copper

**Retention Spring** — Stainless Steel

**Finish** — Gold

##### Product Specification

108-1449 Metrimate Pin and Socket with Louvertac High Current Contact

**Connector Voltage Rating** — 600 VAC

■ **Recognized under the Component Program of Underwriters Laboratories Inc.,** File No. E28476



■ **Certified by Canadian Standards Association,** File No. LR7189A



#### Cable-to-Board

##### Material

**Contact Body** — Copper Alloys

**Louvertac Band** — Beryllium Copper

**Retention Spring** — Stainless Steel

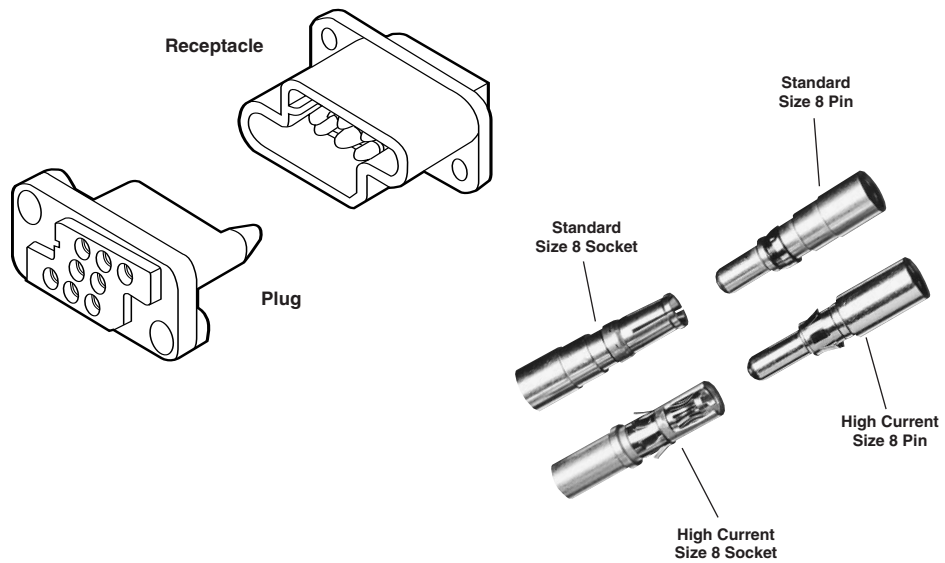
**Finish** — Gold

A typical application would have solder tail pins mounted into the receptacle and crimp sockets mounted into the plug.

■ **Recognized under the Component Program of Underwriters Laboratories Inc.,** File No. E28476



■ **Certified by Canadian Standards Association,** File No. LR7189A



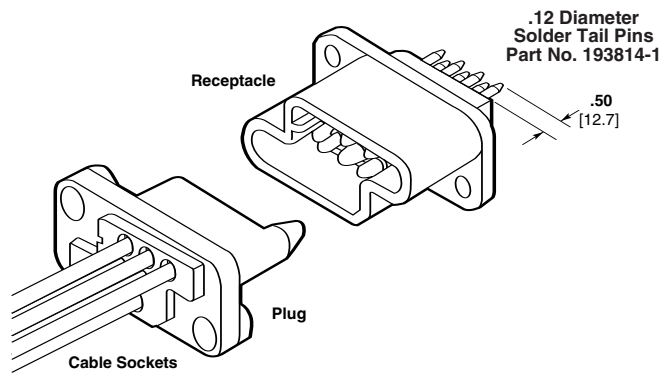
#### High Current Contacts

| Wire Size<br>AWG | Contact Part Numbers |          | Crimp Tools                                                                              |
|------------------|----------------------|----------|------------------------------------------------------------------------------------------|
|                  | Pin                  | Socket   |                                                                                          |
| 8                | 193457-1             | 193458-1 | Daniels†<br>Hand Tool #M310 or AMP P/N 356114-1<br>Positioner #TP944 or AMP P/N 356336-1 |
| 10               | 193642-1             | 193643-1 |                                                                                          |
| 12-14            | 193534-1             | 193535-1 |                                                                                          |

