

OMRON

Smart Sensors ZS Series

2D CMOS Laser Type

High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.





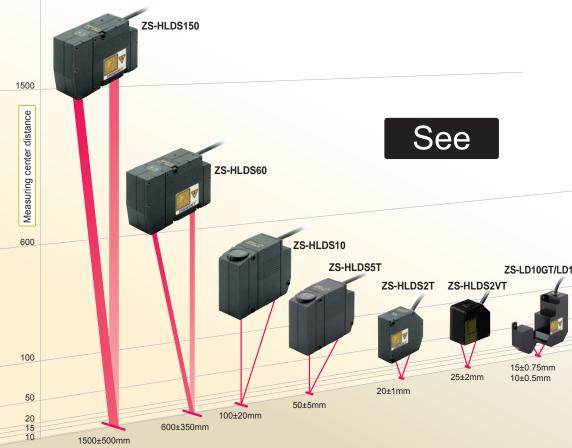
ZS-HL Series

More P.6

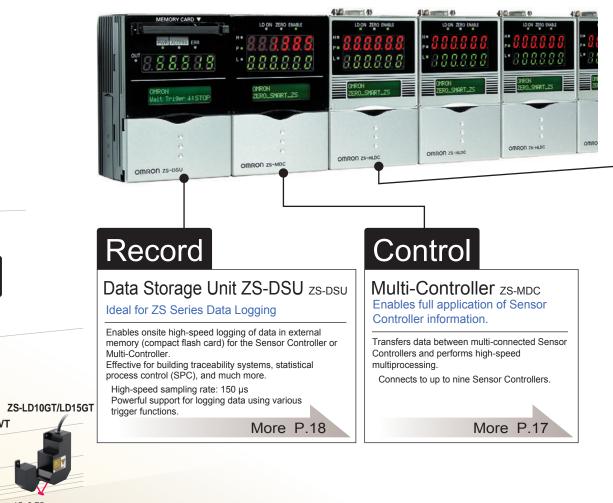
Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

Range of models with measuring center distance of 20 to 1,500 mm.

- •Achieves maximum resolution of 0.25 μ m.
- \blacksquare Maximum response speed of 110 $\mu s.$
- Parallel output supported.



Highly Advanced Sensing Fu

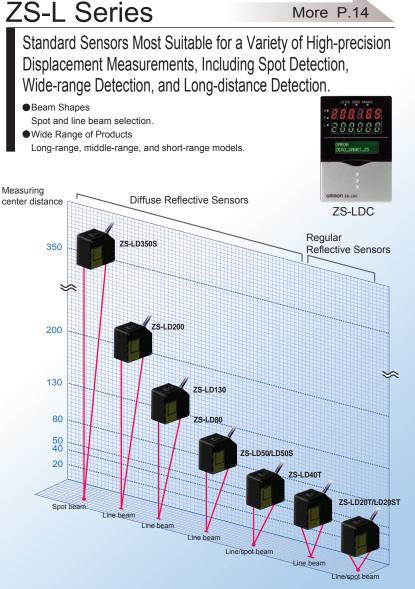


Advanced technology is carried

nctions in a Compact Package

Rueineee card eize

• OMRON USB OMPOR 25-HUR Monitor Manipulate Sensor Controllers ZS-HLDC/LDC SmartMonitor Enable maximum sensing performance with fully digital Professional ZS-SW11E V3 processing. Setting Software for the ZS Series Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance. Meets a wide range of logging needs. Supports high-speed simultaneous multichannel waveform Business card size graphs. USB provided as a standard feature. Excel macros provided for simple analysis. More P.12 More P.19



Main Applications

ZS-HL Series

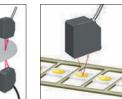
High Performance Very High-performance Sensors that Support Core Quality from Very Long-range to **Extremely Precise Measurements**



ZS-LD10GT/LD15GT

Ideal for measuring Ideal for measuring and controlling the thickness of silidispenser nozzle gaps cone or compound when applying sealer. semiconductor wafers in polishing and testing

ZS-HLDS2T ZS-HLDS2VT



Ideal for measuring the potting resin height for electronic components.

ZS-HLDS5T

Ideal for measuring liquid gasket (FPIG) application amounts. Prevents defects such

as insufficient seal

Ideal for confirming positioning and repeatability accuracy of XY stages.

ZS-HLDS10

Ideal for level detection for liquid crystal coaters and PDP fluorescent substances.

ZS-HLDS60

ZS-HLDS150



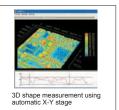
Protruding objects and steps can be measured from a distance for measurement objects that cannot be accessed easily.

Standard **ZS-L** Series



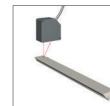
04

ZS-LD20ST



Ideal for measurements requiring discrimination between minute parts or

ZS-LD50/LD80



Standard Sensors Ideal for a Variety of High-precision Displacement Measurements,

Ideal for measuring the warp of resin blades in copy machine toners.

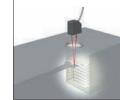
ZS-LD200

Ideal for checking the

precision of door

installations.





ZS-LD350S

Ideal for checking the flatness of robot arms that transport wafers in load ports.

processes.

fine shape repeatability.

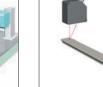
ZS-LD40T

Ideal for measuring glass

gaps when coating glass

thickness and nozzle

with resist or sealer.



