

PWM Fan Speed Controller with Auto-Shutdown and FanSense™ Technology

Features

- Temperature Proportional Fan Speed for Acoustic Control and Longer Fan Life
- Efficient PWM Fan Drive
- 3.0V to 5.5V Supply Range:
 - Fan Voltage Independent of TC646 Supply Voltage
 - Supports any Fan Voltage
- FanSense™ Fault Detection Circuits Protect Against Fan Failure and Aid System Testing
- Shutdown Mode for "Green" Systems
- Supports Low Cost NTC/PTC Thermistors
- Space Saving 8-Pin MSOP Package
- Over-temperature Indication

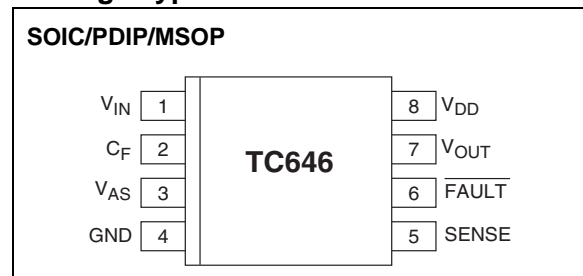
Applications

- Power Supplies
- Computers
- File Servers
- Portable Computers
- Telecom Equipment
- UPS, Power Amps
- General Purpose Fan Speed Control

Available Tools

- Fan Controller Demonstration Board (TC642DEMO)
- Fan Controller Evaluation Kit (TC642EV)

Package Types



General Description

The TC646 is a switch mode, fan speed controller for use with brushless DC fans. Temperature proportional speed control is accomplished using pulse width modulation (PWM). A thermistor (or other voltage output temperature sensor) connected to the V_{IN} input furnishes the required control voltage of 1.25V to 2.65V (typical) for 0% to 100% PWM duty cycle. The TC646 automatically suspends fan operation when measured temperature (V_{IN}) is below a user programmed minimum setting (V_{AS}). An integrated Start-up Timer ensures reliable motor start-up at turn-on, coming out of shutdown mode, auto-shutdown mode or following a transient fault.

The TC646 features Microchip Technology's proprietary FanSense™ technology for increasing system reliability. In normal fan operation, a pulse train is present at SENSE (Pin 5). A missing-pulse detector monitors this pin during fan operation. A stalled, open, or unconnected fan causes the TC646 to trigger its Start-up Timer once. If the fault persists, the FAULT output goes low and the device is latched in its shutdown mode. FAULT is also asserted if the PWM reaches 100% duty cycle, indicating a possible thermal runaway situation, although the fan continues to run. See Section 5.0, "Typical Applications", for more information and system design guidelines.

The TC646 is available in the 8-pin plastic DIP, SOIC and MSOP packages and is available in the industrial and extended commercial temperature ranges.

TC646

Functional Block Diagram



1.0 ELECTRICAL CHARACTERISTICS

Absolute Maximum Ratings*

| | |
|---|-----------------|
| Supply Voltage | 6V |
| Input Voltage, Any Pin..... (GND – 0.3V) to (V _{DD} +0.3V) | |
| Package Thermal Resistance: | |
| PDIP (R _{θJA})..... | 125°C/W |
| SOIC (R _{θJA})..... | 155°C/W |
| MSOP (R _{θJA})..... | 200°C/W |
| Specified Temperature Range..... | -40°C to +125°C |
| Storage Temperature Range..... | -65°C to +150°C |

*Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions above those indicated in the operation sections of the specifications is not implied. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

DC ELECTRICAL SPECIFICATIONS

| Electrical Characteristics: Unless otherwise specified, T _{MIN} ≤ T _A ≤ T _{MAX} , V _{DD} = 3.0V to 5.5V | | | | | | |
|---|--|------|------|------|-------|---|
| Symbol | Parameter | Min | Typ | Max | Units | Test Conditions |
| V _{DD} | Supply Voltage | 3.0 | — | 5.5 | V | |
| I _{DD} | Supply Current, Operating | — | 0.5 | 1.0 | mA | Pins 6, 7 Open, C _F = 1 μF, V _{IN} = V _{C(MAX)} |
| I _{DD(SHDN)} | Supply Current, Shutdown/ Auto-shutdown Mode | — | 25 | — | μA | Pins 6, 7 Open; Note 1 C _F = 1 μF, V _{IN} = 0.35V |
| I _{IN} | V _{IN} , V _{AS} Input Leakage | -1.0 | — | +1.0 | μA | Note 1 |
| V_{OUT} Output | | | | | | |
| t _R | V _{OUT} Rise Time | — | — | 50 | μsec | I _{OH} = 5 mA, Note 1 |
| t _F | V _{OUT} Fall Time | — | — | 50 | μsec | I _{OL} = 1 mA, Note 1 |
| t _{SHDN} | Pulse Width(On V _{IN}) to Clear Fault Mode | 30 | — | — | μsec | V _{SHDN} , V _{HYST} Specifications, Note 1 |
| I _{OL} | Sink Current at V _{OUT} Output | 1.0 | — | — | mA | V _{OL} = 10% of V _{DD} |
| I _{OH} | Source Current at V _{OUT} Output | 5.0 | — | — | mA | V _{OH} = 80% of V _{DD} |
| SENSE Input | | | | | | |
| V _{TH(SENSE)} | SENSE Input Threshold Voltage with Respect to GND | 50 | 70 | 90 | mV | Note 1 |
| FAULT Output | | | | | | |
| V _{OL} | Output Low Voltage | — | — | 0.3 | V | I _{OL} = 2.5 mA |
| t _{MP} | Missing Pulse Detector Timer | — | 32/F | — | Sec | C _F = 1.0 μF |
| t _{STARTUP} | Start-up Timer | — | 32/F | — | Sec | C _F = 1.0 μF |
| t _{DIAG} | Diagnostic Timer | — | 3/F | — | Sec | C _F = 1.0 μF |

Note 1: Ensured by design, not tested.

TC646

DC ELECTRICAL SPECIFICATIONS (CONTINUED)

| Electrical Characteristics: Unless otherwise specified, $T_{MIN} \leq T_A \leq T_{MAX}$, $V_{DD} = 3.0V$ to $5.5V$ | | | | | | |
|---|---|----------------------------|----------------------|----------------------|-------|------------------------------------|
| Symbol | Parameter | Min | Typ | Max | Units | Test Conditions |
| V_{IN}, V_{AS} Inputs | | | | | | |
| $V_{C(MAX)}, V_{OTF}$ | Voltage at V_{IN} for 100% Duty Cycle and Overtemp. Fault | 2.5 | 2.65 | 2.8 | V | |
| $V_{C(SPAN)}$ | $V_{C(MAX)} - V_{C(MIN)}$ | 1.3 | 1.4 | 1.5 | V | |
| V_{AS} | Auto-shutdown Threshold | $V_{C(MAX)} - V_{C(SPAN)}$ | — | $V_{C(MAX)}$ | V | |
| V_{SHDN} | Voltage Applied to V_{IN} to ensure Reset/Shutdown | — | — | $V_{DD} \times 0.13$ | V | |
| V_{REL} | Voltage Applied to V_{IN} to Release Reset Mode | $V_{DD} \times 0.19$ | — | — | V | $V_{DD} = 5V$, See Figure 5-11 |
| V_{HYST} | Hysteresis on V_{SHDN} , V_{REL} | — | $0.01 \times V_{DD}$ | — | V | |
| V_{HAS} | Hysteresis on Auto-shutdown Comparator | — | 70 | — | mV | |
| Pulse Width Modulator | | | | | | |
| F_{OSC} | PWM Frequency | 26 | 30 | 34 | Hz | $C_F = 1.0 \mu F$ |

Note 1: Ensured by design, not tested.

