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BMR 450 Digital PoL Regulators

Input 4.5 - 14 V, Output up to 20 A / 100 W

Key Features

- Small package 25.65 x 12.9 x 8.2 mm (1.01 x 0.51 x 0.323 in.)
- 20 A output current
- 4.5 V 14 V input voltage range
- 0.6 V 5.5 V output voltage range (by PMBus)
- 0.7 V 5 V output voltage range (by external resistor)
- High efficiency, typ. 96,8 % at half load, 5 Vin, 3.3 Vout
- 13 million hours MTBF
- Through hole and surface mount versions
- PMBus read and write compliant

General Characteristics

- Voltage/current/temperature monitoring
- Precision delay and ramp-up
- Voltage sequencing
- Switching frequency synchronization
- Configurable control loop
- Non-linear transient response
- Wide output voltage adjust function
- Start up into a pre-biased output safe
- Output short-circuit protection
- Over temperature protection
- On/Off inhibit control
- Output voltage sense
- ISO 9001/14001 certified supplier



Safety Approvals



Design for Environment



Meets requirements in hightemperature lead-free soldering processes.

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Ordering Information

Product program	Output
BMR450	0.6-5.5 V / 20 A, 100 W

Product Number and Packaging

BMR	BMR450 n ₁ n ₂ n ₃ n ₄ /n ₅ n ₆ n ₇							
Options	n ₁	n ₂	n ₃	n4	/	n ₅	n ₆	n ₇
Mechanical pin option	х				/			
Mechanical option		х			/			
Digital Interface option			х	х	/			
Configuration file					/	х	х	х

Optional designation	Description
n ₁	0 = Through hole mount version (THP) 1 = Surface mount version (SMD)
n ₂	0 = Open frame
n ₃ n ₄	02 = 4.5 – 14 Vin PMBus and analog voltage adjust
n ₅ n ₆ n ₇	020 = Standard configuration 021 = Application Specific Configuration for 5.5V output voltage
Packaging	Antistatic injection molded tray of 60 products (5 full trays/box = 300 products)

Example: Product number BMR4501002/020 equals a surface mount, open frame, PMBus and analog voltage adjust, standard configuration variant.

For application specific configurations contact your local Flex sales representative.

General Information

Reliability

The failure rate (λ) and mean time between failures

(MTBF= 1/ λ) is calculated at max output power and an operating ambient temperature (T_A) of +40°C. Flex uses Telcordia SR-332 Issue 2 Method 1 to calculate the mean steady-state failure rate and standard deviation (σ).

Telcordia SR-332 Issue 2 also provides techniques to estimate the upper confidence levels of failure rates based on the mean and standard deviation.

Mean steady-state failure rate, λ	Std. deviation, σ
78 nFailures/h	33.1 nFailures/h

MTBF (mean value) for the BMR450 series = 12.7 Mh. MTBF at 90% confidence level = 8.3 Mh

Compatibility with RoHS requirements

The products are compatible with the relevant clauses and requirements of the RoHS directive 2002/95/EC and have a maximum concentration value of 0.1% by weight in homogeneous materials for lead, mercury, hexavalent chromium, PBB and PBDE and of 0.01% by weight in homogeneous materials for cadmium.

Exemptions in the RoHS directive utilized in Flex products include:

- Lead in high melting temperature type solder (used to solder the die in semiconductor packages)
- Lead in glass of electronics components and in electronic ceramic parts (e.g. fill material in chip resistors)
- Lead as an alloying element in copper alloy containing up to 4% lead by weight (used in connection pins made of Brass)

Quality Statement

The products are designed and manufactured in an industrial environment where quality systems and methods like ISO 9000, 6σ (sigma), and SPC are intensively in use to boost the continuous improvements strategy. Infant mortality or early failures in the products are screened out and they are subjected to an ATE-based final test. Conservative design rules, design reviews and product qualifications, plus the high competence of an engaged work force, contribute to the high quality of our products.

Warranty

Warranty period and conditions are defined in Flex's General Terms and Conditions of Sale. Flex does not make any other warranties, expressed or implied including any warranty of merchantability, effects of product configurations made by customers or fitness for a particular purpose.

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The information and specifications in this technical specification is believed to be correct at the time of publication. However, no liability is accepted for inaccuracies, printing errors or for any consequences thereof. Flex reserves the right to change the contents of this technical specification at any time without prior notice.

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Safety Specification

General information

Flex DC/DC converters and DC/DC regulators are designed in accordance with safety standards IEC/EN/UL 60950-1 *Safety of Information Technology Equipment*.

IEC/EN/UL 60950-1 contains requirements to prevent injury or damage due to the following hazards:

- Electrical shock
- Energy hazards
- Fire
- Mechanical and heat hazards
- Radiation hazards
- Chemical hazards

On-board DC/DC converters and DC/DC regulators are defined as component power supplies. As components they cannot fully comply with the provisions of any safety requirements without "Conditions of Acceptability". Clearance between conductors and between conductive parts of the component power supply and conductors on the board in the final product must meet the applicable safety requirements. Certain conditions of acceptability apply for component power supplies with limited stand-off (see Mechanical Information for further information). It is the responsibility of the installer to ensure that the final product housing these components complies with the requirements of all applicable safety standards and regulations for the final product.

Component power supplies for general use should comply with the requirements in IEC 60950-1, EN 60950-1 and UL 60950-1 *Safety of Information Technology Equipment.* There are other more product related standards, e.g. IEEE 802.3 *CSMA/CD (Ethernet) Access Method*, and ETS-300132-2 *Power supply interface at the input to telecommunications equipment, operated by direct current (dc)*, but all of these standards are based on IEC/EN/UL 60950-1 with regards to safety.

Flex DC/DC converters and DC/DC regulators are UL 60950-1 recognized and certified in accordance with EN 60950-1.

The flammability rating for all construction parts of the products meet requirements for V-0 class material according to IEC 60695-11-10, *Fire hazard testing, test flames* – 50 W horizontal and vertical flame test methods.

The products should be installed in the end-use equipment, in accordance with the requirements of the ultimate application. Normally the output of the DC/DC converter is considered as SELV (Safety Extra Low Voltage) and the input source must be isolated by minimum Double or Reinforced Insulation from the primary circuit (AC mains) in accordance with IEC/EN/UL 60950-1.

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Isolated DC/DC converters

It is recommended that a slow blow fuse is to be used at the input of each DC/DC converter. If an input filter is used in the circuit the fuse should be placed in front of the input filter.

In the rare event of a component problem that imposes a short circuit on the input source, this fuse will provide the following functions:

- Isolate the fault from the input power source so as not to affect the operation of other parts of the system.
- Protect the distribution wiring from excessive current and power loss thus preventing hazardous overheating.

The galvanic isolation is verified in an electric strength test. The test voltage (V_{iso}) between input and output is 1500 Vdc or 2250 Vdc (refer to product specification).

24 V DC systems

The input voltage to the DC/DC converter is SELV (Safety Extra Low Voltage) and the output remains SELV under normal and abnormal operating conditions.

48 and 60 V DC systems

If the input voltage to the DC/DC converter is 75 Vdc or less, then the output remains SELV (Safety Extra Low Voltage) under normal and abnormal operating conditions.

Single fault testing in the input power supply circuit should be performed with the DC/DC converter connected to demonstrate that the input voltage does not exceed 75 Vdc.

If the input power source circuit is a DC power system, the source may be treated as a TNV-2 circuit and testing has demonstrated compliance with SELV limits in accordance with IEC/EN/UL60950-1.

Non-isolated DC/DC regulators

The input voltage to the DC/DC regulator is SELV (Safety Extra Low Voltage) and the output remains SELV under normal and abnormal operating conditions.

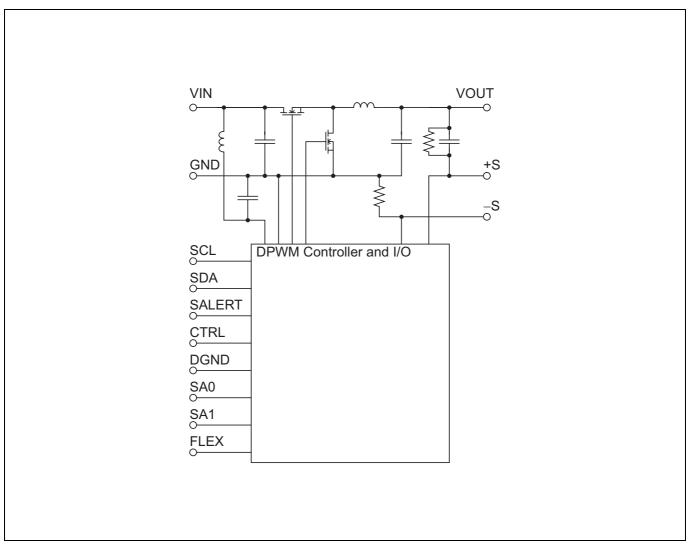
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Absolute Maximum Ratings

Chara	acteristics		min	typ	max	Unit
T _{P1}	Operating temperatu	re (see Thermal Consideration section)	-40		120	°C
Ts	Storage temperature		-40		125	°C
VI	Input voltage (See O	Input voltage (See Operating Information Section for input and output voltage relations)			16	V
Vo	Output voltage		0.6		5.5	V
Po	Output power				100	W
Logic	I/O voltage CTRL, SA(0,1), SALERT, SCL, SDA, FLEX		-0.3		6.5	V
Grour	Ground voltage differential DGND, -S, GND		-0.3		0.3	V
Analo	Analog pin voltage VOUT, +S		-0.3		6.5	V

Stress in excess of Absolute Maximum Ratings may cause permanent damage. Absolute Maximum Ratings, sometimes referred to as no destruction limits, are normally tested with one parameter at a time exceeding the limits of Output data or Electrical Characteristics. If exposed to stress above these limits, function and performance may degrade in an unspecified manner.

Fundamental Circuit Diagram



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Functional Specification

 T_{P1} = -40 to +85°C, V_{I} = 4.5 to 14 V Typical values given at: T_{P1} = +25°C, V_{I} = 12 V, max I_{O} , unless otherwise specified under Conditions Configuration File: 190 10-CDA 102 899/020

Characteristics		Conditions	min	typ	max	Unit
SMBus monitoring						
VIN_READ, 0x88h	Accuracy vs. V ₁			3		%
VOUT_READ, 0x8	3h Accuracy vs. V _o			1		%
IOUT_READ, 0x8C	h Accuracy vs. Io			20		%
IOUT_READ, 0x8C	h Accuracy vs. Io	V ₁ = 4.5 - 4.8 V		40		%
General Electrical	Characteristics					
f _s Switching frequent	су	Factory default		320		kHz
CISMBus Internal capa	citance	SMBus signals, SDA, SCL		7		pF
C ₁ Internal input cap	acitance			70		μF
Fault Protection Cl	naracteristics					
Input Under	UVLO Threshold			4.25		V
Voltage Lockout,	Set point accuracy		-100		100	mV
UVLŎ	Hysteresis	Factory default		0.25		V
	Delay				2.5	μS
(Output voltage)	UVP threshold	Factory default		85		% V _{OUT}
Over/Under	OVP threshold	Factory default		115		% V _{OUT}
Voltage Protection, OVP/UVP	OVP/UVP fault response time	Factory default		25		μs
Over Current	Set point accuracy	lo	-20		40	%
Protection,	OCP threshold	Factory default		30		Α
OCP	OCP protection delay	Factory default		45		μS
Over Temperature	OTP threshold	Factory default		120		-0
Protection, OTP at T _{P1}	OTP hysteresis	Factory default		15		°C
Logic Input/Output	Characteristics					•
Logic input low three	shold (V _{IL})				0.8	V
Logic input high threshold (V_{IH})		CTRL, SCL, SDA, FLEX	2			V
Logic output low (V _{OL})		SALERT, SCL, SDA, FLEX $I_{OL} \leq 4 \text{ mA}$			0.4	V
Logic output high (V _{OH})		SALERT, SCL, SDA, FLEX $I_{OL} \ge -2 \text{ mA}$	2.25			V
Setup time, SMBus (t _{set})		See Note 1	300			ns
Hold time, SMBus (t _{hold})		See Note 1	250			ns

Note 1: See operation information section for I2C/SMBus Setup and Hold Times – Definitions

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BMR 450 Digital PoL Regulators

Input 4.5 - 14 V, Output up to 20 A / 100 W

1.0 V, 20 A/20 W Electrical Specification

T_{P1} = -40 to +85°C, V_I = 4.5 to 14 V. Configuration: CDA 102 899/020, R_{SET} = 19.6 kΩ. Typical values given at: T_{P1} = +25°C, V_I = 12.0 V, max I_o, unless otherwise specified under Conditions. Additional C_I = 470 μF. See Operating Information section for selection of capacitor types.