Including Spot Detection, Wide-range Detection, and Long-distance Detection



Advanced technology is carried

Applications by Industry

Automobile and Automotive Parts







Semiconductors







LCDs and PDPs



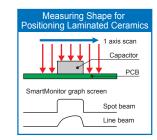




Electronic Components







Household Appliances and Audio-visual







Rubber, Resin, and Film

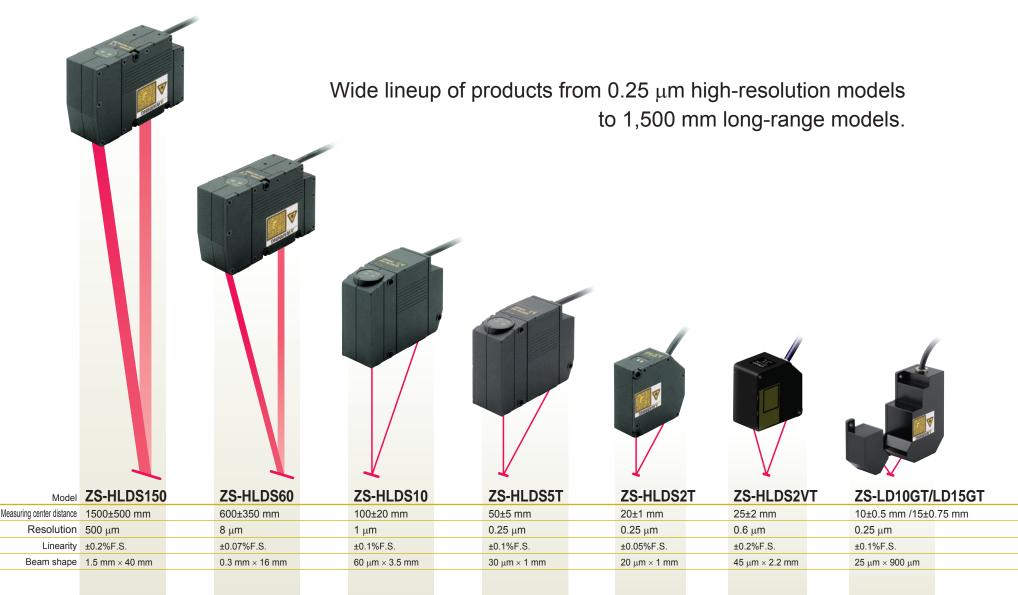






ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision

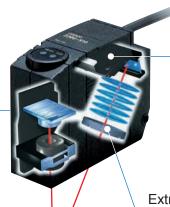


Advanced technology is carried

All Models Are Class 2 Lasers.

Digital Sensing

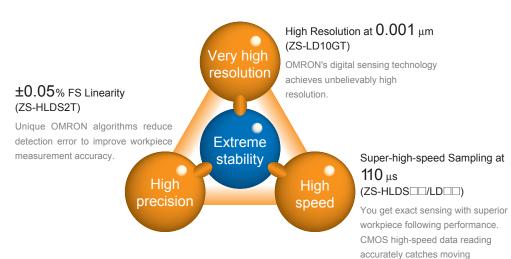
Totally reliable measurements with completely digital sensing.



2D CMOS Laser Image Sensing Element

The three basics of sensing precision, speed, and sensitivity - can be balanced because ideal measurement settings can be made for light reception area.

Extremely Sensitive Lenses



Extreme Stability

Ideal Size and Stability Head Size

Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



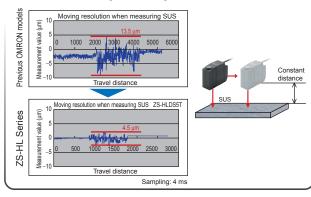
ZS-HLDS2T ZS-HLDS5T/ HLDS10

Note: ZS-HLDS2T not applicable

ZS-HLDS60/HLDS150

Superior Moving Resolution

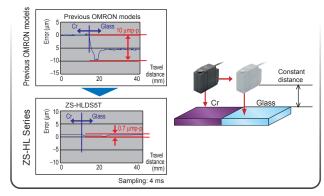
Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



Reduced Error for Different Materials 2D CMOS

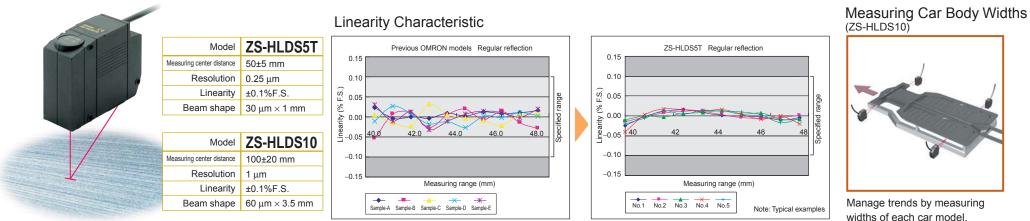
workpieces inline.

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.

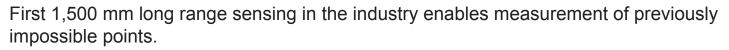


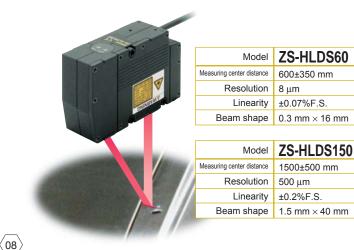
ZS-HLDS5T/HLDS10 Detect Essentially Any Object

Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy. Makes it easier to introduce a variety of detection objects.

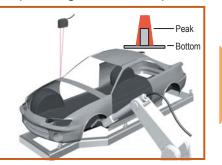


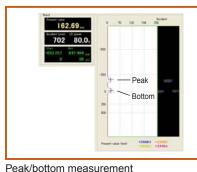
ZS-HLDS60/HLDS150 A Long Range That Handles Essentially Any Installation Site





Simple Long-distance Step Measurement



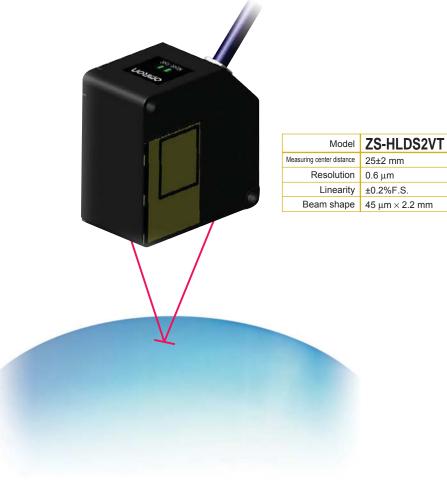


Note: This function may not be applicable in bright surrounds.



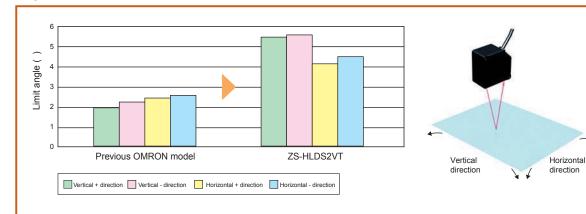
ZS-HLDS2VT *NEW* Ideal for Measuring the Height and Thickness of Transparent Objects

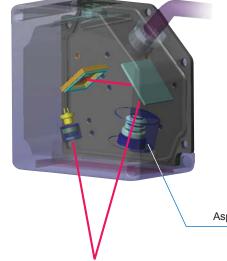
Tilted and moving workpieces can also be stably measured.



A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regularreflective workpieces.

Angle Characteristics





Aspherical lens (newly developed)

ZS-HLDS2T/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision

Slim 26.4 mm			Simultaneous Measuring of Touch Panel Fi	m Thickness and Gap
				100 95 90 85 80 90 90 90 90 90 90 90 90 90 90 90 90 90
	Model	ZS-HLDS2T		Š 75
	Measuring center distance	20±1 mm		
	Resolution	0.25 μm	Thickness	60
	Linearity	±0.05%F.S.	Film	0 0.2 0.2 0.4 0.6 0.8 1 0 0.2 0.4 0.6 0.8 1 Travel distance (mm) Travel distance (mm)
The same land, which the	Beam shape	$20~\mu m \times 1~mm$	Glass Gap	
THE R. LEWIS CO., Name				Simultaneous measurement of transparent object thickness and gap

An unbelievable stationary measurement precision of 0.25 μ m, the highest in this product class.