2.0 PIN DESCRIPTIONS

The descriptions of the pins are listed in Table 2-1.

TABLE 2-1: PIN FUNCTION TABLE

| Pin No. | Symbol | Description |
|---------|---------------------------|---------------------------------|
| 1 | V_{IN} | Analog Input |
| 2 | C_F | Analog Output |
| 3 | V_{AS} | Analog Input |
| 4 | GND | Ground Terminal |
| 5 | SENSE | Analog Input |
| 6 | $\overline{\text{FAULT}}$ | Digital (Open Collector) Output |
| 7 | V_{OUT} | Digital Output |
| 8 | V_{DD} | Power Supply Input |

2.1 Analog Input (V_{IN})

The thermistor network (or other temperature sensor) connects to the V_{IN} input. A voltage range of 1.25V to 2.65V (typical) on this pin drives an active duty cycle of 0% to 100% on the V_{OUT} pin. The TC646 enters shutdown mode when $V_{IN} \leq V_{SHDN}$. During shutdown, the $\overline{\text{FAULT}}$ output is inactive, and supply current falls to 25 μA (typical). The TC646 exits shutdown mode when $V_{IN} \geq V_{REL}$ (see Section 5.0, "Typical Applications", for details).

2.2 Analog Output (C_F)

C_F is the positive terminal for the PWM ramp generator timing capacitor. The recommended C_F is 1 μF for 30 Hz PWM operation.

2.3 Analog Input (V_{AS})

An external resistor divider connected to the V_{AS} input sets the auto-shutdown threshold. Auto-shutdown occurs when $V_{IN} \leq V_{AS}$. The fan is automatically restarted when $V_{IN} \geq (V_{AS} + V_{HAS})$ (see Section 5.0, "Typical Applications", for more details).

2.4 Ground (GND)

GND denotes the ground terminal.

2.5 Analog Input (SENSE)

Pulses are detected at the SENSE pin as fan rotation chops the current through a sense resistor (R_{SENSE}). The absence of pulses indicates a fault (see Section 5.0, "Typical Applications", for more details).

2.6 Digital Output ($\overline{\text{FAULT}}$)

The $\overline{\text{FAULT}}$ line goes low to indicate a fault condition. When $\overline{\text{FAULT}}$ goes low due to a fan fault condition, the device is latched in shutdown mode until deliberately cleared or until power is cycled. $\overline{\text{FAULT}}$ will also be asserted when the PWM reaches 100% duty cycle, indicating that maximum cooling capability has been reached and a possible over-temperature condition may occur. This is a non-latching state and the $\overline{\text{FAULT}}$ output will go high when the PWM duty cycle goes below 100%.

2.7 Digital Output (V_{OUT})

V_{OUT} is an active high complimentary output that drives the base of an external NPN transistor (via an appropriate base resistor) or the gate of an N-channel MOSFET. This output has asymmetrical drive (see Section 1.0, "Electrical Characteristics").

2.8 Power Supply Input (V_{DD})

V_{DD} may be independent of the fan's power supply (see Section 1.0, "Electrical Characteristics").

3.0 DETAILED DESCRIPTION

3.1 PWM

The PWM circuit consists of a ramp generator and threshold detector. The frequency of the PWM is determined by the value of the capacitor connected to the C_F input. A frequency of 30 Hz is recommended ($C_F = 1 \mu\text{F}$). The PWM is also the time base for the Start-up Timer (see Section 3.3, "Start-Up Timer"). The PWM voltage control range is 1.25V to 2.65V (typical) for 0% to 100% output duty cycle.

3.2 V_{OUT} Output

The V_{OUT} pin is designed to drive a low cost transistor or MOSFET as the low side, power switching element in the system. Various examples of driver circuits will be shown throughout this data sheet. This output has asymmetric complementary drive and is optimized for driving NPN transistors or N-channel MOSFETs. Since the system relies on PWM rather than linear control, the power dissipation in the power switch is kept to a minimum. Generally, very small devices (TO-92 or SOT packages) will suffice.

3.3 Start-Up Timer

To ensure reliable fan start-up, the Start-up Timer turns the V_{OUT} output on for 32 cycles of the PWM whenever the fan is started from the off state. This occurs at power-up and when coming out of shutdown or auto-shutdown mode. If the PWM frequency is 30 Hz ($C_F = 1 \mu\text{F}$), the resulting start-up time will be approximately one second. If a fan fault is detected, the Diagnostic Timer is triggered once, followed by the Start-up Timer. If the fault persists, the device is shut down (see Section 3.5, "FAULT Output").

3.4 SENSE Input (FanSense™ Technology)

The SENSE input (Pin 5) is connected to a low value current sensing resistor in the ground return leg of the fan circuit. During normal fan operation, commutation occurs as each pole of the fan is energized. This causes brief interruptions in the fan current, seen as pulses across the sense resistor. If the device is not in auto-shutdown or shutdown mode, and pulses are not appearing at the SENSE input, a fault exists.

The short, rapid change in fan current (high dI/dt) causes a corresponding dV/dt across the sense resistor, R_{SENSE} . The waveform on R_{SENSE} is differentiated and converted to a logic-level pulse-train by C_{SENSE} and the internal signal processing circuitry. The presence and frequency of this pulse-train is a direct indication of fan operation. See Section 5.0, "Typical Applications", for more details.

3.5 FAULT Output

The TC646 detects faults in two ways:

First, pulses appearing at SENSE due to the PWM turning on are blanked, with the remaining pulses being filtered by a missing pulse detector. If consecutive pulses are not detected for thirty-two PWM cycles ($\cong 1 \text{ Sec}$ if $C_F = 1 \mu\text{F}$), the Diagnostic Timer is activated and V_{OUT} is driven high continuously for three PWM cycles ($\cong 100 \text{ msec}$ if $C_F = 1 \mu\text{F}$). If a pulse is not detected within this window, the Start-up Timer is triggered (see Section 3.3, "Start-up Timer"). This should clear a transient fault condition. If the missing pulse detector times out again, the PWM is stopped and $\overline{\text{FAULT}}$ goes low. When $\overline{\text{FAULT}}$ is activated due to this condition, the device is latched in shutdown mode and will remain off indefinitely. Therefore, the TC646 is prevented from attempting to drive a fan under catastrophic fault conditions.

One of two things will restore operation: Cycling power off and then on again or pulling V_{IN} below V_{SHDN} and releasing it to a level above V_{REL} . When one of these two conditions is satisfied, the normal start-up cycle is triggered and operation will resume if the fault has been cleared.

The second condition by which the TC646 asserts a $\overline{\text{FAULT}}$ is when the PWM control voltage applied to V_{IN} becomes greater than that needed to drive 100% duty cycle (see Section 1.0, "Electrical Characteristics"). This indicates that the fan is at maximum drive and the potential exists for system overheating. Either heat dissipation in the system has gone beyond the cooling system's design limits or some subtle fault exists (such as fan bearing failure or an airflow obstruction). This output may be treated as a "System Overheat" warning and be used to trigger system shutdown or some other corrective action.

However, in this case, the fan will continue to run even when $\overline{\text{FAULT}}$ is asserted. If the system is allowed to continue operation, and the temperature (and thus V_{IN}) falls, the $\overline{\text{FAULT}}$ output will become inactive when $V_{\text{IN}} < V_{\text{OTF}}$.