Charac	teristics	Conditions
VI	Input voltage range	
V_{loff}	Turn-off input voltage	Decreasing input voltage

VI	Input voltage range		4.5		14	V
V _{loff}	Turn-off input voltage	Decreasing input voltage		4.25		V
Vlon	Turn-on input voltage	Increasing input voltage		4.5		V
Po	Output power		0		20	W
n Efficien	Efficiency	50 % of max $I_{\rm O}$	88.1			%
η	Linclency	max I _o		85.4		/0
Pd	Power dissipation			3.4		W
Pli	Input idling power	I _O = 0.01 A		0.57		W
P _{RC}	Input standby power	Turned off with CTRL, monitoring enabled, see Note 3		120		mW
I RC		Low power mode, monitoring disabled, see Note 3		20		mW
Is	Static input current			2		А
V_{Oi}	Output voltage initial setting and accuracy		0.990	1.000	1.010	v
	Output voltage tolerance band	0.05 - 100 % of max I _o	0.985		1.015	V
N/	Idling voltage	I _O = 0.01 A		1.000		V
Vo	Line regulation			4		mV
	Load regulation	0.05 - 100 % of max I _o		4		mV
V _{tr1}	Load transient voltage deviation	Load step 25–75-25 % of max I_0 , di/dt = 2.5 A/µs with default	-50/+60		mV	
t _{tr1}	Load transient recovery time	configuration and $C_0 = 5 \text{ mF}$		150		μS
Co	Recommended capacitive load	See Note 1	470		100 000	μF
tr	Ramp-up time (from 10 – 90 % of V _{Oi})	0.05 - 100 % of max lo		10		ms
ts	Start-up time (from V_1 connection to 10 % of V_{Oi})			30		ms
t _f	V ₁ shut-down fall time.			250		μS
प	(From V ₁ off to 10 % of V ₀)	I ₀ = 0.2 A		250		ms
	CTRL start-up time			20		ms
t _{CTRL}	CTRL shut-down fall time			7		ms
	(From CTRL off to 10 % of V_0)	I ₀ = 0.2 A		7		ms
lo	Output current		0.01		20	А
l _{lim}	Current limit threshold		24	30		А
I _{sc}	Short circuit current			40		А
V_{Oac}	Output ripple & noise	See Note 2		10		mVp-p

Note 1: See Operating Information section for External Decoupling Capacitors.

Note 2: See Operating Information section for Output Ripple and Noise. Note 3: See Operating Information section for Power Management Overview.

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max

Unit

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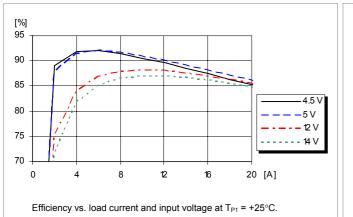
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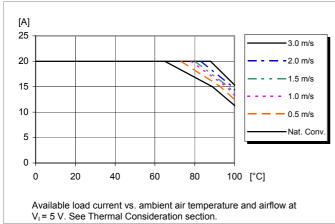
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1.0 V, 20 A/20 W Typical Characteristics

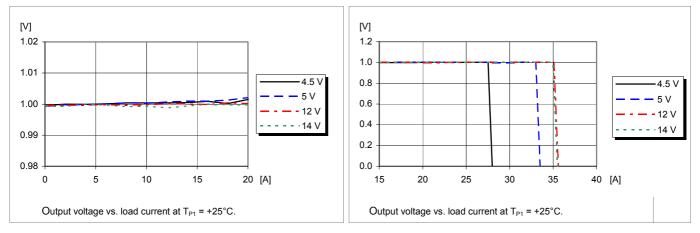
Efficiency



Output Current Derating

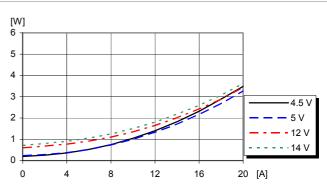


Output Characteristics



Current Limit Characteristics

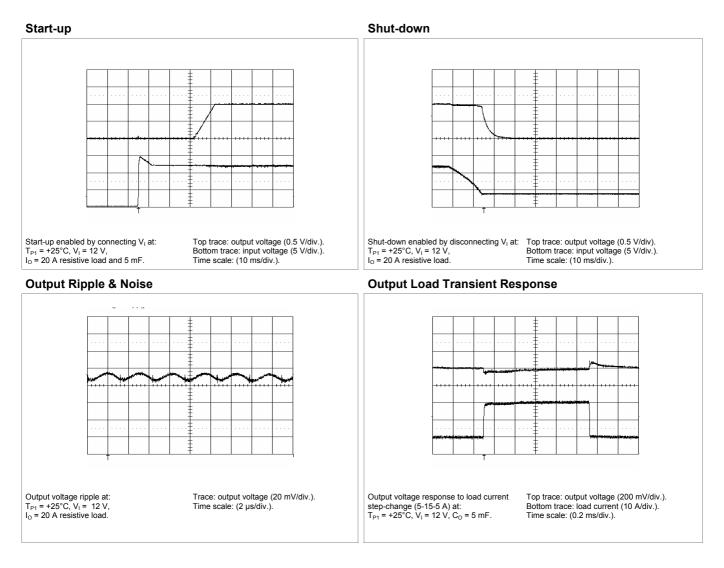




Dissipated power vs. load current and input voltage at T_{P1} = +25°C.

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1.0 V, 20 A/20 W Typical Characteristics



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Input 4.5 - 14 V, Output up to 20 A / 100 W

3.3 V, 20 A/66 W Electrical Specification

 $T_{P1} = -40 \text{ to } +85^{\circ}\text{C}, V_{I} = 4.5 \text{ to } 14 \text{ V}. \text{ Configuration: CDA } 102 \text{ } 899/020, \text{ } \text{R}_{\text{SET}} = 1.21 \text{ } \text{k}\Omega.$ Typical values given at: $T_{P1} = +25^{\circ}\text{C}, V_{I} = 12 \text{ V}, \text{ max } I_{O}, \text{ unless otherwise specified under Conditions.}$ Additional $C_1 = 470 \ \mu\text{F}$. See Operating Information section for selection of capacitor types. Sense pins are connected to the output pins.

Chara	cteristics	Conditions	min	typ	max	Unit
Vi	Input voltage range		4.5		14	V
V _{loff}	Turn-off input voltage	Decreasing input voltage		4.25		V
V _{Ion}	Turn-on input voltage	Increasing input voltage		4.5		V
Po	Output power		0		66	W
~	Efficiency	50 % of max I _o		94.7		%
η	Efficiency	max I _o		93.5		- 70
Pd	Power dissipation			4.4		W
Pli	Input idling power	I _O = 0.01 A		1.0		W
P _{RC}	Input standby power	Turned off with CTRL, monitoring enabled, see Note 3		120		mW
RC		Low power mode, monitoring disabled, see Note 3		20		mW
s	Static input current			6		А
V _{Oi}	Output voltage initial setting and accuracy		3.285	3.300	3.315	V
	Output voltage tolerance band	0.05 - 100 % of max I _o	3.250		3.350	V
	Idling voltage	I _O = 0.01 A		3.300		V
Vo	Line regulation		4		mV	
	Load regulation	0.05 - 100 % of max I _o	4		mV	
V _{tr1}	Load transient voltage deviation	Load step 25-75-25 % of max I _o , di/dt = 2.5 A/µs with default	-140/+170		mV	
t _{tr1}	Load transient recovery time	configuration and $C_0 = 2 \text{ mF}$		150		μs
Co	Recommended capacitive load	See Note 1	470		100 000	μF
t _r	Ramp-up time (from 10 – 90 % of V _{Oi})	0.05 - 100 % of max I $_{ m o}$		10		ms
ts	Start-up time (from V _I connection to 10 % of V _{Oi})			30		ms
f	V_1 shut-down fall time.			250		μS
-1	(From V _I off to 10 % of V _O)	I ₀ = 0.2 A		250		S
	CTRL start-up time			20		ms
CTRL	CTRL shut-down fall time			7		ms
	(From RC off to 10 % of V_0)	I ₀ = 0.2 A		7		ms
0	Output current		0.01		20	А
lim	Current limit threshold		24	30		А
sc	Short circuit current			40		А
V _{Oac}	Output ripple & noise	See Note 2		45		mVp-p

Note 1: See Operating Information section for External Decoupling Capacitors. Note 2: See Operating Information section for Output Ripple and Noise. Note 3: See Operating Information section for Power Management Overview.

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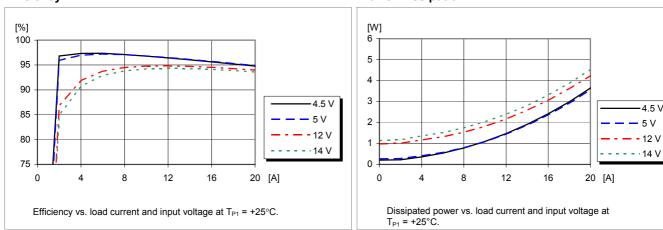
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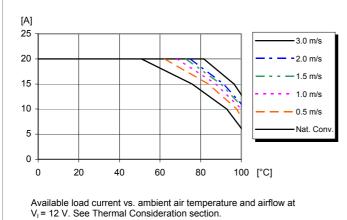
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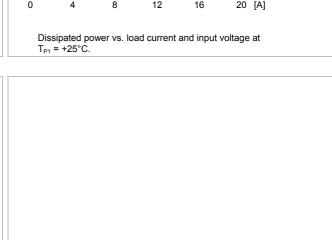
3.3 V, 20 A/66 W Typical Characteristics