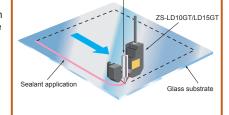


Model	ZS-LD10GT/LD15GT
Measuring center distance	10±0.5 mm/15±0.75 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	$25 imes900~\mu m$

Ideal for Measuring Nozzle Gaps!

- Reduced pattern influence for moving measurement, the best in the moving resolution industry.
- Possible to match nozzle drip point and measurement point then measure.
- Sensor Head with separate light emission and reception in one unit to create nozzle space.

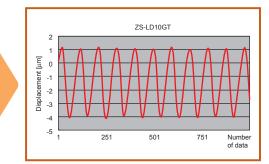
Nozzle Gap Sensor



Sealant supply nozzle

Height Control of Sealant Dispensers Inspection of Disk Play on HDD Motor Rotating Plate





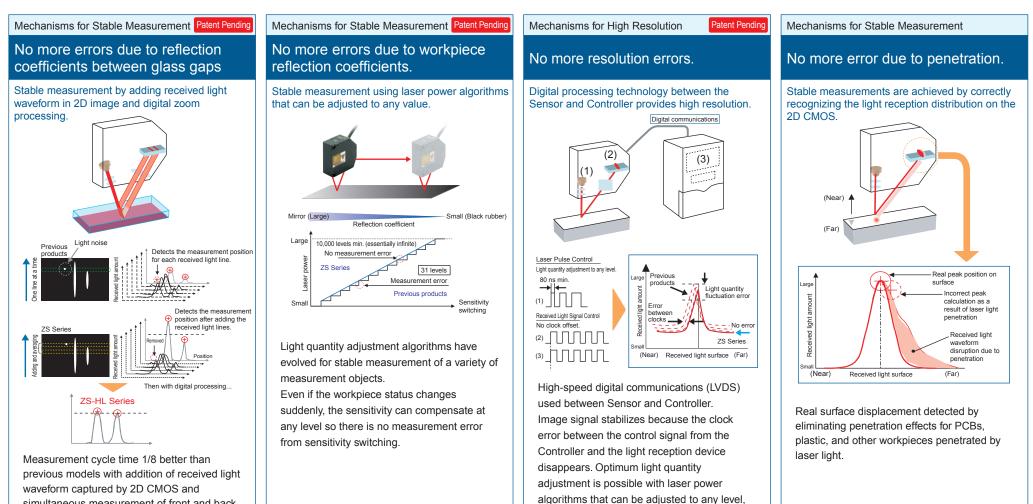
Measures amplitude undulations of 5 μ m.

Technology

simultaneous measurement of front and back

glass surfaces with separate sensitivities.

With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.



which facilitates super high resolution.

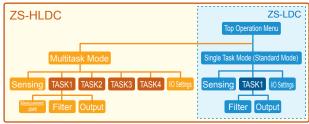
High-performance Sensors

Enables maximum sensing performance with fully digital processing and multitasking functions.

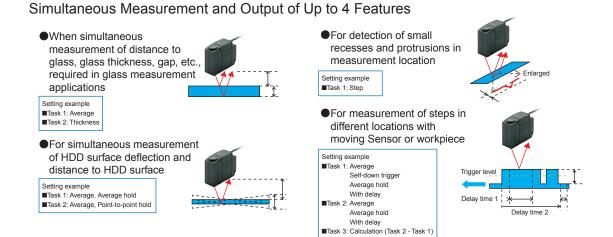
A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.



Outline of Functions



High-performance Sensing (Multitasking)



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



Improved Total Cycle Time with 1-second High-speed Bank Switching

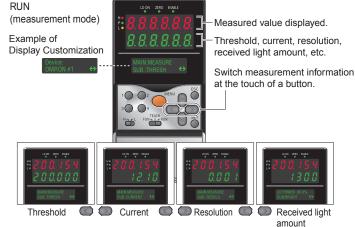


Advanced technology is carried

Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.



Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





ZS-LDC Single Task Controller

Simple Operation Reasonable Price

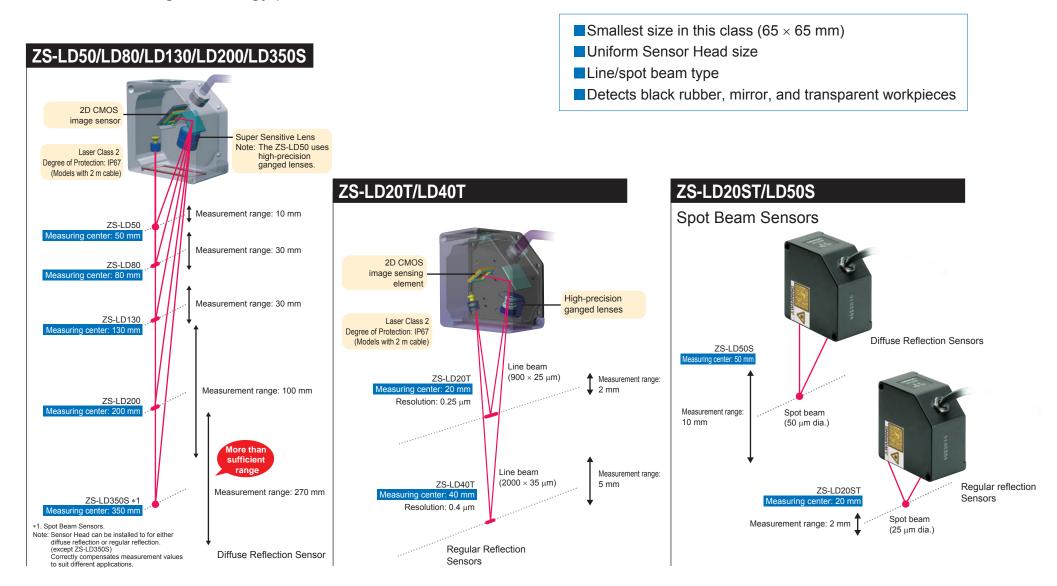
Panel Mounting Adapter (Option, Sold Separately)

Standard Sensors

Standard

ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



Smart Sensor Advanced technology is carried

Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

ZS-LD80

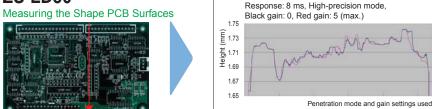




Gain setting: 5 15.000 0 10.000 (mm 10 5.000 20 ight 0.000 - 30 ę -5.000 40 -10.000 -15 000 Number of data

Complete measurement data will be obtained at angles of up to 40°.