Extraction Tool Part No. 318813-1 or 305183-6

†Daniels Manufacturing Corp., Orlando, FL

**Note:** All part numbers are RoHS compliant.



#### Drawer Connector Housings

| Size<br>Configuration                                     | Housing Part Numbers |            |
|-----------------------------------------------------------|----------------------|------------|
|                                                           | Plug                 | Receptacle |
| 8 Positions<br>(8 Size 8 Cavities)                        | 213499-1             | 213500-1   |
| 15 Positions<br>(3 Size 8 Cavities & 12 Size 16 Cavities) | 213426-1             | 213427-1   |

Extraction Tool Part No. 318813-1

**Note:** All part numbers are RoHS compliant.

**Notes:** 1. High Current contacts with Louvertac bands are NOT interchangeable with any other contact.  
2. Additional information on connectors is available in Catalog 82045.

## Power Contacts (Continued)

### Type XII, Precision Formed, Crimp, Snap-In

#### Material

Copper

#### Finish

**A**—Tin-lead  
**B**—.000030 [0.00076] selective gold over .000030 [0.00076] nickel  
**C**—.000100 [0.00254] silver plated contacts with lubricant added

#### Test Current Rating

**Silver or Gold**—35 amperes ‡

**Tin Lead**—15 amperes ‡

‡Single contact, free-air test current; not to be construed as contact rating current. Use only for testing. Refer to contact current carrying capability information, page 3.