3.6 Auto-Shutdown Mode

If the voltage on V_{IN} becomes less than the voltage on V_{AS} , the fan is automatically shut off (auto-shutdown mode). The TC646 exits auto-shutdown mode when the voltage on V_{IN} becomes higher than the voltage on V_{AS} by V_{HAS} (the auto-shutdown Hysteresis Voltage (see Figure 3-1)). The Start-up Timer is triggered and normal operation is resumed upon exiting auto-shutdown mode. The $\overline{\text{FAULT}}$ output is unconditionally inactive in auto-shutdown mode.



FIGURE 3-1: TC646 Nominal Operation.

3.7 Shutdown Mode (Reset)

If an unconditional shutdown and/or device reset is desired, the TC646 may be placed in shutdown mode by forcing V_{IN} to a logic low (i.e., $V_{IN} < V_{SHDN}$) (see Figure 3-1). In this mode, all functions cease and the \overline{FAULT} output is unconditionally inactive. The TC646 should not be shut down unless all heat producing activity in the system is at a negligible level. The TC646 exits shutdown mode when V_{IN} becomes greater than V_{REL} , the release voltage.

Entering shutdown mode also performs a complete device reset. Shutdown mode resets the TC646 into its power-up state. The Start-up and Fault Timers, and any current faults, are cleared. \overline{FAULT} is unconditionally inactive in shutdown mode. Upon exiting shutdown mode ($V_{IN} > V_{REL}$), the Start-up Timer will be triggered and normal operation will resume, assuming no fault conditions exist and $V_{IN} > V_{AS} + V_{HAS}$.

Note: If $V_{IN} < V_{AS}$ when the device exits shutdown mode, the fan will not restart as it will be in auto-shutdown mode.

If a fan fault has occurred and the device has latched itself into shutdown mode, performing a reset will not clear the fault unless $V_{IN} > (V_{AS} + V_{HAS})$. If V_{IN} is not greater than $(V_{AS} + V_{HAS})$ upon exiting shutdown mode, the fan will not be restarted. Consequently, there is no way to establish that the fan fault has been cleared. To ensure that a complete reset takes place, the user's circuitry must ensure that $V_{IN} > (V_{AS} + V_{HAS})$ when the device is released from shutdown mode. A recommended algorithm for management of the TC646 by a host microcontroller or other external circuitry is given in Section 5.0, "Typical Applications". A small amount of hysteresis, typically one percent of V_{DD} (50 mV at $V_{DD} = 5.0V$), is designed into the V_{SHDN}/V_{REL} threshold. The levels specified for V_{SHDN} and V_{REL} in Section 1.0, "Electrical Characteristics", include this hysteresis plus adequate margin to account for normal variations in the absolute value of the threshold and hysteresis.

CAUTION: Shutdown mode is unconditional. That is, the fan will remain off as long as the V_{IN} pin is being held low or $V_{IN} < V_{AS} + V_{HAS}$.

4.0 SYSTEM BEHAVIOR

The flowcharts describing the TC646's behavioral algorithm are shown in Figure 4-1. They can be summarized as follows:

4.1 Power-Up

- (1) Assuming the device is not being held in auto-shutdown mode ($V_{IN} > V_{AS}$).....
- (2) Turn V_{OUT} output on for 32 cycles of the PWM clock. This ensures that the fan will start from a dead stop.
- (3) During this Start-up Timer, if a fan pulse is detected, branch to Normal Operation; if none are received...
- (4) Activate the 32-cycle Start-up Timer one more time and look for fan pulse; if a fan pulse is detected, proceed to Normal Operation; if none are received...
- (5) Proceed to Fan Fault.
- (6) End.

4.2 Normal Operation

"Normal Operation" is an endless loop which may only be exited by entering shutdown mode, auto-shutdown mode or Fan Fault. The loop can be thought of as executing at the frequency of the oscillator and PWM.

- (1) Reset the missing pulse detector.
- (2) Is the TC646 in shutdown or auto-shutdown mode?
If so...
 - a. V_{OUT} duty cycle goes to zero.
 - b. \overline{FAULT} is disabled.
 - c. Exit the loop and wait for $V_{IN} > (V_{AS} + V_{HAS})$ to resume operation.
- (3) If an over-temperature fault occurs ($V_{IN} > V_{OTF}$), activate $FAULT$; release $FAULT$ when $V_{IN} < V_{OTF}$.
- (4) Drive V_{OUT} to a duty cycle proportional to V_{IN} on a cycle by cycle basis.
- (5) If a fan pulse is detected, branch back to the start of the loop (1).
- (6) If the missing pulse detector times out ...
- (7) Activate the 3-cycle Diagnostic Timer and look for pulses; if a fan pulse is detected, branch back to the start of the loop (1); if none are received...
- (8) Activate the 32-cycle Start-up Timer and look for pulses; if a fan pulse is detected, branch back to the start of the loop (1); if none are received...
- (9) Quit Normal Operation and go to Fan Fault.
- (10) End.

4.3 Fan Fault

Fan fault is an infinite loop wherein the TC646 is latched in shutdown mode. This mode can only be released by a reset (i.e., V_{IN} being brought below V_{SHDN} , then above $(V_{AS} + V_{HAS})$, or by power-cycling).

- (1) While in this state, \overline{FAULT} is latched on (low) and the V_{OUT} output is disabled.
- (2) A reset sequence applied to the V_{IN} pin will exit the loop to Power-up.
- (3) End.



FIGURE 4-1: TC646 Behavioral Algorithm Flowchart.

TC646

5.0 TYPICAL APPLICATIONS

Designing with the TC646 involves the following:

- (1) The temperature sensor network must be configured to deliver 1.25V to 2.65V on V_{IN} for 0% to 100% of the temperature range to be regulated.
- (2) The auto-shutdown temperature must be set with a voltage divider on V_{AS} .
- (3) The output drive transistor and associated circuitry must be selected.
- (4) The SENSE network, R_{SENSE} and C_{SENSE} , must be designed for maximum efficiency while delivering adequate signal amplitude.
- (5) If shutdown capability is desired, the drive requirements of the external signal or circuit must be considered.

The TC642 demonstration and prototyping board (TC642DEMO) and the TC642 Evaluation Kit (TC642EV) provide working examples of TC646 circuits and prototyping aids. The TC642DEMO is a printed circuit board optimized for small size and ease of inclusion into system prototypes. The TC642EV is a larger board intended for benchtop development and analysis. At the very least, anyone contemplating a design using the TC646 should consult the documentation for both TC642EV (DS21403) and TC642DEMO (DS21401). Figure 5-1 shows the base schematic for the TC642DEMO.



FIGURE 5-1: Typical Application Circuit.

5.1 Temperature Sensor Design

The temperature signal connected to V_{IN} must output a voltage in the range of 1.25V to 2.65V (typical) for 0% to 100% of the temperature range of interest. The circuit in Figure 5-2 illustrates a convenient way to provide this signal.



FIGURE 5-2: Temperature Sensing Circuit.

Figure 5-2 shows a simple temperature dependent voltage divider circuit. RT_1 is a conventional NTC thermistor, while R_1 and R_2 are standard resistors. The supply voltage, V_{DD} , is divided between R_2 and the parallel combination of RT_1 and R_1 . For convenience, the parallel combination of RT_1 and R_1 will be referred to as R_{TEMP} . The resistance of the thermistor at various temperatures is obtained from the manufacturer's specifications. Thermistors are often referred to in terms of their resistance at 25°C.