ZS-LD50

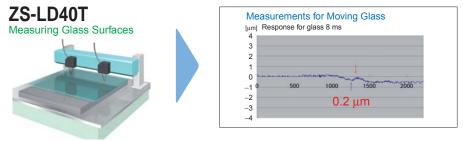


PCB shapes can be measured without burs or waveform disruptions.

Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

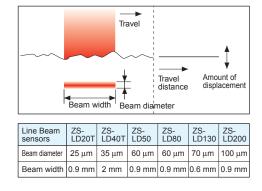


Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

Line Beam Sensors for Emphasis on Stable Measurement

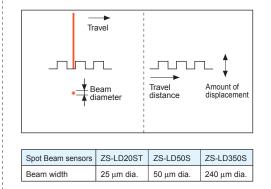
Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

Ideal for stable measurements that do not rely on the surface of the target workpiece.



Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



Easy Sensing with an HMI That Couldn't Be Easier to Use

Just select High-precision Mode to stably measure black rubber.

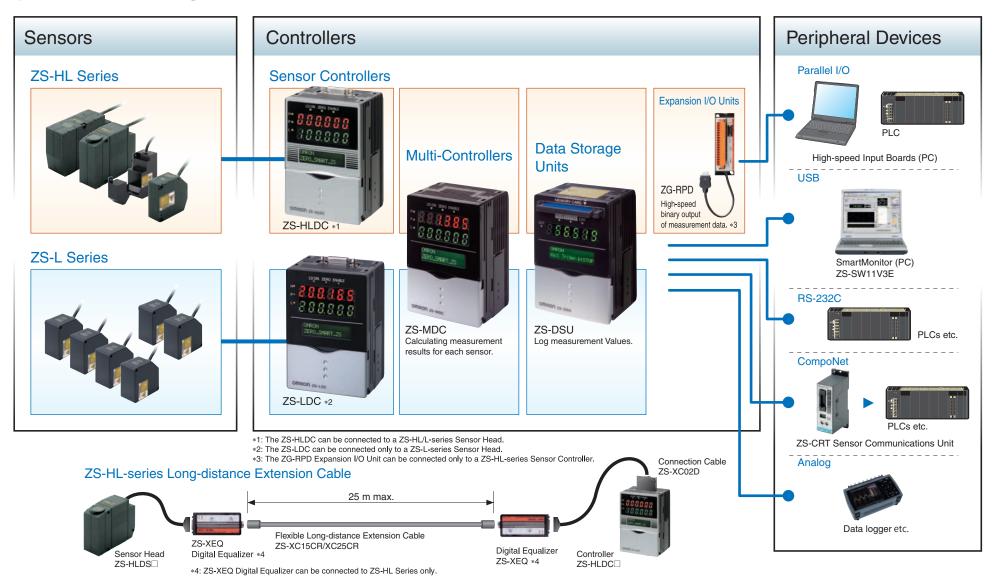
Just select Penetration Mode to stably measure PCBs or black resin.

Set Sensing Directly



Direct setting with function keys.

System Configuration



Advanced technology is carried

Multi-Controller **ZS-MDC**

Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

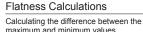
High-speed Connections for Up To 9 Controllers

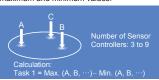
See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

Sampling speed with 3 Controllers connected: 110 µs, Sampling speed with 9 Controllers connected: 380 µs Note: When using communications commands.



Processing Enabled by the Multi-Controller





Multipoint Thickness Calculations

Calculating the difference between pairs of points.

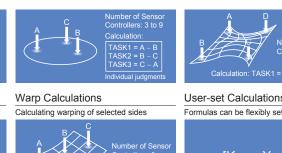
Number of Sensor

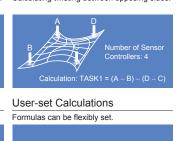
ASK1 = K – (A + B

Reference Step Calculations Calculating the difference between a reference point (A) and other points.

Relative Step Calculations

Twisting Calculations Calculating the difference between all points. Calculating twisting between opposing sides.









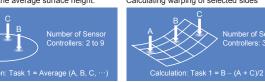
Multipoint measurement

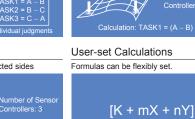
High-speed data transfer





Average Height Calculations Calculating the average surface height





Data Storage Unit **zs-Dsu**

Logging Software for Onsite Installed



Multipoint data collection

Traceability

Changeover Unit

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus. Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

•High-speed sampling rate: 150 μs max.

*1) For One-shot Mode

channels

Connected to ZS-LDC
 Number of Min.com

Min. sampling interval

150 µs

200 µs

350 µs

650 µs

Longest logging time

10 min

6.5 min

5.5 min

4.5 min

Typical examples

Powerful support for logging data using various trigger functions.

	Number of	10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)
Config-	connectable Controllers	
uration	Connectable Controllers	$ZS ext{-HLDC}$, $ZS ext{-LDC}$, $ZS ext{-MDC}$
	Data resolution	32 bits
Perform- ance	Sampling rate	 Shortest high-speed logging mode (One-shot Mode) *1 Long-term logging mode (Repeat Mode) *2 Sampling period: 10 ms to 1 h (at 1-ms intervals)
	Trigger functions	Start and end triggers can be set separately. External trigger/data trigger (self-trigger) Time triggers
Functions	Other functions	 External bank function Alarm output function Saved data format customization function Time function (timestamps)
	Software (included)	 CSV file generation Software Excel macros for simple analysis (Equivalent to software provided with SmartMonitor Professional.)

*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

Number of channels	Longest logging time	
1	10 ms	20 h
2	10 ms	10 h
4	10 ms	5 h
9	10 ms	2 h
		Typical examp



Data Storage Unit

23-030

 Connecte 	Connected to ZS-MDC						
Number of channels	Min. sampling interval	Longest logging time					
1	350 µs	20 min					
2	400 µs	12 min					
4	500 µs	8 min					
9	700 µs	5 min					
		Typical example					

Advanced technology is carried

Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis. Easy Settings Using USB.

More Powerful Setting Support

The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

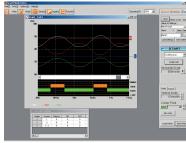
Checking in the set of the set

High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.





Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results. The fastest sampling interval is 500 μs (see note).

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

●Logging

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Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

Analysis



Recommended System Requirements SmartMonitor Professional

OS: Windows 10 (32-bit/64-bit version)

Windows 7 (32-bit/64-bit version)

Windows XP (Service Pack3 or higher, 32-bit version) CPU: Intel Pentium III 1 GHz or faster (2 GHz min. recommended.) Memory: 1 GB min.