Efficiency



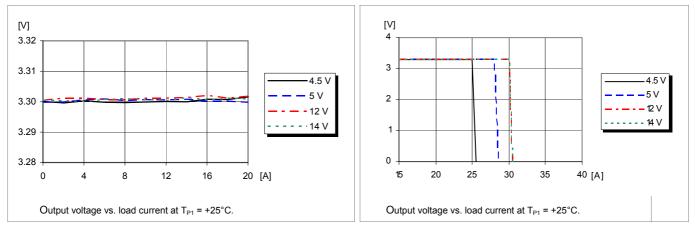
Output Current Derating





Current Limit Characteristics

Output Characteristics



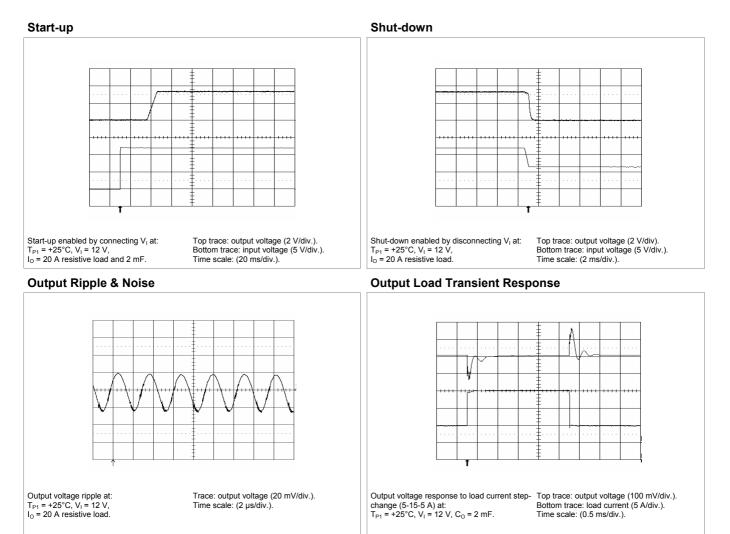
Power Dissipation

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3.3 V, 20 A/66 W Typical Characteristics



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Input 4.5 - 14 V, Output up to 20 A / 100 W

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5.0 V, 20 A/100 W Electrical Specification

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 $\begin{array}{l} T_{P1} = -40 \text{ to } +85^{\circ}\text{C}, \ V_{I} = 6 \text{ to } 14 \text{ V}. \ \text{Configuration: CDA } 102 \ 899/020, \ R_{\text{SET}} = 0 \ \Omega. \\ \text{Typical values given at: } T_{P1} = +25^{\circ}\text{C}, \ V_{I} = 12.0 \text{ V}, \ \text{max } I_{0}, \ \text{unless otherwise specified under Conditions.} \\ \text{Additional } C_{I} = 470 \ \mu\text{F}. \ \text{See Operating Information section for selection of capacitor types.} \end{array}$ Sense pins are connected to the output pins.

Characte	eristics	Conditions	min	typ	max	Unit
VI	Input voltage range		6		14	V
V_{loff}	Turn-off input voltage	Decreasing input voltage, see Note 4		4.25		V
V_{lon}	Turn-on input voltage	Increasing input voltage, see Note 4		4.5		V
Po	Output power		0		100	W
n	Efficiency	50 % of max I_0		94.0		%
η	Enciency	max I _o		93.0		/0
P _d	Power dissipation			7.4		W
Pli	Input idling power	I _O = 0.01 A		1.6		W
P _{RC}	Input standby power	Turned off with CTRL, monitoring enabled, see Note 3		120		mW
RC	input standby power	Low power mode, monitoring disabled, see Note 3		20		mW
ls	Static input current			8.9		А
V _{Oi}	Output voltage initial setting and accuracy		4.950	5.000	5.050	v
	Output voltage tolerance band	0.05 - 100 % of max I _o	4.925		5.075	V
V	Idling voltage	I _o = 0.01 A		5.000		V
Vo	Line regulation			4		mV
	Load regulation	0.05 - 100 % of max I _o		4		mV
V _{tr1}	Load transient voltage deviation	Load step 25–75-25 % of max I_0 , di/dt = 2.5 A/µs with default		-190/+190		mV
t _{tr1}	Load transient recovery time	configuration and $C_0 = 2 \text{ mF}$		150		μS
Co	Recommended capacitive load	See Note 1	470		100 000	μF
tr	Ramp-up time (from 10 – 90 % of V _{Oi})	0.05 - 100 % of max Io	-	10	-	ms
ts	Start-up time (from V ₁ connection to 10 % of V _{Oi})		-	30	-	ms
t _f	V _I shut-down fall time.			250		μS
-1	(From V _I off to 10 % of V _O)	I ₀ = 0.2 A		250		ms
	CTRL start-up time			20		ms
t _{CTRL}	CTRL shut-down fall time			7		ms
	(From CTRL off to 10 % of $V_{\rm O}$)	I ₀ = 0.2 A		7		ms
lo	Output current		0.01		20	А
l _{lim}	Current limit threshold		24	30		А
l _{sc}	Short circuit current			40		А
V_{Oac}	Output ripple & noise	See Note 2		100		mVp-p

Note 1: See Operating Information section for External Decoupling Capacitors. Note 2: See Operating Information section for Output Ripple and Noise. Note 3: See Operating Information section for Power Management Overview. Note 4: See Operating Information section for Turn-off Input Voltage Range

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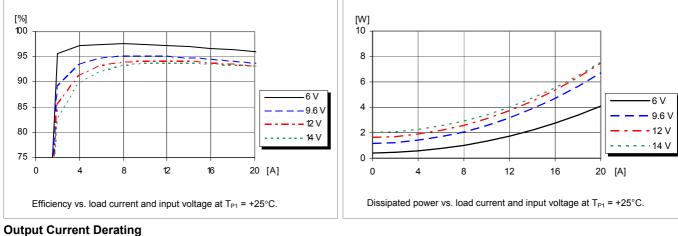
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5.0 V, 20 A/100 W Typical Characteristics

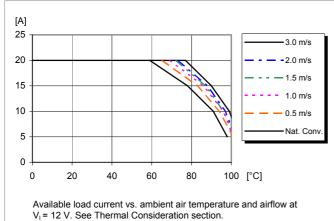
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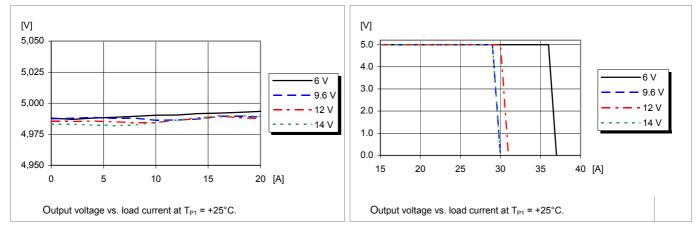


Power Dissipation









Current Limit Characteristics

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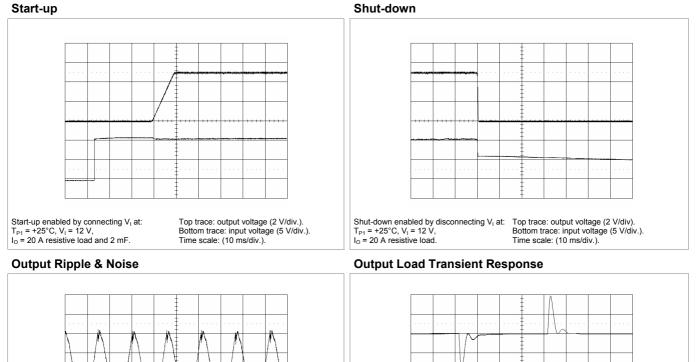
BMR 450 Digital PoL Regulators

Input 4.5 - 14 V, Output up to 20 A / 100 W

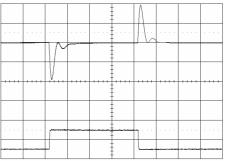
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5.0 V, 20 A/100 W Typical Characteristics

BMR 450 0002/020



Output voltage ripple at: $T_{P1} = +25^{\circ}C$, $V_{I} = 12 V$, $I_{O} = 20 A$ resistive load. Trace: output voltage (20 mV/div.). Time scale: (2 μ s/div.).



Output voltage response to load current step-change (5-15-5 A) at: T_{P1} = +25°C, V_{I} = 12 V, C_{O} = 2 mF. Top trace: output voltage (100 mV/div.). Bottom trace: load current (10 A/div.). Time scale: (0.5 ms/div.).

BMR 450 Digital PoL Regulators

Input 4.5 - 14 V, Output up to 20 A / 100 W

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5.5V, 18A / 99 W Electrical Specification

 T_{P1} = -40 to +85°C, V_{l} = 8 to 14 V. Configuration: CDA 102 899/021. Typical values given at: T_{P1} = +25°C, V_{l} = 12 V, max I_{0} , unless otherwise specified under Conditions. Additional C_{l} = 470 μF . See Operating Information section for selection of capacitor types. Sense pins are connected to the output pins.

Charac	teristics	Conditions	min	typ	max	Unit
VI	Input voltage range		8		14	V
V _{loff}	Turn-off input voltage	Decreasing input voltage		6.0		V
Vlon	Turn-on input voltage	Increasing input voltage		6.6		V
Po	Output power		0		99	W
2	Efficiency	50 % of max I _o		95.8		%
η	Efficiency	max I _o		95.6		- 70
P _d	Power dissipation			4.6		W
Pli	Input idling power	I _O = 0.01 A		1.3		W
P _{RC}	Input standby power	Turned off with CTRL, monitoring enabled, see Note 3		120		mW
F RC	input standby power	Low power mode, monitoring disabled, see Note 3		20		mW
ls	Static input current			8.7		А
V _{Oi}	Output voltage initial setting and accuracy		5.45	5.49	5.56	V
	Output voltage tolerance band	0.05 - 100 % of max I _o	5.42		5.58	V
	Idling voltage	I _O = 0.01 A		5.49		V
Vo	Line regulation			5		mV
	Load regulation	0.05 - 100 % of max I _o		4		mV
V _{tr1}	Load transient voltage deviation	Load step 25-75-25 % of max I_0 , di/dt = 2.5 A/µs with default		-230/+230		mV
t _{tr1}	Load transient recovery time	configuration and $C_0 = 2 \text{ mF}$		160		μS
Co	Recommended capacitive load	See Note 1	470		100 000	μF
tr	Ramp-up time (from 10 – 90 % of V _{Oi})	0.05 - 100 % of max lo		10		ms
ts	Start-up time (from V ₁ connection to 10 % of V _{Oi})			36		ms
t _f	V ₁ shut-down fall time.			590		uS
-	(From V_1 off to 10 % of V_0)	I ₀ = 1.8 A		7		ms
	CTRL start-up time			20		ms
t _{CTRL}	CTRL shut-down fall time			8		ms
	(From RC off to 10 % of V_0)	I _O = 1.8 A		8		ms
lo	Output current		0.01		18	А
l _{lim}	Current limit threshold		37	40		А
l _{sc}	Short circuit current			45		А
V_{Oac}	Output ripple & noise	See Note 2		50		mVp-p

Note 1: See Operating Information section for selection of capacitor types.

Note 2: See Operating Information section for measurement set-up. Note 3: See Operating Information section for Power Management Overview.