Generally, the thermistor shown in Figure 5-2 is a non-linear device with a negative temperature coefficient (also called an NTC thermistor). In Figure 5-2, R_1 is used to linearize the thermistor temperature response and R_2 is used to produce a positive temperature coefficient at the V_{IN} node. As an added benefit, this configuration produces an output voltage delta of 1.4V, which is well within the range of the $V_{C(SPAN)}$ specification of the TC646. A 100 kΩ NTC thermistor is selected for this application in order to keep I_{DIV} at a minimum.

For the voltage range at V_{IN} to be equal to 1.25V to 2.65V, the temperature range of this configuration is 0°C to 50°C. If a different temperature range is required from this circuit, R_1 should be chosen to equal the resistance value of the thermistor at the center of this new temperature range. It is suggested that a maximum temperature range of 50°C be used with this circuit due to thermistor linearity limitations. With this change, R_2 is adjusted according to the following equations:

EQUATION

$$\frac{V_{DD} \times R_2}{R_{TEMP}(T_1) + R_2} = V(T_1)$$

$$\frac{V_{DD} \times R_2}{R_{TEMP}(T_2) + R_2} = V(T_2)$$

Where T_1 and T_2 are the chosen temperatures and R_{TEMP} is the parallel combination of the thermistor and R_1 .

These two equations facilitate solving for the two unknown variables, R_1 and R_2 . More information about thermistors may be obtained from AN679, "Temperature Sensing Technologies", and AN685, "Thermistors In Single Supply Temperature Sensing Circuits", which can be downloaded from Microchip's web site at www.microchip.com.

5.2 Auto-Shutdown Temperature Design

A voltage divider on V_{AS} sets the temperature where the part is automatically shut down if the sensed temperature at V_{IN} drops below the set temperature at V_{AS} (i.e., $V_{IN} < V_{AS}$). As with the V_{IN} input, 1.25V to 2.65V corresponds to the temperature range of interest from T_1 to T_2 , respectively. Assuming that the temperature sensor network designed above is linearly related to temperature, the shutdown temperature T_{AS} is related to T_2 and T_1 by:

EQUATION

$$\frac{2.65V - 1.25V}{T_2 - T_1} = \frac{V_{AS} - 1.25V}{T_{AS} - T_1}$$

$$V_{AS} = \left(\frac{1.4V}{T_2 - T_1} \right) (T_{AS} - T_1) + 1.25V$$

For example, if 1.25V and 2.65V at V_{IN} corresponds to a temperature range of $T_1 = 0^\circ\text{C}$ to $T_2 = 125^\circ\text{C}$, and the auto-shutdown temperature desired is 25°C, then V_{AS} voltage is:

EQUATION

$$V_{AS} = \frac{1.4V}{(125 - 0)} (25 - 0) + 1.25V = 1.53V$$

The V_{AS} voltage may be set using a simple resistor divider as shown in Figure 5-3.



FIGURE 5-3: V_{AS} CIRCUIT

Per Section 1.0, “Electrical Characteristics”, the leakage current at the V_{AS} pin is no more than 1 μA. It is conservative to design for a divider current, I_{DIV}, of 100 μA. If V_{DD} = 5.0V then...

EQUATION

$$I_{DIV} = 1e^{-4}A = \frac{5.0V}{R_1 + R_2}, \text{ therefore}$$

$$R_1 + R_2 = \frac{5.0V}{1e^{-4}A} = 50,000\Omega = 50k\Omega$$

We can further specify R₁ and R₂ by the condition that the divider voltage is equal to our desired V_{AS}. This yields:

EQUATION

$$V_{AS} = \frac{V_{DD} \times R_2}{R_1 + R_2}$$

Solving for the relationship between R₁ and R₂ results in:

EQUATION

$$R_1 = R_2 \times \frac{V_{DD} - V_{AS}}{V_{AS}} = R_2 \times \frac{5 - 1.53}{1.53}$$

In the case of this example, R₁ = (2.27) R₂. Substituting this relationship back into the original equation yields the resistor values:

$$R_2 = 15.3 \text{ k}\Omega, \text{ and}$$

$$R_1 = 34.7 \text{ k}\Omega$$

In this case, the standard values of 34.8 kΩ and 15.4 kΩ are very close to the calculated values and would be more than adequate.

5.3 Operations at Low Duty Cycle

One boundary condition which may impact the selection of the minimum fan speed is the irregular activation of the Diagnostic Timer due to the TC646 “missing” fan commutation pulses at low speeds. This is a natural consequence of low PWM duty cycles (typically 25% or less). Recall that the SENSE function detects commutation of the fan as disturbances in the current through R_{SENSE}. These can only occur when the fan is energized (i.e., V_{OUT} is “on”). At very low duty cycles, the V_{OUT} output is “off” most of the time. The fan may be rotating normally, but the commutation events are occurring during the PWM’s off-time.

The phase relationship between the fan’s commutation and the PWM edges tends to “walk around” as the system operates. At certain points, the TC646 may fail to capture a pulse within the 32-cycle missing pulse detector window. If this happens, the 3-cycle Diagnostic Timer will be activated, the V_{OUT} output will be active continuously for three cycles and, if the fan is operating normally, a pulse will be detected. If all is well, the system will return to normal operation. There is no harm in this behavior, but it may be audible to the user as the fan accelerates briefly when the Diagnostic Timer fires. For this reason, it is recommended that V_{AS} be set no lower than 1.8V.

5.4 FanSense™ Network (R_{SENSE} and C_{SENSE})

The FanSense network, comprised of R_{SENSE} and C_{SENSE}, allows the TC646 to detect commutation of the fan motor (FanSense™ technology). This network can be thought of as a differentiator and threshold detector. The function of R_{SENSE} is to convert the fan current into a voltage. C_{SENSE} serves to AC-couple this voltage signal and provide a ground-referenced input to the SENSE pin. Designing a proper SENSE network is simply a matter of scaling R_{SENSE} to provide the necessary amount of gain (i.e., the current-to-voltage conversion ratio). A 0.1 μF ceramic capacitor is recommended for C_{SENSE}. Smaller values require larger sense resistors, and higher value capacitors are bulkier and more expensive. Using a 0.1 μF capacitor results in reasonable values for R_{SENSE}. Figure 5-4 illustrates a typical SENSE network. Figure 5-5 shows the waveforms observed using a typical SENSE network.



FIGURE 5-4: SENSE Network.



FIGURE 5-5: SENSE Waveforms.

Table 5-1 lists the recommended values of R_{SENSE} based on the nominal operating current of the fan. Note that the current draw specified by the fan manufacturer may be a worst-case rating for near-stall conditions and not the fan's nominal operating current. The values in Table 5-1 refer to actual average operating current. If the fan current falls between two of the values listed, use the higher resistor value. The end result of employing Table 5-1 is that the signal developed across the sense resistor is approximately 450 mV in amplitude.

TABLE 5-1: R_{SENSE} VS. FAN CURRENT

| Nominal Fan Current (mA) | R_{SENSE} (Ω) |
|--------------------------|--------------------------|
| 50 | 9.1 |
| 100 | 4.7 |
| 150 | 3.0 |
| 200 | 2.4 |
| 250 | 2.0 |
| 300 | 1.8 |
| 350 | 1.5 |
| 400 | 1.3 |
| 450 | 1.2 |
| 500 | 1.0 |

5.5 Output Drive Transistor Selection

The TC646 is designed to drive an external transistor or MOSFET for modulating power to the fan. This is shown as Q_1 in Figures 5-1, 5-4, 5-6, 5-7, 5-8 and 5-9. The V_{OUT} pin has a minimum source current of 5 mA and a minimum sink current of 1 mA. Bipolar transistors or MOSFETs may be used as the power switching element, as shown in Figure 5-7. When high current gain is needed to drive larger fans, two transistors may be used in a Darlington configuration. These circuit topologies are shown in Figure 5-7: (a) shows a single NPN transistor used as the switching element; (b) illustrates the Darlington pair; and (c) shows an N-channel MOSFET.