Available hard disk space: 50 MB min.

Display screen: 1,024 × 768 dots min., 16 million colors min.

Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and

multi-channel waveform drawing functions.

SmartAnalyzer Macro Edition

For Microsoft Excel Macro Programming Microsoft Excel 2000 or later required.

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- Other company names and product names in this document are the trademarks or registered trademarks or their respective companies.



Ordering Information

ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
	20+1 mm	Line beam	1.0 mm × 20 μm	0.25 μm	2 m	ZS-HLDS2T 2M
Regular Reflective	20111111	Line beam	1.0 mm × 20 µm	0.25 µm	0.5 m	ZS-HLDS2T 0.5M
Models	25+2 mm	Line beam	2.2 mm × 45 μm	0.6 µm	2 m	ZS-HLDS2VT 2M
modelo	25±2 11111	Line beam	2.2 mm x 45 µm	0.6 µm	0.5 m	ZS-HLDS2VT 0.5M
	50+5 mm	Line beam	$1.0 \text{ mm} imes 30 \ \mu \text{m}$	0.25 μm	2 m	ZS-HLDS5T 2M
	50±5 mm	Line beam			0.5 m	ZS-HLDS5T 0.5M
Diffuse	100+20 mm	Line beam	0.5 mm	1 µm	2 m	ZS-HLDS10 2M
Beflective	100±20 mm	Line beam	3.5 mm × 60 μm		0.5 m	ZS-HLDS10 0.5M
Models	600±350 mm		10 00		2 m	ZS-HLDS60 2M
	600±350 mm	Line beam	16 mm × 0.3 mm	8 µm	0.5 m	ZS-HLDS60 0.5M
	4500.500	Line hereit	10	500	2 m	ZS-HLDS150 2M
	1500±500 mm	Line beam	40 mm × 1.5 mm	500 μm	0.5 m	ZS-HLDS150 0.5M

Note : Refer to the table of ratings and specifications for details.

ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
	10+0.5 mm	Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD10GT 2M
Regular Reflective	10±0.5 mm	Line beam	500 × 25 μm	0.20 µm	0.5 m	ZS-LD10GT 0.5M
Models	15±0.75 mm	Line beam	900 × 25 μm	0.25 um	2 m	ZS-LD15GT 2M
	15±0.75 11111	Line Dealli	Line beam 900 x 25 µm		0.5 m	ZS-LD15GT 0.5M

Note : Refer to the table of ratings and specifications for details.

ZS-L-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
		Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD20T 2M
Regular	20+1 mm	Line beam	300 × 23 µm	0.20 µm	0.5 m	ZS-LD20T 0.5M
	20111111	Spot beam	25 μm dia.	0.25 μm	2 m	ZS-LD20ST 2M
Reflective Models		opor beam	25 µm dia.	0.20 µm	0.5 m	ZS-LD20ST 0.5M
WOUCHS					4 m	ZS-LD40T 4M
	40±2.5 mm	Line beam	2000 × 35 μm	0.4 μm	2 m	ZS-LD40T 2M
					0.5 m	ZS-LD40T 0.5M
Diffuse Reflective Models		Line beam	900 × 60 μm	0.8 µm	2 m	ZS-LD50 2M
	50±5 mm	Eine beam	000 × 00 µm		0.5 m	ZS-LD50 0.5M
		Spot beam	50 μm dia.	0.8 µm	2 m	ZS-LD50S 2M
		Spot beam	50 µm uia.		0.5 m	ZS-LD50S 0.5M
	80±15 mm	Line beam	900 × 60 μm	2 µm	2 m	ZS-LD80 2M
					1 m	ZS-LD80 1M
					0.5 m	ZS-LD80 0.5M
	130±15 mm	Line beam	600 × 70 μm	3 µm	2 m	ZS-LD130 2M
	130±13 11111	Line beam	000 x 70 μm		0.5 m	ZS-LD130 0.5M
	200+50 mm	Line beam	900 × 100 μm	5 µm	2 m	ZS-LD200 2M
	200±50 mm	Line Deam	900 x 100 µm	σμm	0.5 m	ZS-LD200 0.5M
	350±135 mm	Spot beam	240 um dia	20 µm	2 m	ZS-LD350S 2M
	350±135 mm	Spot beam	240 μm dia.	20 μΠ	0.5 m	ZS-LD350S 0.5M

Note : No. of samples to average: 128 when set to High-precision Mode.

ZS-HL-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
- 888988 - 988888	24 VDC	NPN outputs	ZS-HLDC11
	24 VDC -	PNP outputs	ZS-HLDC41

ZS-L-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
200050		NPN outputs	ZS-LDC11
	24 VDC	PNP outputs	ZS-LDC41

Multi-Controllers

Shape	Supply voltage	Control outputs	Model
- 2 8 8 8 9 - 2 8 8 8 8 9		NPN outputs	ZS-MDC11
	24 VDC	PNP outputs	ZS-MDC41

Data Storage Units

Shape	Supply voltage	Control outputs	Model
₹ <u>3553</u> 9		NPN outputs	ZS-DSU11
and a set	24 VDC	PNP outputs	ZS-DSU41

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Accessories (Sold Separately)

Controller Link Unit

Shape	Model
an and	ZS-XCN

Panel Mount Adapter

Shape	Model		
	ZS-XPM1	For 1st Controller	
	ZS-XPM2	For expansion (from 2nd Controller on)	

RS-232C Cables

Connected to	Model	Qty
Personal computer (2 m)	ZS-XRS3	1
PLC/PT (2 m)	ZS-XPT3	1

Extension Cables for Sensor Heads

Cable length	Model	Qty			
1 m	ZS-XC1A	1			
4 m	ZS-XC4A	1			
5 m	ZS-XC5B (*1, *2)	1			
8 m	ZS-XC8A	1			
10 m	ZS-XC10B (*1)	1			

*1. Up to two ZS-XC B Cables can be connected. (22 m max.)

*2. A Robot Cable (ZS-XC5BR) is also available.

Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1

Logging Software

33 3	
Name	Model
SmartMonitor Professional	ZS-SW11V3E

Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model	
	NPN outputs	ZG-RPD11-N	
Ū	PNP outputs	ZG-RPD41-N	

CompoNet-compatible Sensor Communications Unit.