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Technical Specification 16

BMR 450 0002/021

•8 V

9.6V

- 12 V

- - · 14 V

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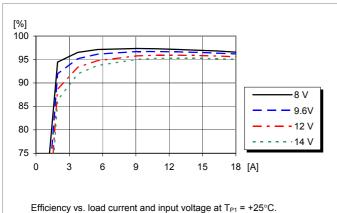
BMR 450 Digital PoL Regulators

Input 4.5 - 14 V, Output up to 20 A / 100 W

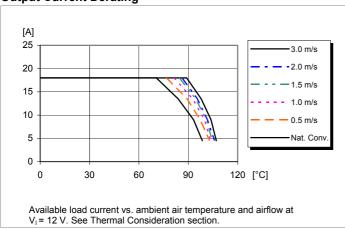
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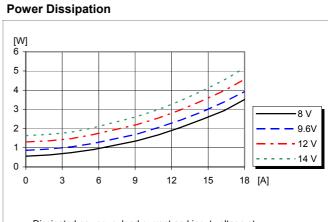
5.5V, 18A / 99 W Typical Characteristics

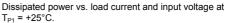
Efficiency



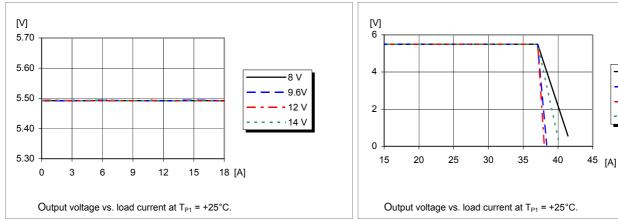
Output Current Derating







Output Characteristics



Current Limit Characteristics

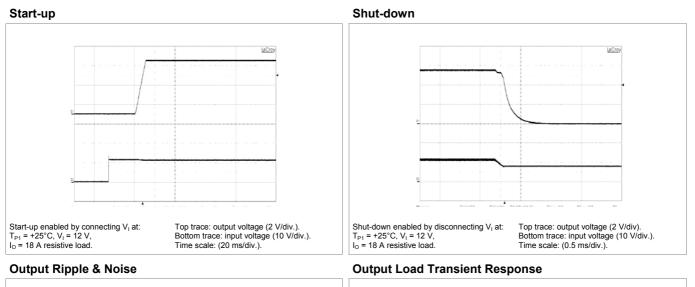
BMR 450 Digital PoL Regulators

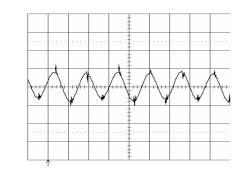
Input 4.5 - 14 V, Output up to 20 A / 100 W

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5.5V, 18A / 99 W Typical Characteristics

BMR 450 0002/021





Output voltage ripple at: T_{P1} = +25°C, V_I = 12 V, I_{O} = 18 A resistive load. Trace: output voltage (20 mV/div.). Time scale: (2 $\mu s/div.).$

Coutput voltage response to load current stepchange (5-15-5 A) at: $T_{P_1} = +25^{\circ}C, V_1 = 12 V, C_0 = 1.8 \text{ mF.}$ Top trace: output voltage (200 mV/div.). Bottom trace: load current (10 A/div.). Time scale: (0.5 ms/div.).

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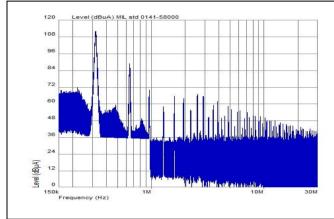
BMR 450 Digital PoL Regulators

Input 4.5 - 14 V, Output up to 20 A / 100 W

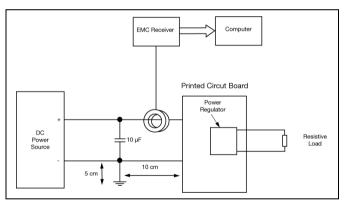
EMC Specification

Conducted EMI measured according to test set-up and standard MIL std 0141 - 58000. The fundamental switching frequency is 320 kHz for BMR 450.

Conducted EMI Input terminal value (typ)



EMI without filter





Layout Recommendations

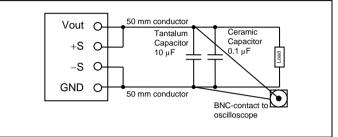
The radiated EMI performance of the product will depend on the PCB layout and ground layer design. It is also important to consider the stand-off of the product. If a ground layer is used, it should be connected to the output of the product and the equipment ground or chassis.

A ground layer will increase the stray capacitance in the PCB and improve the high frequency EMC performance.

Output Ripple and Noise

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Output ripple and noise is measured with the filter according to figure below. A 50 mm conductor works as a small inductor forming together with the two capacitances a damped filter.



Output ripple and noise test set-up.

Operating Information

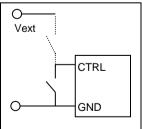
Input Voltage

The input voltage range, 4.5 - 14 V, makes the products easy to use in intermediate bus applications when powered by a non-regulated bus converter or a regulated bus converter. See Ordering Information for input voltage range.

Turn-off Input Voltage Range

The product monitors the input voltage and will turn-on and turn-off at configured levels. The default turn-on input voltage level setting is 4.5 V, whereas the corresponding turn-off input voltage level is 4.25 V. Hence, the default hysteresis between turn-on and turn-off input voltage is 0.25 V. The turn-on and turn-off levels can be reconfigured using the PMBus interface. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Remote Control



The product is equipped with a remote control function, i.e., the CTRL pin. The remote control can be referenced to either the primary negative input connection (GND) or to an external voltage (Vext), which is a 3 - 5 V positive supply voltage in accordance with the SMBus

Specification version 2.0. The CTRL function allows the product to be turned on/off by an external device like a semiconductor or mechanical switch. By default the product will turn on with the CTRL pin is left open and turn off when the CTRL pin is applied to GND. The CTRL pin has an internal pull-up resistor. The maximum required sink current is 0.5 mA. When the CTRL pin is left open, the voltage generated on the CTRL pin is max 6 V. The product can also be configured using the PMBus to be "Always on", i.e., starts immediately when an appropriate input voltage is applied, or turn on/off can

BMR 450 Digital PoL Regulators Input 4.5 - 14 V, Output up to 20 A / 100 W

be performed with PMBus commands. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and download of new configurations.

Input and Output Impedance

The impedance of both the input source and the load will interact with the impedance of the product. It is important that the input source has low characteristic impedance. The products are designed for stable operation without external capacitors connected to the input or output. The performance in some applications can be enhanced by addition of external capacitance as described under External Capacitors. If the input voltage source contains significant inductance, the addition of a 470 μ F capacitor with low ESR at the input of the product will ensure stable operation.

External Decoupling Capacitors

Input capacitors:

The recommended input capacitor has a minimum capacitance of 470 μ F and a low ESR. The ripple current rating of the capacitor must be at least 4 A rms. For high-performance/transient applications or wherever the input source performance is degraded, additional low ESR ceramic type capacitors at the input is recommended. The additional input low ESR capacitance above the minimum level insures an optimized performance.

Output capacitors:

The recommended output capacitor has a minimum capacitance of 470 μF and a low ESR. When powering loads with significant dynamic current requirements, the voltage regulation at the point of load can be improved by addition of decoupling capacitors at the load.

The most effective technique is to locate low ESR ceramic and electrolytic capacitors as close to the load as possible, using several capacitors in parallel to lower the effective ESR. The ceramic capacitors will handle high-frequency dynamic load changes while the electrolytic capacitors are used to handle low frequency dynamic load changes. Ceramic capacitors will also reduce high frequency noise at the load.

It is equally important to use low resistance and low inductance PCB layouts and cabling.

External decoupling capacitors are a part of the control loop of the product and may affect the stability margins. The ESR of the capacitors is a very important parameter. Stable operation is guaranteed for an ESR value of >5 m Ω and a total capacitance in the range defined in the electrical specification. For a total capacitance outside this range or with lower ESR a re-configuration will be necessary for robust dynamic operation and stability. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations. EN/LZT 146 400 R5A October 2017

The product is configured with a robust control loop compensation which allows for a wide range operation of input and output voltages and capacitive loads as defined in the electrical specification. For an application with a specific input voltage, output voltage, and capacitive load, the control loop can be optimized for a robust and stable operation and with an improved load transient response. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and download of new configurations.

Load Transient Response Optimization

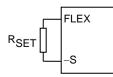
The product incorporates a Non-Linear transient Response, NLR, loop that decreases the response time and the output voltage deviation during a load transient. The NLR results in a higher equivalent loop bandwidth than is possible using a traditional linear control loop. The product is pre-configured with appropriate NLR settings for robust and stable operation for a wide range of input voltage and a capacitive load range as defined in the electrical specification. For an application with a specific input voltage, output voltage, and capacitive load, the NLR configuration can be optimized for a robust and stable operation and with an improved load transient response. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Remote Sense

The product has remote sense that can be used to compensate for voltage drops between the output and the point of load. The sense traces should be located close to the PCB ground layer to reduce noise susceptibility. The remote sense circuitry will compensate for up to 10% voltage drop between output pins and the point of load. If the remote sense is not needed +S should be connected to VOUT and -S should be connected to GND.

Output Voltage Adjust using External Resistor

With Analog Output Voltage Adjust the output voltage can be set in the range 0.7 V to 5.0 V at 25 different levels by an external resistor, R_{SET} , which is applied between the FLEX pin and the -S pin. The resistor is sensed during boot-up of the regulator. Changing the resistor during normal operation will not change the output voltage. The input voltage must be at least 1 V larger than the output voltage in order to deliver the correct output voltage. If the input voltage is lower, the product will still deliver power with a lower output voltage than the set output voltage. The product will turn off at the input turn-off voltage level, according to Turn-off Input Voltage Range.



Analog output voltage adjust with external resistor. The following table shows recommended resistor values for $\mathsf{R}_{\mathsf{SET}}.$

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		R _{set} [kΩ]				R _{set} [kΩ	
Vout [V]	Min	Тур	Max	Vout [V]	Min	Тур	Max
0.7	155.00	159.00	169.00	0.991	21.38	21.60	21.82
0.752	109.89	111.00	112.11	1.00	18.51	18.70	18.89
0.758	99.00	100.00	101.00	1.10	15.94	16.10	16.26
0.765	89.10	90.00	90.90	1.158	13.56	13.70	13.84
0.772	80.09	80.90	81.71	1.20	11.39	11.50	11.62
0.79	64.35	72.50	73.23	1.25	9.50	9.60	9.70
0.80	57.52	58.10	58.68	1.50	7.72	7.80	7.88
0.821	51.38	51.90	52.42	1.669	6.14	6.20	6.26
0.848	40.69	41.10	41.51	1.80	4.65	4.70	4.75
0.88	36.04	36.40	36.76	2.295	3.27	3.30	3.33
0.899	31.88	32.20	32.52	2.506	2.08	2.10	2.12
0.919	28.02	28.30	28.58	3.30	0.99	1.00	1.01
0.965	24.55	24.80	25.05	5.00	0.00	0.00	0.05

Output Voltage Adjust using PMBus

The output voltage of the product can be reconfigured using the PMBus interface in the range 0.6 V to 5.5 V with the resolution of 1 mV. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Maximum Output Voltage Protection

The regulator can be configured for maximum output voltage protection. The Analog Voltage Adjust sets the maximum output voltage equal to 10% higher than the nominal output value set by the R_{SET} . This works as a hardware protection for the load, avoiding destroying the load by an over voltage. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Synchronization

Synchronization is a feature that allows multiple DC/DC regulators to be synchronized to a common frequency. Synchronized regulators powered from the same bus eliminate beat frequencies reflected back to the input supply, and also reduces EMI filtering requirements. Eliminating the slow beat frequencies (usually < 10 kHz) allows the EMI filter to be designed to attenuate only the synchronization frequency. Synchronization can also be utilized for interleaving, described in section Interleaving. The product FLEX pin can be configured for synchronization. Hence, Analog Voltage Adjust is disabled, when the synchronization is enabled. The regulators can be synchronized with an external oscillator or one regulator can be configured with the FLEX pin as an SYNC Output working as a master driving the synchronization. All others on the same synchronization bus should be configured with SYNC Input or SYNC Auto Detect (Default configuration) for correct operation. When the FLEX pin is configured in auto detect mode the product will automatically check for a clock

signal on the FLEX pin. The switching frequency can also be set to any value between 200 kHz and 400 kHz using the PMBus interface. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Interleaving/Phase Spreading

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When multiple DC/DC regulators share a common DC input supply, interleaving, or spreading of the switching clock phase between the regulators can be utilized. This dramatically reduces input capacitance requirements and efficiency losses, since the peak current drawn from the input supply is effectively spread out over the whole switch period. This requires that the DC/DC regulators are synchronized. Up to 16 different interleaving phases can be used. The interleaving of the product can be reconfigured using the PMBus interface. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Parallel Operation

Parallel operation is not recommended.