One major advantage of the TC646's PWM control scheme versus linear speed control is that the power dissipation in the pass element is kept very low. Generally, low cost devices in very small packages, such as TO-92 or SOT, can be used effectively. For fans with nominal operating currents of no more than 200 mA, a single transistor usually suffices. Above 200 mA, the Darlington or MOSFET solution is recommended. For the fan sensing function to work correctly, it is imperative that the pass transistor be fully saturated when "on".

Table 5-2 gives examples of some commonly available transistors and MOSFETs. This table should be used as a guide only since there are many transistors and MOSFETs which will work just as well as those listed. The critical issues when choosing a device to use as Q_1 are: (1) the breakdown voltage ($V_{(BR)CEO}$ or V_{DS} (MOSFET)) must be large enough to withstand the highest voltage applied to the fan (**Note:** This will occur when the fan is off); (2) 5 mA of base drive current must be enough to saturate the transistor when conducting the full fan current (transistor must have sufficient gain); (3) the V_{OUT} voltage must be high enough to sufficiently drive the gate of the MOSFET to minimize the $R_{DS(on)}$ of the device; (4) rated fan current draw must be within the transistor's/MOSFET's current handling capability; and (5) power dissipation must be kept within the limits of the chosen device.

TC646

A base-current limiting resistor is required with bipolar transistors. This is shown in Figure 5-6.



FIGURE 5-6: Circuit For Determining R_{BASE} .

The correct value for this resistor can be determined as follows:

$$\begin{aligned} V_{OH} &= V_{RSENSE} + V_{BE(SAT)} + V_{RBASE} \\ V_{RSENSE} &= I_{FAN} \times R_{SENSE} \\ V_{RBASE} &= R_{BASE} \times I_{BASE} \\ I_{BASE} &= I_{FAN} / h_{FE} \end{aligned}$$

V_{OH} is specified as 80% of V_{DD} in Section 1.0, "Electrical Characteristics"; $V_{BE(SAT)}$ is given in the chosen transistor data sheet. It is now possible to solve for R_{BASE} .

EQUATION

$$R_{BASE} = \frac{V_{OH} - V_{BE(SAT)} - V_{RSENSE}}{I_{BASE}}$$

Some applications benefit from the fan being powered from a negative supply to keep motor noise out of the positive supply rails. This can be accomplished as shown in Figure 5-8. Zener diode D_1 offsets the -12V power supply voltage, holding transistor Q_1 off when V_{OUT} is low. When V_{OUT} is high, the voltage at the anode of D_1 increases by V_{OUT} , causing Q_1 to turn on. Operation is otherwise the same as in the case of fan operation from +12V.



FIGURE 5-7: Output Drive Transistor Circuit Topologies.



FIGURE 5-8: Power the Fan from a -12V Supply.

TABLE 5-2: TRANSISTORS AND MOSFETS FOR Q₁ (V_{DD} = 5V)

| Device | Package | Max. V _{BE(sat)} /V _{GS} (V) | Min. H _{FE} | V _{CEO} /V _{DS} (V) | Fan Current (mA) | Suggested R _{BASE} (Ω) |
|-----------|---------|--|----------------------|---------------------------------------|------------------|---------------------------------|
| MMBT2222A | SOT-23 | 1.2 | 50 | 40 | 150 | 800 |
| MPS2222A | TO-92 | 1.2 | 50 | 40 | 150 | 800 |
| MPS6602 | TO-92 | 1.2 | 50 | 40 | 500 | 301 |
| SI2302 | SOT-23 | 2.5 | NA | 20 | 500 | Note 1 |
| MGSF1N02E | SOT-23 | 2.5 | NA | 20 | 500 | Note 1 |
| SI4410 | SO-8 | 4.5 | NA | 30 | 1000 | Note 1 |
| SI2308 | SOT-23 | 4.5 | NA | 60 | 500 | Note 1 |

Note 1: A series gate resistor may be used in order to control the MOSFET turn-on and turn-off times.

5.6 Latch-up Considerations

As with any CMOS IC, the potential exists for latch-up if signals are applied to the device which are outside the power supply range. This is of particular concern during power-up if the external circuitry (such as the sensor network, V_{AS} divider or shutdown circuit) is powered by a supply different from that of the TC646. Care should be taken to ensure that the TC646's V_{DD} supply powers up first. If possible, the networks attached to V_{IN} and V_{AS} should connect to the V_{DD} supply at the same physical location as the IC itself. Even if the IC and any external networks are powered by the same supply, physical separation of the connecting points can result in enough parasitic capacitance and/or inductance in the power supply connections to delay one power supply "routing" versus another.

5.7 Power Supply Routing and Bypassing

Noise present on the V_{IN} and V_{AS} inputs may cause erroneous operation of the FAULT output. As a result, these inputs should be bypassed with a 0.01 μF capacitor mounted as close to the package as possible. This is especially true of V_{IN}, which is usually driven from a high impedance source (such as a thermistor). In addition, the V_{DD} input should be bypassed with a 1 μF capacitor. Grounds should be kept as short as possible. To keep fan noise off the TC646 ground pin, individual ground returns for the TC646 and the low side of the fan current sense resistor should be used.

TC646

Design Example

Step 1. Calculate R_1 and R_2 based on using an NTC having a resistance of $10\text{ k}\Omega$ at T_{MIN} (25°C) and $4.65\text{ k}\Omega$ at T_{MAX} (45°C) (See Figure 5-9).

$$R_1 = 20.5\text{ k}\Omega$$

$$R_2 = 3.83\text{ k}\Omega$$

Step 2. Set auto-shutdown level $V_{\text{AS}} = 1.8\text{V}$.

Limit the divider current to $100\text{ }\mu\text{A}$ from which

$$R_5 = 33\text{ k}\Omega$$

$$R_6 = 18\text{ k}\Omega$$

Step 3. Design the output circuit.

Maximum fan motor current = 250 mA . Q_1

beta is chosen at 50 from which $R_7 = 800\text{ }\Omega$.



FIGURE 5-9: Design Example.

5.8 TC646 as a Microcontroller Peripheral

In a system containing a microcontroller or other host intelligence, the TC646 can be effectively managed as a CPU peripheral. Routine fan control functions can be performed by the TC646 without controller intervention. The microcontroller receives temperature data from one or more points throughout the system. It calculates a fan operating speed based on an algorithm specifically designed for the application at hand. The processor controls fan speed using complementary port bits I/O1 through I/O3. Resistors R_1 through R_6 (5% tolerance) form a crude 3-bit DAC that translates the 3-bit code from the processor's outputs into a 1.6V DC control signal. A monolithic DAC or digital pot may be used instead of the circuit shown in Figure 5-10.

With V_{AS} set at 1.8V, the TC646 enters auto-shutdown when the controller's output code is 000[B]. Output codes 001[B] to 111[B] operate the fan from roughly 40% to 100% of full speed. An open-drain output from the processor (I/O0) can be used to reset the TC646 following detection of a fault condition. The $\overline{\text{FAULT}}$ output can be connected to the controller's interrupt input, or to another I/O pin, for polled operation.