Shape	Model
	ZS-CRT

Memory Cards

Model	Capacity
HMC-EF283	256 MB
HMC-EF583	512 MB

Quick Reference for Extension Cable Connections

E	Extension Cable Sensor Head		Con	troller	Davida		
Model	Length	Bend resistant	ZS-LD□ ZS-HLDS2V	ZS-HLDS2/ -HLDS5/-HLDS10/ -HLDS60/-HLDS150	ZS-LDC	ZS-HLDC	Remarks
ZS-XC1A	1m		0	0	0	0	
ZS-XC4A	4m		0	0	0	0	Only one Extension Cable can be used.
ZS-XC8A	8m		0	0	0	0	
ZS-XC5B	5m		0	0	0	0	Up to two Extension Cables can be used.
ZS-XC10B	10m		0	0	0	0	(The maximum length is 22 m.)
ZS-XC5BR	5m	0	0	0	0	0	
ZS-XC15CR	15m	0		0		0	A ZS-XEQ Digital Equalizar and ZS-XC02D
ZS-XC25CR	25m	0		0		0	Digital Equalizar Connecting Cable are requied.

Ratings and Specifications

ZS-HL/L-series Sensor Controllers

Item		Model ZS-HLDC11/LDC11 ZS-HLDC41/LDC41		ZS-HLDC41/LDC41		
No. of samples to av	/erage		1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096			
Number of mounted	Sensors		1 per Sensor Controller			
Connection method			Serial I/O: connector, Other: pre-w	vired (Standard cable length: 2 m)		
USB 2.0		USB 2.0	1 port, Full Speed (12	2 Mbps max.), MINI-B		
	Serial I/O	RS-232C	1 port, 115,2	00 bps max.		
		Judgment	HIGH/PASS/LOW 3 outputs	HIGH/PASS/LOW: 3 outputs		
External interface		output	NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	PNP open collector, 50 mA max., residual voltage 1.2 V max.		
External intenace	Output	Linner	Selectable from 2 types of output, voltage or	current (selected by slide switch on bottom).		
		Linear output	 Voltage output: -10 to 1 	10 V, output impedance: 40 Ω		
			Current output: 4 to 20	mA, maximum load resistance: 300 Ω		
	Innute	Laser OFF, ZERO reset timing,	ON: Short-circuited with 0 V terminal or 1.5 V or less	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.		
	Inputs	RESET	OFF: Open (leakage current: 0.1 mA max.)	OFF: Open (leakage current: 0.1 mA max.)		
Functions	Display: Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2 Sensing: Mode, gain, measurement object, head installation Measurement point *1: Average, peak, bottom, thickness, step, and calculations Filter: Smooth, average, and differentiation Outputs: Scaling, various hold values, and zero reset I/O settings: Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2 System: Save, initialization, measurement information display, communications settings, key lock, language, and data load Task: ZS-HLDC[1: Single task resultask (up to 4)		llation calculations sis and timer), non-measurement, and bank (switching and clear) *2 display, communications settings, key lock, language, and data load			
Status indicators			HIGH (orange), PASS (green), LOW (orange), LDC	HIGH (orange), PASS (green), LOW (orange), LDON (green), ZERO (orange), and ENABLE (green)		
Segment display		Main digital	8-segment red LED, 6 digits			
Segment display		Sub-digital	8-segment gree	n LEDs, 6 digits		
LCD			16 digits x 2 rows, Color of characters: green	n, Resolution per character: 5 x 8 pixel matrix		
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)			
Octaing inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)			
Power supply voltag	e		21.6 V to 26.4 VDC	C (including ripple)		
Current consumptio	n		0.5 A max. (when Sensor Head is connected)			
Ambient temperature			Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)			
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)			
Degree of protection			IP20 (IEC60529)			
Materials			Case: Polycarbonate (PC)			
Cable length			2 m			
Weight			Approx. 280 g (excluding packing materials and accessories)			
Accessories			Ferrite core (1), instruction sheet			

*1. Can be used with ZS-HLDC□1 when Multitask Mode selected. *2. Terminal block output is a function of the ZS-HLDC□1.

Advanced technology is carried

Smart Sensor

Ratings and Specifications

ZS-HL-series Sensor Heads

Item Model		ZS-HL	DS2T	ZS-HLDS2VT	ZS-H	ZS-HLDS5T ZS-HLDS10		.DS10	ZS-HLDS60	ZS-HLDS150	
Applicable Controllers							ZS-HLDC series				
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Diffuse reflection	
Measuring center	r distance	20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1500 mm	
Measuring range	ł	±1 mm	±1 mm	±2 mm	±5 mm	±4 mm	±20 mm	±16 mm	±350 mm	±500 mm	
Light source			Visible se	emiconductor laser (wavelength: 650 nm	, 1 mW max., JIS Cl	ass 2)		Visible semiconductor laser (wavelen	gth: 658 nm, 1 mW max., JIS Class 2)	
Beam shape							Line beam				
Beam diameter *	:1	1.0 mm ×	20 μm	$2.2 \text{ mm} \times 45 \ \mu\text{m}$	1.0 mm × 30 μm		$3.5~\text{mm} imes 60~\mu\text{m}$		16 × 0.3 mm (at 500 mm)	40 × 1.5 mm (at 1,500 mm)	
Linearity *2		±0.05%	%F.S.	±0.2%F.S.		±0.19	%F.S.		$\pm 0.07\% F.S.$ (250 to 750 mm), $\pm 0.1\% F.S.$ (750 to 950 mm)	±0.2%F.S.	
Resolution *3		0.25 μm (No. of sample	es to average: 256)	0.6 µm (No. of samples to average: 128)	0.25 μm (No. of san	nples to average: 512)	1 μm (No. of samp	les to average: 64)	8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm)	500 μm (No. of samples to average: 64)	
Temperature cha	racteristic *4	0.01%F.	.S./°C	0.1%F.S./°C			F.S./°C				
Sampling cycle		110 µs (High-speed Mode), 500 µs (Standard Mode), 2.2 µs (High-precision Mode), 4.4 µs (High-sensitivity Mode)									
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.									
LED Indicators			Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.								
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range. Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
Operating ambier	nt illumination	Illumination on received light surface: 3000 lx or less (incandescent light) Illumination on received light surface: 1000 lx or less (incandescent light) 500 lx or less (incandescent light)								Illumination on received light surface: 500 lx or less (incandescent light)	
Ambient tempera	ature	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)									
Ambient humidity	/	Operating and storage: 35% to 85% (with no condensation)									
Degree of protect	tion *5	IP6	64	IP67	Cable	length 0.5 m: IP66, c	able length 2 m: IP6	7	IP66 *6		
Materials		Case: Aluminum die-cast, Front cover: Glass									
Cable length		0.5 m,	2 m	2 m	0.5 m				n, 2 m		
Weight			Approx. 350 g			Approx. 600 g			Approx. 800 g		
Accessories		Laser labels (1 each for JIS ferrite cores (4), insure lock	. ,.	Laser labels (1 each for JIS/EN), ferrite cores (2), insure locks (2), instruction sheet		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction			rite cores (4), insure locks (2), instruction sh	ieet	

*1. Defined as 1/e2 (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece.