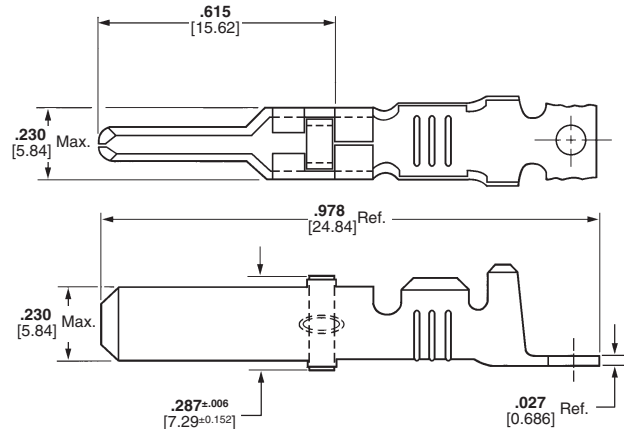
#### Related Product Data

**Application Tooling**—Pages 29, 30

**Technical Documents**—Page 4



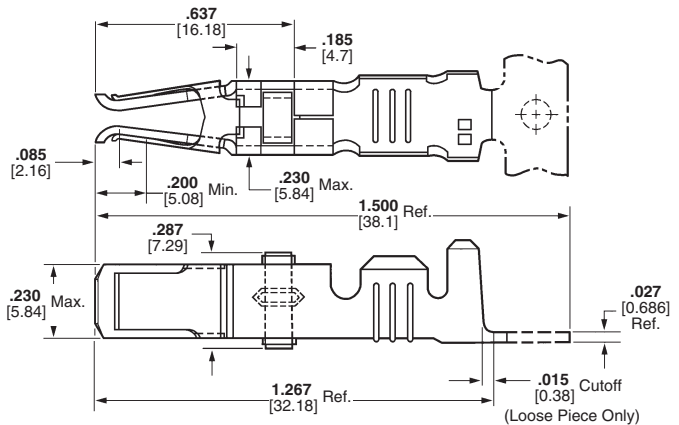
Male



Male



Female



Female

Extraction Tool Part No. 91019-3

| Wire Size Range <sup>1</sup> |                  | Ins. Dia. Range        | Contact Finish | Strip Form Contact Part Nos. |          |                         |            | Loose Piece            |          | Tooling**                       |                                                            |
|------------------------------|------------------|------------------------|----------------|------------------------------|----------|-------------------------|------------|------------------------|----------|---------------------------------|------------------------------------------------------------|
|                              |                  |                        |                | Standard***                  |          | Heavy Duty Miniature*** |            | Contact Part Nos.      |          | Heavy Duty Miniature Applicator | Die Set for Hand Tool 69710-1 or 626 Pneumatic Tool System |
| AWG                          | mm <sup>2</sup>  |                        |                | Male                         | Female   | Male                    | Female     | Male                   | Female   |                                 |                                                            |
| 16 and 14-12                 | 1.25-1.4 and 2-3 | .135-.160<br>3.43-4.06 | A              | 66255-1♦                     | 66740-7♦ | 66255-5♦                | 1-66740-2♦ | 66261-1♦               | 66740-8♦ | 567455-□***♦                    | 90145-2 <sup>3,7</sup> ♦ and 90145-1 <sup>4,7</sup> ♦      |
|                              |                  |                        |                | 66256-1 <sup>2</sup> ♦       | —        | 66256-5 <sup>2</sup> ♦  | —          | 66262-1 <sup>2</sup> ♦ | —        |                                 |                                                            |
|                              |                  |                        | B              | 66255-2♦                     | 66740-5♦ | 66255-6♦                | 1-66740-1♦ | 66261-2♦               | 66740-6♦ |                                 |                                                            |
|                              |                  |                        |                | 66256-2 <sup>2</sup> ♦       | —        | 66256-4 <sup>2</sup> ♦  | —          | 66262-2 <sup>2</sup> ♦ | —        |                                 |                                                            |
|                              |                  |                        | C <sup>5</sup> | 66255-7♦                     | 66740-1♦ | 66255-8♦                | 66740-9♦   | 66261-4♦               | 66740-2♦ |                                 |                                                            |
|                              |                  |                        |                | 66256-6 <sup>2</sup> ♦       | —        | 66256-7 <sup>2</sup> ♦  | —          | 66262-4 <sup>2</sup> ♦ | —        |                                 |                                                            |
| 10                           | 5-6              | .190-.220<br>4.83-5.59 | A              | 66253-1♦                     | 66741-7♦ | 66253-5♦                | 1-66741-2♦ | 66259-1♦               | 66741-8♦ | 567021-□***♦                    | 90140-17♦                                                  |
|                              |                  |                        |                | 66254-1 <sup>2</sup> ♦       | —        | —                       | —          | 66260-1 <sup>2</sup> ♦ | —        |                                 |                                                            |
|                              |                  |                        | B              | 66253-2♦                     | 66741-5♦ | 66253-6♦                | 1-66741-1♦ | 66259-2♦               | 66741-6♦ |                                 |                                                            |
|                              |                  |                        |                | 66254-2 <sup>2</sup> ♦       | —        | 66254-5♦                | —          | 66260-2 <sup>2</sup> ♦ | —        |                                 |                                                            |
|                              |                  |                        | C <sup>5</sup> | 66253-4♦                     | 66741-1♦ | 66253-8♦                | 66741-9♦   | 66259-4♦               | 66741-2♦ |                                 |                                                            |
|                              |                  |                        |                | 66254-4 <sup>2</sup> ♦       | —        | —                       | —          | 66260-4 <sup>2</sup> ♦ | —        |                                 |                                                            |

<sup>1</sup>Wire strip length—.281 [7.14].

<sup>2</sup>Ground contact.

<sup>3</sup>Die insert **Part No. 90145-2** is for crimping 16 AWG [1.25-1.4 mm<sup>2</sup>] wire.

<sup>4</sup>Die insert **Part No. 90145-1** is for crimping 14-12 AWG [2-3 mm<sup>2</sup>] wire.

<sup>5</sup>Recommended for high current/vibration applications where fretting corrosion is a problem.

<sup>7</sup>Die Set requires "C" Head Adapter **Part No. 318161-1**; Adapter Holder **Part No. 356304-1** (with ratchet) or **189928-1** (without); and Power Unit **Part No. 189721-2** (hand actuated) or **189722-2** (foot actuated).

**Extraction Tool Part No. 91019-3**

\*\*There are power options available for these tools/dies. See Battery Powered Crimp tool Kit and SDE Electric Terminator on page 30.