Over Temperature Protection (OTP)

The products are protected from thermal overload by an internal over temperature shutdown circuit. When T_{P1} as defined in thermal consideration section exceeds 120°C the product will shut down. The product will make continuous attempts to start up (non-latching mode) and resume normal operation automatically when the temperature has dropped >15°C below the temperature threshold. The OTP and hysteresis of the product can be reconfigured using the PMBus interface. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Over Current Protection (OCP)

The product includes current limiting circuitry for protection at continuous overload. The product will shut down immediately for output currents in excess of the current limit, I_{lim}. The product will try to restart every 70 ms, i.e., hiccup mode, and resume normal operation after removal of the overload. The load distribution should be designed for the maximum output short circuit current specified. The OCP of the product can be reconfigured using the PMBus interface. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and download of new configurations.

Soft-start Power Up

The soft-start control introduces a time-delay (default setting 10 ms) before allowing the output voltage to rise. The default rise time of the ramp up is 10 ms. Power-up is hence completed within 20 ms in default configuration using remote control. When starting by applying input voltage the control circuit boot-up time adds an additional 10 ms delay. The soft-start power up of the product can be reconfigured using the PMBus interface. Please contact your local Flex representative for design support of custom configurations or appropriate SW

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tools for design and down-load of new configurations.

Output Voltage Sequencing

A group of regulators may be configured to power up in a predetermined sequence. This feature is especially useful when powering advanced processors, FPGAs, and ASICs that require one supply to reach its operating voltage prior to another supply reaching its operating voltage. Multi-regulator sequencing can be achieved by configuring each device start delay and rise time through the PMBus and use the same remote control start signal. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Voltage Margining Up/Down

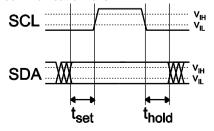
The regulator can momentarily adjust its output higher or lower than its nominal voltage setting in order to determine whether the load device is capable of operating over its specified supply voltage range. This provides a convenient method for dynamically testing the operation of the load circuit over its supply margin or range. It can also be used to verify the function of supply voltage supervisors. Margin limits of the nominal output voltage ±5% are default, but the margin limits can be reconfigured using the PMBus interface to as high as 10% or as low as 0V. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Pre-Bias Startup Capability

Pre-bias startup often occurs in complex digital systems when current from another power source is fed back through a dualsupply logic component, such as FPGAs or ASICs. The BMR 450 product family incorporates synchronous rectifiers, but will not sink current during startup, or turn off, or whenever a fault shuts down the product in a pre-bias condition with right configuration. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

I²C/SMBus Setup and Hold Times – Definitions

The setup time, t_{set} , is the time the data, SDA, must be stable before the rising edge of the clock signal, SCL. The hold time t_{hold} , is the time the data must be stable after the rising edge of the clock signal, SCL. If these times are violated incorrect data can be captured or meta-stability can occur and the bus communication fails.



SMBus timing diagram

Thermal Consideration

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General

The regulators are designed to operate in different thermal environments and sufficient cooling must be provided to ensure reliable operation.

Cooling is achieved mainly by conduction, from the pins to the host board, and convection, which is dependant on the airflow across the regulator. Increased airflow enhances the cooling of the regulator.

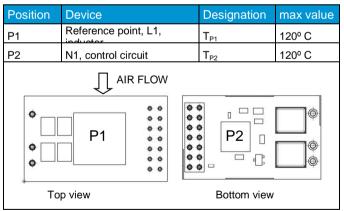
The Output Current Derating graph found in the Output section for each model provides the available output current vs. ambient air temperature and air velocity at specified V_{l} .

The products with an output power of ≥ 100 W are tested on a 254 x 254 mm, 35 µm (1 oz), 16-layer test board, and for output power of < 100 W a 254 x 254 mm, 35 µm (1 oz), 8-layer test board are used. The test board is mounted vertically in a wind tunnel with a cross-section of 608 x 203 mm.

Proper cooling of the product can be verified by measuring the temperature at positions P1 and P2. The temperature at these positions should not exceed the max values provided in the table below.

Note that the max value is the absolute maximum rating (non destruction) and that the electrical Output data is guaranteed up to T_{P1} +85°C.

See Design Note 019 for further information.



Temperature positions and air flow direction.

Definition of reference temperature TP1

The reference temperature is used to monitor the temperature limits of the product. Temperature above maximum T_{P1} , meassured at the reference point P1 are not allowed and may cause degradation or permanent damage to the product. T_{P1} is also used to define the temperature range for normal operating conditions. T_{P1} is defined by the design and used to guarantee safety margins, proper operation and high reliability ot the product.

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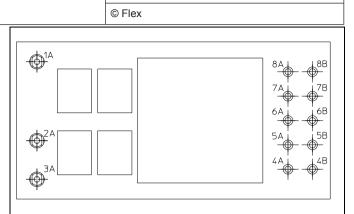
Power Management Overview

The product incorporates a wide range of monitorable and configurable power management features that are simple to implement with a minimum of external components. Additionally, the product includes protection features that continuously safeguard the load from damage due to unexpected system faults. A fault is also shown as an alert on the SALERT pin. The following product parameters can continuously be monitored by a host: Input voltage, output voltage/current, and internal temperature. If the monitoring is not needed it can be disabled and the module enters a low power mode reducing the power consumption. The protection features are not affected.

All power management functions can be configured via the PMBus interface. Monitoring parameters can be preconfigured to provide alerts for specific conditions. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.

Efficiency Optimized Dead Time Control

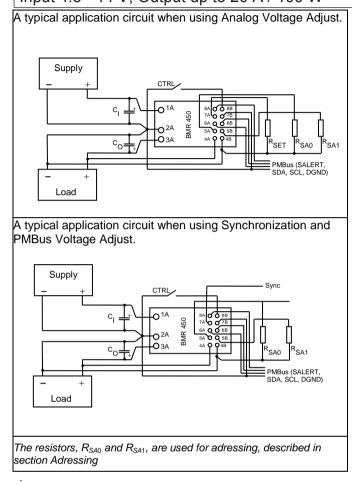
The regulator utilizes a closed loop algorithm to optimize the dead-time applied between the gate drive signals for the switch and synch FETs. The algorithm constantly adjusts the deadtime non-overlap to minimize the duty cycle, thus maximizing efficiency. This algorithm will null out deadtime differences due to component variation, temperature and loading effects. The algorithm can be configured via the PMBus. Please contact your local Flex representative for design support of custom configurations or appropriate SW tools for design and down-load of new configurations.



Pin layout, top view.					
Pin	Designation	Function			
1A	VIN	Input Voltage			
2A	GND	Power Ground			
ЗA	VOUT	Output Voltage			
4A	+S	Positive sense			
4B	-S	Negative sense			
5A	SA0	Address pin 0			
5B	SA1	Address pin 1			
6A	SCL	PMBus Clock			
6B	SDA	PMBus Data			
7A	FLEX	Analog voltage adjust / Synchronization			
7B	DGND	PMBus Ground			
8A	SALERT	PMBus Alert			
8B	CTRL	PMBus Control (Remote Control)			

Connections

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PMBus Interface

The regulator provides a digital PMBus interface that enables the user to monitor the input and output parameters. The PMBus interface can also be used for configuration of the regulator. The products can be used with any standard 2-wire I²C or SMBus host device. In addition, the device is compatible with PMBus version 1.1 and includes an SALERT line to help mitigate bandwidth limitations related to continuous fault monitoring. The PMBus signals, SCL, SDA, SALERT requires passive pull-up resistors as stated in the SMBus Specification.

Monitoring via PMBus

A system controller can monitor a wide variety of different parameters through the PMBus interface. The controller can monitor for fault condition by monitoring the SALERT pin, which will be asserted when any number of pre-configured fault or warning conditions occur. The system controller can also continuously monitor for any number of power conversion parameters including but not limited to the following:

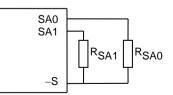
- Input voltage
- Output voltage
- Output current
- Internal junction temperature
- Switching frequency
- Duty cycle

Software Tools for Design and Production

Flex provides software for configuration and monitoring of this product via the PMBus interface. For more information please contact your local Flex sales representative.

PMBus Addressing

The PMBus address should be configured with resistors connected between SA0 and SA1 pin to the –S pin, as shown in the figure. Recommended resistor values for hard-wiring PMBus addresses (series E96, 1% tolerance resistors suggested) are shown in the table.



Schematic of connection of address resistors.

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SA0/SA1 Index	$R_{SA0}/R_{SA1}[k\Omega]$	SA0/SA1 Index	$R_{SA0}/R_{SA1}[k\Omega]$
0	10	13	34.8
1	11	14	38.3
2	12.1	15	42.2
3	13.3	16	46.4
4	14.7	17	51.1
5	16.2	18	56.2
6	17.8	19	61.9
7	19.6	20	68.1
8	21.5	21	75
9	23.7	22	82.5
10	26.1	23	90.9
11	28.7	24	100
12	31.6		

The PMBus address follows the equation below:

PMBus Address = 25 x (SA1 index) + (SA0 index)

The user can theoretically configure up to 625 unique PMBus addresses, however the PMBus address range is inherently limited to 128. Therefore, the user should use index values 0 - 4 on the SA1 pin and the full range of index values on the SA0 pin, which will provide 102 device address combinations (The address 0d75 is allocated for production needs and can not be used). The user shall also be aware of further limitations of the address space as stated in the SMBus Specification(Note that 0-12, 40, 44, 45, 55, 64-68 in decimal are reserved and may not be usable).

BMR 450 Digital PoL Regulators
Input 4.5 - 14 V, Output up to 20 A / 100 W

PMBus Commands

The DC/DC regulators are PMBus compliant. The following table lists the implemented PMBus commands. For more detailed information see PMBus Power System Management Protocol Specification; Part I – General Requirements, Transport and Electrical Interface and PMBus Power System Management Protocol; Part II – Command Language.