The following options are available.

Model	Diffuse reflection	Mirror reflection	
ZS-HLDS2T	SUS block	Glass	
ZS-HLDS2VT		Glass	
ZS-HLDS5T	White alumina ceramic	Glass	
ZS-HLDS10	White alumina	ceramic	
ZS-HLDS60/HLDS150	White alumina ceramic		

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph. The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

 Model
 Diffuse reflection
 Mirror reflection

 ZS-HLDS2T
 SUS block
 Glass

 ZS-HLDS2VT
 --- Glass

 ZS-HLDS5T
 White alumina ceramic
 Glass

 ZS-HLDS10
 White alumina ceramic
 ZS-HLDS10

- *4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)
- *5. Protection structure of connector area is IP40.
 *6. Ask your OMRON representative about Sensor Heads with
- *6. Ask your OMHON representative about Sensor Heads with IP67 protection.

Ratings and Specifications

ZS-L-series Sensor Heads

Item Model		ZS-LD20T		ZS-LD20ST		ZS-LD40T		ZS-LD10GT	ZS-LD15GT		
Applicable Controllers		ZS-HLDC/LDC Series									
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection			
Measuring center	distance	20 mm	6.3 mm	20 mm	6.3 mm	40 mm	30 mm	10 mm	15 mm		
Measuring range		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm		
Light source					Visible semice	onductor laser (wavelen	gth: 650 nm, 1 mW max	., JIS Class 2)			
Beam shape		Line b	beam	Spot	beam			Line beam			
Beam diameter *	1	900 × 3	25 µm	25 μr	n dia.	2000 ×	35 μm	Approx. 25	×900 μm		
Linearity *2						±0.1%	6 FS				
Resolution *3		0.25	iμm	0.25	5 μm	0.4	μm	0.25 μm	0.25 μm		
Temperature char	acteristic *4	0.04%	FS/°C	0.04%	FS/°C	0.02% FS/°C		0.04% FS/°C			
Sampling cycle		110 µs (High-speed Mode), 500 µs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)									
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.									
LED Indicators	NEAR Indicator	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.									
	Artificator	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
Operating ambien	nt illumination	Illumination on received light surface: 3000 lx or less (incandescent light)									
Ambient temperat	ture	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)									
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)									
Degree of protection *5		Cable length 0.5 m: IP66, cable length 2 m: IP67 IP40									
Materials		Case: Aluminum die-cast, Front cover: Glass									
Cable length			0.5 m, 2 m								
Weight				Approx	Approx. 400 g						
Accessories			Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2)								

*1. Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

*5. Protection structure of connector area is IP40.

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Smart Sensor

Ratings and Specifications

ZS-L-series Sensor Heads

Item Model		ZS-LD50		ZS-LD50S		ZS-LD80		ZS-LD130		ZS-LD200		ZS-LD350S	
Applicable Controllers		ZS-HLDC/LDC Series											
Optical system	l	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	
Measuring cen	ter distance	50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm	
Measuring rang	ge	±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm	
Light source			Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)										
Beam shape		Line I	beam	Spot	beam	Line I	beam	Line I	beam	Line	beam	Spot beam	
Beam diameter	r *1	900 ×	60 µm	50 μn	n dia.	900 ×	60 µm	600 ×	70 µm	900 × ⁻	100 µm	240 µm dia.	
Linearity *2 ±0	0.1% FS				±0.1% FS				±0.25% FS	±0.1% FS	±0.25% FS	±0.1% FS	
Resolution *3		0.8 μm 0.8 μm		2 µm		3 µm		5 μm		20 µm			
Temperature ch	haracteristic *4	0.02%	FS/°C	0.02% FS/°C		0.01% FS/°C		0.02% FS/°C		0.02% FS/°C		0.04% FS/°C	
Sampling cycle	9	110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)											
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.											
LED Indicators		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.											
LED Indicators	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.											
	FAN INUICAIOI	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.											
Operating amb	ient illumination	Illumination on received light surface: 3000 lx or less (incandescent light)							Illumination on received light surface: 2000 lx or less (incandescent light) Illumination on received light surface: 3000 lx or less			3000 lx or less (incandescent light)	
Ambient tempe	erature	Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)											
Ambient humid	lity	Operating and storage: 35% to 85% (with no condensation)											
Degree of prote	ection *5	Cable length 0.5 m: IP66, cable length 2 m: IP67											
Materials		Case: Aluminum die-cast, Front cover: Glass											
Cable length		0.5 m, 2 m											
Weight							Approx. 350g						
Accessories			Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet										

*1. Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

*5. Protection structure of connector area is IP40.

Ratings and Specifications

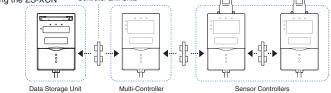
ZS-MDCD1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC I Sensor Controllers. The following points, however, are different. 1. Sensor Heads cannot be connected.

- 2. Control Link Units are required to connect up to 9 Controllers. Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

Controller Link Units





ZS-DSUD1 Data Storage Unit

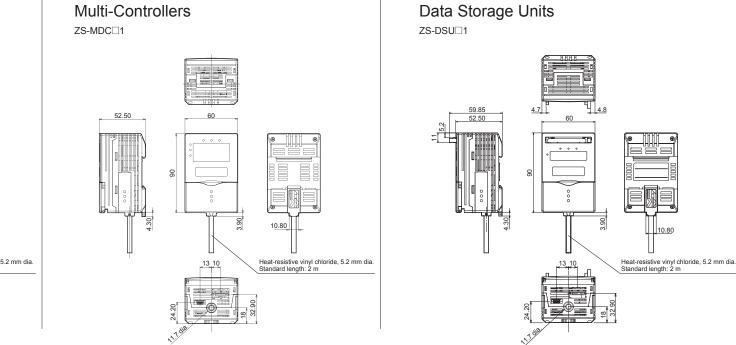
Item		Model	ZS-DSU11	ZS-DSU41					
Number of mounted Sensor Heads			Cannot be connected						
Number of connectable Controllers			10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1						
Connectable Control	lers		ZS-HLDC , ZS-L						
	Connection method		Serial I/O: connector, Other: pre-v	vired (standard cable length: 2 m)					
	Serial I/O	USB 2.0	1 port, Full Speed (12 Mbps max.), MINI-B						
External interface	Senar I/O	RS-232C	1 port, 115,2	200 bps max.					
	Output		3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.					
	Inputs		ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.)					
Data resolution			32	bits					
Functions	Logging trigger funct	ions	Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers						
Functions	Other functions		External banks, alarm outputs, saved data format customization, and clock						
Status indicators			OUT (orange), PWR (green), ACCESS (orange), and ERR (red)						
Segment display			8-segment green LEDs, 6 digits						
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 × 8 pixel matrix						
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)						
Setting inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)						
Power supply voltage	e		21.6 V to 26.4 VDC (including ripple)						
Current consumption	1		0.5 A max.						
Ambient temperature	9		Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)						
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)						
Degree of protection			IP20 (IEC60529)						
Materials			Case: Polycarbonate (PC)						
Weight			Approx. 280 g (excluding packing materials and accessories)						
Accessories			Ferrite core (1), instruction sheet for Data Storage Unit: CSV File Converter for Data Storage Unit/Smart Analyzer Macro Edition						

*1. Control Link Units are required to connect Controllers.