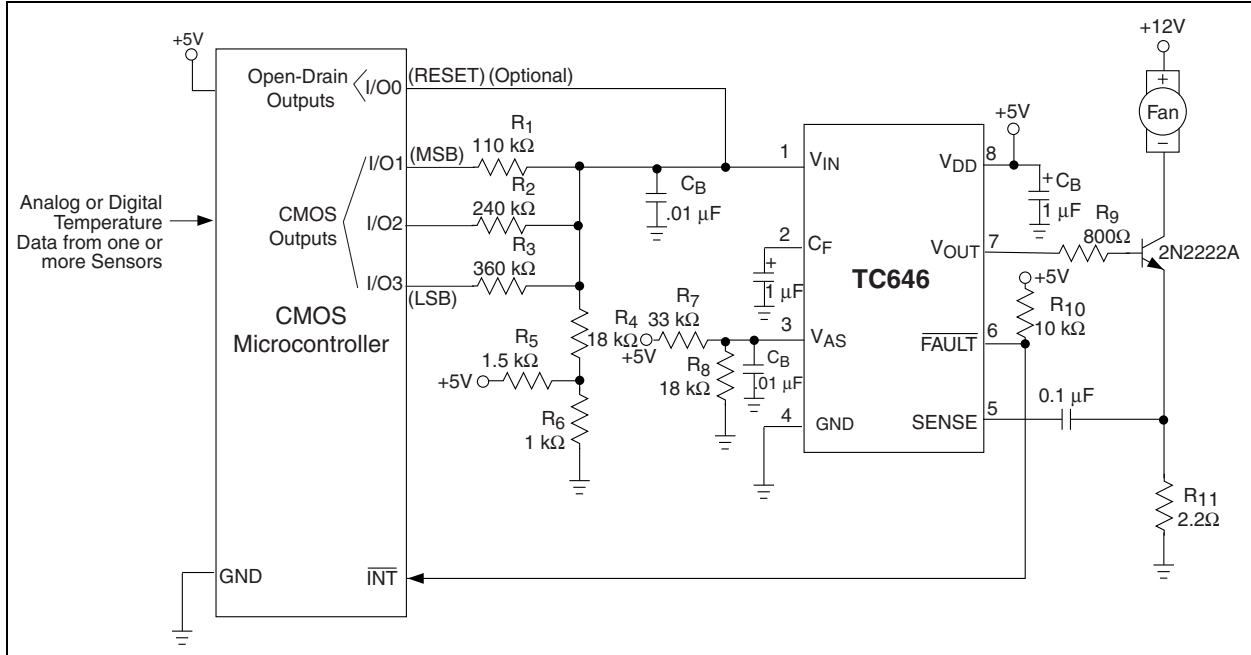


FIGURE 5-10: TC646 as a Microcontroller Peripheral.

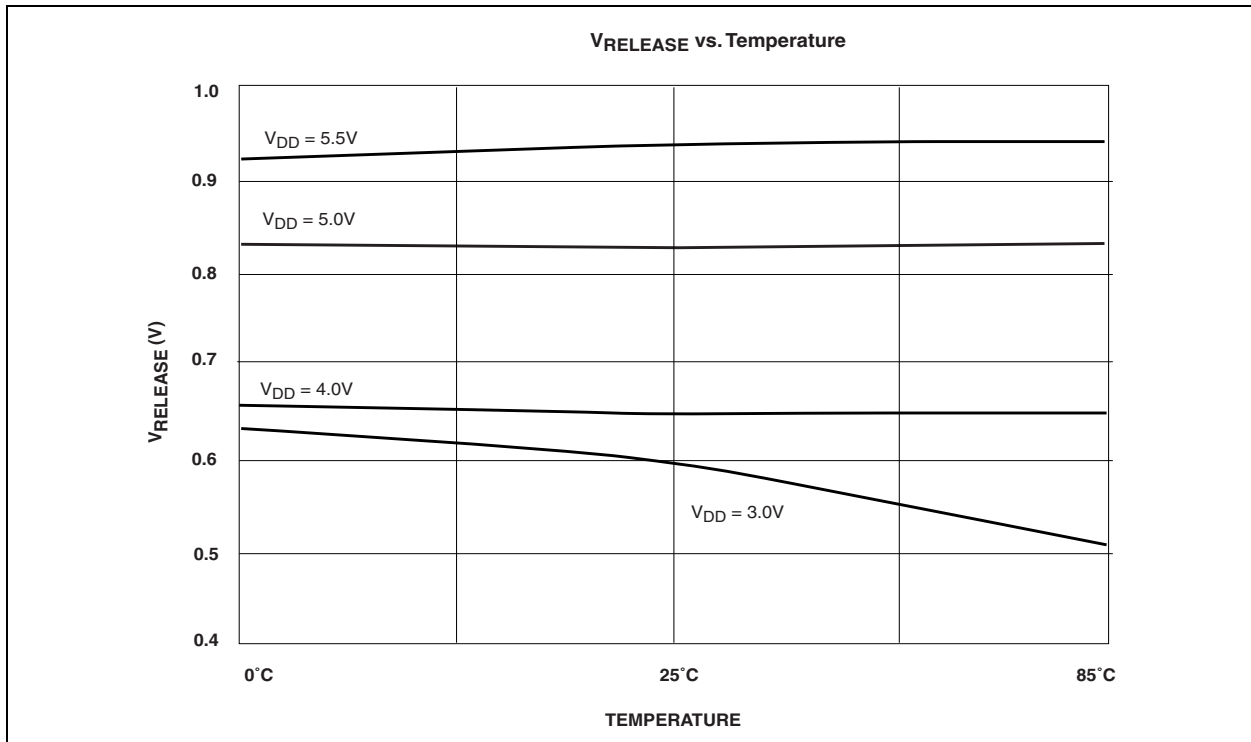


FIGURE 5-11: $V_{RELEASE}$ vs. Temperature.

TC646

6.0 PACKAGING INFORMATION

6.1 Package Marking Information

8-Lead PDIP (300 mil)



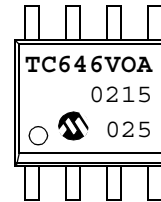
Example:



8-Lead SOIC (150 mil)



Example:



8-Lead MSOP



Example:



| | | |
|----------------|--------|--|
| Legend: | XX...X | Customer-specific information |
| | Y | Year code (last digit of calendar year) |
| | YY | Year code (last 2 digits of calendar year) |
| | WW | Week code (week of January 1 is week '01') |
| | NNN | Alphanumeric traceability code |
| | (e3) | Pb-free JEDEC designator for Matte Tin (Sn) |
| | * | This package is Pb-free. The Pb-free JEDEC designator (e3) can be found on the outer packaging for this package. |

Note: In the event the full Microchip part number cannot be marked on one line, it will be carried over to the next line, thus limiting the number of available characters for customer-specific information.