Designation	Cmd	Impl
Standard PMBus Commands		
Control Commands		
PAGE	00h	No
OPERATION	01h	Yes
ON_OFF_CONFIG	02h	Yes
WRITE_PROTECT	10h	No
Output Commands		
VOUT_MODE (Read Only)	20h	Yes
VOUT_COMMAND	21h	Yes
VOUT_TRIM	22h	Yes
VOUT_CAL_GAIN	23h	Yes
VOUT_MAX	24h	Yes
VOUT_MARGIN_HIGH	25h	Yes
VOUT_MARGIN_LOW	26h	Yes
VOUT_TRANSITION_RATE	27h	Yes
VOUT_DROOP	28h	Yes
MAX_DUTY	32h	Yes
FREQUENCY_SWITCH	33h	Yes
IOUT_CAL_GAIN	38h	Yes
IOUT_CAL_OFFSET	39h	Yes
VOUT_SCALE_LOOP	29h	No
VOUT_SCALE_MONITOR	2Ah	No
COEFFICIENTS	30h	No
Fault Limit Commands		
POWER_GOOD_ON	5Eh	Yes
VOUT_OV_FAULT_LIMIT	40h	Yes
VOUT_UV_FAULT_LIMIT	44h	Yes
IOUT_OC_FAULT_LIMIT	46h	Yes
IOUT_UC_FAULT_LIMIT	4Bh	Yes
OT_FAULT_LIMIT	4Fh	Yes
OT_WARN_LIMIT	51h	Yes
UT_WARN_LIMIT	52h	Yes
UT_FAULT_LIMIT	53h	Yes
VIN_OV_FAULT_LIMIT	55h	Yes
VIN_OV_WARN_LIMIT	57h	Yes

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VIN_UV_FAULT_LIMIT59hYesVOUT_OV_WARN_LIMIT42hNoVOUT_UV_WARN_LIMIT43hNoIOUT_OC_WARN_LIMIT4AhNoFault Response Commands		501	Mara
VOUT_OV_WARN_LIMIT42hNoVOUT_UV_WARN_LIMIT43hNoIOUT_OC_WARN_LIMIT43hNoIOUT_OC_WARN_LIMIT4AhNoFault Response CommandsVVOUT_OV_FAULT_RESPONSE41hYesVOUT_UV_FAULT_RESPONSE45hYesUT_FAULT_RESPONSE50hYesUT_FAULT_RESPONSE54hYesVIN_OV_FAULT_RESPONSE56hYesVIN_UV_FAULT_RESPONSE5AhYesIOUT_OC_FAULT_RESPONSE5AhYesIOUT_OC_FAULT_RESPONSE4ChNoIOUT_UC_FAULT_RESPONSE4ChNoTON_DELAY60hYesTOFF_DELAY64hYesTOFF_FALL65hYesTON_MAX_FAULT_LIMIT62hNoStatus Commands (Read Only)7AhYesSTATUS_WORD79hYesSTATUS_VOUT7AhYesSTATUS_IOUT7AhYesSTATUS_IOUT7ChYesSTATUS_INPUT7ChYesSTATUS_CML7EhYesSTATUS_CML7EhYesREAD_VIN88hYesREAD_VOUT88hYes		58h	Yes
VOUT_UV_WARN_LIMIT43hNoIOUT_OC_WARN_LIMIT4AhNoFault Response Commands-VOUT_OV_FAULT_RESPONSE41hYesVOUT_UV_FAULT_RESPONSE45hYesOT_FAULT_RESPONSE50hYesUT_FAULT_RESPONSE56hYesVIN_OV_FAULT_RESPONSE56hYesVIN_OV_FAULT_RESPONSE56hYesIOUT_OC_FAULT_RESPONSE56hYesIOUT_OC_FAULT_RESPONSE56hYesIOUT_OC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE61hYesTON_DELAY60hYesTON_RISE61hYesTOFF_DELAY64hYesTOFF_FALL65hYesTON_MAX_FAULT_LIMIT62hNoStatus Commands (Read Only)CLEAR_FAULTS03hYesSTATUS_WORD79hYesSTATUS_VOUT7AhYesSTATUS_INPUT7ChYesSTATUS_CML7EhYesSTATUS_CML7EhYesREAD_VIN88hYesREAD_VOUT8BhYes			
IOUT_OC_WARN_LIMIT4AhNoFault Response Commands			
Fault Response CommandsIVOUT_OV_FAULT_RESPONSE41hYesVOUT_UV_FAULT_RESPONSE45hYesOT_FAULT_RESPONSE50hYesUT_FAULT_RESPONSE56hYesVIN_OV_FAULT_RESPONSE56hYesVIN_UV_FAULT_RESPONSE5AhYesIOUT_OC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE47hNoTON_DELAY60hYesTON_RISE61hYesTOFF_DELAY64hYesTOFF_FALL65hYesTON_MAX_FAULT_LIMIT62hNoStatus Commands (Read Only)79hYesSTATUS_BYTE78hYesSTATUS_VOUT7AhYesSTATUS_IOUT7AhYesSTATUS_IOUT7AhYesSTATUS_INPUT7ChYesSTATUS_CML7EhYesMonitor Commands (Read Only)7EhYesREAD_VIN88hYesREAD_VOUT8BhYes			
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OT_FAULT_RESPONSE50hYesUT_FAULT_RESPONSE54hYesVIN_OV_FAULT_RESPONSE56hYesVIN_UV_FAULT_RESPONSE5AhYesIOUT_OC_FAULT_RESPONSE47hNoIOUT_UC_FAULT_RESPONSE4ChNoTime setting Commands			
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Time setting CommandsImage: commandsTON_DELAY60hYesTON_RISE61hYesTOFF_DELAY64hYesTOFF_FALL65hYesTON_MAX_FAULT_LIMIT62hNoStatus Commands (Read Only)Image: commands (Read Only)Image: commands (Read Only)CLEAR_FAULTS03hYesSTATUS_BYTE78hYesSTATUS_WORD79hYesSTATUS_VOUT7AhYesSTATUS_IOUT7AhYesSTATUS_INPUT7ChYesSTATUS_CML7EhYesSTATUS_CML7EhYesMonitor Commands (Read Only)Image: commands (Read Only)Image: commands (Read Only)READ_VOUT88hYesREAD_VOUT88hYes	IOUT_OC_FAULT_RESPONSE	47h	No
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TON_RISE61hYesTOFF_DELAY64hYesTOFF_DELAY65hYesTOFF_FALL65hYesTON_MAX_FAULT_LIMIT62hNoStatus Commands (Read Only)CLEAR_FAULTS03hYesSTATUS_BYTE78hYesSTATUS_WORD79hYesSTATUS_VOUT7AhYesSTATUS_IOUT7BhYesSTATUS_INPUT7ChYesSTATUS_TEMPERATURE7DhYesSTATUS_CML7EhYesMonitor Commands (Read Only)READ_VOUT88hYes	Time setting Commands		
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TOFF_FALL65hYesTON_MAX_FAULT_LIMIT62hNoStatus Commands (Read Only)03hYesCLEAR_FAULTS03hYesSTATUS_BYTE78hYesSTATUS_WORD79hYesSTATUS_VOUT7AhYesSTATUS_IOUT7BhYesSTATUS_INPUT7ChYesSTATUS_TEMPERATURE7DhYesSTATUS_CML7EhYesREAD_VIN88hYesREAD_VOUT8BhYes	TON_RISE	61h	Yes
TON_MAX_FAULT_LIMIT62hNoStatus Commands (Read Only)62hNoCLEAR_FAULTS03hYesSTATUS_BYTE78hYesSTATUS_WORD79hYesSTATUS_VOUT7AhYesSTATUS_IOUT7BhYesSTATUS_INPUT7ChYesSTATUS_TEMPERATURE7DhYesSTATUS_CML7EhYesMonitor Commands (Read Only)7EhYesREAD_VOUT8BhYes	TOFF_DELAY	64h	Yes
Status Commands (Read Only)CLEAR_FAULTS03hSTATUS_BYTE78hSTATUS_WORD79hYesSTATUS_VOUT7AhYesSTATUS_IOUT7BhYesSTATUS_INPUTSTATUS_TEMPERATURESTATUS_CMLYesSTATUS_CMLREAD_VIN88hYesREAD_VOUT8BhYes	TOFF_FALL	65h	Yes
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STATUS_IOUT7BhYesSTATUS_INPUT7ChYesSTATUS_TEMPERATURE7DhYesSTATUS_CML7EhYesMonitor Commands (Read Only)READ_VIN88hYesREAD_VOUT8BhYes	STATUS_WORD	79h	Yes
STATUS_INPUT7ChYesSTATUS_TEMPERATURE7DhYesSTATUS_CML7EhYesMonitor Commands (Read Only)READ_VIN88hYesREAD_VOUT8BhYes	STATUS_VOUT	7Ah	Yes
STATUS_TEMPERATURE7DhYesSTATUS_CML7EhYesMonitor Commands (Read Only)READ_VIN88hYesREAD_VOUT8BhYes	STATUS_IOUT	7Bh	Yes
STATUS_CML7EhYesMonitor Commands (Read Only)READ_VIN88hYesREAD_VOUT8BhYes	STATUS_INPUT	7Ch	Yes
Monitor Commands (Read Only)READ_VIN88hYesREAD_VOUT8BhYes	STATUS_TEMPERATURE	7Dh	Yes
READ_VIN88hYesREAD_VOUT8BhYes	STATUS_CML	7Eh	Yes
READ_VOUT 8Bh Yes	Monitor Commands (Read Only)		
	READ_VIN	88h	Yes
	READ_VOUT	8Bh	Yes
KEAU_IUUI 8Ch Yes	READ_IOUT	8Ch	Yes
READ_TEMPERATURE_1 8Dh Yes	READ_TEMPERATURE_1	8Dh	Yes
READ_TEMPERATURE_2 8Eh No	READ_TEMPERATURE_2	8Eh	No
READ_FAN_SPEED_1 90h No	READ_FAN_SPEED_1	90h	No
READ_DUTY_CYCLE 94h Yes	READ_DUTY_CYCLE	94h	Yes
READ_FREQUENCY 95h Yes	READ_FREQUENCY	95h	Yes
Identification Commands (Read Only)	Identification Commands (Read Only)		
PMBUS_REVISION 98h Yes	PMBUS_REVISION	98h	Yes
MFR_ID 99h Yes	MFR_ID	99h	Yes
MFR_MODEL 9Ah Yes	MFR_MODEL	9Ah	
MFR_REVISION 9Bh Yes		9Bh	Yes