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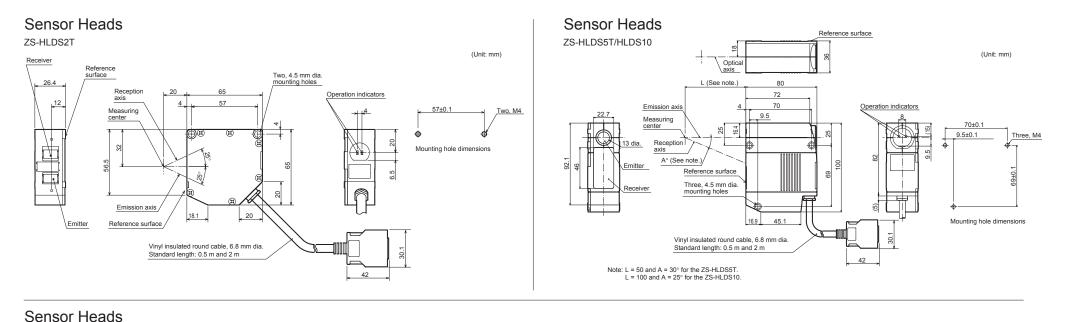
Dimensions

Sensor Controllers

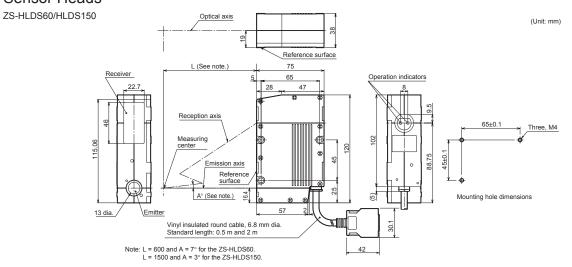


Ratings and Specifications

Dimensions

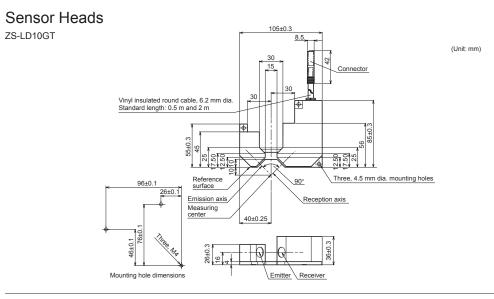


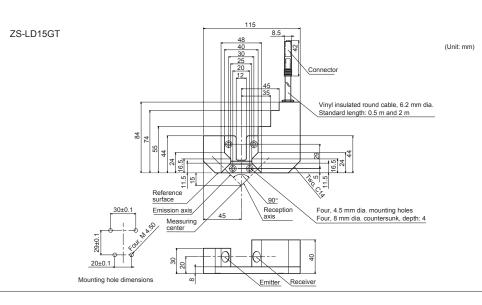
Ratings and Specifications



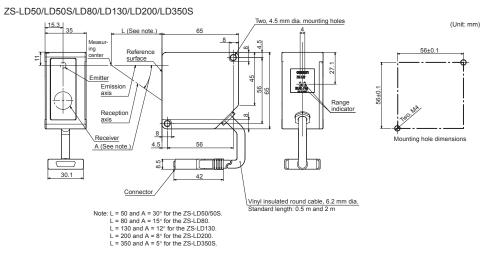
Advanced technology is carried

Dimensions

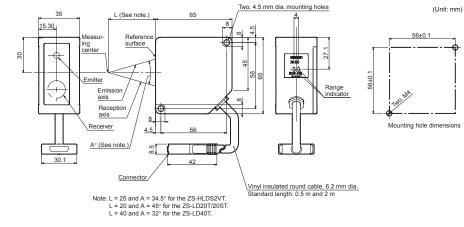




Sensor Heads

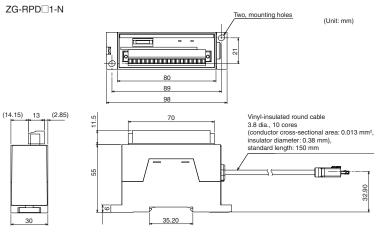


ZS-HLDS2VT/LD20T/LD20ST/LD40T



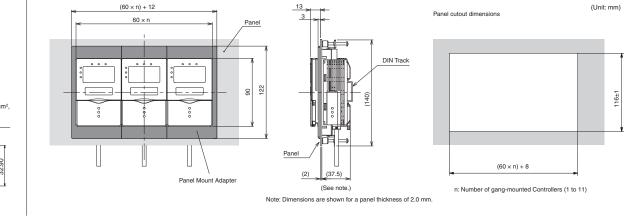
Dimensions

Realtime Parallel Output Unit



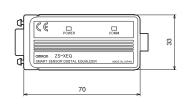
Panel Mount Adapter

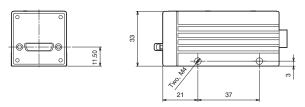
ZS-XPM1/XPM2 (Dimensions for Panel Mounting)

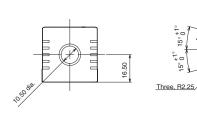


Ratings and Specifications

Digital Equalizer ZS-XEQ







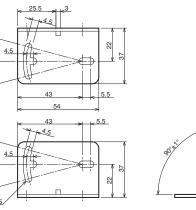


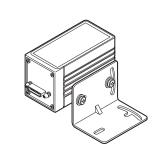
15°^{+1°}

°+0

15°⁺¹

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(Unit: mm)

Advanced technology is carried

Safety Precautions for Using Laser Equipment

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface). The laser radiation has a high power density and exposure may result in loss of sight. Laser Label Indications Attach the following warning label to the side of the ZS series Sensor Head.



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This document provides information mainly for selecting suitable models. Please read the manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

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Omron: ZS-LD15GT 0.5M



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