8-Lead Plastic Dual In-line (P) – 300 mil (PDIP)

Note: For the most current package drawings, please see the Microchip Packaging Specification located at <http://www.microchip.com/packaging>



| Dimension Limits | Units | INCHES* | | | MILLIMETERS | | |
|----------------------------|-------|---------|------|------|-------------|------|-------|
| | n | MIN | NOM | MAX | MIN | NOM | MAX |
| Number of Pins | n | | 8 | | | 8 | |
| Pitch | P | | .100 | | | 2.54 | |
| Top to Seating Plane | A | .140 | .155 | .170 | 3.56 | 3.94 | 4.32 |
| Molded Package Thickness | A2 | .115 | .130 | .145 | 2.92 | 3.30 | 3.68 |
| Base to Seating Plane | A1 | .015 | | | 0.38 | | |
| Shoulder to Shoulder Width | E | .300 | .313 | .325 | 7.62 | 7.94 | 8.26 |
| Molded Package Width | E1 | .240 | .250 | .260 | 6.10 | 6.35 | 6.60 |
| Overall Length | D | .360 | .373 | .385 | 9.14 | 9.46 | 9.78 |
| Tip to Seating Plane | L | .125 | .130 | .135 | 3.18 | 3.30 | 3.43 |
| Lead Thickness | c | .008 | .012 | .015 | 0.20 | 0.29 | 0.38 |
| Upper Lead Width | B1 | .045 | .058 | .070 | 1.14 | 1.46 | 1.78 |
| Lower Lead Width | B | .014 | .018 | .022 | 0.36 | 0.46 | 0.56 |
| Overall Row Spacing | § eB | .310 | .370 | .430 | 7.87 | 9.40 | 10.92 |
| Mold Draft Angle Top | α | 5 | 10 | 15 | 5 | 10 | 15 |
| Mold Draft Angle Bottom | β | 5 | 10 | 15 | 5 | 10 | 15 |

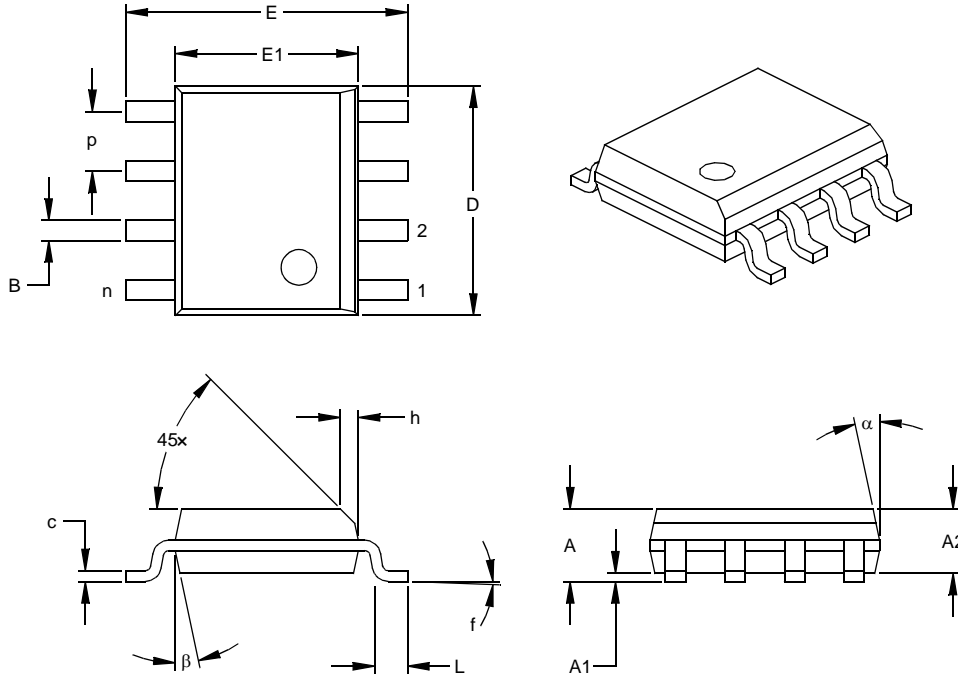
* Controlling Parameter
 § Significant Characteristic

Notes:
 Dimensions D and E1 do not include mold flash or protrusions. Mold flash or protrusions shall not exceed .010" (0.254mm) per side.
 JEDEC Equivalent: MS-001
 Drawing No. C04-018

TC646

8-Lead Plastic Small Outline (SN) – Narrow, 150 mil (SOIC)

Note: For the most current package drawings, please see the Microchip Packaging Specification located at <http://www.microchip.com/packaging>



| Dimension Limits | Units | INCHES* | | | MILLIMETERS | | |
|--------------------------|----------|---------|------|------|-------------|------|------|
| | | MIN | NOM | MAX | MIN | NOM | MAX |
| Number of Pins | n | | 8 | | | 8 | |
| Pitch | p | | .050 | | | 1.27 | |
| Overall Height | A | .053 | .061 | .069 | 1.35 | 1.55 | 1.75 |
| Molded Package Thickness | A2 | .052 | .056 | .061 | 1.32 | 1.42 | 1.55 |
| Standoff § | A1 | .004 | .007 | .010 | 0.10 | 0.18 | 0.25 |
| Overall Width | E | .228 | .237 | .244 | 5.79 | 6.02 | 6.20 |
| Molded Package Width | E1 | .146 | .154 | .157 | 3.71 | 3.91 | 3.99 |
| Overall Length | D | .189 | .193 | .197 | 4.80 | 4.90 | 5.00 |
| Chamfer Distance | h | .010 | .015 | .020 | 0.25 | 0.38 | 0.51 |
| Foot Length | L | .019 | .025 | .030 | 0.48 | 0.62 | 0.76 |
| Foot Angle | f | 0 | 4 | 8 | 0 | 4 | 8 |
| Lead Thickness | c | .008 | .009 | .010 | 0.20 | 0.23 | 0.25 |
| Lead Width | B | .013 | .017 | .020 | 0.33 | 0.42 | 0.51 |
| Mold Draft Angle Top | α | 0 | 12 | 15 | 0 | 12 | 15 |
| Mold Draft Angle Bottom | β | 0 | 12 | 15 | 0 | 12 | 15 |

* Controlling Parameter
 § Significant Characteristic

Notes:

Dimensions D and E1 do not include mold flash or protrusions. Mold flash or protrusions shall not exceed .010" (0.254mm) per side.
 JEDEC Equivalent: MS-012
 Drawing No. C04-057

8-Lead Plastic Micro Small Outline Package (MS) (MSOP)

Note: For the most current package drawings, please see the Microchip Packaging Specification located at <http://www.microchip.com/packaging>



| Dimension Limits | Units | INCHES | | | MILLIMETERS* | | |
|--------------------------|-------|--------|------|------|--------------|------|------|
| | | MIN | NOM | MAX | MIN | NOM | MAX |
| Number of Pins | n | | 8 | | | | 8 |
| Pitch | P | .026 | | | 0.65 | | |
| Overall Height | A | | | .044 | | | 1.18 |
| Molded Package Thickness | A2 | .030 | .034 | .038 | 0.76 | 0.86 | 0.97 |
| Standoff § | A1 | .002 | | .006 | 0.05 | | 0.15 |
| Overall Width | E | .184 | .193 | .200 | 4.67 | 4.90 | 5.08 |
| Molded Package Width | E1 | .114 | .118 | .122 | 2.90 | 3.00 | 3.10 |
| Overall Length | D | .114 | .118 | .122 | 2.90 | 3.00 | 3.10 |
| Foot Length | L | .016 | .022 | .028 | 0.40 | 0.55 | 0.70 |
| Footprint (Reference) | F | .035 | .037 | .039 | 0.90 | 0.95 | 1.00 |
| Foot Angle | φ | 0 | | 6 | 0 | | 6 |
| Lead Thickness | c | .004 | .006 | .008 | 0.10 | 0.15 | 0.20 |
| Lead Width | B | .010 | .012 | .016 | 0.25 | 0.30 | 0.40 |
| Mold Draft Angle Top | α | | 7 | | | 7 | |
| Mold Draft Angle Bottom | β | | 7 | | | 7 | |

*Controlling Parameter

§ Significant Characteristic

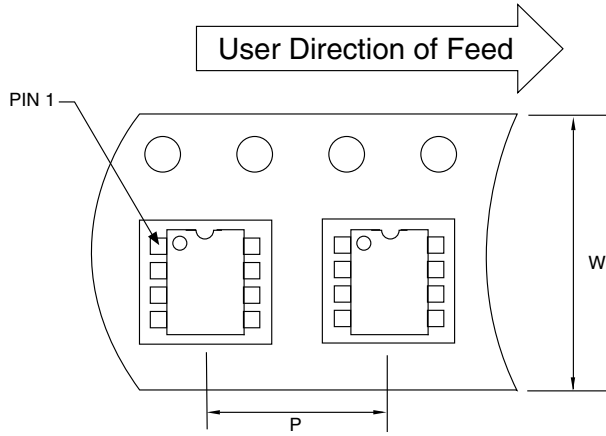
Notes:

Dimensions D and E1 do not include mold flash or protrusions. Mold flash or protrusions shall not exceed .010" (0.254mm) per side.