BMR 450 Digital PoL Regulators EN/LZT 146 400 R5A October 2017

Input 4.5 - 14 V, Output up to 20 A / 100 W

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MFR_LOCATION9ChYesMFR_DATE9DhYesMFR_SERIAL9EhYesGroup_CommandsIINTERLEAVE37hYesSupervisory CommandsISTORE_DEFAULT_ALL11hYesRESTORE_DEFAULT_ALL12hYesSTORE_USER_ALL16hNoRESTORE_USER_ALL16hNoBMR 450 Specific CommandsITime Setting CommandsIPOWER_GOOD_DELAYD4hYesFault limit CommandsIIOUT_AVG_OC_FAULT_LIMITE8hYesFault Response CommandsIIOUT_AVG_UC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsIMFR_CONFIGD1hYesVUSER_CONFIGD1hYesPID_TAPSD5hYesNLR_CONFIGDChYesDEADTIMEDDhYesDEADTIME_CONFIGDChYesDEADTIME_CONFIGDChYesDEADTIME_CONFIGDChYesDEADTIME_CONFIGDChYesDEADTIME_CONFIGDChYesDEADTIME_CONFIGDChYesUNPROTECTFDhYesUNPROTECTFDhYesSECURITY_LEVELFAhYes			
MFR_SERIAL9EhYesGroup CommandsIINTERLEAVE37hYesSupervisory CommandsISTORE_DEFAULT_ALL11hYesRESTORE_DEFAULT_ALL12hYesSTORE_USER_ALL15hNoRESTORE_USER_ALL16hNoBMR 450 Specific CommandsIPOWER_GOOD_DELAYD4hYesFault limit CommandsIIOUT_AVG_OC_FAULT_LIMITE8hYesFault Response CommandsIIOUT_AVG_UC_FAULT_RESPONSEE6hYesMFR_IOUT_UC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsIMFR_CONFIGD1hYesPID_TAPSD5hYesNLR_CONFIGD7hYesDEADTIMEDDhYesDEADTIMEDDhYesDEADTIME_CONFIGDEhYesDEADTIME_CONFIGDEhYesDEADTIME_CONFIGDEhYesDEADTIME_CONFIGDEhYesDEADTIME_CONFIGDEhYesDEADTIME_CONFIGDEhYesDEADTIME_CONFIGDEhYesUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	MFR_LOCATION	9Ch	Yes
Group CommandsIINTERLEAVE37hYesSupervisory CommandsISTORE_DEFAULT_ALL11hYesRESTORE_DEFAULT_ALL12hYesSTORE_USER_ALL15hNoRESTORE_USER_ALL16hNoBMR 450 Specific CommandsIPOWER_GOOD_DELAYD4hPOWER_GOOD_DELAYD4hYesFault limit CommandsIOUT_AVG_OC_FAULT_LIMITE7hYesYesFault Response CommandsIMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hVesConfiguration and Control CommandsMFR_CONFIGD1hYesNLR_CONFIGD7hYesD5hYesPID_TAPSD5hNLR_CONFIGDChDEADTIMEDDhYesDEADTIMEDEADTIMEDDhYesSEQUENCESUPER_CONFIGD6hYesD2A_VADJ_CONFIGDEADTIME_ONFIGD6hYesSEQUENCESEQUENCEE0hSEQUENCEE0hSupervisory CommandsIUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	MFR_DATE	9Dh	Yes
INTERLEAVE37hYesSupervisory CommandsSTORE_DEFAULT_ALL11hYesRESTORE_DEFAULT_ALL12hYesSTORE_USER_ALL15hNoRESTORE_USER_ALL16hNoRESTORE_USER_ALL16hNoBMR 450 Specific CommandsTime Setting CommandsPOWER_GOOD_DELAYD4hYesFault limit CommandsIOUT_AVG_OC_FAULT_LIMITE7hYesIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hVesConfiguration and Control CommandsMFR_CONFIGD1hYesNLR_CONFIGD7hYesNLR_CONFIGD7hYesDEADTIMEDDhYesDEADTIME_OONFIGD6hYesPOLA_VADJ_CONFIGD6hYesSEQUENCEE0hSEQUENCEE0hSupervisory CommandsUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	MFR_SERIAL	9Eh	Yes
Supervisory CommandsImage: Store Default_All11hYesSTORE_DEFAULT_ALL12hYesSTORE_USER_ALL15hNoRESTORE_USER_ALL16hNoBMR 450 Specific CommandsImage: String CommandsImage: String CommandsPOWER_GOOD_DELAYD4hYesFault limit CommandsImage: String CommandsImage: String CommandsIOUT_AVG_OC_FAULT_LIMITE7hYesFault Response CommandsImage: String CommandsImage: String CommandsIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsImage: String CommandsImage: String CommandsMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesOVUV_CONFIGD0hYesUSER_CONFIGD1hYesIDEADTIMEDDhYesDEADTIMEDDhYesDEADTIME_CONFIGD6hYesDEADTIME_CONFIGD6hYesOUL_VADJ_CONFIGD6hYesUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	Group Commands		
STORE_DEFAULT_ALL11hYesRESTORE_DEFAULT_ALL12hYesSTORE_USER_ALL15hNoRESTORE_USER_ALL16hNoRESTORE_USER_ALL16hNoBMR 450 Specific CommandsImage: CommandsImage: CommandsPOWER_GOOD_DELAYD4hYesFault limit CommandsImage: CommandsImage: CommandsIOUT_AVG_OC_FAULT_LIMITE7hYesIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsImage: CommandsImage: CommandsMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsImage: Comfiguration and Control CommandsImage: Comfiguration and Control CommandsMFR_CONFIGD1hYesVESR_CONFIGD7hYesID_TAPSD5hYesNLR_CONFIGDChYesDEADTIMEDDhYesDEADTIME_CONFIGD6hYesDEADTIME_CONFIGD6hYesOUL_VADJ_CONFIGD6hYesGroup CommandsImage: CompandsImage: CompandsSEQUENCEE0hYesSupervisory CommandsImage: CommandsImage: CompandsUNPROTECTFDhYes	INTERLEAVE	37h	Yes
RESTORE_DEFAULT_ALL12hYesSTORE_USER_ALL15hNoRESTORE_USER_ALL16hNoBMR 450 Specific CommandsImage: CommandsImage: CommandsPOWER_GOOD_DELAYD4hYesFault limit CommandsImage: CommandsImage: CommandsIOUT_AVG_OC_FAULT_LIMITE7hYesIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsImage: CommandsImage: CommandsMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsImage: CommandsMFR_CONFIGD1hYesUSER_CONFIGD1hYesVIR_CONFIGD7hYesDEADTIMEDDhYesDEADTIMEDDhYesDEADTIMED6hYesOULA_VADJ_CONFIGD6hYesSEQUENCEE0hYesSupervisory CommandsImage: CommandsUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	Supervisory Commands		
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RESTORE_USER_ALL16hNoBMR 450 Specific CommandsITime Setting CommandsPOWER_GOOD_DELAYD4hPOWER_GOOD_DELAYD4hYesFault limit CommandsIIOUT_AVG_OC_FAULT_LIMITE7hIOUT_AVG_UC_FAULT_LIMITE8hYesYesFault Response CommandsIMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesYesConfiguration and Control CommandsIMFR_CONFIGD1hYesYesNLR_CONFIGD7hYesYesDEADTIMEDDhYesDEADTIMEDEADTIME_CONFIGD6hYesYesDEADTIME_CONFIGD6hYesSEQUENCESUPER_CONFIGD6hYesYesDEADTIME_CONFIGD6hYesYesUSER_PASSWORD (PUBLIC)FChYesYesUNPROTECTFDhYes	RESTORE_DEFAULT_ALL	12h	Yes
BMR 450 Specific CommandsImage: Section of the section o	STORE_USER_ALL	15h	No
Time Setting CommandsD4hYesPOWER_GOOD_DELAYD4hYesFault limit CommandsIIOUT_AVG_OC_FAULT_LIMITE7hYesIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsIMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsIMFR_CONFIGD1hYesUSER_CONFIGD1hYesVID_TAPSD5hYesNLR_CONFIGDChYesDEADTIMEDDhYesDEADTIME_CONFIGD6hYesPOLA_VADJ_CONFIGD6hYesSEQUENCEE0hYesSupervisory CommandsIIUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	RESTORE_USER_ALL	16h	No
Time Setting CommandsD4hYesPOWER_GOOD_DELAYD4hYesFault limit CommandsIIOUT_AVG_OC_FAULT_LIMITE7hYesIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsIMFR_IOUT_OC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsIMFR_CONFIGD1hYesUSER_CONFIGD1hYesVID_TAPSD5hYesNLR_CONFIGDChYesDEADTIMEDDhYesDEADTIME_CONFIGD6hYesPOLA_VADJ_CONFIGD6hYesSEQUENCEE0hYesSupervisory CommandsIIUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes			
POWER_GOOD_DELAYD4hYesFault limit CommandsIIOUT_AVG_OC_FAULT_LIMITE7hYesIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsIMFR_IOUT_OC_FAULT_RESPONSEE5hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsIMFR_CONFIGD1hYesUSER_CONFIGD1hYesPID_TAPSD5hYesNLR_CONFIGD7hYesDEADTIMEDDhYesDEADTIME_CONFIGDEhYesPOLA_VADJ_CONFIGDEhYesSEQUENCEE0hYesSupervisory CommandsIUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	BMR 450 Specific Commands		
Fault limit CommandsIIOUT_AVG_OC_FAULT_LIMITE7hIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsIMFR_IOUT_OC_FAULT_RESPONSEE5hYesMFR_IOUT_UC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsMFR_CONFIGD0hYesUSER_CONFIGD1hYesNLR_CONFIGD7hYesTEMPCO_CONFIGDChYesDEADTIMEDDhYesPOLA_VADJ_CONFIGD6hYesSEQUENCEE0hSupervisory CommandsUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	Time Setting Commands		
IOUT_AVG_OC_FAULT_LIMITE7hYesIOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsMFR_IOUT_OC_FAULT_RESPONSEE5hYesMFR_IOUT_UC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsMFR_CONFIGD0hYesUSER_CONFIGD1hYesPID_TAPSD5hYesNLR_CONFIGD7hYesDEADTIMEDDhYesDEADTIME_CONFIGDEhYesPOLA_VADJ_CONFIGD6hYesGroup CommandsSEQUENCEE0hYesSupervisory CommandsUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	POWER_GOOD_DELAY	D4h	Yes
IOUT_AVG_UC_FAULT_LIMITE8hYesFault Response CommandsMFR_IOUT_OC_FAULT_RESPONSEE5hYesMFR_IOUT_UC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsMFR_CONFIGD0hYesUSER_CONFIGD1hYesPID_TAPSD5hYesNLR_CONFIGD7hYesTEMPCO_CONFIGDChYesDEADTIMEDDhYesDEADTIME_CONFIGDEhYesPOLA_VADJ_CONFIGD6hYesGroup CommandsSEQUENCEE0hYesSupervisory CommandsUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	Fault limit Commands		
Fault Response CommandsFault Response CommandsMFR_IOUT_OC_FAULT_RESPONSEE5hYesMFR_IOUT_UC_FAULT_RESPONSEE6hYesOVUV_CONFIGD8hYesConfiguration and Control CommandsMFR_CONFIGD0hYesUSER_CONFIGD1hYesPID_TAPSD5hYesNLR_CONFIGD7hYesTEMPCO_CONFIGDChYesDEADTIMEDDhYesPOLA_VADJ_CONFIGD6hYesGroup CommandsSEQUENCEE0hYesSupervisory CommandsUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	IOUT_AVG_OC_FAULT_LIMIT	E7h	Yes
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NLR_CONFIGD7hYesTEMPCO_CONFIGDChYesDEADTIMEDDhYesDEADTIME_CONFIGDEhYesPOLA_VADJ_CONFIGD6hYesGroup CommandsSEQUENCEE0hSEQUENCEE0hYesUSER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	USER_CONFIG	D1h	Yes
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Supervisory CommandsUSER_PASSWORD (PUBLIC)FChVNPROTECTFDhYes	Group Commands		
USER_PASSWORD (PUBLIC)FChYesUNPROTECTFDhYes	SEQUENCE	E0h	Yes
UNPROTECT FDh Yes	Supervisory Commands		
	USER_PASSWORD (PUBLIC)	FCh	Yes
SECURITY_LEVEL FAh Yes	UNPROTECT	FDh	Yes
	SECURITY_LEVEL	FAh	Yes

Notes:

Cmd is short for Command.

Impl is short for Implemented.