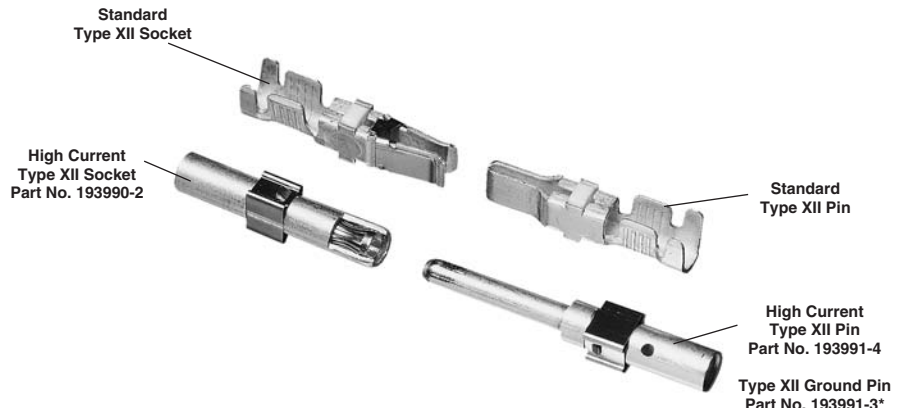
\*\*\*Call Technical Support at 1-800-522-6752 for Automatic Machine Applicator Part Numbers.

**Note:** All part numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.

## Power Contacts—High Current Upgrade (Continued)

### Type XII, Screw Machined

The features of the High Current Type XII contact have been designed to fit into the existing AMP Multimate Connectors such as CPC (Circular Plastic Connector), CMC (Circular Metal Connector), G Series, and M Series housings. An initial T-Rise test in free air has shown a 60 amp capability with a 30°C T-Rise with 8 gage wires. The contact may be crimped onto 8 AWG wire with a Daniels Hand Tool M310 or AMP P/N 356114-1 and Positioner TP1068S or AMP P/N 356119-1.



\* Not recommended for CPC connectors.

### Cable-to-Cable

#### Material

**Body** — Copper Alloy

**Louvertac Band** — Beryllium Copper

**Retention Spring** — Stainless Steel

#### Finish

**Body** — Silver

**Louvertac Band** — Gold



Extraction Tool Part No. 224155-1

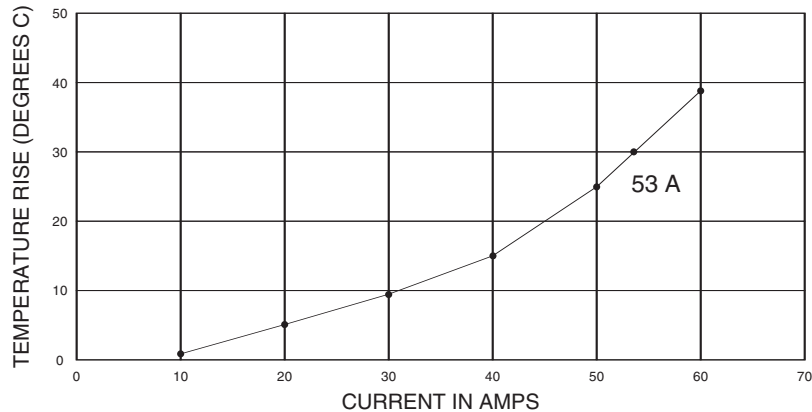
**Current-Carrying Capacity.** The graph shows current-carrying capacity versus temperature rise for a fully energized 3 position CPC plug P/N 206037-2 and receptacle P/N 206036-2. These initial representative amperage ratings were conducted with 8 AWG wires that were 3 feet long.

■ **Recognized under the Component Program of Underwriters Laboratories Inc.,**   
File No. E28476

### Current Rating for 30°C Temperature Rise 100% Energized

#### 3 Circuit Connector (Wire-to-Wire)

#### TEMPERATURE RISE VS CURRENT



**Plug**  
(For Sockets)



**Square Flange Receptacle**  
(For Pins)

**Notes: 1. High Current contacts with Louvertac bands are NOT intermateable with any other contact.**

2. Additional information on CPC and CMC connectors is available in Catalog 82021.

3. Additional information on G Series connectors is available in Catalog 82046.

4. Additional information on M Series connectors is available in Catalog 82003.

5. Additional information on LGH connectors is available in Catalog 82024.

**Note:** All part numbers are RoHS compliant.

Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;
- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);
- Поставка сложных, дефицитных, либо снятых с производства позиций;
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- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



## JONHON

«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели,  
кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



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