Drawing No. C04-111

6.2 Taping Form

Component Taping Orientation for 8-Pin MSOP Devices

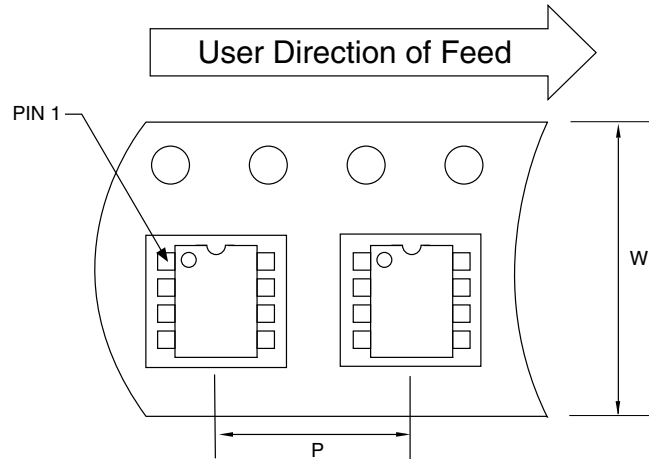


Standard Reel Component Orientation
for 713 Suffix Device

Carrier Tape, Number of Components Per Reel and Reel Size

| Package | Carrier Width (W) | Pitch (P) | Part Per Full Reel | Reel Size |
|------------|-------------------|-----------|--------------------|-----------|
| 8-Pin MSOP | 12 mm | 8 mm | 2500 | 13 in |

Component Taping Orientation for 8-Pin SOIC (Narrow) Devices



Standard Reel Component Orientation
for 713 Suffix Device

Carrier Tape, Number of Components Per Reel and Reel Size

| Package | Carrier Width (W) | Pitch (P) | Part Per Full Reel | Reel Size |
|----------------|-------------------|-----------|--------------------|-----------|
| 8-Pin SOIC (N) | 12 mm | 8 mm | 2500 | 13 in |

7.0 REVISION HISTORY

Revision D (December 2012)

Added a note to each package outline drawing.

TC646

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| Device | Temperature Range | Package |
| Device: TC646: PWM Fan Speed Controller w/Auto Shutdown and Fault Detection Temperature Range: V = 0°C to +85°C E = -40°C to +85°C Package: PA = Plastic DIP (300 mil Body), 8-lead * OA = Plastic SOIC, (150 mil Body), 8-lead UA = Plastic Micro Small Outline (MSOP), 8-lead * PDIP package is only offered in the V temp range | | Examples: a) TC646VOA: PWM Fan Speed Controller w/ Auto Shutdown and Fault Detection, SOIC package. b) TC646VUA: PWM Fan Speed Controller w/ Auto Shutdown and Fault Detection, MSOP package. c) TC646VPA: PWM Fan Speed Controller w/ Auto Shutdown and Fault Detection, PDIP package. d) TC646EOA713: PWM Fan Speed Controller w/Auto Shutdown and Fault Detection, SOIC package, Tape and Reel. |

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TC646

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Fax: 86-592-2388130

China - Zhuhai
Tel: 86-756-3210040
Fax: 86-756-3210049

ASIA/PACIFIC

India - Bangalore
Tel: 91-80-3090-4444
Fax: 91-80-3090-4123

India - New Delhi
Tel: 91-11-4160-8631
Fax: 91-11-4160-8632

India - Pune
Tel: 91-20-2566-1512
Fax: 91-20-2566-1513

Japan - Osaka
Tel: 81-6-6152-7160
Fax: 81-6-6152-9310

Japan - Tokyo
Tel: 81-3-6880-3770
Fax: 81-3-6880-3771

Korea - Daegu
Tel: 82-53-744-4301
Fax: 82-53-744-4302

Korea - Seoul
Tel: 82-2-554-7200
Fax: 82-2-558-5932 or
82-2-558-5934

Malaysia - Kuala Lumpur
Tel: 60-3-6201-9857
Fax: 60-3-6201-9859

Malaysia - Penang
Tel: 60-4-227-8870
Fax: 60-4-227-4068

Philippines - Manila
Tel: 63-2-634-9065
Fax: 63-2-634-9069

Singapore
Tel: 65-6334-8870
Fax: 65-6334-8850

Taiwan - Hsin Chu
Tel: 886-3-5778-366
Fax: 886-3-5770-955

Taiwan - Kaohsiung
Tel: 886-7-213-7828
Fax: 886-7-330-9305

Taiwan - Taipei
Tel: 886-2-2508-8600
Fax: 886-2-2508-0102

Thailand - Bangkok
Tel: 66-2-694-1351
Fax: 66-2-694-1350

EUROPE

Austria - Wels
Tel: 43-7242-2244-39
Fax: 43-7242-2244-393

Denmark - Copenhagen
Tel: 45-4450-2828
Fax: 45-4485-2829

France - Paris
Tel: 33-1-69-53-63-20
Fax: 33-1-69-30-90-79

Germany - Munich
Tel: 49-89-627-144-0
Fax: 49-89-627-144-44

Italy - Milan
Tel: 39-0331-742611
Fax: 39-0331-466781

Netherlands - Drunen
Tel: 31-416-690399
Fax: 31-416-690340

Spain - Madrid
Tel: 34-91-708-08-90
Fax: 34-91-708-08-91

UK - Wokingham
Tel: 44-118-921-5869
Fax: 44-118-921-5820

11/29/12

Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;
- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);
- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
- Поставка электронных компонентов под контролем ВП;
- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;
- При необходимости вся продукция военного и аэрокосмического назначения проходит испытания и сертификацию в лаборатории (по согласованию с заказчиком);
- Поставка специализированных компонентов военного и аэрокосмического уровня качества (Xilinx, Altera, Analog Devices, Intersil, Interpoint, Microsemi, Actel, Aeroflex, Peregrine, VPT, Syfer, Eurofarad, Texas Instruments, MS Kennedy, Miteq, Cobham, E2V, MA-COM, Hittite, Mini-Circuits, General Dynamics и др.);

Компания «Океан Электроники» является официальным дистрибьютором и эксклюзивным представителем в России одного из крупнейших производителей разъемов военного и аэрокосмического назначения «JONHON», а так же официальным дистрибьютором и эксклюзивным представителем в России производителя высокотехнологичных и надежных решений для передачи СВЧ сигналов «FORSTAR».



JONHON

«JONHON» (основан в 1970 г.)

Разъемы специального, военного и аэрокосмического назначения:

(Применяются в военной, авиационной, аэрокосмической, морской, железнодорожной, горно- и нефтедобывающей отраслях промышленности)

«FORSTAR» (основан в 1998 г.)

ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

(Применяются в телекоммуникациях гражданского и специального назначения, в средствах связи, РЛС, а так же военной, авиационной и аэрокосмической отраслях промышленности).



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