Technical Specification 27

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BMR 450 Digital PoL Regulators

Input 4.5 - 14 V, Output up to 20 A / 100 W

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Mechanical Information - Hole Mount, Open Frame Version 8.2 Max Height [0.323] A Lead length 3.56 ø 1.8 [0.071] (3x) 0.92 ø 0.92 (10x) [0.036] [0.14] ø 1.02 (3x) 0.5 ¢ 0.5 (10x) ⊕ 0.35 [0.01] M ⊕ 0.3 [0.01] ₪ 0.55 Stand-off Min [0.022] TOP VIEW 1.68 Pin positions according to recommended footprint **1**^{1A} ⁸≜ **●**⁸⁶ PIN SPECIFICATIONS 1.63 [0.064] Pin 1A-3A Material: Copper alloy 12.9±0.5 [0.508±0.020] Plating: Min Matte tin 8–13 µm over 2.5–5 µm Ni. Pin 4A-8B Material: Brass Plating: Min Au 0.1 µm over 2 µm Ni. 25.65±0.5 [1.010 ±0.020] RECOMMENDED FOOTPRINT - TOP VIEW 22.5 2.2 2.1 [0.08] [0.89] [0.09] 2 [0.079] Ø 0.8 (10×) 1.4 Ø [0.055] (3x) 2 [0.079]^(4x) 4.83 [0.190] 7B 13.9 [0.55] .6B 5A 4.83 [0.190] 5B Weight: Typical 5.5g All dimensions in mm [inch]. Tolerances unless specified: 26.65 3.18 [0.125] x.x ±0.50 [0.02], x.xx ±0.25 [0.01] [1.049] (not applied on footprint or typical values)



Technical Specification 28

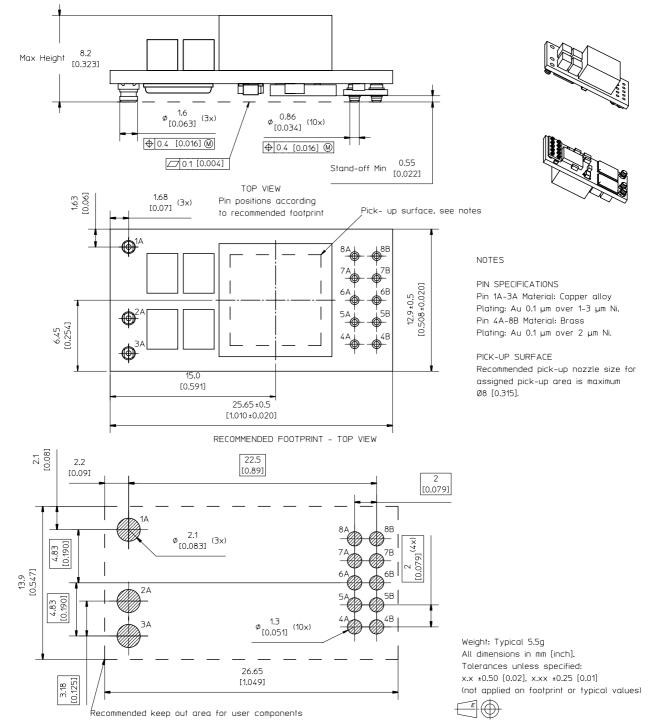
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Mechanical Information – Surface Mount Version



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Input 4.5 - 14 V. Output up to 20 A / 100 W	© Flex

Input 4.5 - 14 V, Output up to 20 A / 100 W

Soldering Information – Surface Mounting

The surface mount product is intended for forced convection or vapor phase reflow soldering in SnPb and Pb-free processes.

The reflow profile should be optimised to avoid excessive heating of the product. It is recommended to have a sufficiently extended preheat time to ensure an even temperature across the host PCB and it is also recommended to minimize the time in reflow.

A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board, since cleaning residues may affect long time reliability and isolation voltage.

Minimum Pin Temperature Recommendations

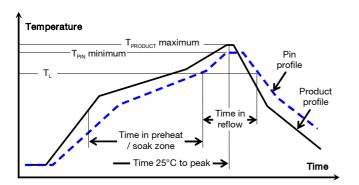
Pin number 2A is chosen as reference location for the minimum pin temperature recommendation since this will likely be the coolest solder joint during the reflow process.

SnPb solder processes

For SnPb solder processes, a pin temperature (T_{PIN}) in excess of the solder melting temperature, (T_L, 183°C for Sn63Pb37) for more than 30 seconds and a peak temperature of 210°C is recommended to ensure a reliable solder joint.

For dry packed products only: depending on the type of solder paste and flux system used on the host board, up to a recommended maximum temperature of 245°C could be used, if the products are kept in a controlled environment (dry pack handling and storage) prior to assembly.

General reflow process specifications		SnPb eutectic	Pb-free
Average ramp-up (T _{PRODUCT})		3°C/s max	3°C/s max
Typical solder melting (liquidus) temperature	TL	183°C	221°C
Minimum reflow time above $T_{\scriptscriptstyle L}$		30 s	30 s
Minimum pin temperature	T _{PIN}	210°C	235°C
Peak product temperature	TPRODUCT	225°C	260°C
Average ramp-down (T _{PRODUCT})		6°C/s max	6°C/s max
Maximum time 25°C to peak		6 minutes	8 minutes



Lead-free (Pb-free) solder processes

For Pb-free solder processes, a pin temperature (T_{PIN}) in excess of the solder melting temperature (TL, 217 to 221°C for SnAgCu solder alloys) for more than 30 seconds and a peak temperature of 235°C on all solder joints is recommended to ensure a reliable solder joint.

Maximum Product Temperature Requirements

Top of the product PCB near pin 8B is chosen as reference location for the maximum (peak) allowed product temperature (T_{PRODUCT}) since this will likely be the warmest part of the product during the reflow process.

SnPb solder processes

For SnPb solder processes, the product is qualified for MSL 1 according to IPC/JEDEC standard J-STD-020C.

During reflow T_{PRODUCT} must not exceed 225 °C at any time.

Pb-free solder processes

For Pb-free solder processes, the product is qualified for MSL 3 according to IPC/JEDEC standard J-STD-020C.

During reflow T_{PRODUCT} must not exceed 260 °C at any time.

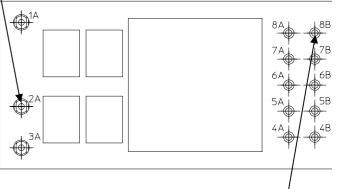
Dry Pack Information

Products intended for Pb-free reflow soldering processes are delivered in standard moisture barrier bags according to IPC/JEDEC standard J-STD-033 (Handling, packing, shipping and use of moisture/reflow sensitivity surface mount devices).

Using products in high temperature Pb-free soldering processes requires dry pack storage and handling. In case the products have been stored in an uncontrolled environment and no longer can be considered dry, the modules must be baked according to J-STD-033.

Thermocoupler Attachment

Pin 2A for measurement of minimum Pin (solder joint) temperature T_{PIN}



Pin 8B for measurement of maximum product temperature TPRODUCT

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Input 4.5 - 14 V, Output up to 20 A / 100 W

Soldering Information - Hole Mounting

The hole mounted product is intended for plated through hole mounting by wave or manual soldering. The pin temperature is specified to maximum to 270°C for maximum 10 seconds.

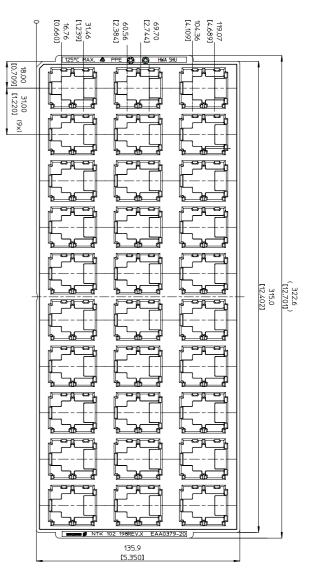
A maximum preheat rate of 4°C/s and maximum preheat temperature of 150°C is suggested. When soldering by hand, care should be taken to avoid direct contact between the hot soldering iron tip and the pins for more than a few seconds in order to prevent overheating.

A no-clean flux is recommended to avoid entrapment of cleaning fluids in cavities inside the product or between the product and the host board. The cleaning residues may affect long time reliability and isolation voltage.

Delivery Package Information

The products are delivered in antistatic injection molded trays (Jedec design guide 4.10D standard).

Tray Specifications				
Material	Antistatic PPE			
Surface resistance	10^5 < Ohm/square < 10^{12}			
Bakability	The trays can be baked at maximum 125°C for 48 hours			
Tray thickness	14.50 mm 0.571 [inch]			
Box capacity	300 products (5 full trays/box)			
Tray weight	160 g empty, 490 g full tray			



JEDEC standard tray for 6x10 = 60 products. All dimensions in mm [inch] Tolerances: X.x ± 0.26 [0.01], X.xx ± 0.13 [0.005]

Note: pick up positions refer to center of pocket. See mechanical drawing for exact location on product.

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Input 4.5 - 14 V, Output up to 20 A / 100 W

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Product Qualification Specification

Characteristics			
External visual inspection	IPC-A-610		
Change of temperature (Temperature cycling)	IEC 60068-2-14 Na	Temperature range Number of cycles Dwell/transfer time	-40 to 100°C 1000 15 min/0-1 min
Cold (in operation)	IEC 60068-2-1 Ad	Temperature T _A Duration	-45°C 72 h
Damp heat	IEC 60068-2-67 Cy	Temperature Humidity Duration	85°C 85 % RH 1000 hours
Dry heat	IEC 60068-2-2 Bd	Temperature Duration	125°C 1000 h
Electrostatic discharge susceptibility	IEC 61340-3-1, JESD 22-A114 IEC 61340-3-2, JESD 22-A115	Human body model (HBM) Machine Model (MM)	Class 2, 2000 V Class 3, 200 V
Immersion in cleaning solvents	IEC 60068-2-45 XA, method 2	Water Glycol ether Isopropyl alcohol	55°C 35°C 35°C
Mechanical shock	IEC 60068-2-27 Ea	Peak acceleration Duration	100 g 6 ms
Moisture reflow sensitivity ¹	J-STD-020C	Level 1 (SnPb-eutectic) Level 3 (Pb Free)	225°C 260°C
Operational life test	MIL-STD-202G, method 108A	Duration	1000 h
Resistance to soldering heat ²	IEC 60068-2-20 Tb, method 1A	Solder temperature Duration	270°C 10-13 s
Robustness of terminations	IEC 60068-2-21 Test Ua1 IEC 60068-2-21 Test Ue1	Through hole mount products Surface mount products	All leads All leads
Solderability	IEC 60068-2-58 test Td ¹	Preconditioning Temperature, SnPb Eutectic Temperature, Pb-free	150°C dry bake 16 h 215°C 235°C
	IEC 60068-2-20 test Ta ²	Preconditioning Temperature, SnPb Eutectic Temperature, Pb-free	Steam ageing 235°C 245°C
Vibration, broad band random	IEC 60068-2-64 Fh, method 1	Frequency Spectral density Duration	10 to 500 Hz 0.07 g ² /Hz 10 min in each direction

Notes

¹ Only for products intended for reflow soldering (surface mount products)
 ² Only for products intended for wave soldering (plated through hole products)



Компания «Океан Электроники» предлагает заключение долгосрочных отношений при поставках импортных электронных компонентов на взаимовыгодных условиях!

Наши преимущества:

- Поставка оригинальных импортных электронных компонентов напрямую с производств Америки, Европы и Азии, а так же с крупнейших складов мира;

- Широкая линейка поставок активных и пассивных импортных электронных компонентов (более 30 млн. наименований);

- Поставка сложных, дефицитных, либо снятых с производства позиций;
- Оперативные сроки поставки под заказ (от 5 рабочих дней);
- Экспресс доставка в любую точку России;
- Помощь Конструкторского Отдела и консультации квалифицированных инженеров;
- Техническая поддержка проекта, помощь в подборе аналогов, поставка прототипов;
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- Система менеджмента качества сертифицирована по Международному стандарту ISO 9001;

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Разъемы специального, военного и аэрокосмического назначения:

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ВЧ соединители, коаксиальные кабели, кабельные сборки и микроволновые компоненты:

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Телефон: 8 (812) 309-75-97 (многоканальный) Факс: 8 (812) 320-03-32 Электронная почта: ocean@oceanchips.ru Web: http://oceanchips.ru/ Адрес: 198099, г. Санкт-Петербург, ул. Калинина, д. 2, корп. 4, лит. А